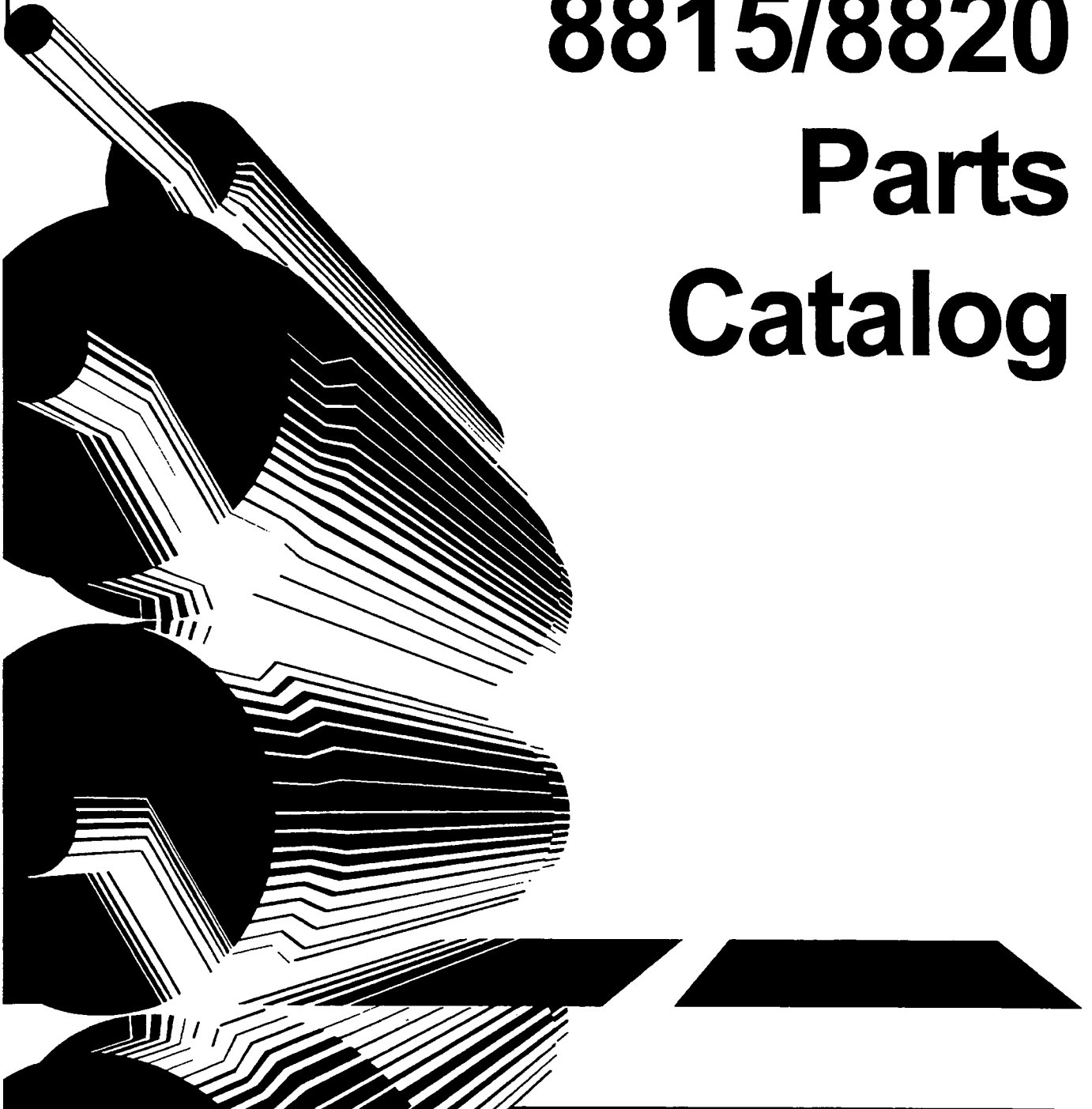


ABDICK®

**8805/8810/
8815/8820**

**Parts
Catalog**



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Parts Catalog

MODEL 8805/8820 OFFSET DUPLICATORS

GENERAL INFORMATION

NOTE TO USERS OF CATALOGS:

The part numbers for all differences in electrical values, wherever possible, have been moved to the bottom portion of that particular index page.

PARTS IDENTIFICATION AND ORDERING INSTRUCTIONS

- I. Order Repair Parts by part number only. Do not order by figure and index numbers.
- II. It is not impossible to have two or more of the same index number with different part numbers. In such cases, please read the full description for your particular needs.
- III. The following symbols and abbreviations are used consistently as aids in identification:

A. Symbols

1. (*) Part of an assembly and not sold separately.
2. (***) Is used for all other pertinent remarks.

B. Abbreviations

1. O.S. = Operator Side
2. N.O.S. = Non Operator Side
3. I.D. = Inside Diameter
4. O.D. = Outside Diameter
5. O.A.L. = Overall Length
6. NPT = National Pipe Thread
7. V. = Volts
8. Hz. = Cycles Per Second
9. Amp. = Amperes
10. HP. = Horse Power
11. Dia. = Diameter
12. A/R = As Required

Contents

MODEL 8805/8820 Paper Guides and Mounting Bar	2
MODEL 8805/8820 Covers and Emergency Stop Switch	4
MODEL 8805/8820 Receiving Tray Assembly	6
MODEL 8805/8820 Safety Guards - Feed End	8
MODEL 8805/8820 Safety Guards - Top	10
MODEL 8805/8820 Safety Guards - Receiving Tray	12
MODEL 8805/8820 Switches - Safety Guards	14
MODEL 8805/8820 Aquamatic - Part I	16
MODEL 8805/8820 Aquamatic - Part II	18
MODEL 8805/8820 Aquamatic Control Lever Assembly	20
MODEL 8805/8820 Waver and Oscillating Rollers	22
MODEL 8805/8820 Rider Roller	24
MODEL 8805/8820 Ink Distributor and Ductor Rollers	26
MODEL 8805/8820 Waver Roller	28
MODEL 8805/8820 Upper Form Roller and Shaft Assembly	30
MODEL 8805/8820 Lower Form Roller and Shaft Assembly	32
MODEL 8805/8820 Form Roller Separator Shaft	34
MODEL 8805/8820 Ink Metering Assembly	36
MODEL 8805/8820 Ink Metering Linkage	38
MODEL 8805/8820 Master Cylinder Assembly	40
MODEL 8805/8820 Aluminum Master Cylinder	42
MODEL 8805/8820 Master Cylinder 10" x 15" Plates	44
MODEL 8805/8820 Master Cylinder Shaft and Support Arms	46
MODEL 8805/8820 Operation Control Lever	48
MODEL 8805/8820 Upper Side Frames	50
MODEL 8805/8820 Master Cylinder Lever Assemblies	52
MODEL 8805/8820 Blanket Cylinder Shaft and Clamp	54
MODEL 8805/8820 Print Adjusting and Blanket Cylinder Assembly	56
MODEL 8805/8820 Clutch Assembly and Drive Shaft	58
MODEL 8805/8820 Impression Cylinder Assembly	60
MODEL 8805/8820 Aluminum Impression Cylinder	62
MODEL 8805/8820 Impression Cylinder Shaft and Support Arms	64
MODEL 8805/8820 Gap Control - Impression Cylinder	66
MODEL 8805/8820 Counter and Feed Levers	68
MODEL 8805/8820 Control Levers and Impression Cylinder Latch	70
MODEL 8805/8820 Side Frames and Tie Bars	72
MODEL 8805/8820 Buckle Adjusting and Lever Assemblies	74
MODEL 8805/8820 Paper Feed Mechanism	76
MODEL 8805/8820 Alternate Sheet Feed	78
MODEL 8805/8820 Feed Link Assemblies	80
MODEL 8805/8820 Main Tie Bar Assembly - Part I	82
MODEL 8805/8820 Main Tie Bar Assembly - Part II	84
MODEL 8805/8820 Sucker Foot Assembly	86
MODEL 8805/8820 Paper Height Adjustment	88
MODEL 8805/8820 Feed Table Release Lever	90

Parts Catalog

MODEL 8805/8820 Vacuum Make and Break Control	92
MODEL 8805/8820 Cam Shaft Assembly	94
MODEL 8805/8820 Delivery Roller and Stripper Assemblies	96
MODEL 8805/8820 Hold Down Roller Assembly	98
MODEL 8805/8820 Switch Box - Part I	100
MODEL 8805/8820 Switch Box - Part II	102
MODEL 8815/8820 Control and Switch Box Assemblies	104
MODEL 8815/8820 Cord and Wire Assemblies	106
MODEL 8805/8820 Feed Table Raising Mechanism	108
MODEL 8805/8820 Base Frame	110
MODEL 8805/8820 Machine Speed Control	112
MODEL 8805/8820 Drive Motor and Compressor Assemblies	114
MODEL 8805/8820 Compressor Assembly	116
MODEL 8805/8820 Compressor Assembly (New Design)	118
MODEL 8805/8820 Air and Vacuum Tubing	120
MODEL 8805/8820 Feed Table and Guide Assemblies	122
MODEL 8810/8820 Sprocket Shaft and Paper Guide	124
MODEL 8810/8820 Gripper Bar and Chain Assemblies	126
MODEL 8810/8820 Idler Shaft Assembly	128
MODEL 8810/8820 Back Jogger Mechanism - Part I	130
MODEL 8810/8820 Back Jogger Mechanism - Part II	132
MODEL 8810/8820 Dolly Table Crank Assembly	134
MODEL 8810/8820 Dolly Table Control	136
MODEL 8810/8820 Paper Guide Assemblies	138
MODEL 8810/8820 Covers and Receiving Tray, C.D.	140
MODEL 8810/8820 Safety Guards and Switches, C.D.	142
MODEL 8810/8820 Paper Back Stop, C.D.	144
MODEL 8810/8820 Dolly, Table and Frame Assemblies	146
MODEL 8805/8820 Worklight Assembly	148
Index	150

MODELS

8805

8810

8815

8820

Parts Catalog

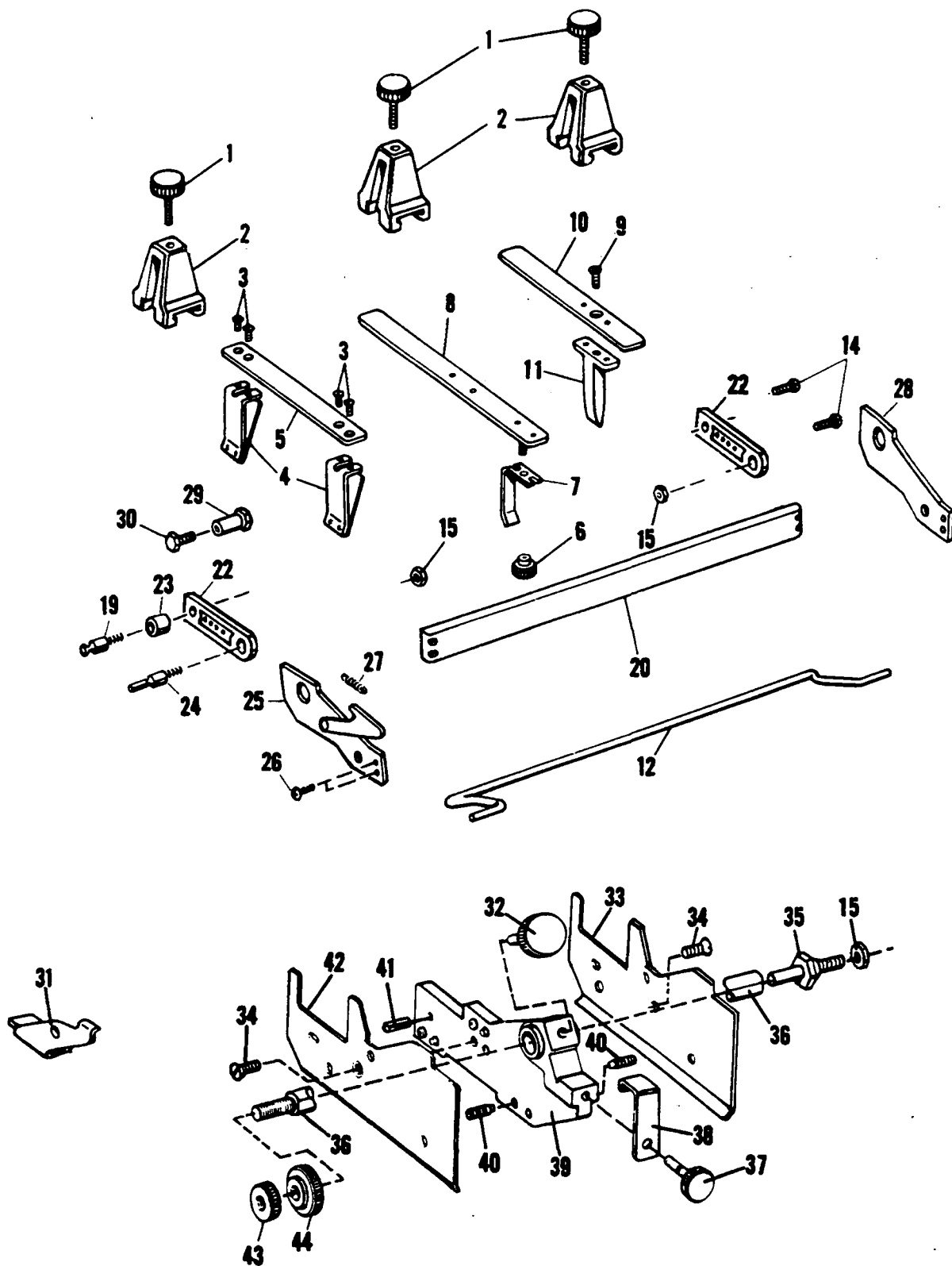


FIGURE 1
MODEL 8805/8820 Paper Guides and Mounting Bar

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 1 Description	Units Per Assy.
1	073394	SCREW - Thumb	3
2	073385	CLAMP - Adjusting	3
3	014225	SCREW - 8-32 x 1/4	4
4	073472	SPRING - Guide Retainer	2
5	073469	PLATE - Retainer.....	1
6	072292	NUT - Thumb	1
7	073467	GUIDE - Back	1
8	073468	PLATE - Center	1
9	014171	SCREW - 10-32 x 3/4	1
10	073463	PLATE - Retainer Holder	1
11	073464	GUIDE - Side	1
12	078429	WEIGHT - Paper, Standard	1
12	074652	WEIGHT - Paper, Light Weight	1
14	111075	SCREW - 1/4-28 x 7/8	2
15	150085	NUT - 1/4-28.....	5
19	072197	STUD	2
20	076888	BAR - Mounting, Long Swing Up	1
22	076893	STOP - Paper Guides, Swing Up Bar	2
23	195367	SPACER - .255 I.D. x .437 O.D. x .377	4
24	195327	ANCHOR - Spring	1
25	076890	SIDE PLATE - O.S., Swing Up Guide Bar	1
25	111055	SCREW - 10-32 x 9/16	4
27	192142	SPRING - .243 O.D. x .720 O.A.L.	1
28	076889	SIDE PLATE - Swing Up Guide Bar, N.O.S.	1
29	195359	NUT - Adapter, Latch	1
30	014230	SCREW - 1/4-28 x 1/2	1
31	076887	BRACKET - Stop	1

For M-8805 G/TG Only

8	010474	PLATE - Center, M-8805 G	1
32	073394	KNOB - Lock, 1/4-28 x 5/8	1
33	400658	PLATE - Micro Guide, N.O.S.	1
34	100583	SCREW - Guide Plate Mounting, 1/4-28 x 1/2	2
35	194897	STUD - Micro Guide Adjusting	1
36	075886	SHAFT - Micro Guide	1
37	075890	KNOB - Lock, 1/4-28 x 1-1/32	1
38	075888	PLATE - Retainer.....	1
39	400656	BRACKET ASSEMBLY - Micro Guide Adjustment	1
40	100177	SCREW - Set, (Nylok), 1/4-28 x 1/2	4
41	100579	PIN - Roll, .199 O.D. x .640 O.A.L.	1
42	400657	PLATE - Micro Guide, O.S.	1
43	075887	KNOB - Micro Guide, 3/8-24	1
44	011628	KNOB - Micro Guide	1

Parts Catalog

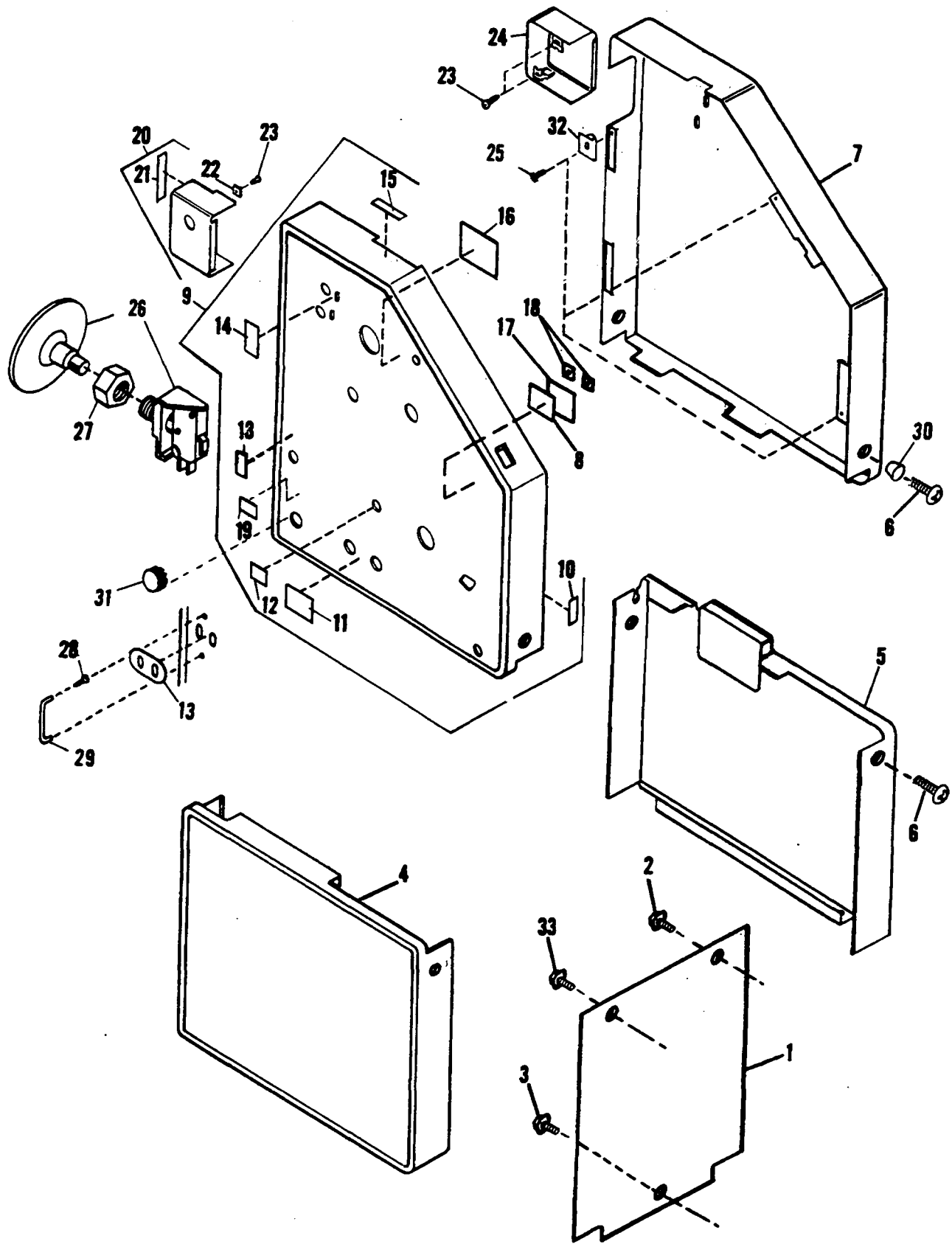


FIGURE 2
MODEL 8805/8820 Covers and Emergency Stop Switch

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 2 Description	Units Per Assy.
1	010321	PANEL - Rear	1
2	111073	SCREW - 1/4-28 x 5/8 (Cable)	1
3	111087	SCREW - 5/16-24 x 1/2	1
4	017527	COVER ASSEMBLY - Lower, O.S. (M-8805/10 1st Design)	1
4	087829	COVER ASSEMBLY - Lower, O.S. M-8805/10	1
4	400614	COVER ASSEMBLY - Lower, O.S. M-8815/20	1
5	010072	COVER ASSEMBLY - Lower, N.O.S. (1st Design)	1
5	400623	COVER ASSEMBLY - Lower, N.O.S.	1
6	196222	SCREW - Painted, 10-32 x 5/8	8
7	010070	COVER ASSEMBLY - Upper, N.O.S. (1st Design)	1
7	087815	COVER ASSEMBLY - Upper, N.O.S.	1
8	020109	NAME PLATE - (M-8805)	1
8	010119	NAME PLATE - (M-8810)	1
8	010541	NAME PLATE - (M-8815)	1
8	010030	NAME PLATE - (M-8820)	1
9	010067	COVER ASM. - O.S. (M-8805/10 1st Design)	1
9	018499	COVER ASM. - O.S. W/Emergency Stop (M-8805/10 2nd Design)	1
9	087806	COVER ASM. - O.S. W/Emergency Stop M-8805/10	1
9	010042	COVER ASM. - O.S. (M-8820 1st Design)	1
9	087813	COVER ASM. - O.S. (M-8820)	1
10	017605	DECAL - Paper Height Regulator	1
11	017606	DECAL - Air, Vac.	1
12	017604	DECAL - Buckle	1
13	010188	DECAL - On/Off	1
13	018316	PLATE - On/Off, M-8820	1
14	017607	DECAL - Form Rollers	1
15	017603	DECAL - Water Control	1
16	017608	DECAL - Operation Control	1
17	013844	FRAME - Name Plate	1
18	001891	NUT - Speed, .125	2
19	010187	DECAL - Speed	1
20	017537	COVER ASSEMBLY - Ink, O.S.	1
21	017541	DECAL - Ink	1
22	001844	NUT - Speed, #8	2
23	014311	SCREW - 8-15 x 5/8	4
24	017539	COVER ASSEMBLY - Ink, N.O.S.	1
25	001631	SCREW - 10-32 x 7/16 (1st Design)	6
25	101145	SCREW - #10 x 3/4	6
26	253853	SWITCH ASSEMBLY - Emergency Stop	1
27	195983	NUT - 15/32-32 x .562 O.A.L.	1
28	111033	SCREW - 8-32 x 5/16, M-8820	2
29	080028	GUARD - Switch, M-8820	1
30	100485	WASHER - Lock, Countersunk #10	12
31	191978	PLUG - Hole, 7/8"	1
32	101144	NUT - Speed, #10	6
33	111069	SCREW - 1/4-28 x 3/8	1
34	022843	BUTTON - Switch	1

For M-8805 G/TG Only

8	010496	NAMEPLATE - (M-8805 G)	1
8	010542	NAMEPLATE - (M-8815 TG)	1
8	010543	NAMEPLATE - (M-8820 TG)	1
9	010320	COVER ASM. - O.S. (M-8805 G 1st Design)	1
9	087813	COVER ASM. - O.S. (M-8805 G)	1
31	101370	PLUG - Hole, 3/4" (M-8805 G)	1

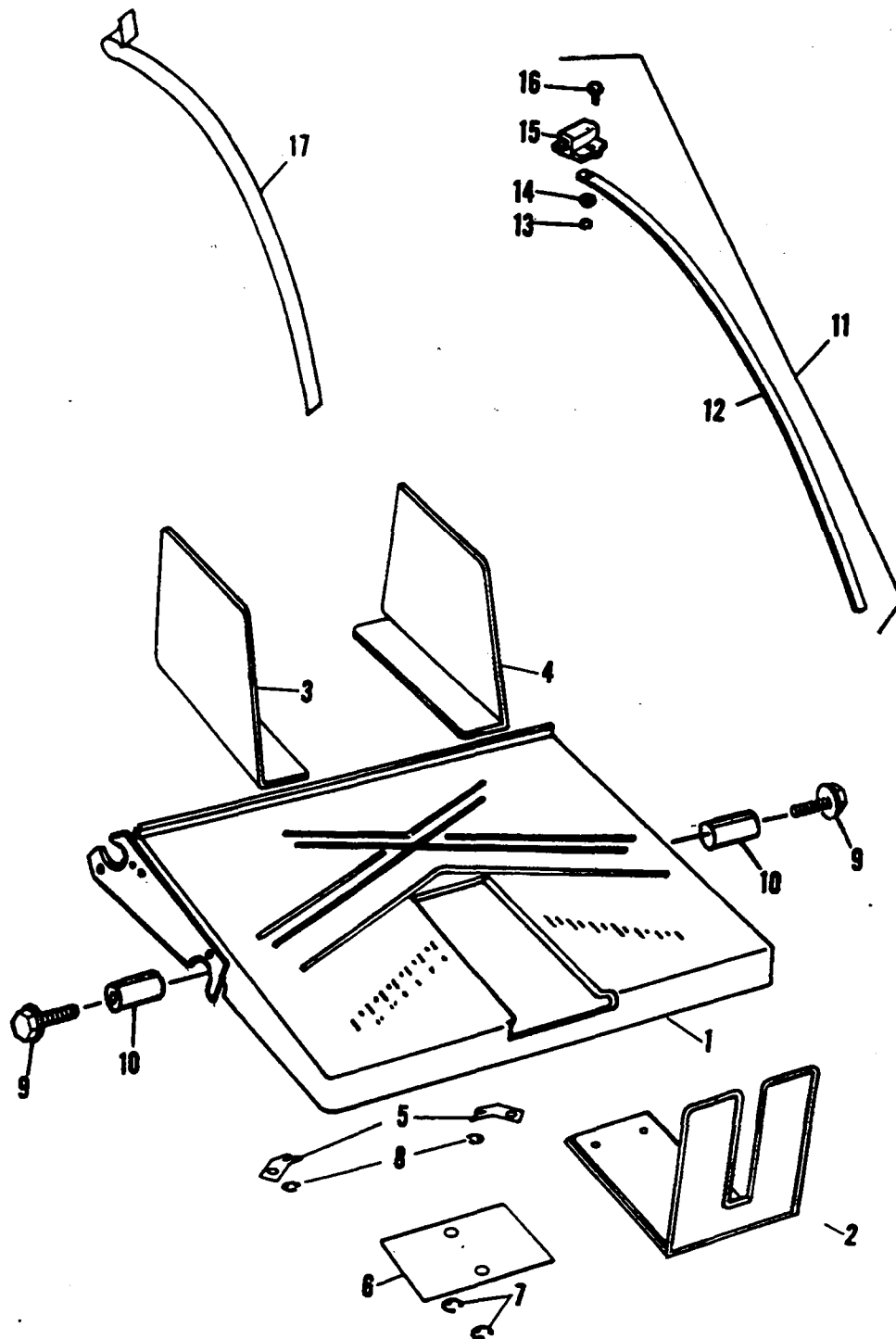


FIGURE 3
MODEL 8805/8820 Receiving Tray Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 3 Description	Units Per Assy.
1	010221	RECEIVING TRAY	1
2	010223	BACK STOP ASSEMBLY	1
3	010226	GUIDE ASSEMBLY - N.O.S.	1
4	010225	GUIDE ASSEMBLY - O.S.	1
5	077037	SPRING - Guide	2
6	066035	SPRING - Plate	1
7	001060	RING - Retaining, .204 I.D.	2
8	001097	RING - Retaining, .182 I.D.	4
9	111089	SCREW - 5/16-24 x 5/8	2
10	196470	STUD	2
11	072792	TRAY BAIL ASSEMBLY (Old Design)	1
12	072797	TRAY BAIL	1
13	014507	RING - Retaining, .095 I.D. x .019	1
14	001747	WASHER - .218 I.D. x .375 O.D. x .029	1
15	064086	BRACKET - Tray Bail	1
16	072756	STUD - Shoulder	1
17	010364	TRAY BAIL ASSEMBLY	1

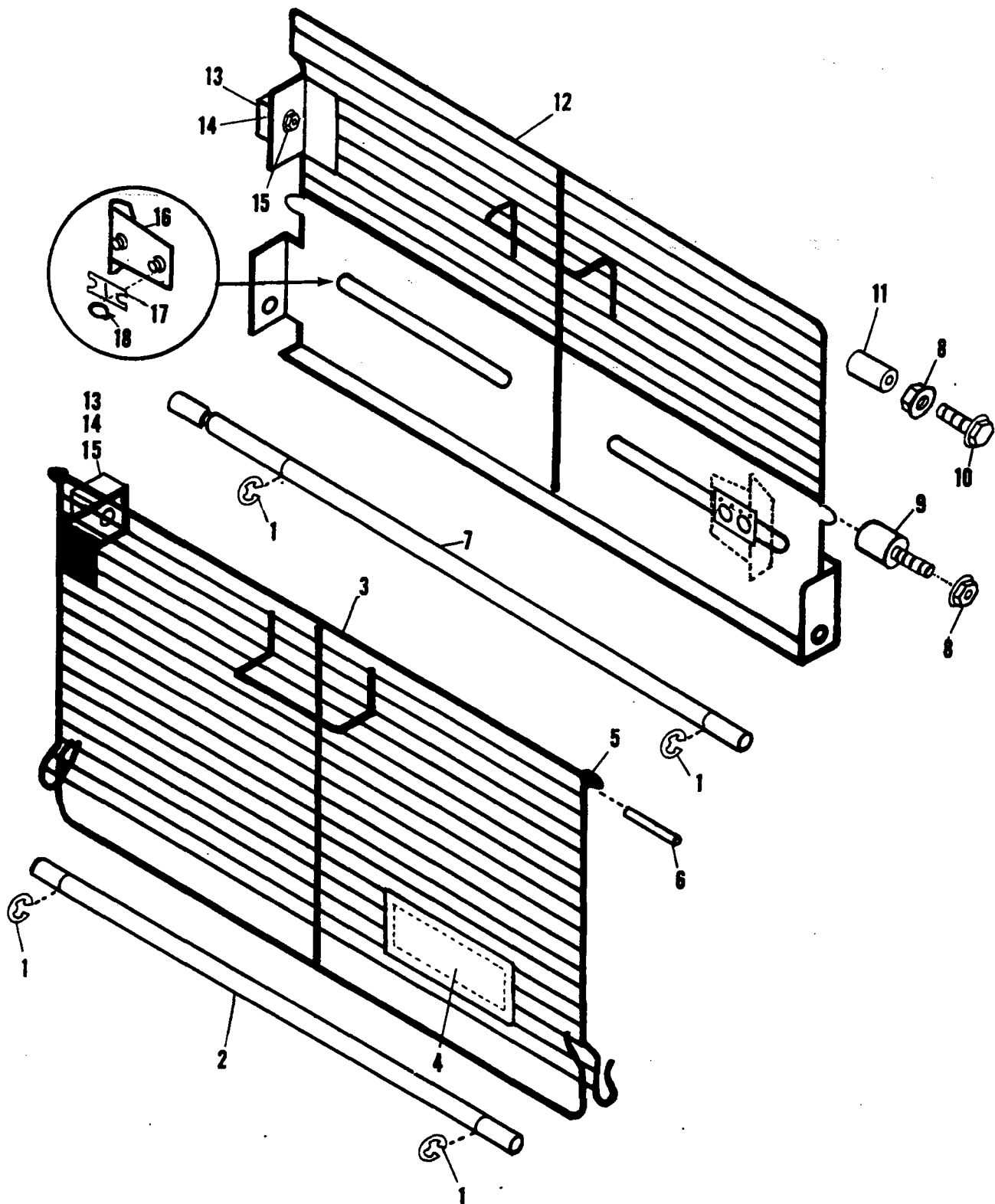


FIGURE 4
MODEL 8805/8820 Safety Guards - Feed End

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 4 Description	Units Per Assy.
1	001060	RING - Retaining, .208 I.D.	4
2	076834	SHAFT - Blanket Guard	1
3	010408	GUARD - Blanket	1
4	072258	DECAL	1
5	101944	BUMPER	1
6	100131	PIN - Roll, .199 O.D. x 1.230 O.A.L.	1
7	076838	SHAFT - Master Guard	1
8	150085	NUT - 1/4-28	2
9	196327	SCREW - Stop, Special	1
10	111075	SCREW - 1/4-28 x 7/8	1
11	194689	TUBING	1
12	010409	GUARD - Master	1
13	101366	SCREW - Brass, 6-32 x 7/16	1
14	194847	MAGNET - Blanket Guard	1
14	196140	MAGNET - Master Guard	1
15	150080	NUT - 6-32	1
16	007988	GUIDE - Spring	2
17	027291	SPRING - Strip	2
18	014463	RING - Retaining, .183 I.D.	2

For Other Than 115V. 60Hz. or 115V. 50/60 Hz. Dual Usage

1	001984	PIN - Roll, 3/32 O.D. x 5/8 O.A.L.	1
2	010376	SHAFT ASSEMBLY - Blanket, W/Actuator	1
3	010432	GUARD - Blanket	1
7	010374	SHAFT ASSEMBLY - Master, W/Actuator	1
12	010424	GUARD - Master	1
19	010390	BRACKET - SW. Mount, Blanket Cyl. (Not Illustrated)	1
20	010428	BRACKET - SW. Mount, Master Cyl. (Not Illustrated)	1
21	253211	SWITCH - Safety Guards, (Not Illustrated)	2

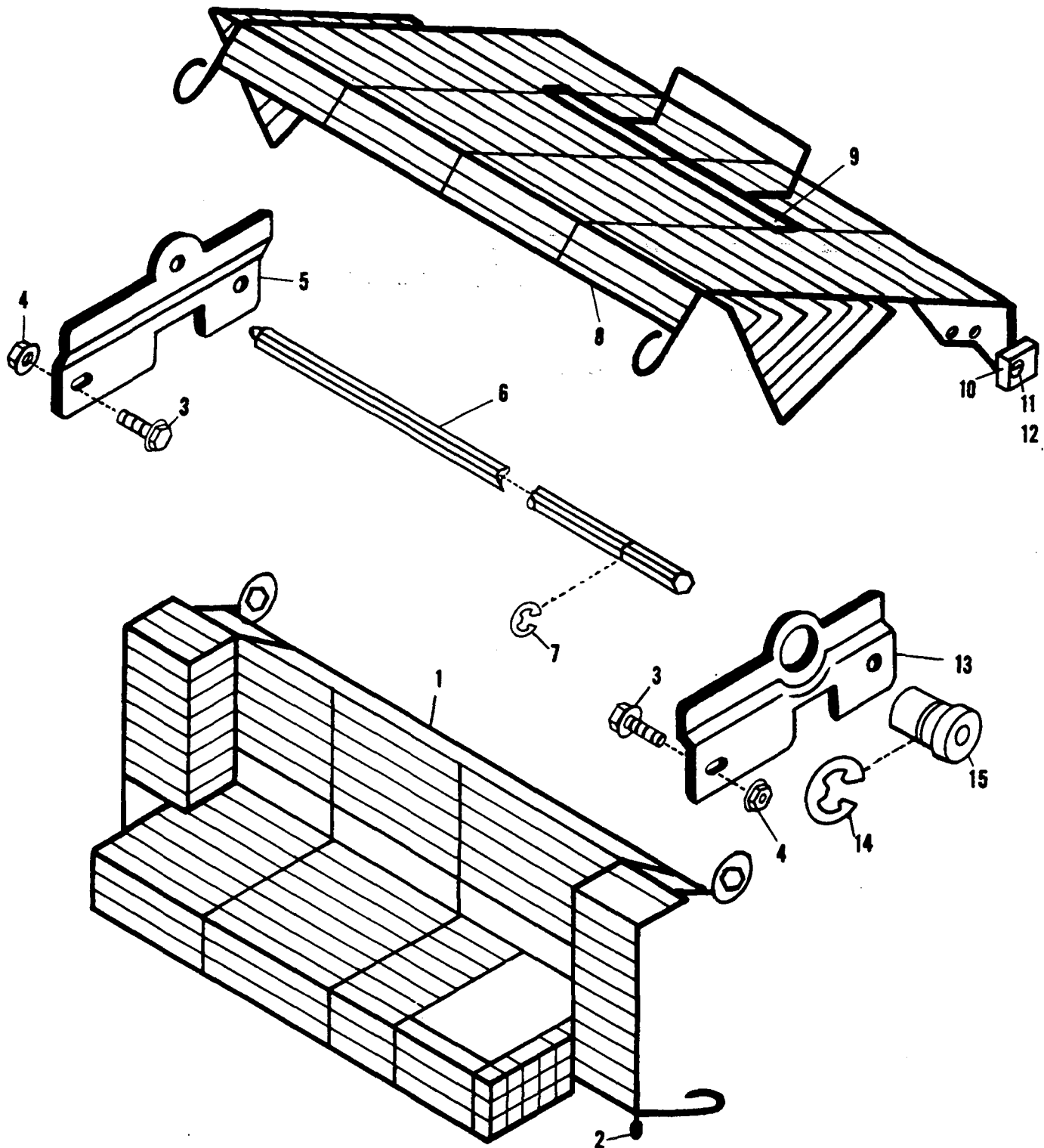


FIGURE 5
MODEL 8805/8820 Safety Guards - Top

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 5 Description	Units Per Assy.
1	010406	GUARD - Aquamatic	1
2	101944	BUMPER	1
3	111070	SCREW - 2/4-28 x 7/16	4
4	150085	NUT - 1/4-28	4
5	010378	BRACKET - O.S.	1
6	010382	SHAFT - Guard	1
7	001060	RING - Retaining, .208 I.D.	1
8	010407	GUARD - Ink	1
9	076897	DECAL	1
10	196140	MAGNET	1
11	101366	SCREW - Brass, 6-32 x 7/16	1
12	150080	NUT - 6-32	1
13	010379	BRACKET - N.O.S.	1
14	001073	RING - Retaining, .577 I.D.	1
15	196822	BUSHING	1

For Other 115V. 60Hz. or 115V. 50/60 Hz. Dual Usage

6	010384	SHAFT ASSEMBLY - Guard	1
8	010422	GUARD - Ink	1
15	025667	CAM ASSEMBLY	1
16	014291	PIN - Roll, .131 O.D. x 13/16 O.A.L. (Not Illustrated)	1
17	010405	BRACKET ASSEMBLY - Switches, (Not Illustrated)	1
18	253211	SWITCH - Safety, Guards (Not Illustrated)	2
19	010342	INSULATOR - Switch, (Not Illustrated)	2
20	101983	SCREW - 6-32 x 15/8 (Not Illustrated)	3
21	010388	COVER - Switches, (Not Illustrated)	1

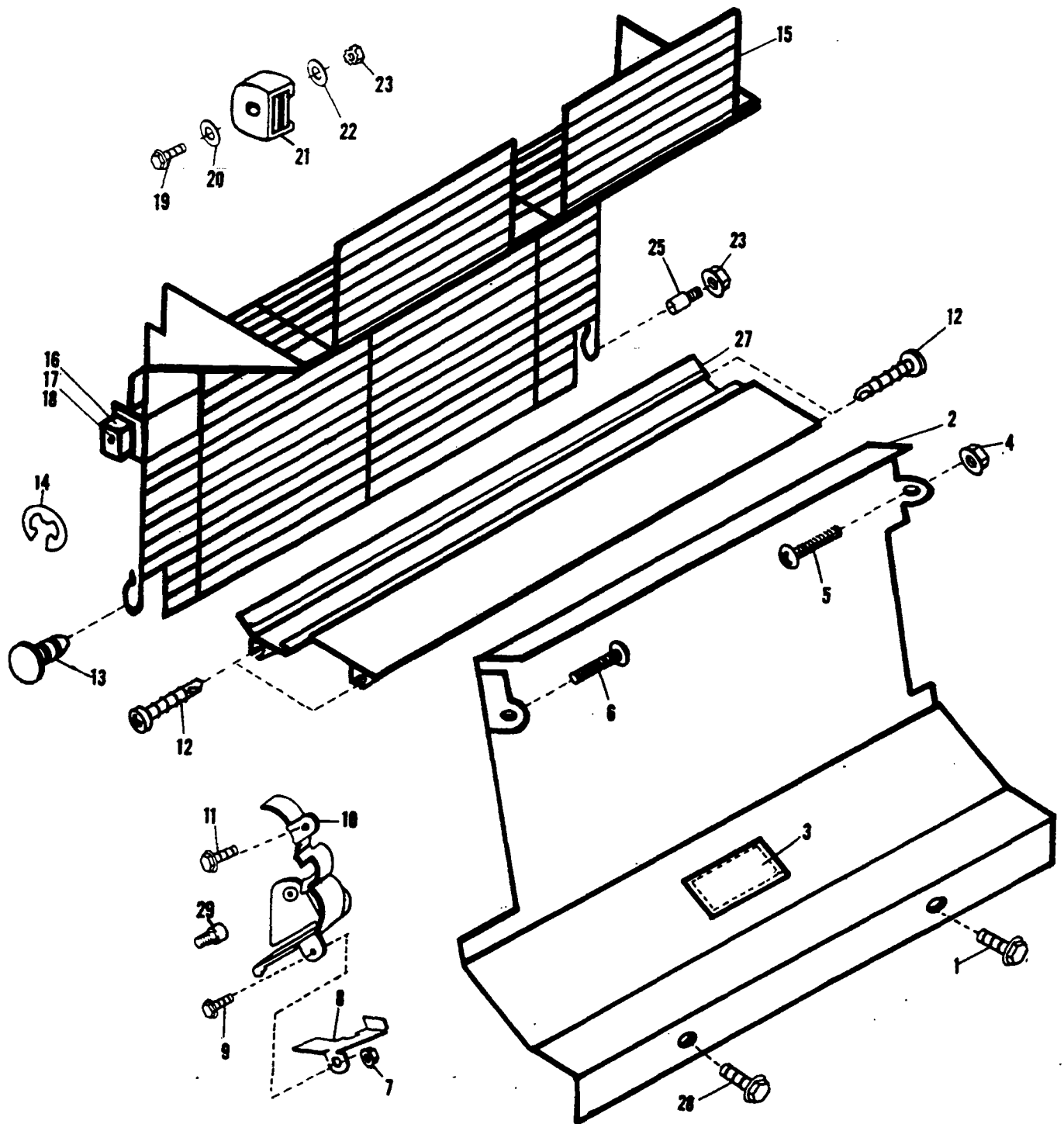


FIGURE 6
MODEL 8805/8820 Safety Guards - Receiving Tray

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 6 Description	Units Per Assy.
1	111069	SCREW - 1/4-28 x 3/8 O.S.	1
2	010169	GUARD - Tray	1
3	076898	DECAL	1
4	150085	NUT - 1/4-28	2
5	100657	SCREW - 10-32 x 5/8	1
6	001575	SCREW - 10-32 x 5/16	1
7	014248	NUT - 10-32	2
8	010162	SHIELD	1
9	111058	SCREW - 10-32 x 7/8	1
10	076869	GUARD - Rear	1
11	111054	SCREW - 10-32 x 1/2	1
12	101976	SCREW - 1/4-20 x 3/4	2
13	010419	STUD	1
14	001080	RING - Retaining, .302 I.D.	2
15	010410	GUARD - Impression	1
16	194847	MAGNET	1
17	101366	SCREW - Brass, 6-32 x 7/16	1
18	150080	NUT - 6-32	1
19	110073	SCREW - 10-32 x 1	2
19	111060	SCREW - 10-32 x 11/8 (Old Design)	1
20	015490	WASHER - .190 I.D. x 5/8 O.D.	1
21	076835	CATCH - Magnetic	2
22	073544	SPACER	2
23	014808	NUT - 1/4-28	3
25	074717	STUD	1
27	010365	GUARD - Delivery Roller	1
28	111073	SCREW - 1/4-28 x 5/8 N.O.S.	1
29	100863	SCREW - Cap, 10-32 x 1/4 (Rec. Tray End Play)	1

For Other Than 115V. 60HZ. or 115V 50/60 HZ. Dual Usage

15	010341	GUARD - Impression	1
28	010399	BRACKET ASSEMBLY - Imp. SW. (Not Illustrated)	1
29	010402	ACTUATOR ASSEMBLY - Imp SW. (Not Illustrated)	1
30	253211	SWITCH - Impression Guard, (Not Illustrated)	1
31	100961	SCREW - 6-32 x 7/8 (Not Illustrated)	2
32	190731	NUT-PLATE - (Not Illustrated)	1

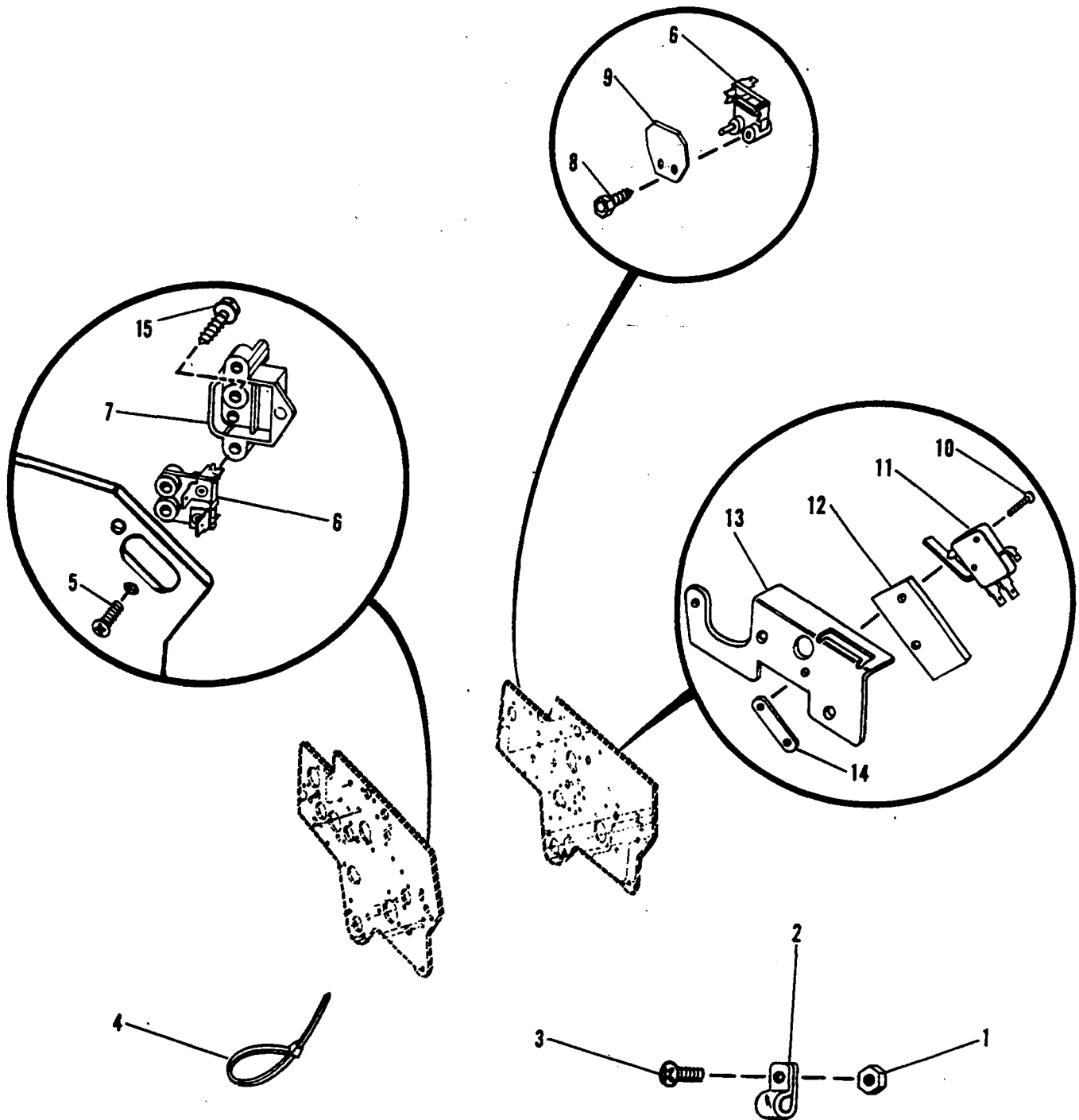


FIGURE 7
MODEL 8805/8820 Switches - Safety Guards

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 7 Description	Units Per Assy.
1	014808	NUT - 10-32	4
2	250221	CLAMP - Nylon, 5/16 I.D. #10 Screw	11
2	250098	CLAMP - Nylon, 3/8 I.D. #8 Screw	3
2	200050	CLAMP - Nylon, 3/8 I.D. #10 Screw	2
2	251373	CLAMP - Alum. 5/8 I.D. #10 Screw	2
3	001555	SCREW - 10-32 x 1/2	5
4	250077	TIE - Cable	4
5	014203	SCREW - 10-32 x 5/8	2
6	076864	SWITCH ASSEMBLY - Reed	2
7	007815	COVER - Reed Switch	1
8	101165	SCREW - 10-16 x 5/8	2
9	007932	SHIELD - Reed Switch	1
10	111006	SCREW - 4-40 x 9/16	2
11	250137	SWITCH - Micro, S.P.D.T.	1
12	006917	INSULATION - Switch	1
13	007957	BRACKET - Switch Mounting	1
14	190555	PLATE - Nut	1
15	001259	SCREW - #10 x 1/2	1

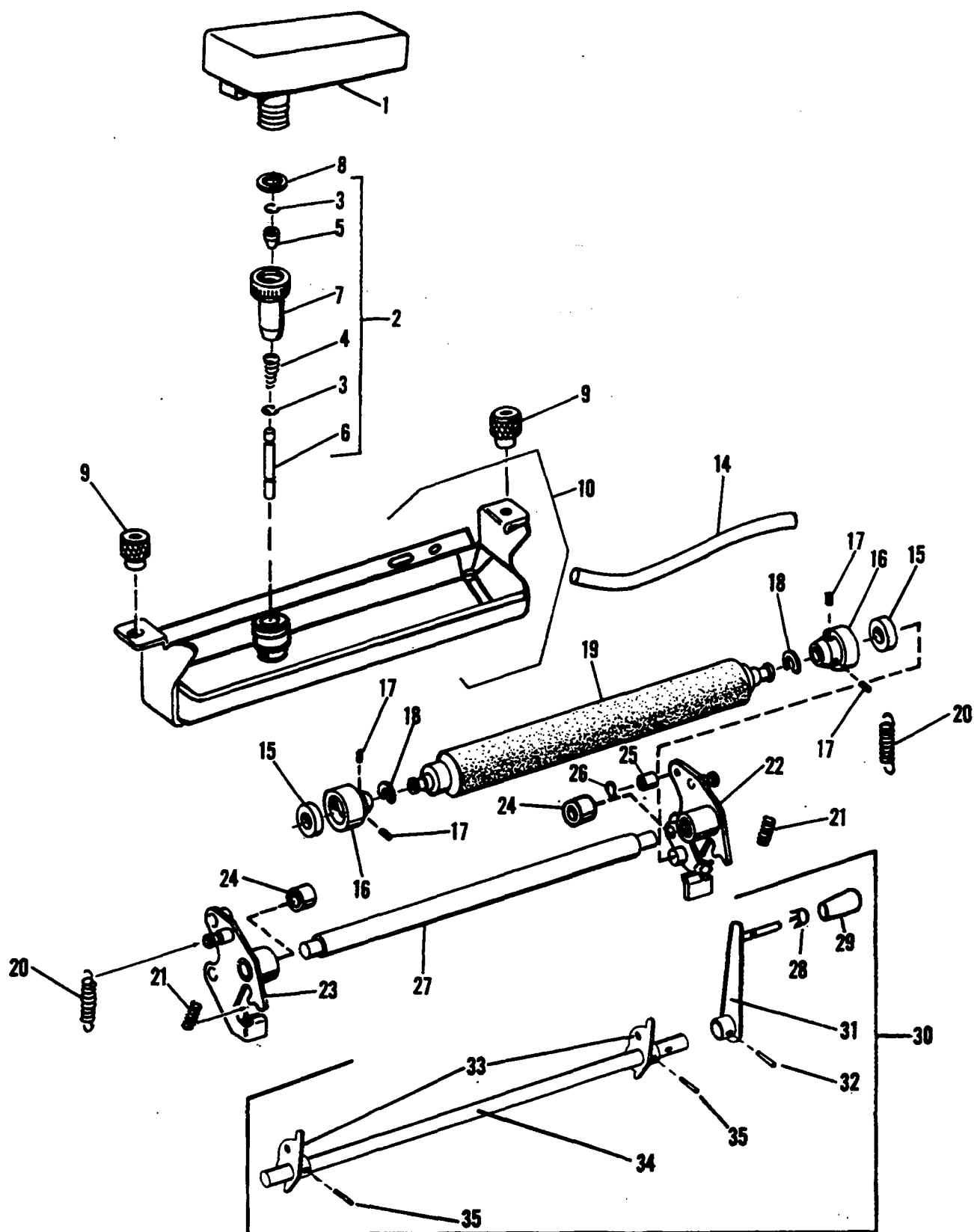


FIGURE 8
MODEL 8805/8820 Aquamatic - Part 1

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 8 Description	Units Per Assy.
1	012141	BOTTLE - Repellent.....	1
2	017747	VALVE ASSEMBLY	1
3	014507	RING - Retaining, .095 I.D.	2
4	073308	SPRING - Valve Pin	1
5	040868	SEAL - Bottle Cap	1
6	080536	VALVE PIN	1
7	017820	CAP - Bottle	1
8	400543	WASHER - Rubber	1
9	080581	KNOB	2
10	073530	TROUGH ASSEMBLY - Stainless Steel, M-8820	1
14	191586	HOSE	1
15	080505	BEARING	2
16	080504	HOUSING - Bearing	2
17	014372	SCREW - Set, 10-32 x 1/4	4
18	014518	RING - Retaining, .395 I.D.	2
19	076184	ROLLER - Ductor, Rubber	1
20	073542	SPRING - 3/8 O.D. x 1-5/16 O.A.L.	2
21	073540	SPRING - Compression, 23/32 O.D. x 1-1/2 O.A.L.	2
22	080541	CARRIER ASSEMBLY - N.O.S.	1
23	080539	CARRIER ASSEMBLY - O.S.	1
24	001416	BUSHING	2
25	064059	ROLLER	2
26	001096	RING - Retaining, .190 I.D.	2
27	073532	TIE BAR	1
28	072052	CLIP - Lock	1
29	011371	KNOB	1
30	010177	SHAFT ASSEMBLY	1
31	*017708	LEVER ASSEMBLY	1
32	001978	PIN - Roll, .135 O.D. x .765 O.A.L.	1
33	*007958	CAM ASSEMBLY	2
34	*076821	SHAFT	1
35	195396	PIN - Taper, .6250 O.A.L.	2

* Not Procurable Separately

For M-8805 G/TG Only

19	073824	ROLLER - Ductor M-8805 G/TG	1
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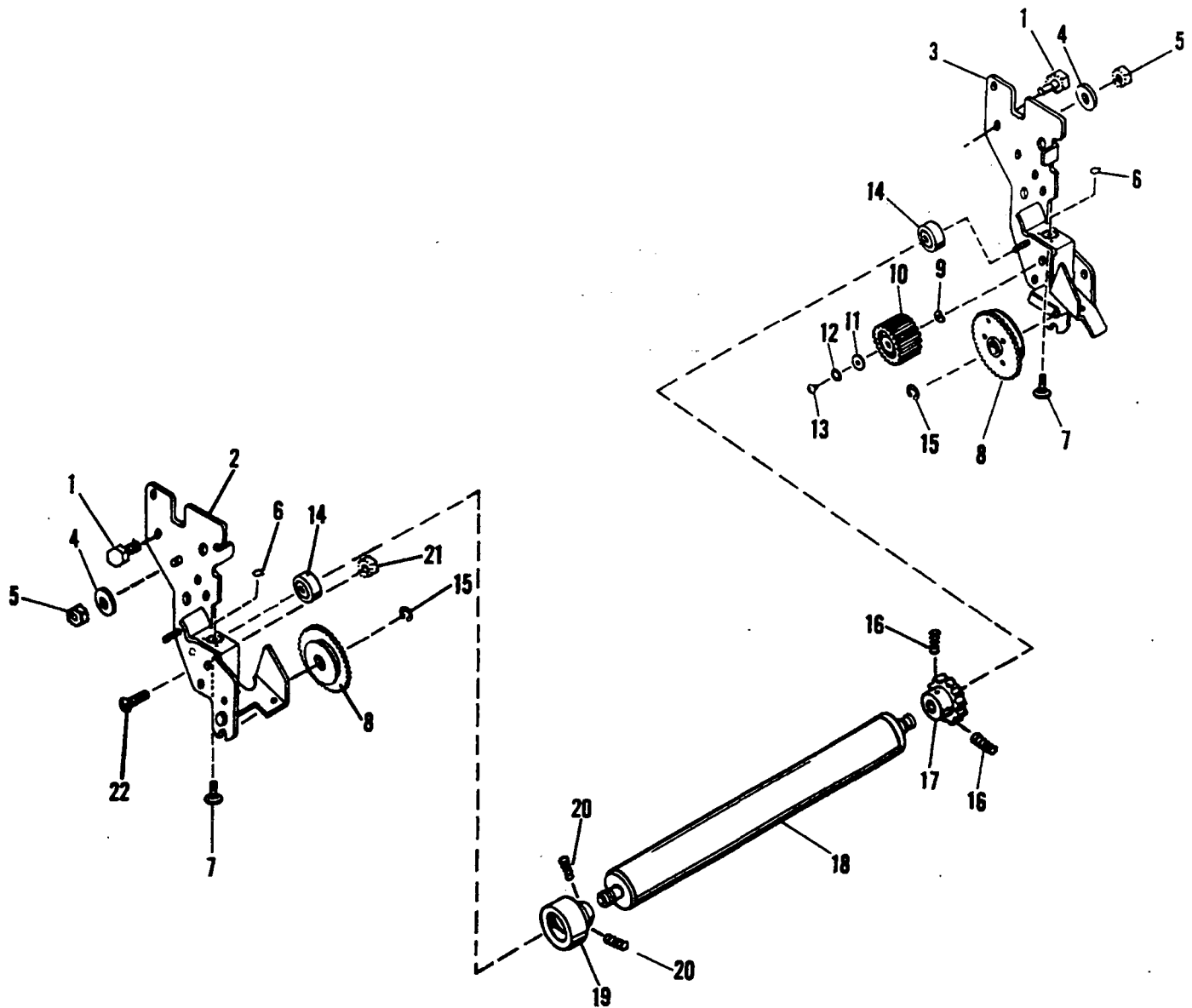


FIGURE 9
MODEL 8805/8820 Aquamatic - Part II

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 9 Description	Units Per Assy.
1	111089	SCREW - 5/16-24 x 5/8	2
2	010148	FRAME - O.S.	1
3	007966	FRAME - N.O.S.	1
4	191384	WASHER - .255 I.D.	2
5	003578	NUT - 1/4-20	2
6	001099	RING - Retaining, .283 I.D.	2
7	080524	SCREW - Shoulder	2
8	012422	DUCTOR GEAR ASSEMBLY	2
9	001772	WASHER - Spring, 3/8 I.D.	1
10	082050	GEAR	1
11	001750	WASHER - .328 I.D.	1
12	004074	WASHER - 9/16 I.D.	1
13	064189	SCREW - Lock	1
14	080505	BEARING	2
15	001080	RING - Retaining, 302 I.D.	2
16	014390	SCREW - Set, 1/4-28 x 1/4	2
17	080599	GEAR	1
18	076315	ROLLER - Rough, Copper	1
19	080591	HOUSING - Bearing	1
20	014372	SCREW - Set, 10-32 x 1/4	2
21	150085	NUT - 1/4-28	2
22	111073	SCREW - 1/4-28 x 5/8	1

For M-8805 G/TG Only

18012840	ROLLER - Rough, Copper M-8805 G/TG	1
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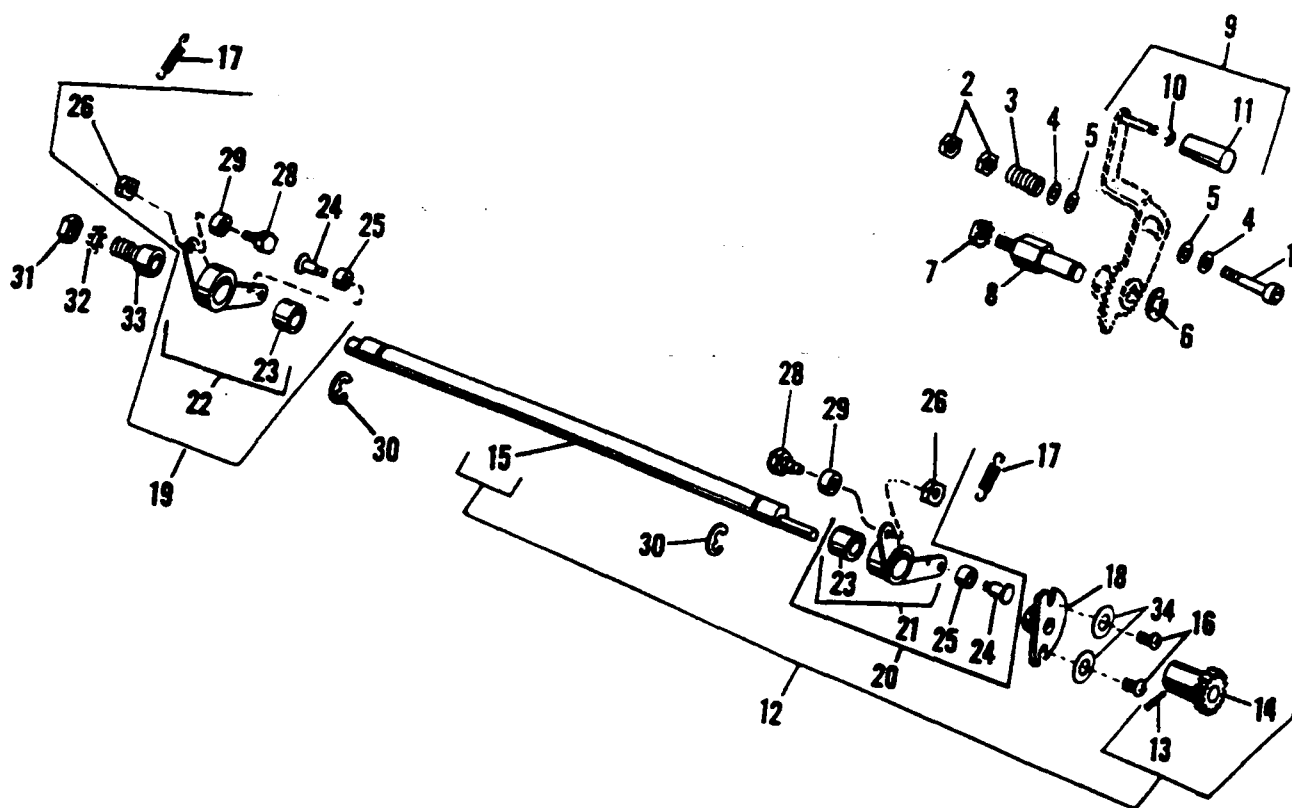


FIGURE 10
MODEL 8805/8820 Aquamatic Control Lever Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 10 Description	Units Per Assy.
1	014304	SCREW - 1/4-28 x 1-1/2	1
2	001832	NUT - 1/4-28	2
3	072953	SPRING - Compression, 5/16 O.D. x 5/8 O.A.L.	1
4	021150	WASHER - .256 I.D.	2
5	014793	WASHER - 17/64 I.D.	2
6	001080	RING - Retaining, .306 I.D.	1
7	150085	NUT - 1/4-28	1
8	080537	STUD	1
9	017548	LEVER ASSEMBLY	1
10	072052	SPRING - Lock	1
11	011371	HANDLE	1
12	073244	ECCENTRIC SHAFT AND PINION ASSEMBLY	1
13	000006	PIN - Taper, .5820 O.A.L.	1
14	*073246	GEAR	1
15	*073245	SHAFT	1
16	111068	SCREW - 1/4-28 x 5/16	2
17	040782	SPRING - Tension, .318 O.D. x 1-7/32 O.A.L.	2
18	073252	BUSHING	1
19	073250	LEVER ASSEMBLY - N.O.S.	1
20	073248	LEVER ASSEMBLY - O.S.	1
21	071566	LEVER - O.S.	1
22	071567	LEVER	1
23	014605	BUSHING	1
24	057507	RIVET	1
25	070125	TRUCK	1
26	014808	NUT - 10-32	1
28	190118	STUD	1
29	190103	TRUCK	1
30	001094	RING - Retaining, .253	2
31	014805	NUT - 7/16-20	1
32	043097	WASHER - Lock, .456 I.D.	1
33	193606	STUD	1
34	021203	WASHER - 1/4 I.D. x 1/2 O.D. x 1/32	2

* Not Procurable Separately

Parts Catalog

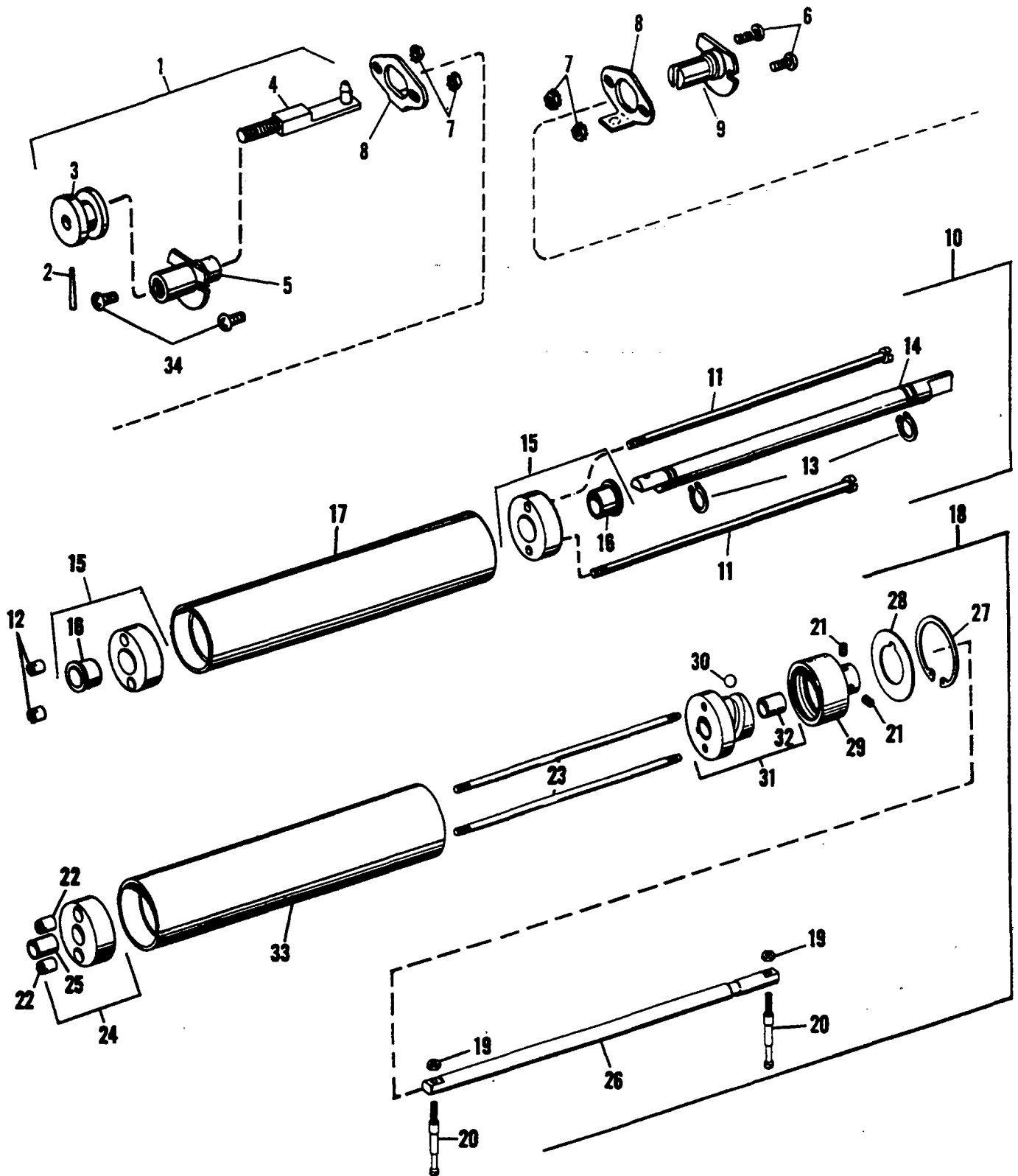


FIGURE 11
MODEL 8805/8820 Waver and Oscillating Rollers

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 11 Description	Units Per Assy
1	073011	COUPLE ASSEMBLY	1
2	000014	PIN - Taper, 1.127 O.A.L.	1
3	*073014	COUPLING	1
4	*073012	SHAFT	1
5	084413	GUIDE	1
6	111073	SCREW - 1/4-28 x 5/8	2
7	150085	NUT - 1/4-28	4
8	080295	BRACKET	2
9	084412	GUIDE	1
10	076189	ROLLER ASSEMBLY - Ink and Repellent Roller	1
11	190391	SCREW - 1/4-28 x 10-1/2	2
12	196475	NUT - Special	2
13	001094	RING - Retaining, .470 I.D.	2
14	076193	SHAFT	1
15	076194	CAP	2
16	190387	BUSHING	2
17	076191	ROLLER - Nylon 11 1/8 O.A.L.	1
18	071514	ROLLER ASSEMBLY - Oscillating Rider	1
19	001804	NUT - 10-32	2
20	073193	SCREW - Special Pin	2
21	014390	SCREW - Set, 1/4-28 x 1/4	2
22	196475	NUT - Special	2
23	076026	ROD - Tie	2
24	080694	PLUG	1
25	001497	BUSHING - .504 I.D. x .629 O.D. x .625 O.A.L.	1
26	076029	SHAFT	1
27	014523	RING - Retaining, 2.456 I.D.	1
28	080698	GUARD	1
29	080263	CAP	1
30	080699	BALL	1
31	080695	PLUG AND CAM ASSEMBLY	1
32	001497	BUSHING - .504 I.D. x .629 O.D. x .625 O.A.L.	1
33	071516	ROLLER - Nylon	1
34	111074	SCREW - 1/4-28 x 3/4	2

* Not Procurable Separately

For M-8805 G/TG Only

10	071534	ROLLER ASSEMBLY - Ink and Repellent Roller, M-8805 G	1
11	191356	SCREW - 1/4-28 x 9 21/32, M-8805 G	2
17	071536	ROLLER - Nylon 10 5/16 O.A.L. M-8805 G	1

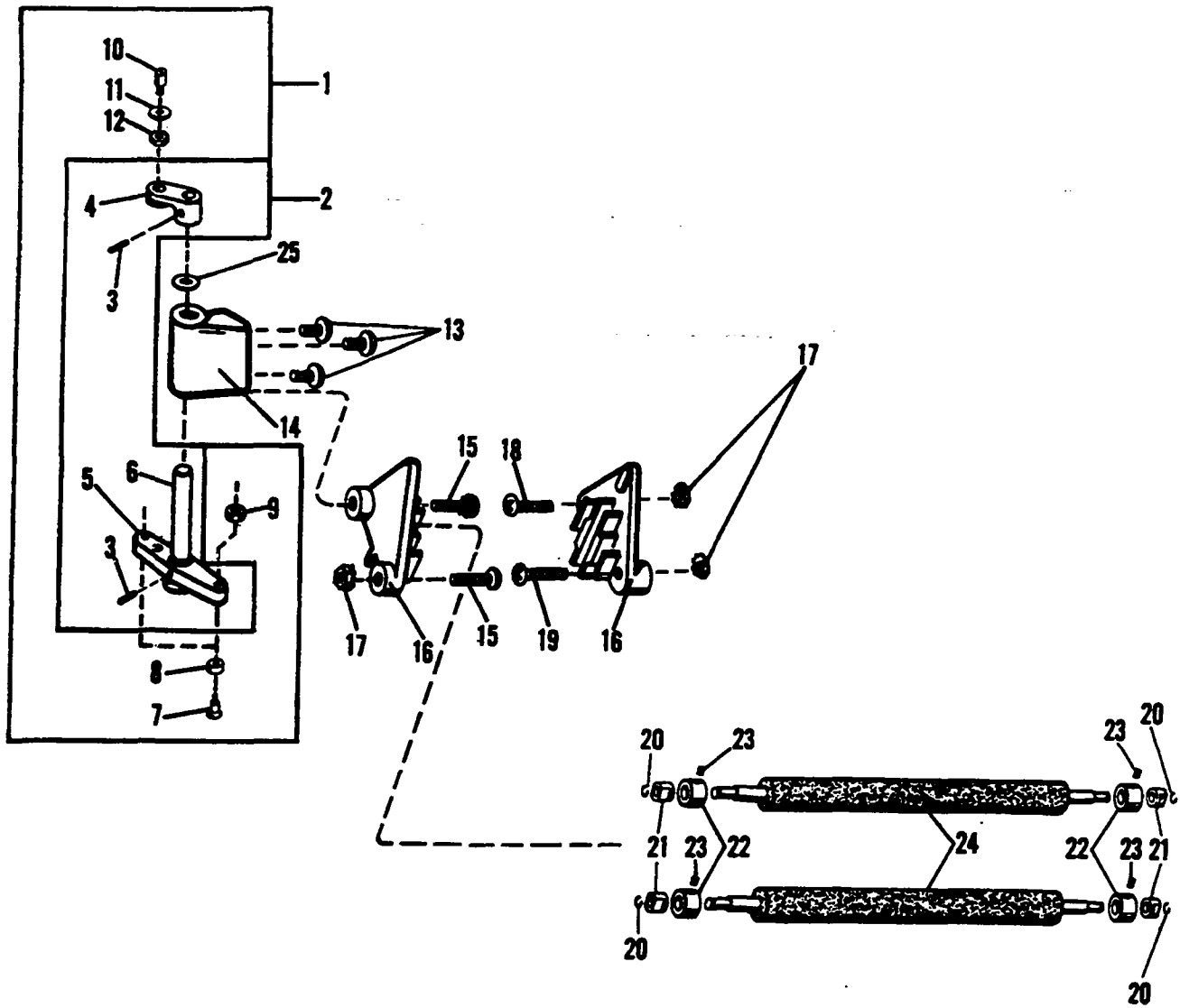


FIGURE 12
MODEL 8805/8820 Rider Roller

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 12 Description	Units Per Assy.
1	087496	WAVER LEVER AND SHAFT ASSEMBLY	1
2	087497	LEVER AND SHAFT ASSEMBLY	1
3	192900	PIN - Taper, .750 O.A.L.	2
4	*073116	LEVER	1
5	*080297	LEVER	1
6	*080317	SHAFT	1
7	080298	SCREW - Shoulder, 10-32	2
8	080299	TRUCK	2
9	101051	NUT - 10-32	2
10	073339	SCREW - Eccentric	1
11	001702	WASHER - .195 I.D.	1
12	001812	NUT - 10-32	1
13	111073	SCREW - 1/4-28 x 5/8	3
14	073108	BRACKET - Waver	1
15	111076	SCREW - 1/4-28 x 1.000	2
16	073234	BRACKET - Oscillating Rider Roller	2
17	150085	NUT - 1/4-28	3
18	111077	SCREW - 1/4-28 x 1-1/8	1
19	111079	SCREW - 1/4-28 x 1-1/2	1
20	001778	RING - Retaining, 222 I.D.	2
21	073004	BUSHING	2
22	073152	COLLAR	2
23	001207	SCREW - Set, 8-32 x 3/16	2
24	076908	ROLLER - Rider, Rubber	2
25	192766	WASHER - .385 I.D.	2

* Not Procurable Separately

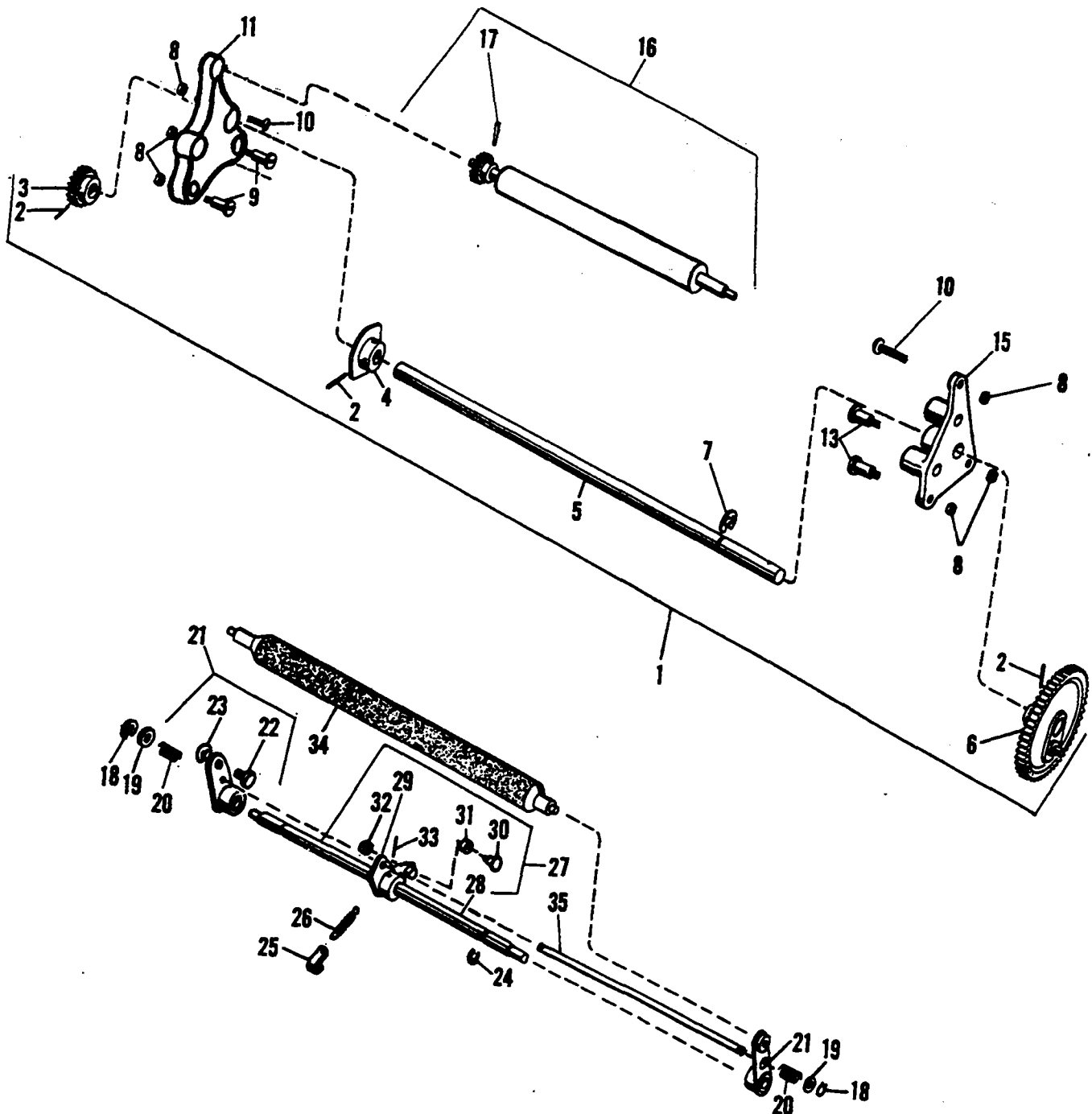


FIGURE 13
MODEL 8805/8820 Ink Distributor and Ductor Rollers

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 13 Description	Units Per Assy.
1	076728	CAM SHAFT	1
2	001956	PIN - Taper, .968 O.A.L.	3
3	*073049	GEAR	1
3	079912	GEAR - Field Repl. Only (Use 001987 Roll Pin)	1
4	*073050	CAM	1
5	*073048	SHAFT	1
6	*076727	GEAR	1
7	001094	RING - Retaining, .399 I.D.	1
8	150085	NUT - 1/4-28	3
9	073123	SCREW - Shoulder, 1/4-28	2
10	014180	SCREW - 1/4-28 x 1.000	2
11	073120	BEARING BRACKET - N.O.S.	1
13	073094	SCREW - Shoulder, 1/4-28	2
15	073091	BEARING BRACKET - O.S.	1
16	076199	ROLLER ASSEMBLY - Nylon	1
17	101332	PIN - Spiral, .103 O.D. x .760 O.A.L.	1
18	001049	RING - Retaining, .227 I.D.	2
19	021203	WASHER - .254 I.D.	2
20	054409	SPRING - Compression, 21/64 I.D. x 1-3/16 O.A.L.	2
21	084422	LEVER ASSEMBLY	2
22	084421	BUSHING	1
23	001047	RING - Retaining, .354 I.D.	1
24	001098	RING - Retaining, .346 I.D.	2
25	073107	ANCHOR - Spring	1
26	072625	SPRING - 11/32 O.D. x 1-1/8 O.A.L.	1
27	076670	SHAFT ASSEMBLY	1
28	*073061	SHAFT	1
29	*076672	LEVER ASSEMBLY	1
30	077459	SCREW - Eccentric	1
31	193774	TRUCK	1
32	150083	NUT - 10-32	1
33	000010	PIN - Taper, .875 O.A.L.	1
34	076909	ROLLER - Ductor, Rubber	1
35	076671	BAR	1

* Not Procurable Separately

Parts Catalog

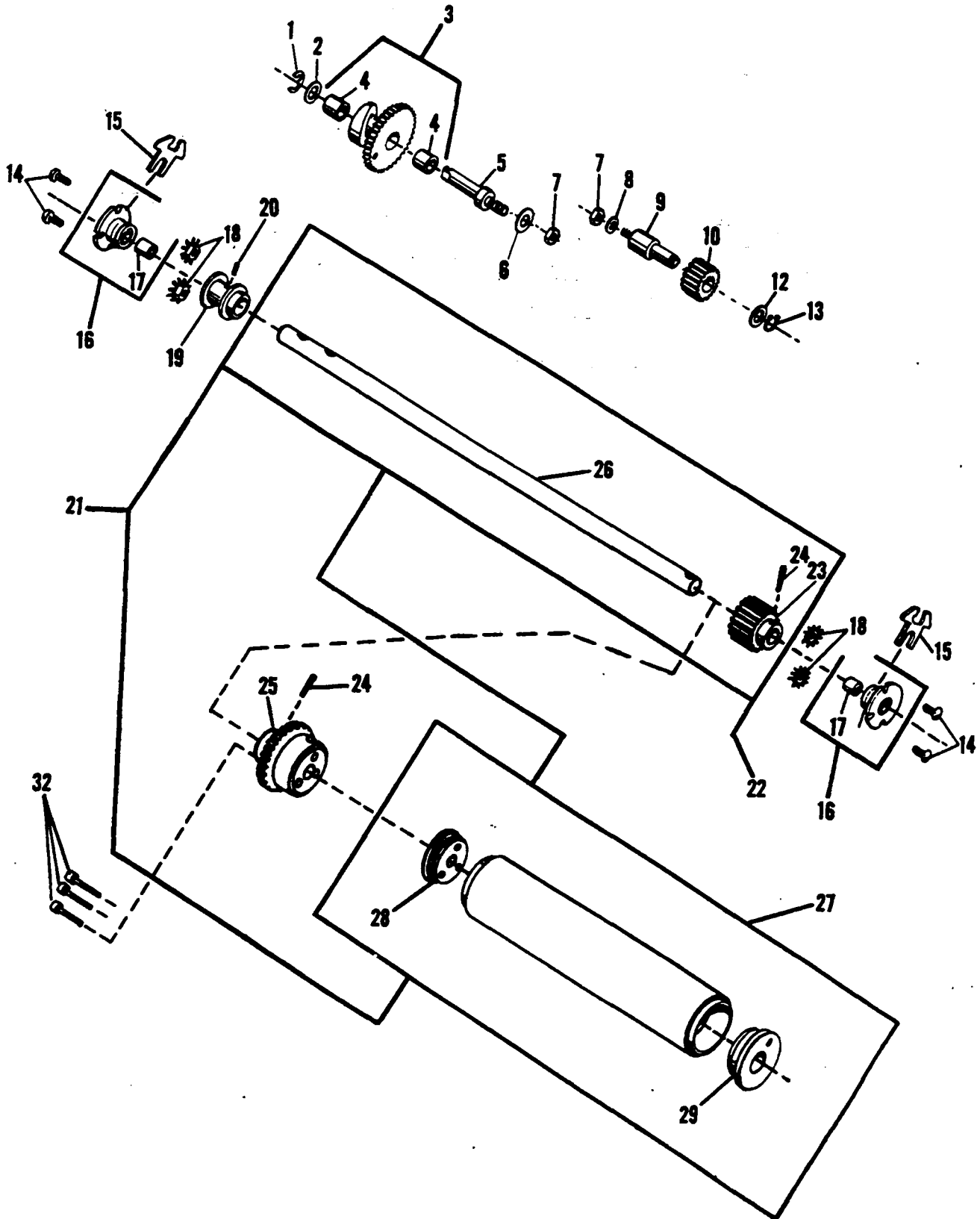


FIGURE 14
MODEL 8805/8820 Waver Roller

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 14 Description	Units Per Assy.
1	100576	RING - Retaining, .469 I.D.	1
2	191289	WASHER - .504 I.D.	1
3	073043	WAVER AND CAM GEAR ASSEMBLY	1
4	001432	BUSHING	2
5	080349	STUD	1
6	001721	WASHER - .380 I.D.	1
7	190254	NUT - 3/8-24	1
8	014750	WASHER - Lock, .391 I.D. x .687 O.D.	1
9	195385	STUD	1
10	076218	GEAR ASSEMBLY	1
12	001797	WASHER - .513 I.D.	1
13	001048	RING - Retaining, .470 I.D.	1
14	111055	SCREW - 20-32 x 9/16	4
15	073894	SLIDE	2
16	075931	BUSHING ASSEMBLY	2
17	001497	BUSHING	2
18	014248	NUT - 10-32	4
19	073482	COUPLING	1
20	014207	SCREW - Set, 1/4-28 x 5/8	1
21	***071507	ROLLER AND SHAFT ASSEMBLY	1
12	071513	SHAFT ASSEMBLY	1
23	079905	GEAR - (Field Repl. Only)	1
24	014921	PIN - Roll .135 x .890 (Use 079905 Gear)	1
24	001976	PIN - Roll .135 x .827 (Use 073710 Gear)	1
24	014910	PIN - Taper, .875 O.A.L.	2
25	073710	GEAR - (Field Repl. Only)	1
26	*073037	SHAFT	1
27	071511	ROLLER - Nylon	1
28	080473	BEARING	1
29	080433	BEARING	1
32	014157	SCREW - 1/4-28 x 1-1/4"	3

* Not Procurable Separately

** Not Available As An Assembly

For M-8805 G/TG Only

10	082033	GEAR ASSEMBLY - M-8805 G	1
21	***071527	ROLLER AND SHAFT ASSEMBLY - M-8805 G	1
22	071524	SHAFT ASSEMBLY - M-8805 G	1
24	001987	PIN Roll, .167 x .890 (Use 082066 Gear) M-8805 G	1
25	082066	GEAR - (Field Repl. Only) M-8805 G	1
27	071529	ROLLER - Nylon, M-8805 G	1
32	014304	SCREW - 1/4-28 x 1-1/2"	3

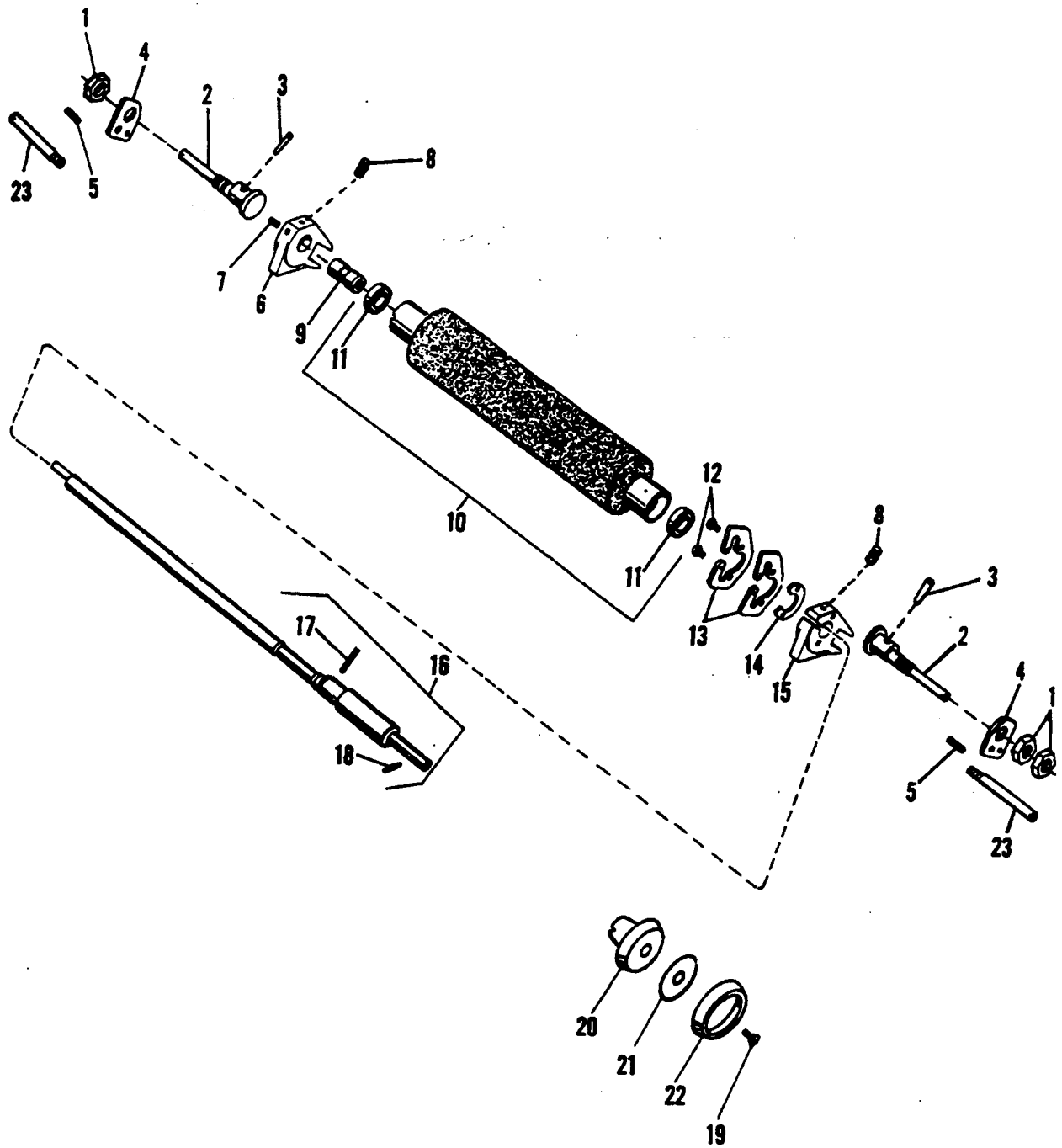


FIGURE 15
MODEL 8805/8820 Upper Form Roller and Shaft Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 15 Description	Units Per Assy.
1	014819	NUT - 5/16-24	3
2	076481	SCREW - Eccentric	2
3	100400	PIN - Roll, .131 O.D. x .548 O.A.L.	1
4	072272	LEVER - Locking Stud	2
5	014912	PIN - Roll, .167 O.D. x .515 O.A.L.	1
6	073446	FORM ROLL LEVER - Upper Machine, N.O.S.	1
7	014108	SCREW - Set, 10-32 x 3/8	1
8	073338	SPRING - Compression, 9/16 O.D. x 1-17/64 O.A.L. (Red)	1
9	073327	SLEEVE	1
10	076910	ROLLER - Rubber, Upper Form 2" Dia.	1
11	073316	BEARING	2
12	001577	SCREW - 8-32 x 7/16	2
13	073098	RETAINER	2
14	073097	PLATE	1
15	073444	FORM ROLL LEVER - Upper Machine, O.S.	1
16	073320	SHAFT ASSEMBLY	1
17	001978	PIN - Roll, .135 O.D. x .765 O.A.L.	1
18	001980	PIN - Roll, .135 O.D. x .640 O.A.L.	1
19	001255	SCREW - 10-32 x 1/2	1
20	011374	KNOB	1
21	076494	INSERT - (old Design)	1
22	011376	TIRE	1
23	072271	STUD - Locking	1

For M-8805 G/TG Only

10	076906	ROLLER - Rubber, Upper Form 2" Dia. M-8805 G	1
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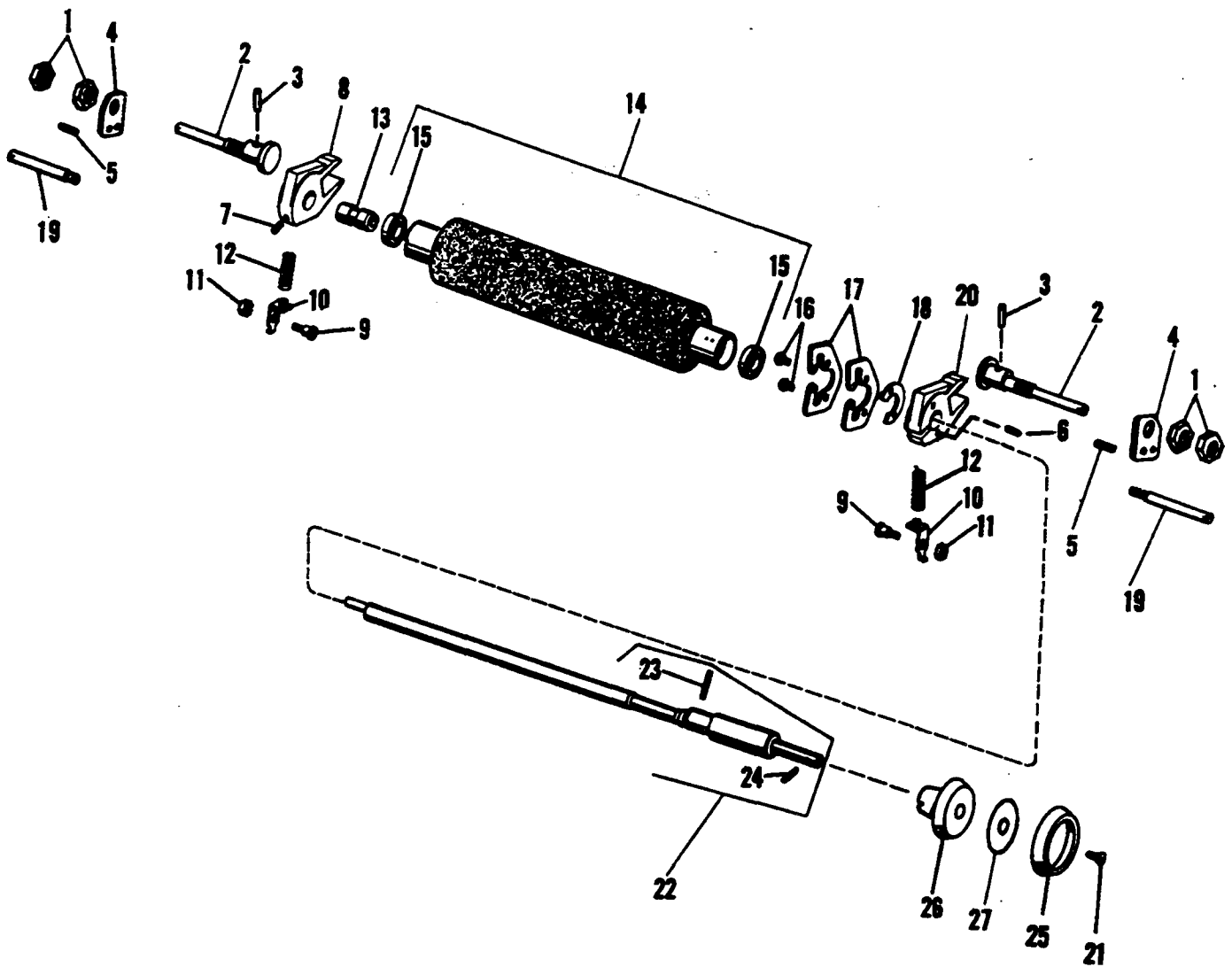


FIGURE 16
MODEL 8805/8820 Lower Form Roller and Shaft Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 16 Description	Units Per Assy.
1	014819	NUT - 5/16-24	4
2	076481	SCREW - Eccentric	2
3	100400	PIN - Roll, .131 O.D. x 548 O.A.L.	1
4	072272	LEVER - Locking Stud	2
5	014912	PIN - Roll, .167 O.D. x .515 O.A.L.	1
6	101033	SCREW - Set, 8-32 x 1/2	1
7	014108	SCREW - Set, 10-32 x 3/8	1
8	073445	LEVER - Form Roll, Lower 2.4" Dia. N.O.S.	1
9	193917	SCREW - Shoulder, 1/4-28	2
10	072278	ANCHOR - Spring, N.O.S.	1
10	072277	ANCHOR - Spring, O.S.	1
11	150085	NUT - 1/4-28	2
12	195930	SPRING - Compression, 25/64 I.D. x 1-15/64 O.A.L. (2.4" Dia.)	2
13	073327	SLEEVE	2
14	076911	ROLLER - Rubber, Lower Form 2.4" Dia.	1
15	073316	BEARING	2
16	001577	SCREW - 8-32 x 7/16	2
17	073098	RETAINER	2
18	073097	PLATE	1
19	072271	STUD - Locking	2
20	073443	LEVER - Form Roll, Lower (2.4" Dia.) O.S.	1
21	001255	SCREW - Set, 10-32 x 1/2"	1
22	073320	SHAFT ASSEMBLY	1
23	001978	PIN - Roll, .135 O.D. x .765 O.A.L.	1
24	001980	PIN - Roll, .135 O.D. x .640 O.A.L.	1
25	011376	TIRE	1
26	011374	KNOB	1
27	076494	INSERT - (Old Design)	1

For M-8805 G/TG Only

14	076907	ROLLER - Rubber, Lower Form 2.4" Dia. M-8805 G	1
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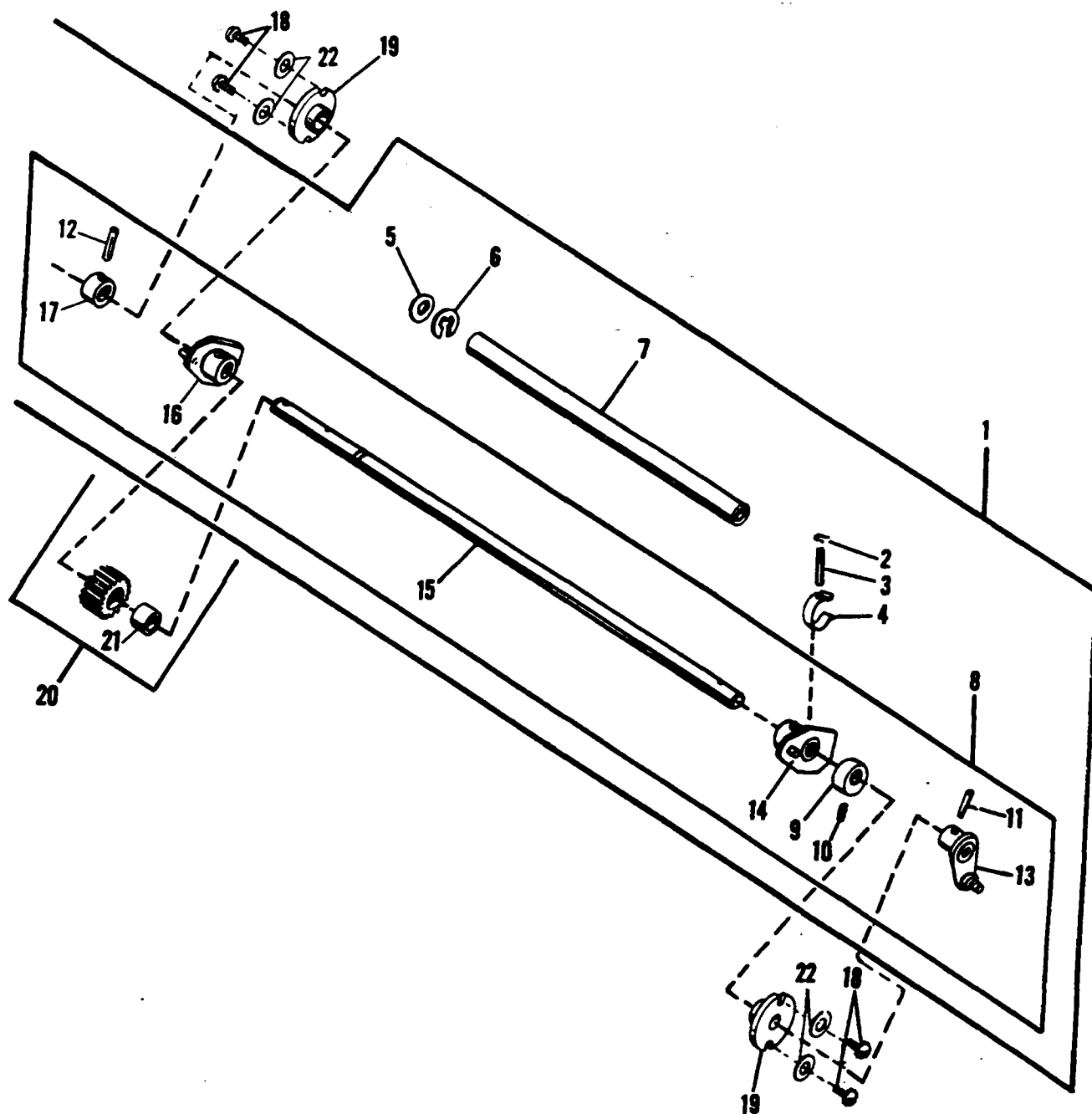


FIGURE 17
MODEL 8805/8820 Form Roller Separator Shaft

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 17 Description	Units Per Assy.
1	076399	SHAFT ASSEMBLY KIT	1
2	014507	RING - Retaining, .097 I.D.	2
3	190382	PIN - Spring Clip	2
4	190383	SPRING - Clip	2
5	192798	WASHER - .507 I.D.	1
6	100969	RING - Retaining, .453 I.D.	1
7	194590	TUBE	1
8	076388	SHAFT ASSEMBLY	1
9	071594	COLLAR - Eccentric	1
10	014372	SCREW - Set, 10-32 x 1/4	1
11	000009	PIN - Taper, .750 O.A.L.	1
12	001978	PIN - Roll, .135 O.D. x .765 O.A.L.	1
13	*071595	LEVER	1
14	*071649	CAM - O.S.	1
15	*076389	SHAFT	1
16	*071648	CAM - N.O.S.	1
17	*055535	COLLAR	1
18	111068	SCREW - 1/4-28 x 5/16	4
19	073029	BUSHING	2
20	076386	GEAR	1
21	001473	BUSHING	1
22	021203	WASHER - 1/4 I.D. x 1/2 O.D. x 1/32	4

* Not Procurable Separately

For M-8805 G/TG Only

20	076384	GEAR - M-8805 G	1
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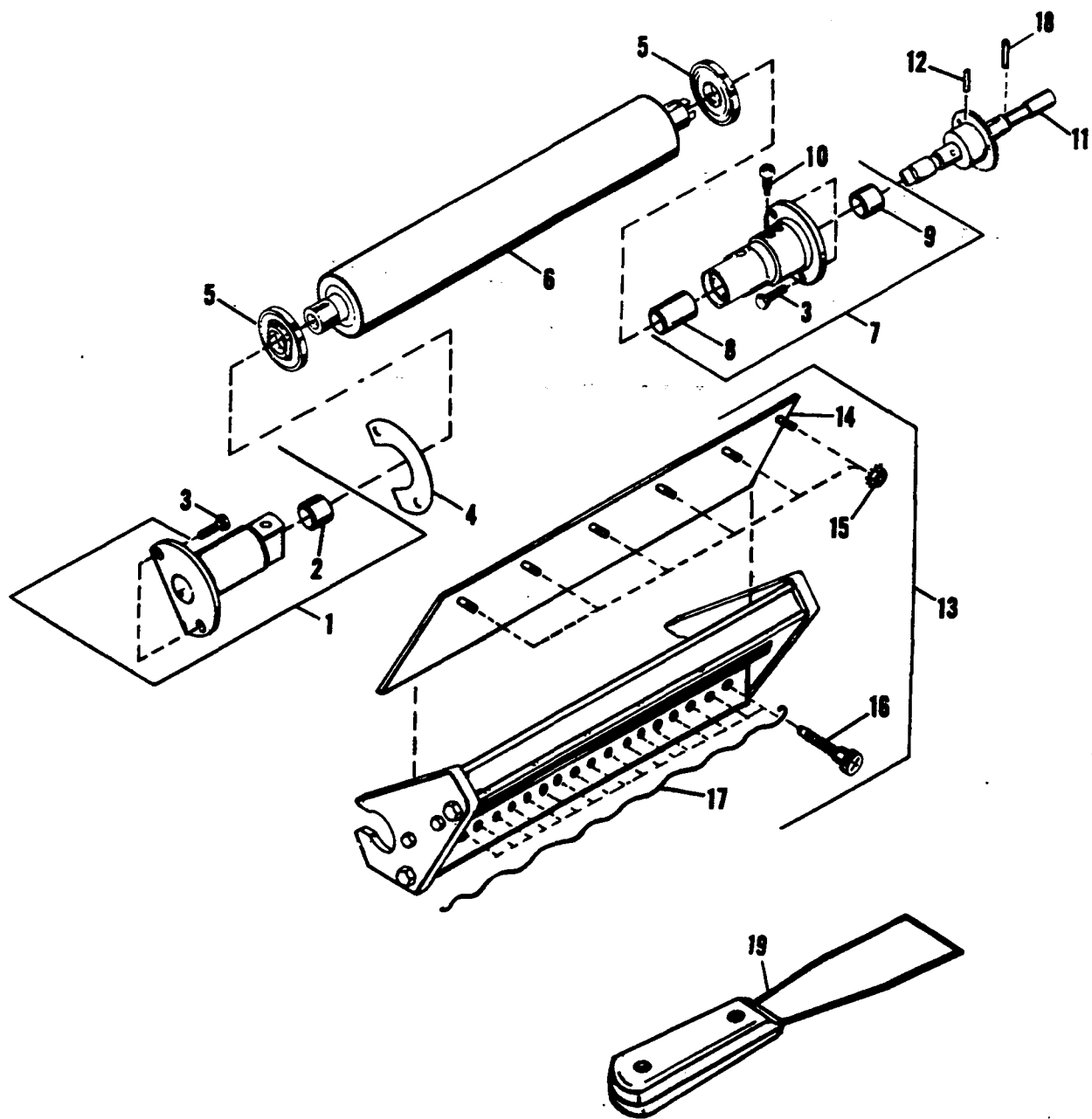


FIGURE 18
MODEL 8805/8820 Ink Metering Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 18 Description	Units Per Assy.
1	018364	BUSHING ASSEMBLY - N.O.S.	1
2	001497	BUSHING - .630 O.A.L.	1
3	111051	SCREW - 10-32 x 5/16	4
4	018368	SHIM - Bushing, N.O.S.	A/R
5	018360	SEAL - Ink Roller	2
6	010156	ROLLER - Ink, Rubber	1
7	018362	BUSHING ASSEMBLY - O.S.	1
8	014646	BUSHING - 1.255 O.A.L.	1
9	001413	BUSHING - .750 O.A.L.	1
10	072620	SCREW - Shoulder, 10-32	1
11	018366	EXTENSION ASSEMBLY - Knob	1
12	000011	PIN - Taper, .122 x 7/8	1
13	010150	METERING BLADE ASSEMBLY	1
14	402547	BLADE ASSEMBLY	1
15	102333	NUT - 10-32	5
16	073512	SCREW - Ink Adjustment	13
17	010155	SPRING - Screw Tension	1
18	014921	PIN - Roll, .135 O.D. x 890 O.A.L.	1
19	073411	INK KNIFE	1

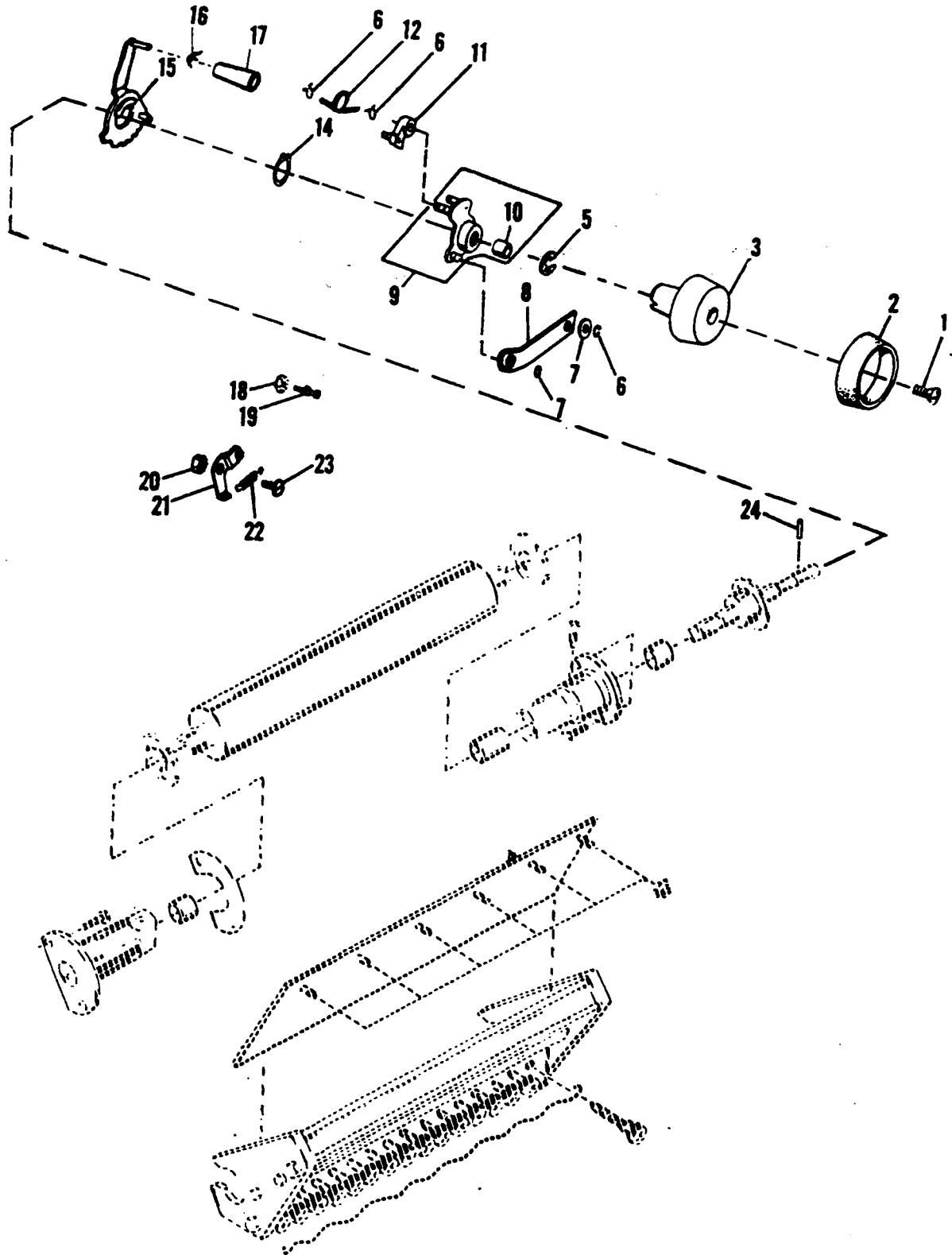


FIGURE 19
MODEL 8805/8820 Ink Metering Linkage

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 19 Description	Units Per Assy.
1	014285	SCREW - 10-32 x 9/16	1
2	011379	TIRE - Rubber	1
3	011380	KNOB - Ink Fountain	1
5	001094	RING - Retaining, .394 I.D.	1
6	001046	RING - Retaining, .283 I.D.	4
7	016574	WASHER - .315 I.D.	1
8	076734	LINK - Operating Lever	1
9	080635	LEVER ASSEMBLY	1
10	001497	BUSHING	1
11	080630	PAWL - Operating Lever	1
12	080634	SPRING - Operating Lever	1
14	001076	RING - Retaining, .824 I.D.	1
15	017702	LEVER - Ink Control	1
16	072052	LOCK - Spring	1
17	011371	HANDLE	1
18	014808	NUT - 10-32	1
19	072411	STUD	1
20	150085	NUT - 1/4-28	1
21	073078	LATCH AND PIVOT	1
22	041291	SPRING - Tension, .986 O.A.L.	1
23	071181	SCREW - Shoulder, 1/4-28	1
24	014921	PIN - Roll, .135 O.D. x .890 O.A.L.	1

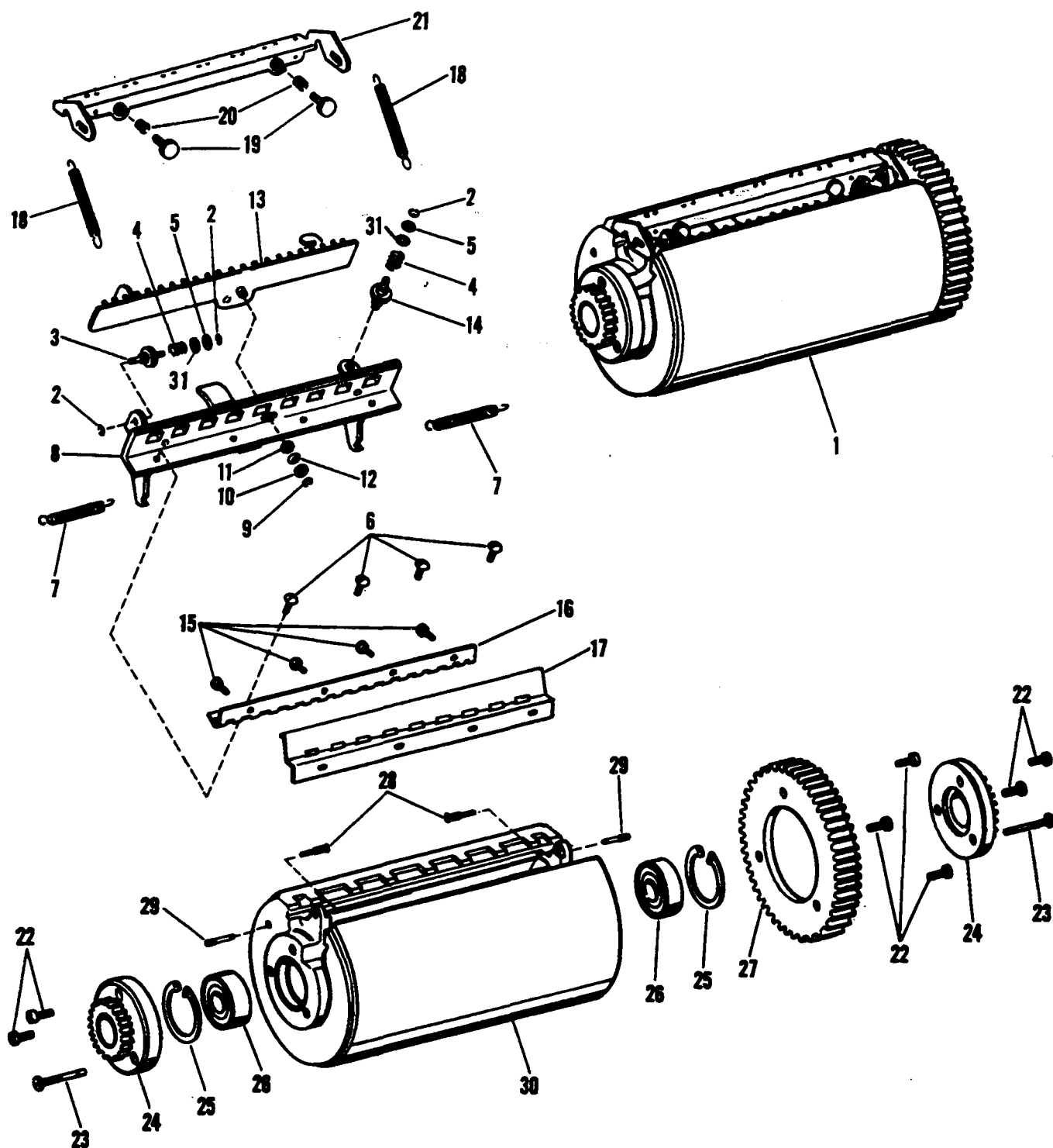
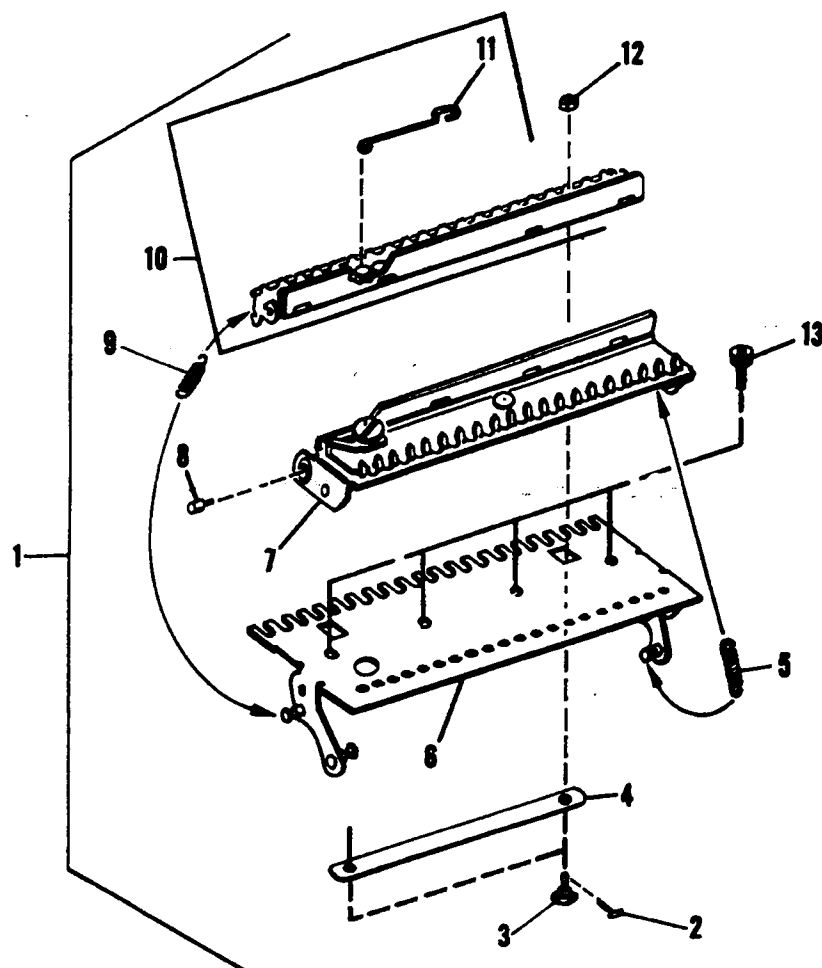


FIGURE 20
MODEL 8805/8820 Master Cylinder Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 20 Description	Units Per Assy.
1	***076776	MASTER CYLINDER ASSEMBLY	1
2	014504	RING - E, .146 I.D. x .335 O.D. x .027	4
3	076762	KNOB	1
4	190329	SPRING - Compression, .417 O.D. x .375 O.A.L. x .0322	2
5	001702	WASHER - .195 I.D. x .500 O.D. x .031	2
6	001292	SCREW - 8-32 x 5/16	4
7	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L. x .040	2
8	076535	BRACKET ASSEMBLY	1
9	001060	RING - E, .208 I.D. x .527 O.D. x .027	1
10	021203	WASHER - .254 I.D. x .500 O.D. x .029	1
11	003268	WASHER - .254 I.D. x .500 O.D. x .047	1
12	014754	WASHER - Spring, .260 I.D. x .448 O.D. x .005	1
13	076769	PIN BAR ASSEMBLY	1
14	076761	KNOB	1
15	014164	SCREW - Cap, 8-32 x 7/16	4
16	076755	HINGE	1
17	084484	STOP PLATE AND CLAMP ASSEMBLY - 3/32 Lip	1
18	072512	SPRING - Tension, .343 O.D. x 3.031 O.A.L. x .035	2
19	192919	SCREW - Knurled, 1/4-28	2
20	192997	SPRING - Compression, Conical, .593 O.A.L.	2
21	076109	TAIL CLAMP ASSEMBLY	1
22	014111	SCREW - Cap, 1/4-28 x 5/8	7
23	076122	SCREW - Dowel, 1/4-28	2
24	078909	GEAR	2
25	001065	RING - Retaining Internal, 2.089 O.D. x .065	2
26	078714	BEARING - .7874 I.D. x 1.8504 O.D.	2
27	078908	GEAR	1
28	076774	SCREW - Pivot, 1/4-28	2
29	076126	PIN - Knurled, .256 O.D. x 1.125 O.A.L.	2
30	076397	MASTER CYLINDER	1
31	191808	WASHER - .203 I.D. x 1/2 O.D. x .020	2

*** Not Available As An Assembly



NOTE:
M-8805A

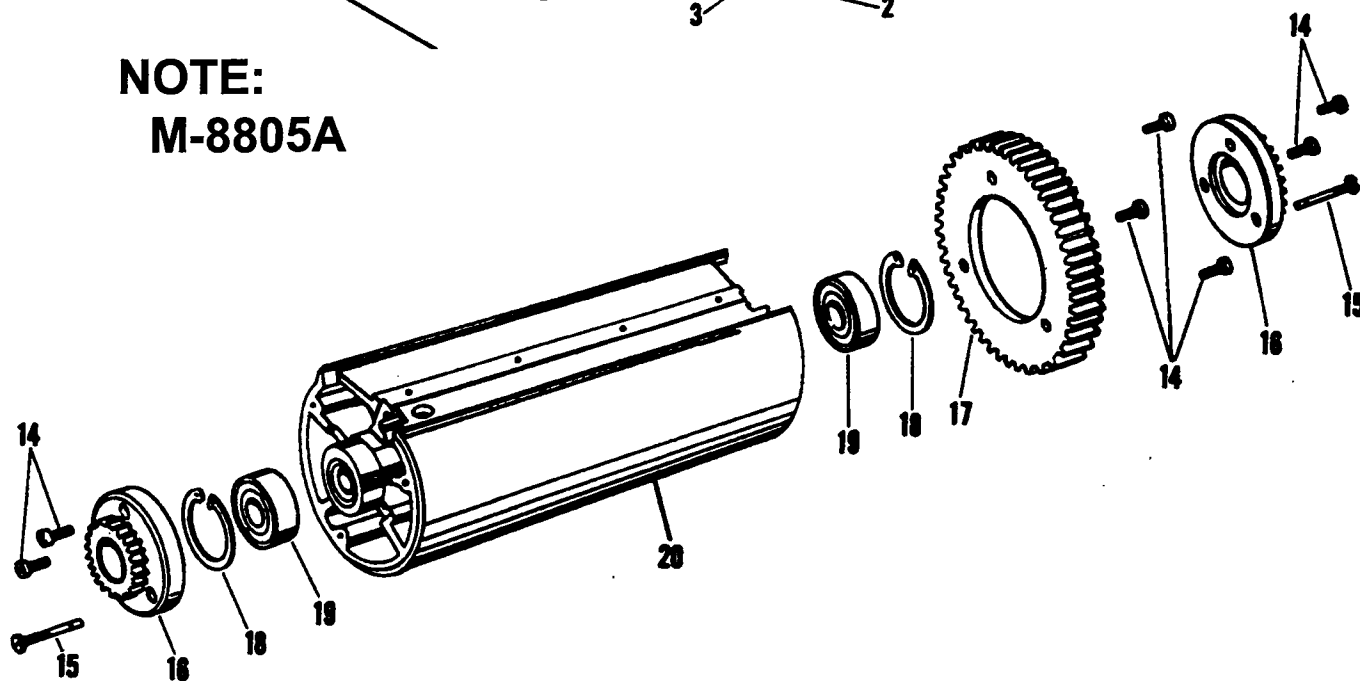


FIGURE 20A
MODEL 8805/8820 Aluminum Master Cylinder

Parts Catalog

Index No.	Part No.	MODEL 8805 A - Figure 20A Description	Units Per Assy.
For M-8805 A Only (Aluminum Cylinders)			
1	010207	BASE PLATE & CLAMP ASSEMBLY	1
2	195668	PIN - Cotter, 1/16 O.D. x 1/4 O.A.L.	2
3	195652	SCREW - Shoulder	2
4	006116	RETAINER	1
5	073542	SPRING - Tension, .375 OD. x 1.312 O.A.L.	2
6	010205	PLATE - Base	1
7	010211	CLAMP ASSEMBLY - Head	1
8	193785	PIVOT - Head Clamp	2
9	041777	SPRING - Tension, .312 O.D. x 1.344 O.A.L.	2
10	010208	CLAMP ASSEMBLY - Tail	1
11	006142	LATCH SPRING - Tail Clamp	1
12	195653	NUT - 10-32	2
13	014162	SCREW - Cap, 1/4-28 x 1/2	4
14	014111	SCREW - Cap, 1/4-28 x 5/8	7
15	196441	SCREW - Dowel, 1/4-28	2
16	010204	GEAR - Ducting Cam	2
17	010203	GEAR - Master Cylinder	1
18	001065	RING - Retaining, Internal, 2.089 O.D. x .065	2
19	078714	BEARING - .787 I.D. x 1.850 O.D.	2
20	010201	CYLINDER - Master, Machined	1

Parts Catalog

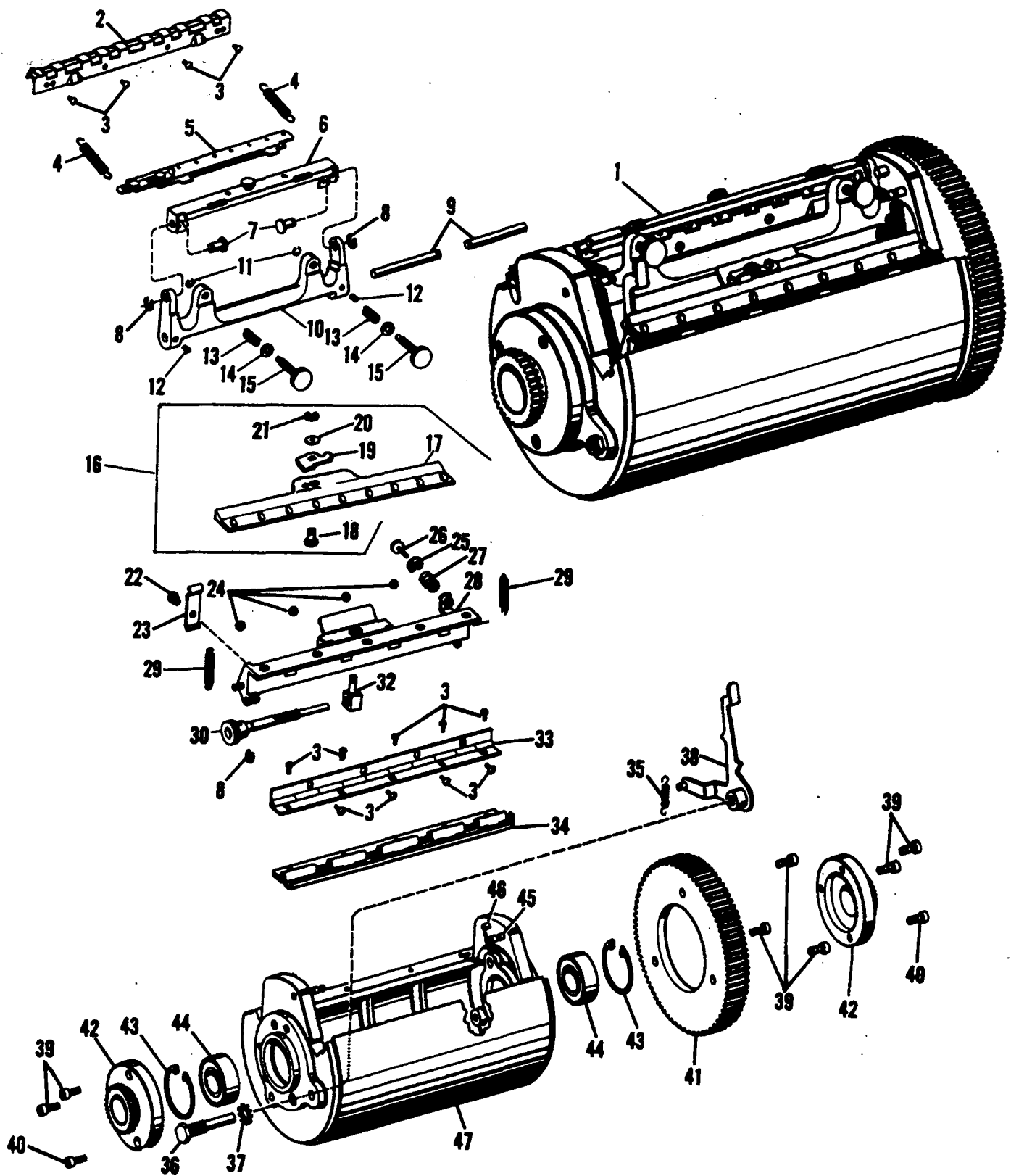


FIGURE 20B
MODEL 8805/8820 Master Cylinder 10" x 15" Plates

Parts Catalog

Index No.	Part No.	MODEL 8805 G/TG - Figure 20B Description	Units Per Assy.
For M-8805 G/TG Only (10" x 15" Plates)			
1	***076571	MASTER CYLINDER ASSEMBLY 8805 G	1
2	078927	ANVIL	1
3	001552	SCREW - 8-32 x 3/8	13
4	078975	SPRING - .266 O.D. x 1.125 O.A.L.	2
5	078925	TAIL CLAMP ADAPTER - Pin Bar	1
6	078969	MOUNT	1
7	078917	PIVOT	2
8	001060	RING - Retaining, .208 I.D. x .527 O.D. x .027	3
9	078914	SHAFT	2
10	078912	TAIL CLAMP ADAPTER BAR	1
11	014504	RING - Retaining, .146 I.D. x .335 O.D. x .027	2
12	014372	SCREW - Set, 10-32 x 1/4	2
13	003269	SPRING - Compression, .385 O.D. x .718 O.A.L.	2
14	001749	WASHER - 2.60 I.D. x .500 O.D.	2
15	078915	SCREW - Thumb	2
16	***078966	HEAD CLAMP ADAPTER ASSEMBLY - Pin Bar	1
17	078947	HEAD CLAMP ADAPTER - Pin Bar	1
18	078944	PIN - Special, .375 O.D. x .468	2
19	078945	LEVER - Lock	1
20	014741	WASHER - Spring, .267 I.D. x .572 O.D. x .008	1
21	001060	RING - Retaining, .208 I.D. x .527 O.D. x .027	1
22	001562	SCREW - 10-32 x 3/16	1
23	078967	LEAF	1
24	001825	NUT - 8-32	4
25	001782	RING - Retaining, .115 I.D. x .282 O.D. x .027	1
26	072634	SCREW - Knurled, 10-32	1
27	064409	SPRING - Compression .338 I.D. x 1.187 O.A.L.	1
28	076520	ANGLE	1
29	077650	SPRING - Tension, .375 O.D. x 1.937 O.A.L. x .043.	2
30	078941	SCREW - Knurled, 1/4-28	1
32	078940	BLOCK	1
33	078943	HINGE	1
34	078952	STOP PLATE	1
35	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L. x .040	1
36	078951	STUD	1
37	014749	WASHER - Lock, .325 I.D. x .508 O.D. x .030	1
38	078948	LATCH	1
39	014111	SCREW - Cap, 1/4-28 x 5/8	7
40	053184	SCREW - Shoulder, 1/4-28	2
41	078908	GEAR	1
42	078909	GEAR	2
43	001065	RING - Retaining Internal, 2.089 O.D. x .065	2
44	078714	BEARING - .7874 I.D. x 1.8504 O.D.	2
45	078930	ANCHOR - Spring	2
46	014557	PIN - Taper, .265 O.D. x .875 O.A.L.	1
47	076570	MASTER CYLINDER	1

*** Not Available As An Assembly

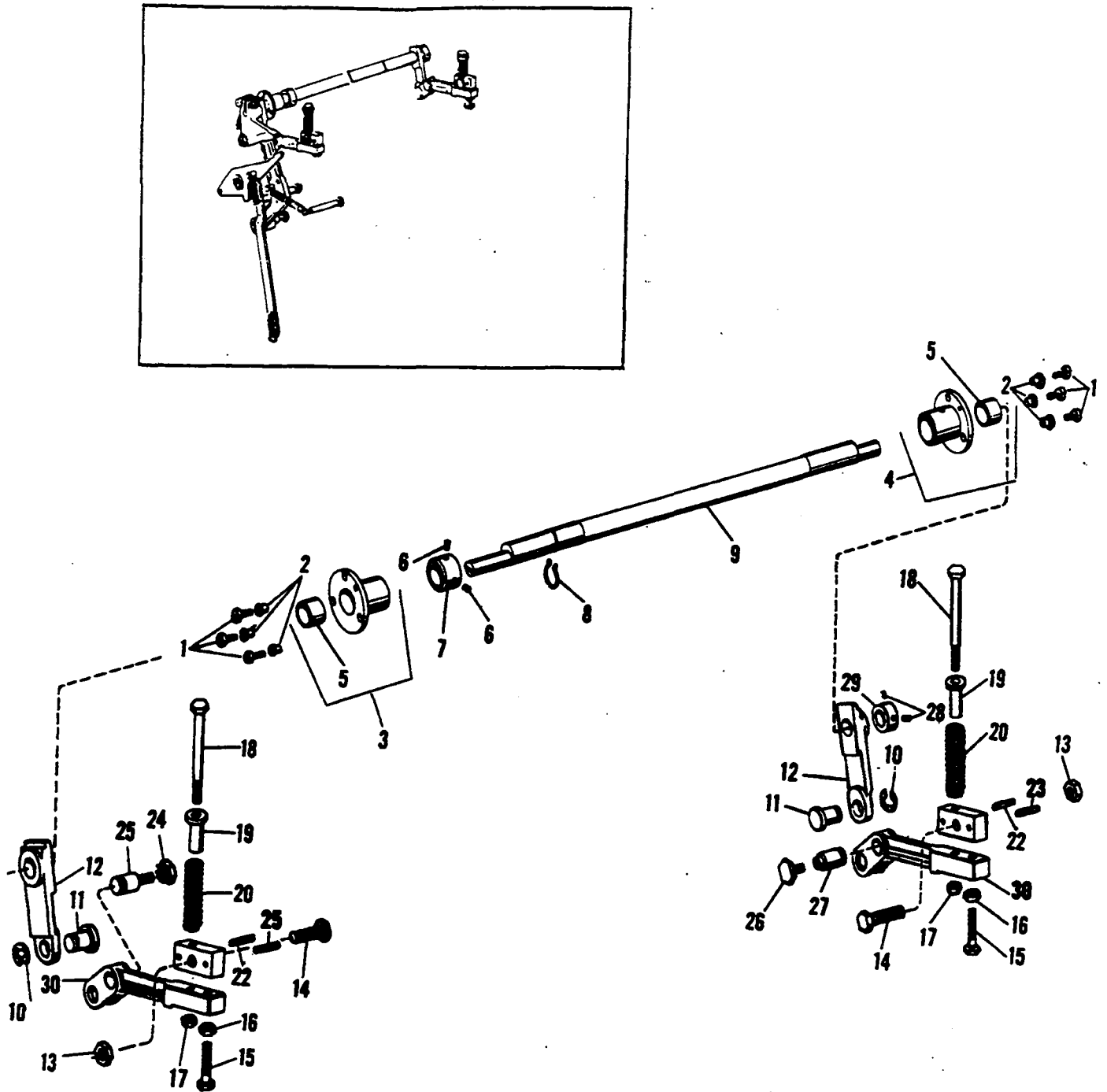


FIGURE 21
MODEL 8805/8820 Master Cylinder Shaft and Support Arms

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 21 Description	Units Per Assy.
1	100141	SCREW - 1/4-28 x 1/2	6
2	080972	SPACER	6
3	084409	BEARING ASSEMBLY - O.S.	1
4	084409	BEARING ASSEMBLY - N.O.S.	1
5	193600	BUSHING	1
6	014206	SCREW - Set, 10-32 x 3/8	2
7	196439	COLLAR - (M-8805A)	1
7	078955	COLLAR - (M-8805/20)	1
8	014450	RING - Retaining, .727 I.D. x .044	1
9	078960	SHAFT	1
10	001094	RING - Retaining, .394 I.D. x .800 O.D. x .044	2
11	072394	PIVOT	2
12	072392	LINK - Support	2
13	150089	NUT - 3/8-24	2
14	014121	SCREW - 3/8-24 x 1-1/4	2
15	195721	SCREW - 5/16-18 x 1-5/8 (Old design)	2
15	195721	SCREW - 5/16-24 x 1-1/4	2
16	001834	NUT - 5/16-18 (Old design)	2
16	001834	NUT - 5/16-24	2
17	001821	NUT - 1/4-28	2
18	014172	BOLT - 1/4-28 x 3-3/4	2
19	072416	GUIDE	2
20	072415	SPRING - Compression, .794 O.D. x 2.937 O.A.L.	2
21	010421	BLOCK - Cylinder Support Arm	2
22	014972	PIN - Spirol, 3/16 O.D. x 15/16"	1
23	101146	PIN - Spirol, 3/16 O.D. x 1-1/4" (Blanket, Guard Stop)	1
24	014809	NUT - 5/16-24 (Old design)	1
25	017077	STUD - 1/2" Pivot, 5/16-24 End Slotted (Old design)	1
26	072420	SCREW - Shoulder, 1/4-28 (Old design)	1
26	080715	SCREW - Shoulder, 5/16-24	2
27	017077	STUD - 1/2" Pivot, 1/4-28 End Slotted (Old design)	1
27	017077	STUD - 9/16" Pivot, 5/16-24 End W/Flats	2
28	014372	SCREW - Set, 10-32 x 1/4	2
29	072422	COLLAR	1
30	083313	ARM - Support, 9/16" Pivot	2

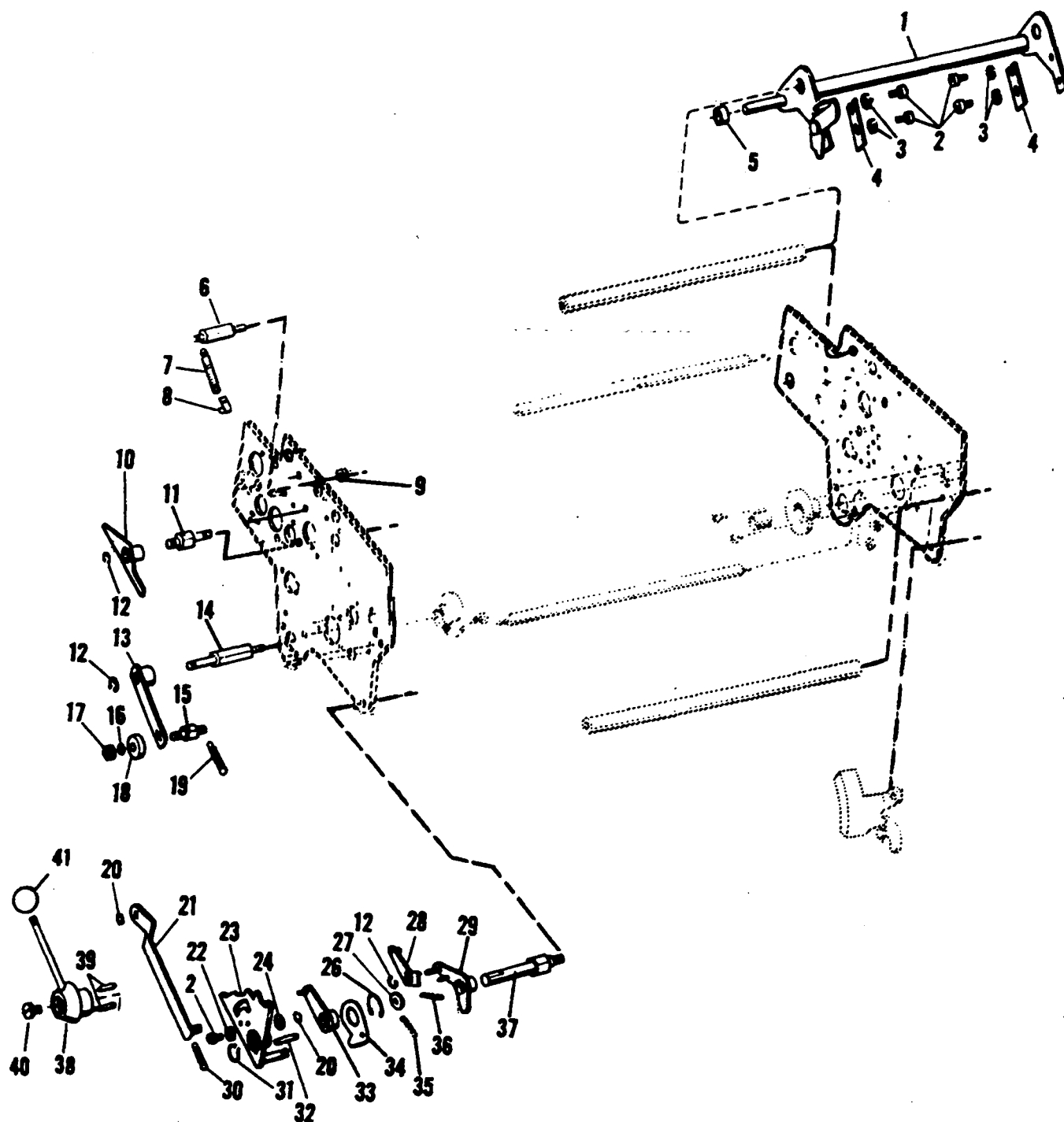


FIGURE 22
MODEL 8805/8820 Operation Control Lever

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 22 Description	Units Per Assy.
1	010158	LEVER AND SHAFT ASSEMBLY	1
2	014350	SCREW - Cap, 10-32 x 5/16	5
3	021861	WASHER - .196 I.D.	4
4	073524	SLIDE	2
5	075643	SPACER	1
6	075644	STUD	1
7	064589	SPRING - Tension, .250 O.D. x 1.187 O.A.L.	1
8	073107	HOOK	1
9	014808	NUT - 10-32	1
10	071611	LEVER	1
11	191034	STUD	1
12	001060	RING - Retaining, .208 I.D.	2
13	071606	LEVER	1
14	196823	STUD	1
15	191934	STUD	1
16	000666	WASHER - Lock, .194 I.D. (Split)	1
17	001812	NUT - 10-32	1
18	064234	TRUCK	1
19	020379	SPRING - Tension, .375 O.D. x 1.593 O.A.L.	1
20	001095	RING - Retaining, .245 I.D.	2
21	071596	LINK	1
22	071610	DISC	1
23	071598	CAM	1
24	018062	WASHER - .328 I.D.	1
26	014520	RING - Retaining, .683 I.D.	1
27	014709	WASHER - .767 I.D.	1
28	071603	LEVER	1
29	071601	LEVER	1
30	193397	SPRING - Tension, .390 O.D. x 1.821 O.A.L. (1st Design)	1
30	073542	SPRING - Tension, .375 O.D. x 1.046 O.A.L.	1
31	001048	RING - Retaining, .463 I.D.	1
33	076698	LEVER	1
34	076702	LEVER	1
35	193007	SPRING - 250 O.D. x 1.140 O.A.L.	1
36	022343	SPRING - Tension, .187 O.D. x .687 O.A.L.	1
37	084407	SHAFT	1
38	071616	LEVER ASSEMBLY - Operation Control	1
39	100827	PIN - Spirol, .168 O.D. x 5/8	2
40	191937	SCREW - Special	1
41	017819	KNOB	1

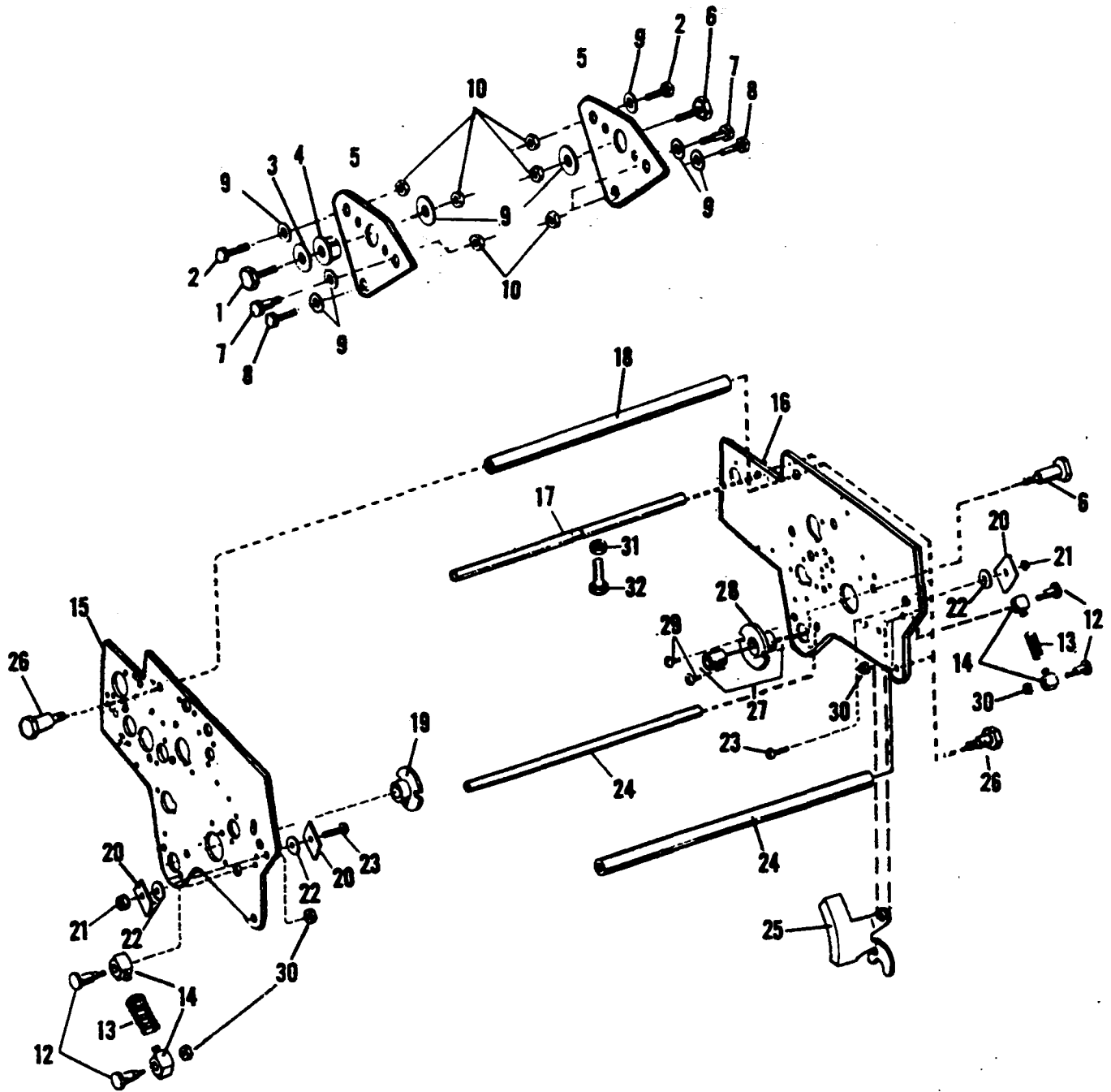


FIGURE 23
MODEL 8805/8820 Upper Side Frames

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 23 Description	Units Per Assy.
1	084291	SCREW - Shoulder, 3/8-24	1
2	194823	SCREW - Shoulder, 3/8-24 (Chain Guard Pivot)	2
3	021911	WASHER - .578 I.D. x .875 O.D.	1
4	084289	BUSHING - Eccentric	1
5	076825	PLATE - Head Support	2
6	073140	SCREW - Pivot, 3/8-24 x 5/8	1
7	191427	SCREW - Shoulder, 3/8-24	2
8	111099	SCREW - 3/8-24 x 7/8	2
9	191428	WASHER - .510 I.D. x 1.000 O.D.	8
10	150089	NUT - 3/8-24	8
12	072349	SCREW - Eccentric, 1/4-28	4
13	072424	SPRING - Compression, .537 O.D. x 1.343 O.A.L. x .063	2
14	072389	BLOCK	4
15	017517	FRAME - Upper, O.S. (1st Design)	1
15	016206	FRAME - Upper, O.S. (SQ. Corners)	1
16	017021	FRAME - Upper, N.O.S. (1st Design)	1
16	016207	FRAME - Upper, N.O.S. (SQ. Corners)	1
17	010174	TIE BAR	1
18	072170	TIE BAR - 5/16-24	1
19	074324	BUSHING ASSEMBLY - (10-32 Thread)	1
20	007745	GUIDE	3
21	150085	NUT - 1/4-28	2
22	021268	WASHER - .265 I.D. x .437 O.D. x .015	3
23	111074	SCREW - 1/4-28 x 3/4	2
24	084406	TIE BAR	2
26	193601	SCREW - Shoulder, 5/16-24	7
27	074323	BUSHING ASSEMBLY - (10-32 Thread)	1
28	014606	BUSHING - .629 I.D. x .753 O.D. x .630 O.A.L.	1
29	211054	SCREW - 10-32 x 1/2	4
30	014807	NUT - 1/4-28	4
31	001812	NUT - 10-32	1
32	001260	SCREW - Adjusting, 10-32 x 1-1/4	1

Parts Catalog

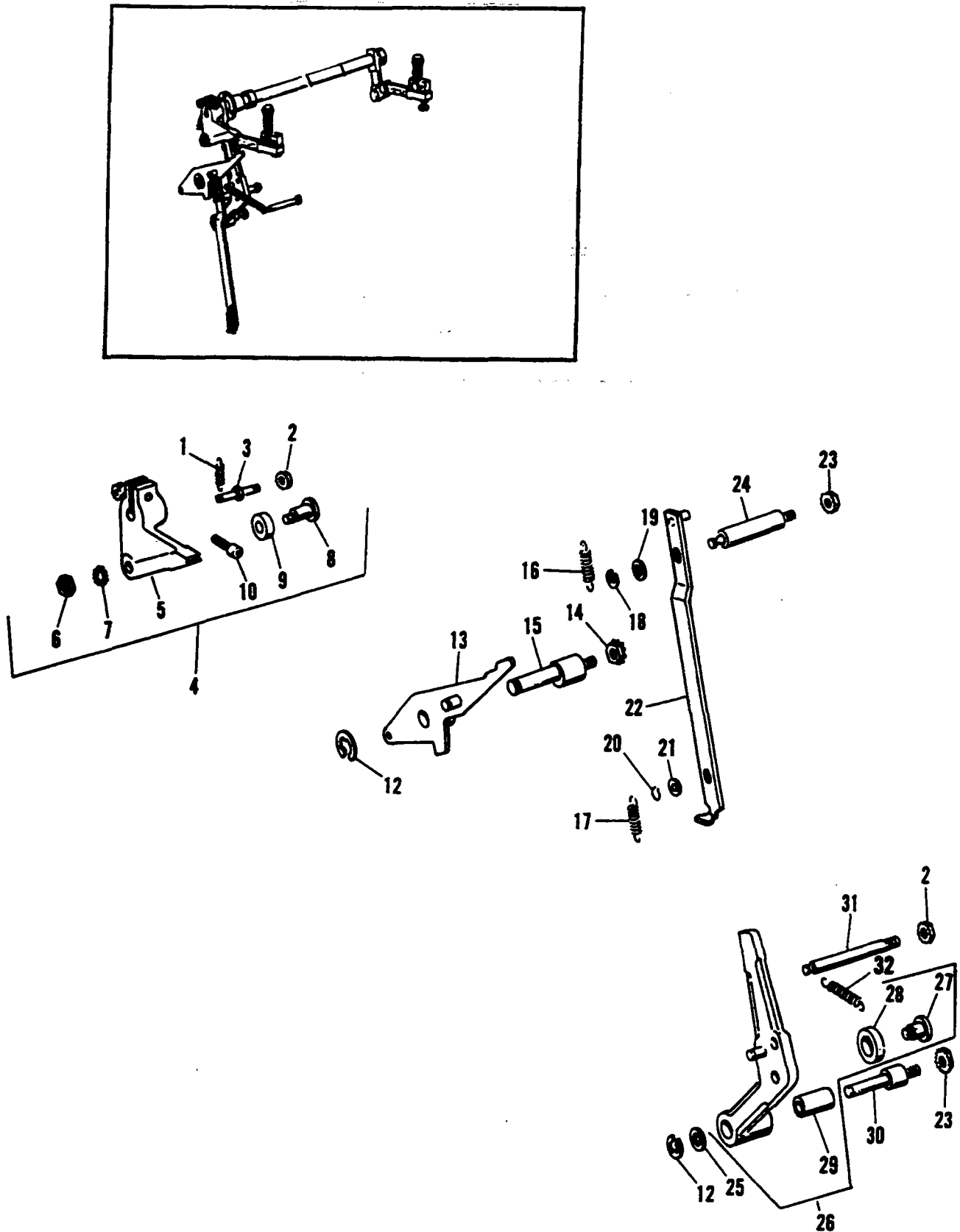


FIGURE 24
MODEL 8805/8820 Master Cylinder Lever Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 24 Description	Units Per Assy.
1	190148	SPRING - Tension, .406 O.D. x 2.312 O.A.L.	1
2	014808	NUT - 5/16-24	2
3	190768	STUD	1
4	072350	LEVER ASSEMBLY	1
5	071560	LEVER	1
6	001818	NUT - 2/4-28	1
7	001740	LOCKWASHER - .262 I.D. x .500 O.D. x .025	1
8	072357	SCREW - Eccentric	1
9	072358	TRUCK	1
10	100891	SCREW - 1/4-20 x 1.000	1
12	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037	2
13	072370	LEVER ASSEMBLY - Latch	1
14	014807	NUT - 1/4-28	1
15	072373	STUD	1
16	072511	SPRING - .250 O.D. x 1.125 O.A.L.	1
17	041777	SPRING - .312 O.D. x 2.344 O.A.L.	1
18	001060	RING - Retaining, .208 I.D. x .527 O.D. x .027	1
19	021203	WASHER - .254 I.D. x .500 O.D. x .029	1
20	001062	RING - Retaining, .250 I.D. x .027	1
21	016574	WASHER - .315 I.D. x .687 O.D. x .047	1
22	072386	LINK ASSEMBLY - Latch	1
23	150085	NUT - 1/4-28	2
24	072388	STUD	1
25	014727	WASHER - .382 I.D. x .750 O.D. x .029	1
26	072040	LEVER ASSEMBLY - Power	1
27	192323	SCREW - Eccentric	1
28	072367	TRUCK	1
29	001446	BUSHING	1
30	072369	STUD	1
31	072129	STUD	1
32	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L.	1

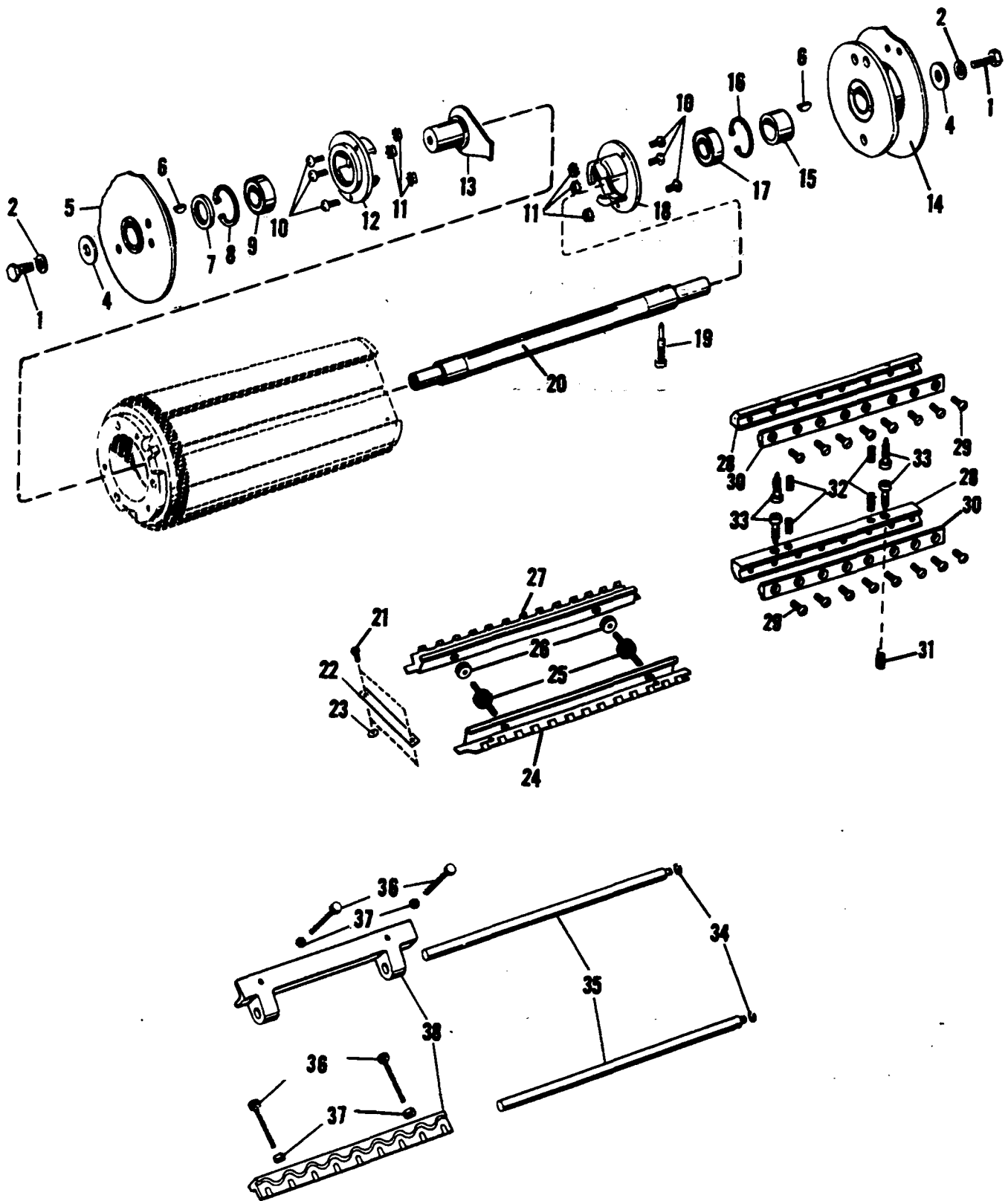


FIGURE 25
MODEL 8805/8820 Blanket Cylinder Shaft and Clamp

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 25 Description	Units Per Assy.
1	014192	SCREW - 5/16-24 x 3/4	2
2	014721	WASHER - Lock, .326 I.D. x .600 O.D. x .030	2
4	014748	WASHER - .328 I.D. x 1.250 O.D. x .093	2
5	078532	CAM ASSEMBLY	1
6	078527	KEY	2
7	078551	SPACER	1
8	001066	RING - Retaining, Internal, 2.320 O.D. x .081	1
9	078520	BEARING - .9843 I.D. x 2.0472 O.D.	1
10	111057	SCREW - 10-32 x 3/4	6
11	150083	NUT - 10-32	6
12	012705	BEARING HOUSING - N.O.S.	1
13	078533	ARM ASSEMBLY	1
14	076083	CAM ASSEMBLY	1
15	078524	SPACER	1
16	001065	RING - Retaining, Internal, 2.089 O.D. x .065	1
17	078714	BEARING - .7874 I.D. x 1.8504 O.D.	1
18	012703	BEARING HOUSING - O.S.	1
19	078526	SCREW - Pivot, 5/16-24	1
20	078525	SHAFT	1
21	014288	SCREW - 10-32 x 5/8 (8805A Only)	4
22	196460	STRAP (8805A Only)	2
23	192042	SPACER - .203 I.D. x .375 O.D. x .190 (8805A Only)	4
24	010254	HOOK BRACKET ASSEMBLY - L.H. (8805A Only)	1
25	006157	SCREW - Adjustment (8805A Only)	2
26	006159	RING - Locked (8805A Only)	2
27	010253	HOOK BRACKET ASSEMBLY - R. H. (8805A Only)	1
28	076093	CLAMP - Lower	2
29	014151	SCREW - 10-32 x 1/2	16
30	076092	CLAMP - Upper	2
31	100392	INSERT	4
32	014313	SCREW - Set, 1/4-28 x 1.000	4
33	190236	SCREW - Socket Head, 1/4-28 x 1-1/2	4

For M-8805 G/TG Only

14	078528	CAM ASSEMBLY M - 8805 G	1
34	001781	RING - Retaining, .331 I.D. x .448 O.D. x .027 M-8805 G	2
35	013024	SHAFT M - 8805 G	2
36	078517	SCREW - Knurled, 1/4-28 x 1 7/8 M-8805 G	4
37	001818	NUT - 1/4-28 M-8805 G	4
38	078516	BAR M - 8805 G	2

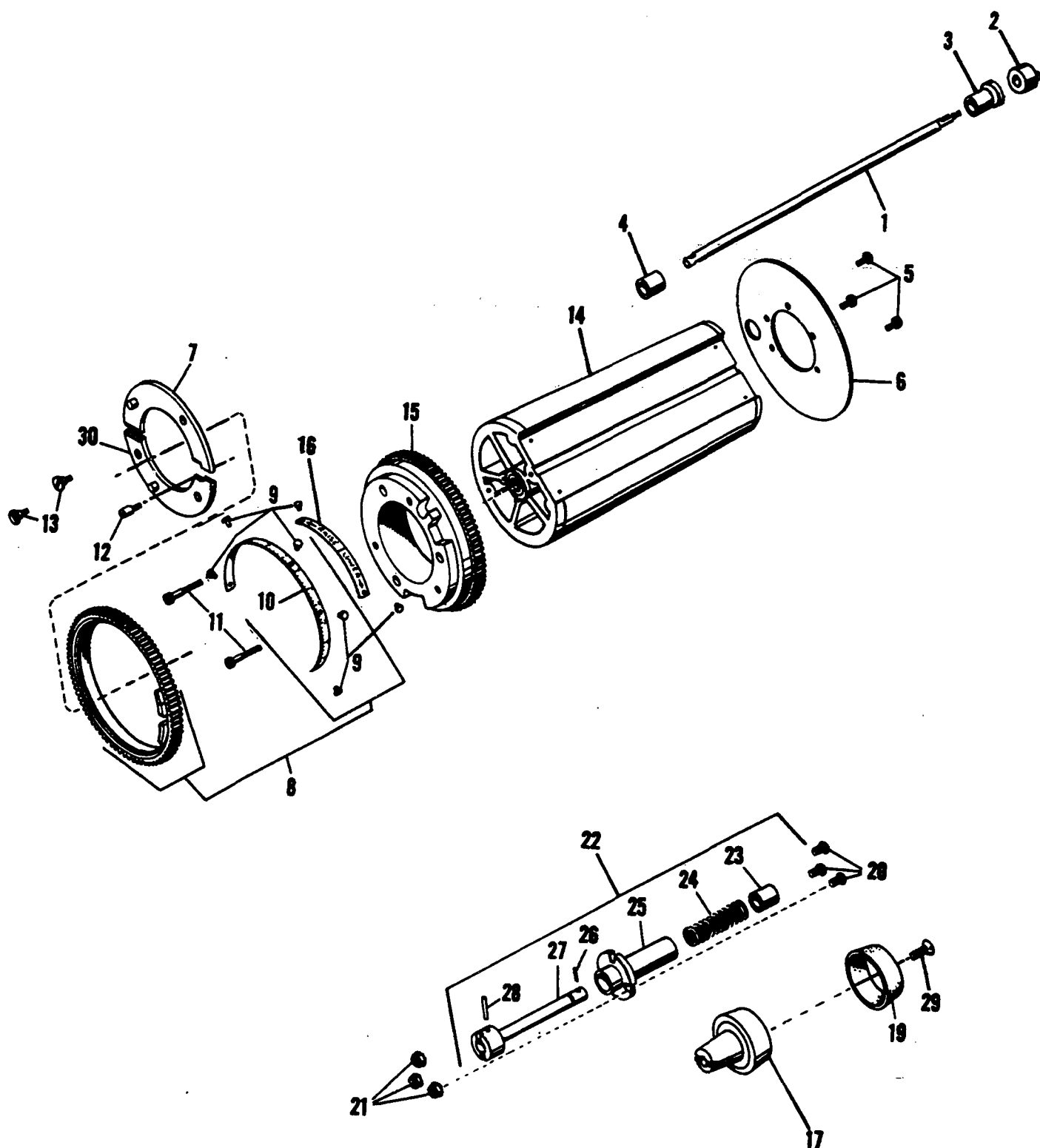


FIGURE 26
MODEL 8805/8820 Print Adjusting and Blanket Cylinder Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 26 Description	Units Per Assy.
1	018582	ROD (M-8805 A Only)	1
1	018579	ROD (M-8805/20)	1
2	012905	NUT - 3/8-40 (M-8805 A Only)	1
2	018469	NUT - 3/8-40 (M-8805/20)	1
3	196459	BUSHING - Flange (M-8805 A Only)	1
3	003586	WASHER - (M-8805/20 Not Illustrated)	1
4	196458	BUSHING - 13/32 I.D. x 3/4 O.D. x 1/2" (M-8805 A Only)	1
5	111073	SCREW - 1/4-28 x 5/8	3
6	009553	SHIELD - (M-8805 A)	1
6	084089	SHIELD - (M-8805/20)	1
7	018577	RING ASSEMBLY - R.H.	1
8	078554	GEAR ASSEMBLY	1
9	014570	PIN - Drive Lok, .076 O.D. x 3/16	5
10	078553	SCALE	1
11	014257	SCREW - Cap, 1/4-28 x 1-1/4	2
12	078556	SCREW - Special, 1/4-28 x 1-3/16	1
13	020138	SCREW - Shoulder, 10-32	2
14	010251	CYLINDER - Blanket (M-8805 A Only)	1
14	076403	CYLINDER - Blanket (M-8805/20 Not Illustrated)	1
15	078415	GEAR	1
16	078552	INDICATOR	1
17	011380	KNOB	1
19	011379	TIRE	1
20	111055	SCREW - 10-32 x 9/16	3
21	150083	NUT - 10-32	3
22	009558	PRINT ADJUSTING ASSEMBLY	1
23	078542	BUSHING	1
24	078541	SPRING - Compression, .418 I.D. x 2.000 O.A.L.	1
25	076856	HOUSING	1
26	014921	PIN - Roll, .135 O.D. x .890 O.A.L.	1
27	009559	ROD ASSEMBLY	1
28	001987	PIN - Roll, .167 O.D. x .890 O.A.L.	1
29	014285	SCREW - 10-32 x 9/16	1
30	018575	RING ASSEMBLY - L.H.	1

BLANKET M - 8805/20 Supply Item 4-4117

For M-8805 G/TG Only

14	073708	CYLINDER - Blanket M-8805 G	1
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BLANKET M-8805 G Supply Item 4-4112

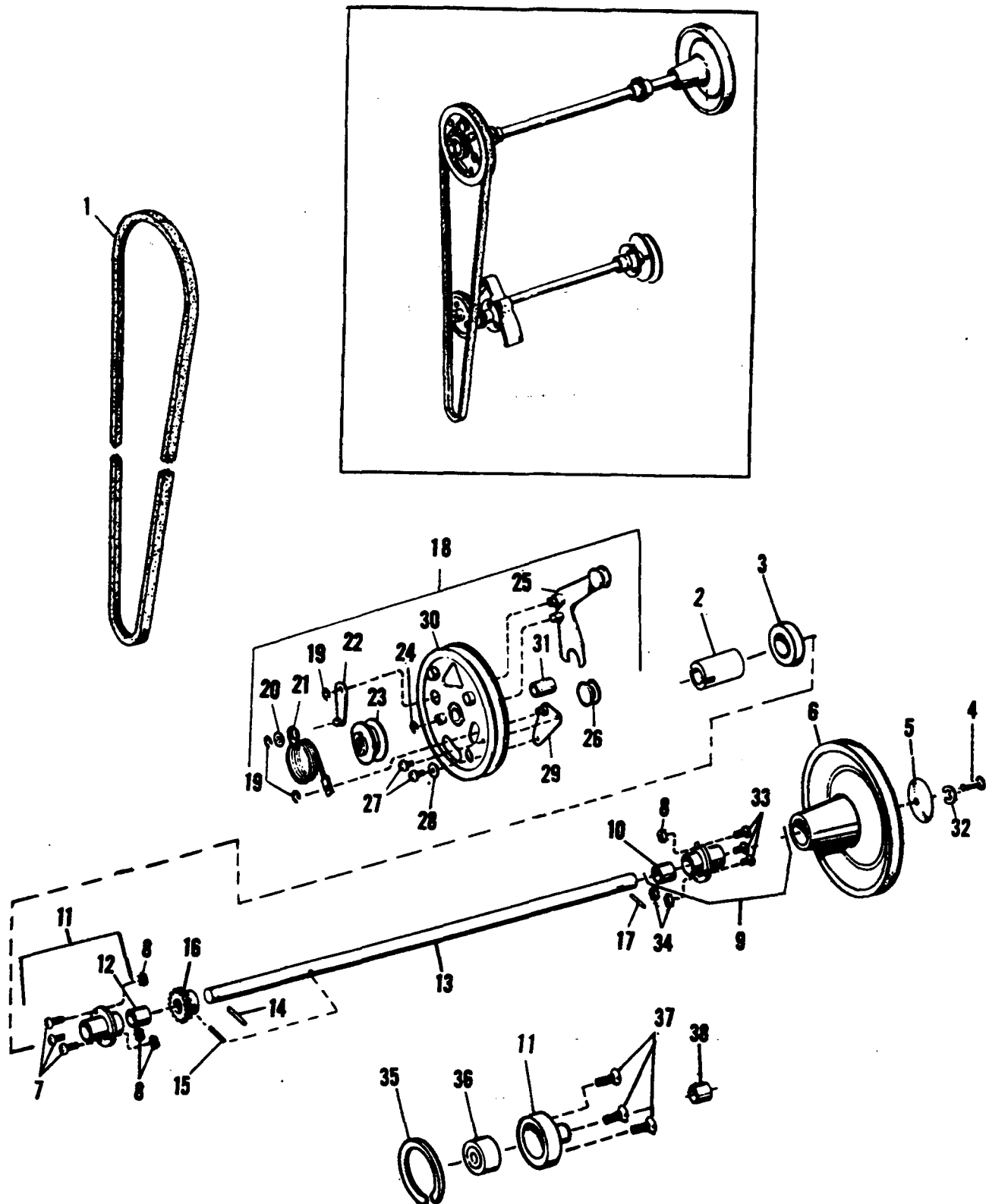


FIGURE 27
MODEL 8805/8820 Clutch Assembly and Drive Shaft

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 27 Description	Units Per Assy.
1	196773	BELT - Drive, (4L500)	1
2	400525	SLEEVE - .625 I.D. x .812 O.D. x 1.651 O.A.L.	1
3	196659	SPACER - .625 I.D. x 1.000 O.D. x .205	2
4	195088	SCREW - 10-32 x 3/4	1
5	071398	DISK	1
6	016907	HANDWHEEL	1
7	001555	SCREW - 10-32 x 1/2	3
8	014248	NUT - 10-32	3
9	080247	HOUSING ASSEMBLY - O.S.	1
10	014653	BUSHING - .628 I.D. x .722 O.D. x 1.250	1
11	010183	HOUSING ASSEMBLY - N.O.S.	1
12	014653	BUSHING - .629 I.D. x .722 O.D. x 1.255	1
13	010182	SHAFT ASSEMBLY	1
14	001986	PIN - Roll, .199 O.D. x .952 O.A.L.	1
15	014972	PIN - Spiral, .182 O.D. x .937 O.A.L.	1
16	080191	GEAR	1
17	101331	PIN - Spiral, .168 O.D. x .885 O.A.L.	1
18	079871	CLUTCH ASSEMBLY - (4L Belt)	1
19	001097	RING - Snap, .186 I.D. x .437 O.D. x .027	3
20	015213	WASHER - .223 I.D. x .375 O.D. x .029	1
21	073488	SPRING - Torsion, Clutch	1
22	041695	LINK - Weight Lever	1
23	079869	PINION - Clutch	1
24	001095	RING - Snap, .254 I.D. x 1/2 O.D. x .027	1
25	077234	LEVER - Weight	1
26	077233	WEIGHT - Sliding	1
27	001690	SCREW - 10-32 x 5/16	2
28	001702	WASHER - .195 I.D. x 1/2 O.D. .031	1
29	072680	PLATE - Spring, Adjusting	1
30	079872	PULLEY - Clutch	1
31	079868	BUSHING - .815 I.D. x .940 O.D. x 7/8 O.A.L.	1
32	001781	RING - Crescent, .331 I.D. x .027	1
33	111055	SCREW - 10-32 x 9/16	3
34	150083	NUT - 10-32	3

For M-8805 G/TG Only

3	079866	SPACER - .626 I.D. x 1.125 O.D. x .151 M-8805 G	1
11	080522	HOUSING ASSEMBLY - M-8805 G	1
35	100646	RING - Internal, 1.769 O.D. x .047 M-8805 G	1
36	190179	BEARING - M-8805 G	1
37	100185	SCREW - Cap, 10-32 x 7/16" M-8805 G	3
38	291481	SLEEVE - .625 I.D. x .725 O.D. x .796 O.A.L. M-8805 G	1
39	014799	WASHER - (Not Illustrated)	1
40	196221	NUT - (Not Illustrated)	1

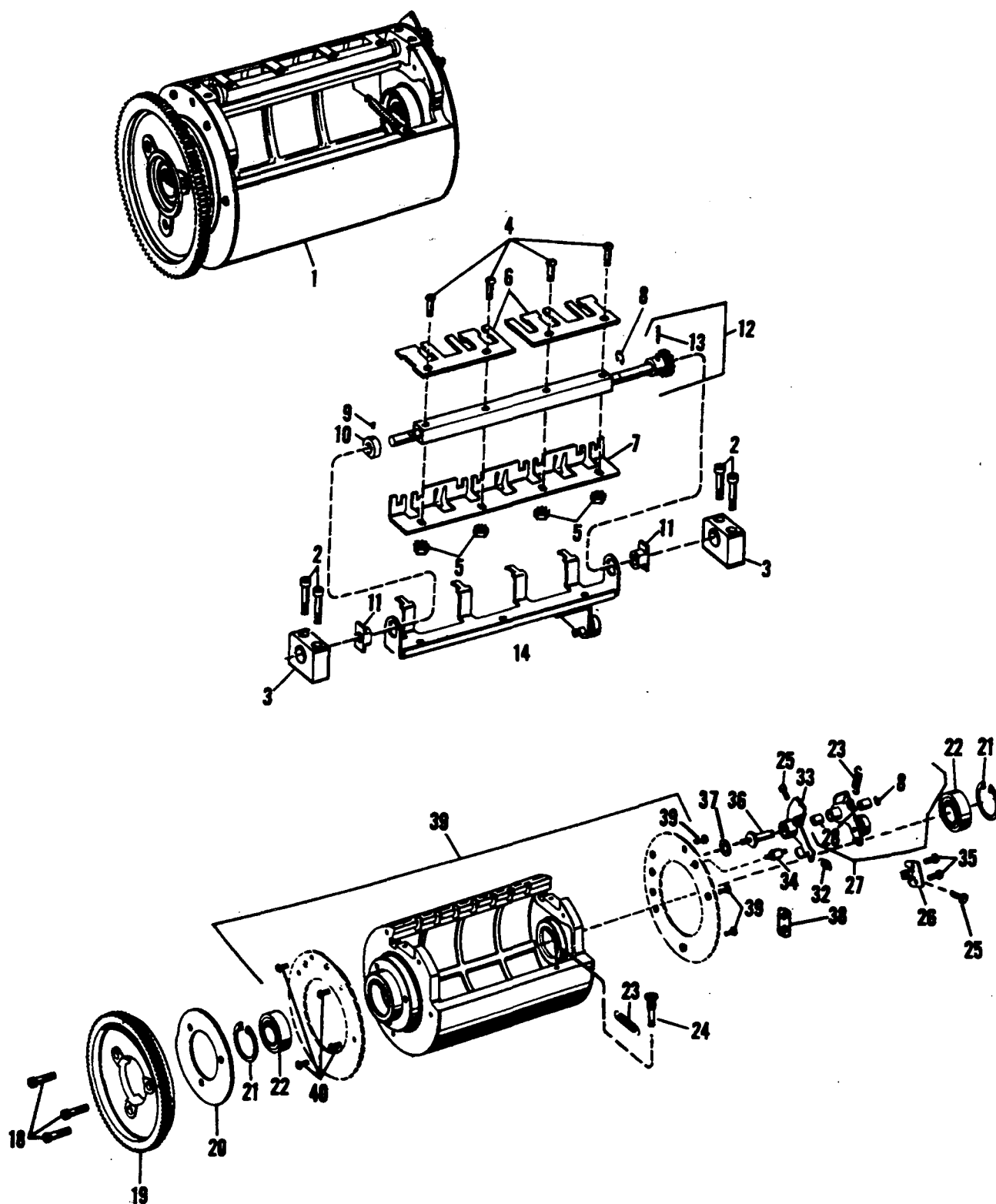


FIGURE 28
MODEL 8805/8820 Impression Cylinder Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 28 Description	Units Per Assy.
1	***076094	IMPRESSION CYLINDER ASSEMBLY - (Tray Delivery)	1
1	***076557	IMPRESSION CYLINDER ASSEMBLY - (Chain Delivery)	1
2	014175	SCREW - 10-32 x 7/8	4
3	073724	BEARING BLOCK	2
4	014205	SCREW - 10-32 x 13/16	4
5	014808	NUT - 10-32	4
6	078611	FINGER - 1/4"	2
7	078608	PAPER STOP - 1/4"	1
8	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027	2
9	001207	SCREW - Set, 8-32 x 3/16	1
10	078750	COLLAR	1
11	078741	BUSHING	2
12	078721	SHAFT ASSEMBLY - (Tray Delivery)	1
12	073970	SHAFT ASSEMBLY - (Chain Delivery)	1
13	000006	PIN - Taper, .0850 O.D. x .562 O.A.L.	1
14	078609	FINGER ASSEMBLY - (Tray Delivery)	1
18	014165	SCREW - 1/4-28 x 1.000	3
19	078711	GEAR	1
20	078712	CAM	1
21	001066	RING - Retaining, Internal, 2.320 O.D. x .081	2
22	078520	BEARING - .9843 I.D. x 2.0472 O.D.	2
23	078744	SPRING - Tension, .406 O.D. x 1.937 O.A.L. x .049	2
24	076100	ANCHOR - Spring, (Tray Delivery)	1
25	014174	SCREW - 10-32 x 5/8	2
26	078742	BRACKET ASSEMBLY	1
27	078756	ARM ASSEMBLY	1
28	001429	BUSHING	2
32	078730	SPRING - Tension, .453 O.D. x 1.031 O.A.L. x .063	1
33	078735	SEGMENT ASSEMBLY	1
34	078746	STUD - (Tray Delivery)	1
34	194679	ANCHOR - Spring, (Chain Delivery)	1
35	111055	SCREW - 10-32 x 9/16	2
36	076195	STUD	1
37	195837	WASHER - 17/64 I.D. x 3/4 O.D. x 1/8 (Chain Delivery)	1
38	194678	LINK - (Chain Delivery)	1
39	076544	CYLINDER SUB ASSEMBLY - (Chain Delivery)	1
39	076392	CYLINDER SUB ASSEMBLY - (Tray Delivery)	1
40	111054	SCREW - 10-32 x 1/2 (Tray Delivery)	6

*** Not Available As An Assembly

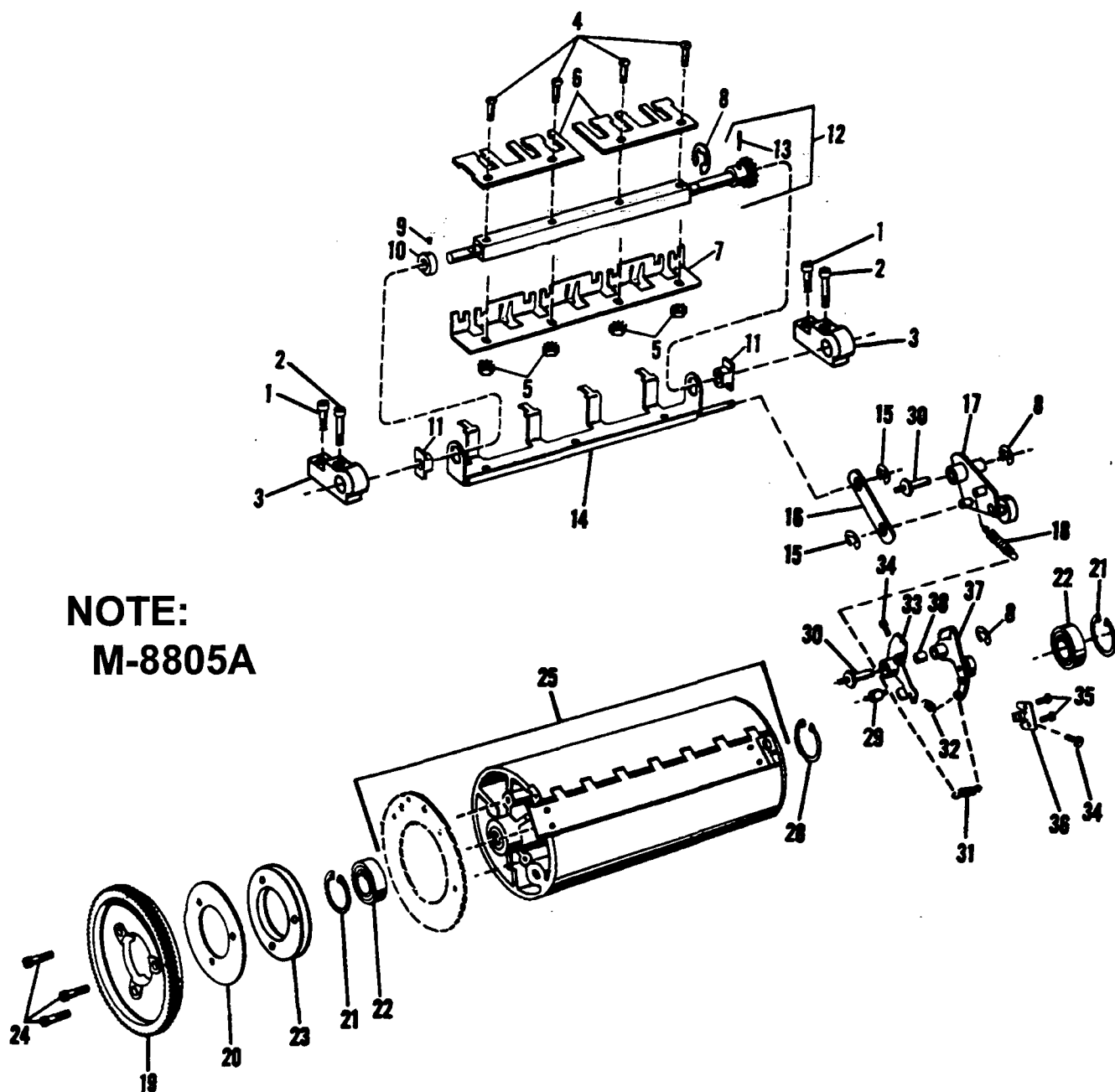


FIGURE 28A
MODEL 8805/8820 Aluminum Impression Cylinder

Parts Catalog

Index No.	Part No	MODEL 8805 A - Figure 28A Description	Units Per Assy.
1	014314	SCREW - Cap, 10-32 x 1.000	2
2	014345	SCREW - Cap, 10-32 x 1.500	2
3	010284	BLOCK - Bearing	2
4	014205	SCREW - 10-32 - 13/16	4
5	014808	NUT - 10-32	4
6	078611	FINGER - 1/4	2
7	078608	PAPER STOP - 1/4	1
8	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027	3
9	001207	SCREW - Set, 8-32 x 3/16	1
10	078750	COLLAR	1
11	078741	BUSHING	2
12	010286	SHAFT ASSEMBLY - Gripper	1
13	000006	PIN - Taper, .085 O.D. x .562 O.A.L.	1
14	010291	FINGER ASSEMBLY - Stripper	1
15	014504	RING - Retaining, .146 I.D. x .335 O.D. x .027	2
16	196433	LINK - Stripper	1
17	010290	LEVER ASSEMBLY - Stripper	1
18	196431	SPRING - Tension, .359 O.D. x 2.500 O.A.L. x .049	1
19	078711	GEAR	1
20	078712	CAM	1
21	001066	RING - Retaining, Internal, 2.320 O.D. x .081	2
22	078520	BEARING - .984 I.D. x 2.047 O.D. x .590	2
23	010276	SPACER - Gear	1
24	014304	SCREW - Cap, 1/4-28 x 1-1/2	3
25	010271	CYLINDER	1
28	101940	RING - Retaining, Collar	1
29	196437	STUD - Spring	1
30	196438	STUD	2
31	196430	SPRING - Tension, .359 O.D. x 3.000 O.A.L. x .049	1
32	078730	SPRING - Tension, .453 O.D. x 1.031 O.A.L. x .063	1
33	078735	SEGMENT ASSEMBLY	1
34	014174	SCREW - 10-32 x 5/8	2
35	111055	SCREW - 10-32 x 9/16	2
36	078742	BRACKET ASSEMBLY	1
37	010288	ARM ASSEMBLY - Gripper	1
38	001429	BUSHING	2

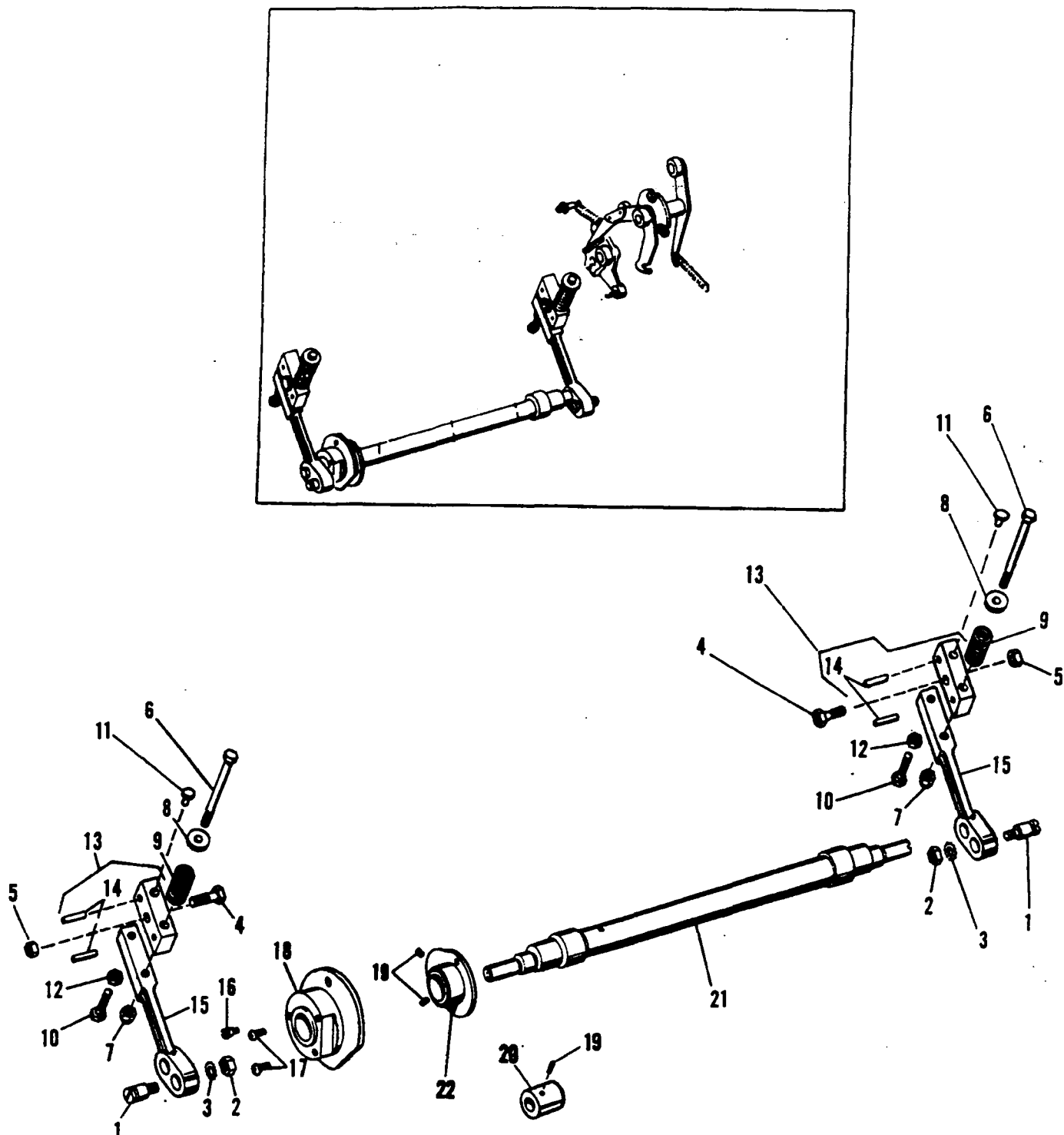


FIGURE 29
MODEL 8805/8820 Impression Cylinder Shaft and Support Arms

Parts Catalog

Index No.	Part No	MODEL 8805/8820 - Figure 29 Description	Units Per Assy.
1	080496	STUD - 3/4 Dia. Pivot.....	2
2	001845	NUT - 3/8-24.....	2
3	014750	WASHER - Lock, .398 I.D. x .695 O.D. x .040.....	2
4	014121	SCREW - 3/8-24 x 1.000.....	2
5	150089	NUT - 3/8-24.....	2
6	014172	SCREW - 1/4-28 x 3/4.....	2
7	001821	NUT - 1/4-28.....	2
8	072416	GUIDE.....	2
9	193392	SPRING - Comp., .822 O.D. x 2.390 O.A.L x .098.....	2
10	014173	SCREW - 5/16-18 x 1-1/4.....	2
11	080447	PIN - Separator (M8810/20).....	2
12	001840	NUT - 5/16-18.....	2
13	080486	BLOCK ASSEMBLY.....	2
14	001981	PIN - Roll, .199 O.D. x .827 O.A.L.....	2
15	080498	SUPPORT ARM - 3/4 Dia. Pivot.....	2
16	196433	SCREW - Shoulder, 10-32 x .273.....	1
17	016158	SCREW - 10-32 x 1/2.....	2
18	001649	CAM ASSEMBLY - (Tray Delivery).....	1
18	010269	CAM ASSEMBLY - (M-8805 A).....	1
18	010278	CAM ASSEMBLY - (Chain Delivery).....	1
19	010295	SCREW - Set, 1/4-28 x 3/8.....	2
20	014206	COLLAR - Lock (M-8805 A).....	1
20	196429	COLLAR - Lock (Chain-Delivery).....	1
21	073969	SHAFT.....	1
22	078713	CAM ASSEMBLY - (Tray Delivery).....	1

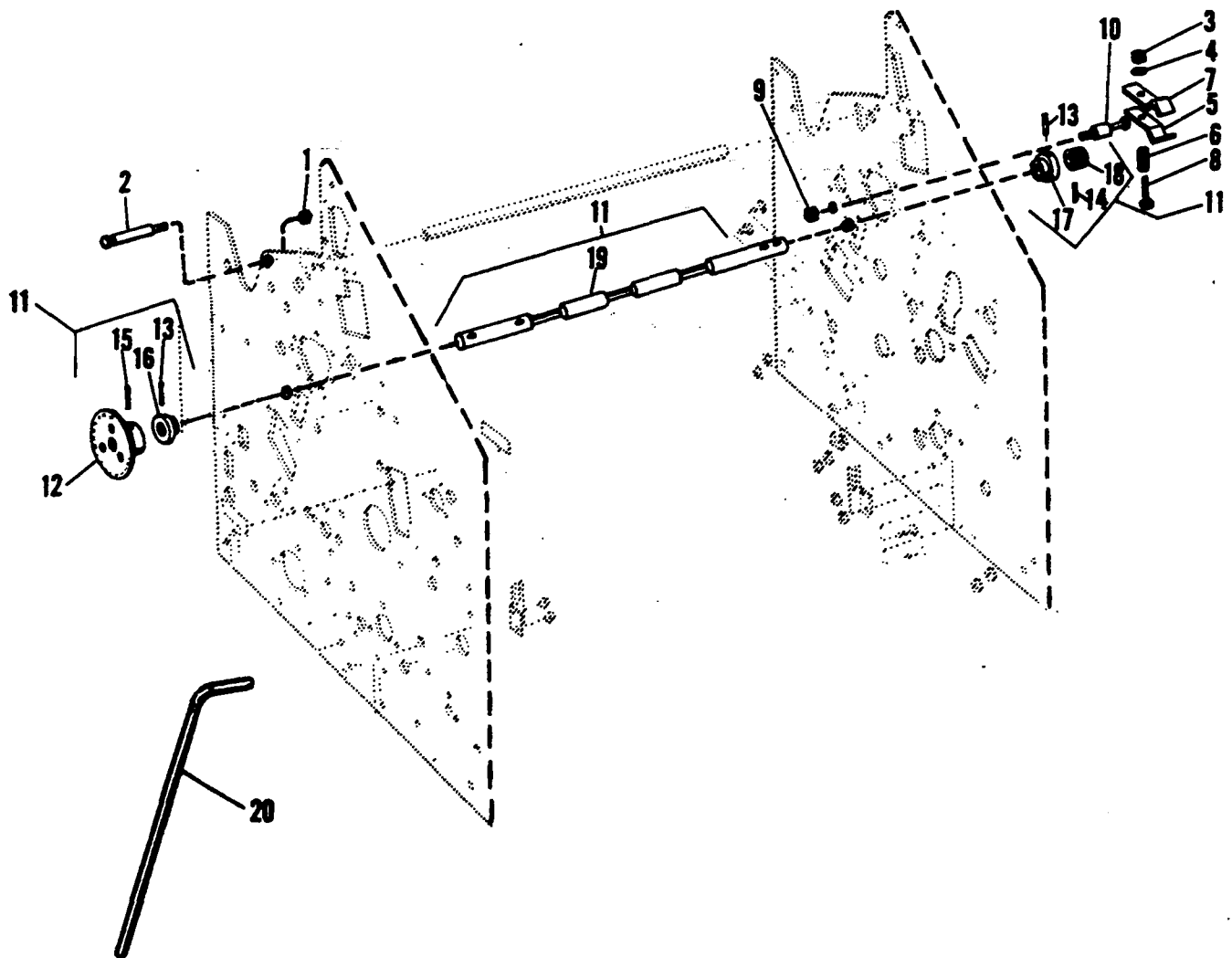


FIGURE 30
MODEL 8805/8820 Gap Control - Impression Cylinder

Parts Catalog

Index No.	Part No	MODEL 8805/8820 - Figure 30 Description	Units Per Assy.
1	014808	NUT - 10-32.....	1
2	190768	STUD	1
3	101051	NUT - 10-32.....	1
4	001702	WASHER - .195 I.D. x .500 O.D. x .031	1
6	077301	SPRING - Compression, .269 I.D. x .718 O.A.L.	1
7	080452	CLAMP.....	2
8	150085	SCREW - Shoulder, 10-32	1
9	150085	NUT - 1/4-28	1
10	193323	STUD	1
11	010172	DIAL AND CAM ASSEMBLY	1
12	*	DIAL ASSEMBLY	1
13	001992	PIN - Roll, .135 O.D. x 1.015 O.A.L.	2
14	001980	PIN - Roll, .135 O.D. x .640 O.A.L.	1
15	141573	PIN - Roll, .199 O.D. x .890 O.A.L.	1
16	080448	CAM - O.S.	1
17	080449	CAM - N.O.S.	1
18	073551	DRAG	1
19	*	SHAFT	1
20	196334	ALLEN WRENCH - Special, 1/4" Hex	1

* Not Procurable Separately

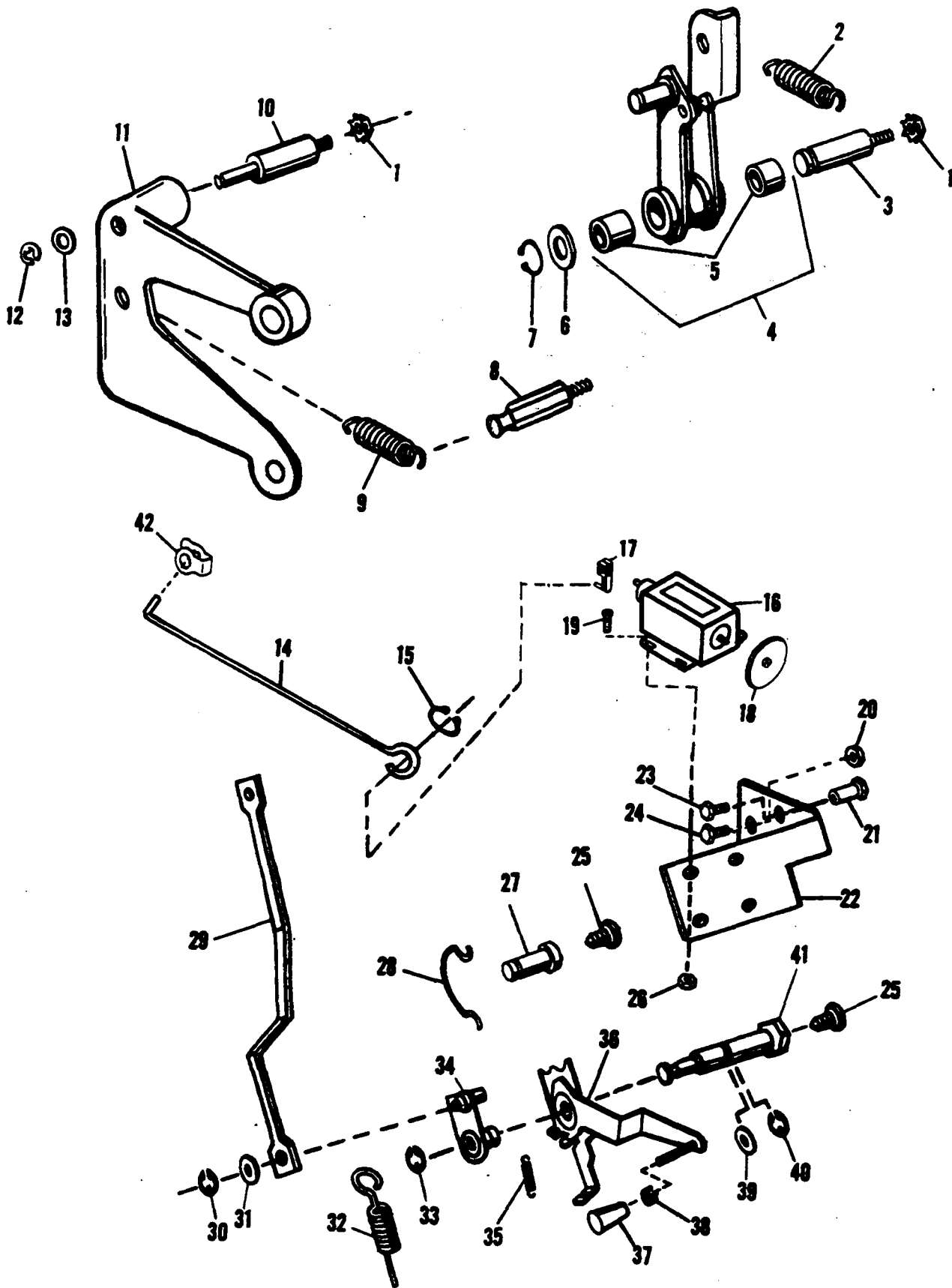


FIGURE 31
MODEL 8805/8820 Counter and Feed Levers

Parts Catalog

Index No.	Part No	MODEL 8805/8820 - Figure 31 Description	Units Per Assy.
1	150085	NUT - 1/4-28	2
2	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L. x .040	1
3	072247	STUD	1
4	072239	DOUBLE LEVER ASSEMBLY	1
5	001412	BUSHING - .441 I.D. x .564 O.D. x .375	2
6	190149	WASHER - .441 I.D. x .687 O.D. x .029	1
7	001075	RING - Retaining, .397 I.D. x .027	1
8	196461	STUD - Spring, Anchor	1
9	196430	SPRING - Tension, .359 O.D. x 3.000 O.A.L. x .049	1
10	072440	STUD	1
11	010163	LEVER	1
12	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027	1
13	001766	WASHER - .325 I.D. x .500 O.D.	1
14	010166	ROD - Counter	1
15	014464	RING - Grip, .240 I.D.	1
16	072426	COUNTER ASSEMBLY	1
17	072429	LEVER	1
18	072537	WHEEL - Reset, Root	1
18	072414	WHEEL - Reset, Redington	1
19	110113	SCREW - 4-40 x 5/16	4
20	150083	NUT - 10-32	1
21	195359	NUT - Adapter	1
22	010165	BRACKET	1
23	111056	SCREW - 10/32 x 5/8	1
24	014230	SCREW - 1/4-28 x 1/2	1
25	101612	SCREW - 1/4-28 x 7/16	2
26	100228	NUT - 4-40	4
27	076711	ANCHOR - Spring	1
28	190395	SPRING - Special	1
29	076704	ROD - Feed Control	1
30	001060	RING - Retaining, .208 I.D. .527 O.D. x .027	2
31	021203	WASHER - .254 I.D. x .500 O.D. x .029	2
32	072531	SPRING - Tension, .312 O.D. x 2.812 O.A.L. x .042	1
33	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037	1
34	076709	LEVER ASSEMBLY - Support	1
35	041774	SPRING - Tension, .250 O.D. x .781 O.A.L.	1
36	010160	LEVER ASSEMBLY - Feed	1
37	011371	KNOB	1
38	072052	CLIP	1
39	014761	WASHER - .628 I.D. x 1.000 O.D. x .029	1
40	014510	RING - Retaining, .483 I.D. x .940 O.D. x .044	1
41	196424	STUD - Feed Control Pivot	1
42	196471	CLIP - Retainer, Rod	1

Parts Catalog

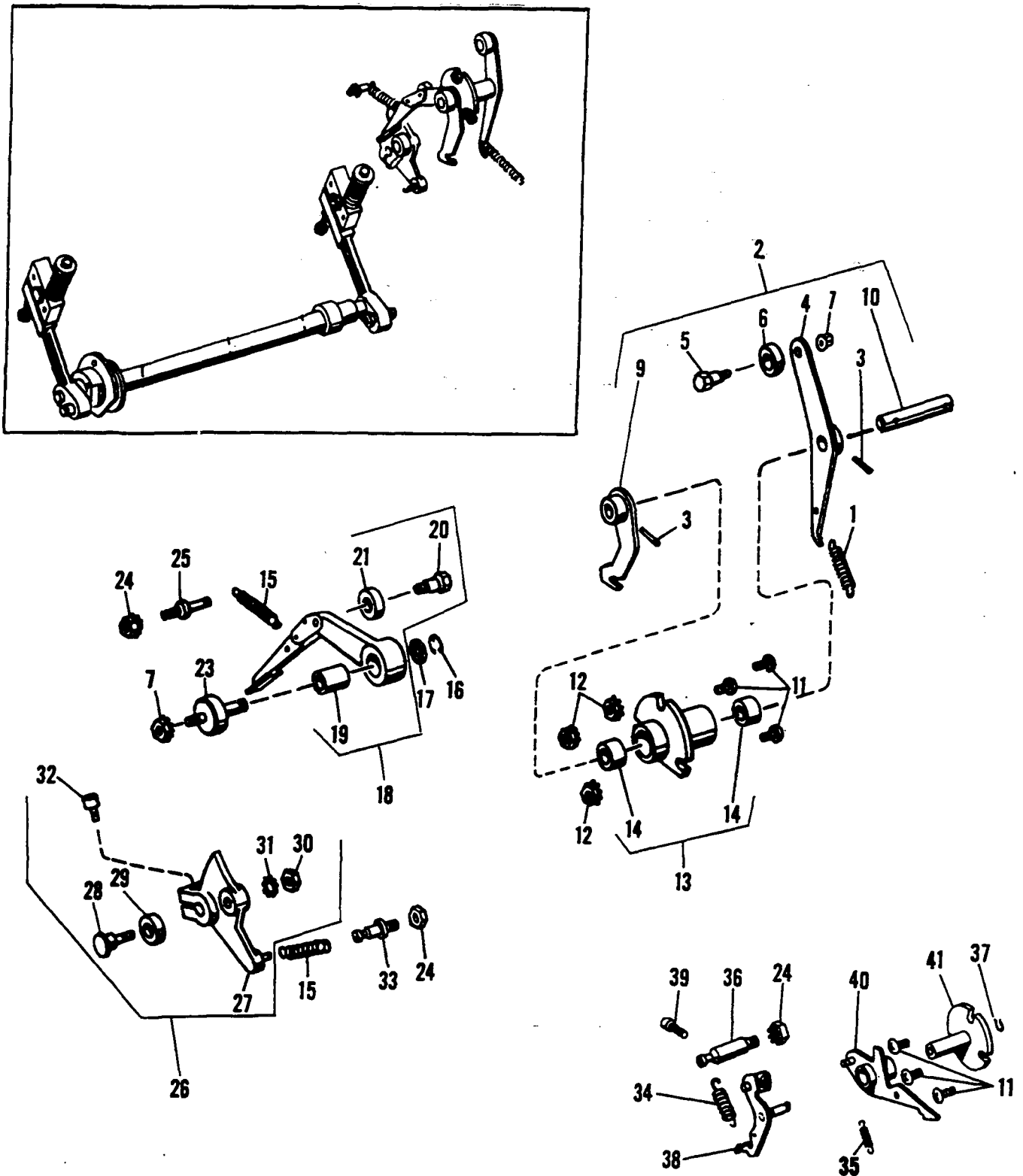


FIGURE 32
MODEL 8805/8820 Control Levers and Impression Cylinder Latch

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 32 Description	Units Per Assy.
1	020444	SPRING - .468 O.D. x 1.937 O.A.L.	1
2	072146	CONTROL LEVER ASSEMBLY	1
3	100554	PIN - Spiral, .136 O.D. x .760 O.A.L.	2
4	*072147	LEVER	1
5	192895	SCREW - Shoulder, 1/4-28 x .327	1
6	192896	TRUCK	1
7	150085	NUT - 1/4-28	1
9	*072149	LEVER	1
10	*072151	SHAFT	1
11	111054	SCREW - 10-32 x 1/2	6
12	001812	NUT - 10-32	3
13	072152	HOUSING AND BUSHING ASSEMBLY	1
14	001422	BUSHING - .379 I.D. x .504 O.D. x .312 O.A.L.	2
15	072442	SPRING - .343 O.D. x 2.000 O.A.L. x .040	2
16	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037	1
17	014727	WASHER - .385 I.D. x .760 O.D. x .032	1
18	072362	LEVER ASSEMBLY - Power	1
19	001446	BUSHING - .379 I.D. x .503 O.D. x .875 O.A.L.	1
20	192323	SCREW - Shoulder, 1/4-28 x 1/4	1
21	072367	TRUCK	1
23	072368	STUD	1
24	014808	NUT - 10-32	2
25	072413	ANCHOR - Spring	1
26	072354	LEVER ASSEMBLY	1
27	071561	LEVER	1
28	072357	STUD - Eccentric	1
29	072358	TRUCK	1
30	001818	NUT - 1/4-28	1
31	001740	WASHER - Lock, .267 I.D. x .506 O.D. x .030	1
32	100891	SCREW - 1/4-20 x 1.000	1
33	072412	STUD - Spring	1
34	073325	SPRING - .375 O.D. x 1.375 O.A.L. x .037	1
35	073326	SPRING - .312 O.D. x .781 O.A.L. x .031	1
36	072129	ANCHOR - Spring	1
37	001046	RING - Retaining, .283 I.D. x .027	1
38	072379	LEVER ASSEMBLY	1
39	014174	SCREW - 10-32 x 5/8	1
40	072375	LEVER ASSEMBLY	1
41	072378	BEARING	1

* Not Procurable Separately

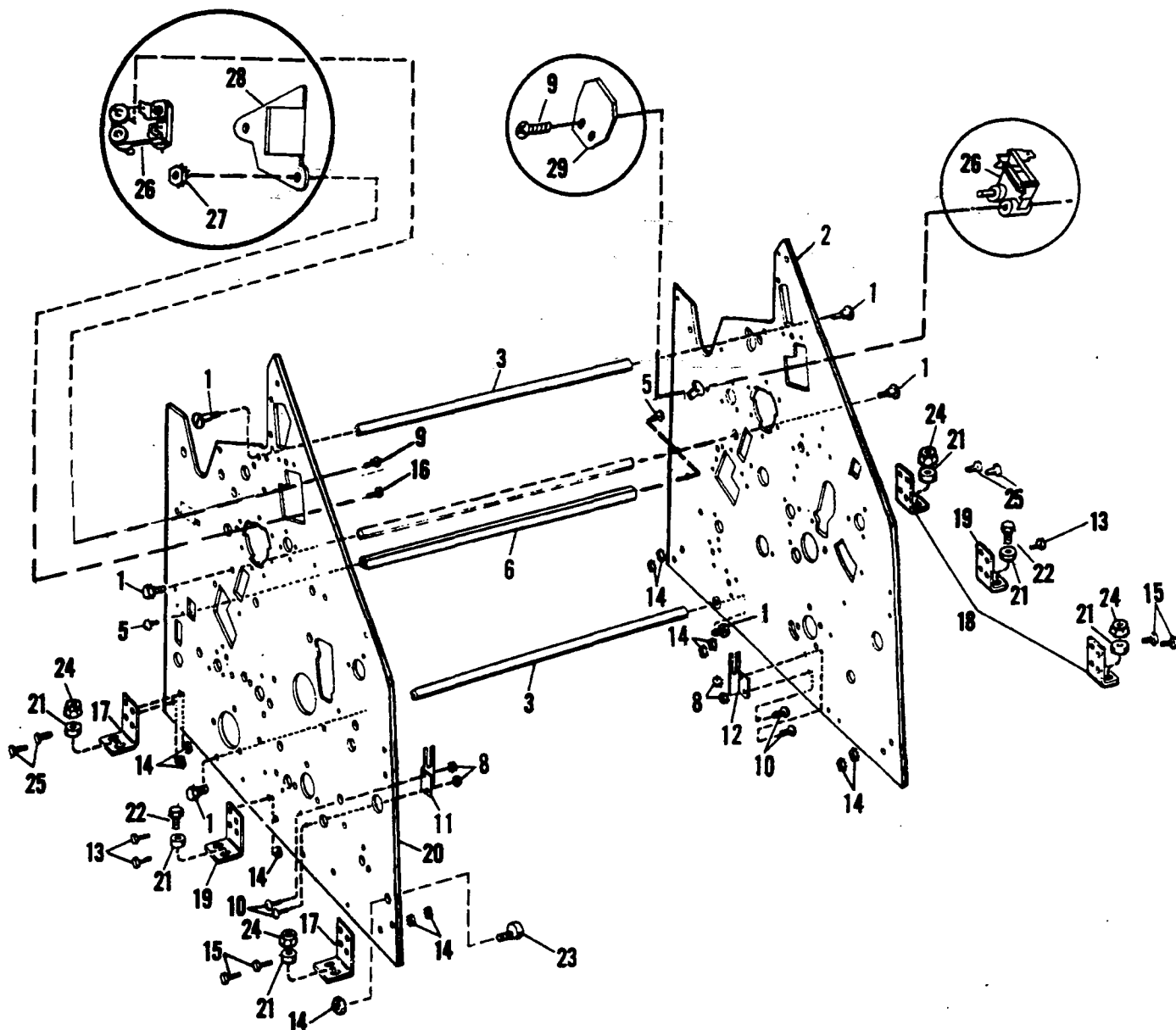


FIGURE 33
MODEL 8805/8820 Side Frames and Tie Bars

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 33 Description	Units Per Assy.
1	193601	SCREW - Shoulder, 5116-24	6
2	017514	FRAME - Machine, N.O.S. (1st Design)	1
2	016205	FRAME - Machine, N.O.S.	1
3	084406	TIE BAR	3
5	111071	SCREW - 1/4-28 x 1/2 (Old Design)	2
6	072799	TIE BAR - (Old Design)	1
8	150081	NUT - 8-32	4
9	101165	SCREW - 10-16 x 5/8	2
10	111036	SCREW - 8-32 x 1/2	4
11	072055	GUARD - O.S.	1
12	072056	GUARD - N.O.S.	1
13	111073	SCREW - 1/4-28 x 5/8	4
14	150085	NUT - 1/4-28	13
15	195296	SCREW - Dowel, 1/4-28 x 3/4	4
16	001555	SCREW - 10-32 x 1/2	2
17	011055	BRACKET - Foot, O.S.	2
18	011056	BRACKET - Foot, N.O.S.	2
19	011229	BRACKET - Foot, Center	2
20	017511	FRAME - Machine, O.S. (1st Design)	1
20	016204	FRAME - Machine, O.S. (SQ. Corners)	1
21	193808	SPACER - .318 I.D. x 9/16 x .152	6
22	111089	SCREW - 5/16-24 x 5/8	2
23	190116	STOP - Height Regulator	1
24	001824	NUT - Lock, 5/16-18	4
25	196393	SCREW - Dowel, 1/4-28 x 5/8 (Tray Delivery)	4
25	195296	SCREW - Dowel, 1/4-28 x 3/4 (Chain Delivery)	4
26	076864	SWITCH ASSEMBLY - Reed	2
27	014808	NUT - 10-32	2
28	007989	COVER - Switch	1
29	007932	SHIELD - Switch	1

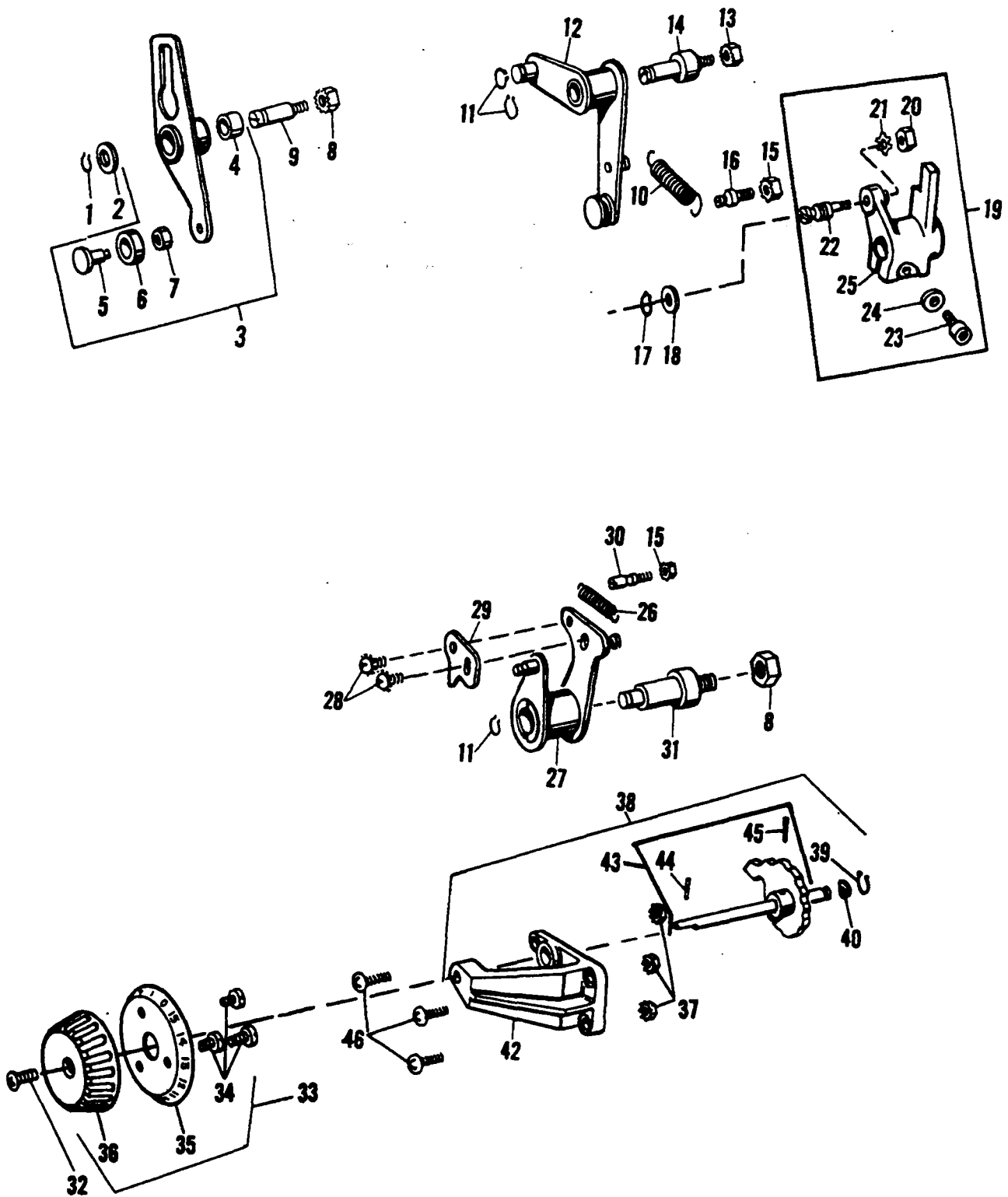


FIGURE 34
MODEL 8805/8820 Buckle Adjusting and Lever Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 34 Description	Units Per Assy.
1	001075	RING - Retaining, .397 I.D. x .027	1
2	190149	WASHER - .441 I.D. x .687 O.D. x .029	1
3	007743	LEVER ASSEMBLY - Forwarding	1
4	001493	BUSHING	1
5	*072790	RIVET	1
6	072176	TRUCK	1
7	072175	BUSHING	1
8	001847	NUT - 3/8-24	2
9	190110	STUD - Forwarding Lever Assembly	1
10	078744	SPRING - Tension, .406 O.D. x 1.937 O.A.L.	1
11	001047	RING - Retaining, .340 I.D. x .027	3
12	072199	HUB ASSEMBLY - Buckle Adjustment	1
13	150085	NUT - 1/4-28	1
14	072201	STUD - Buckle Adjustment Hub	1
15	014808	NUT - 10-32	2
16	072186	SPRING ANCHOR - Buckle Adjustment Hub Spring	1
17	001062	RING - Retaining, .258 I.D. x .027	1
18	016574	WASHER - .315 I.D. x .687 O.D. x .047	1
19	072382	LEVER ASSEMBLY - Counter Operating	1
20	014844	NUT - 8-32	1
21	001722	WASHER - Lock, .172 I.D. x .375 O.D. x .020	1
22	072427	PIN - Eccentric	1
23	014219	SCREW - 1/4-20 x 3/4	1
24	005071	WASHER - .253 I.D. x .500 O.D. x .059	1
25	072383	LEVER - Counter Operating	1
26	073333	SPRING - Tension, .296 O.D. x 1.187 O.A.L.	1
27	072488	LEVER ASSEMBLY - Double	1
28	001691	SCREW - 10-32 x 1/4	2
29	072491	PLATE - Contacting Regulator	1
30	072482	SPRING ANCHOR - Double Lever Spring	1
31	080153	STUD - Double Lever	1
32	014285	SCREW - 10-32 x 9/16	1
33	***011391	KNOB ASSEMBLY - Buckle Adjusting	1
34	001195	SCREW - 8-18 x 1/4	3
35	072232	DIAL - Buckle Adjusting Knob	1
36	011390	KNOB - Buckle Adjusting	1
37	150083	NUT - 10-32	3
38	076605	CAM SHAFT AND HOUSING ASSEMBLY	1
39	001046	RING - Retaining, .283 I.D. x .027	1
40	195645	WASHER - Spring, .324 I.D. x .510 O.D. x .085	1
42	072207	HOUSING ASSEMBLY - Cam	1
43	072205	SHAFT ASSEMBLY - Cam	1
44	001991	PIN - Roll, .135 O.D. x .515 O.A.L.	1
45	014902	PIN - Taper, .110 O.D. x .720 O.A.L.	1
46	014149	SCREW - 10-32 x 11/16	3

* Not Procurable Separately

*** Not Available As An Assembly

Parts Catalog

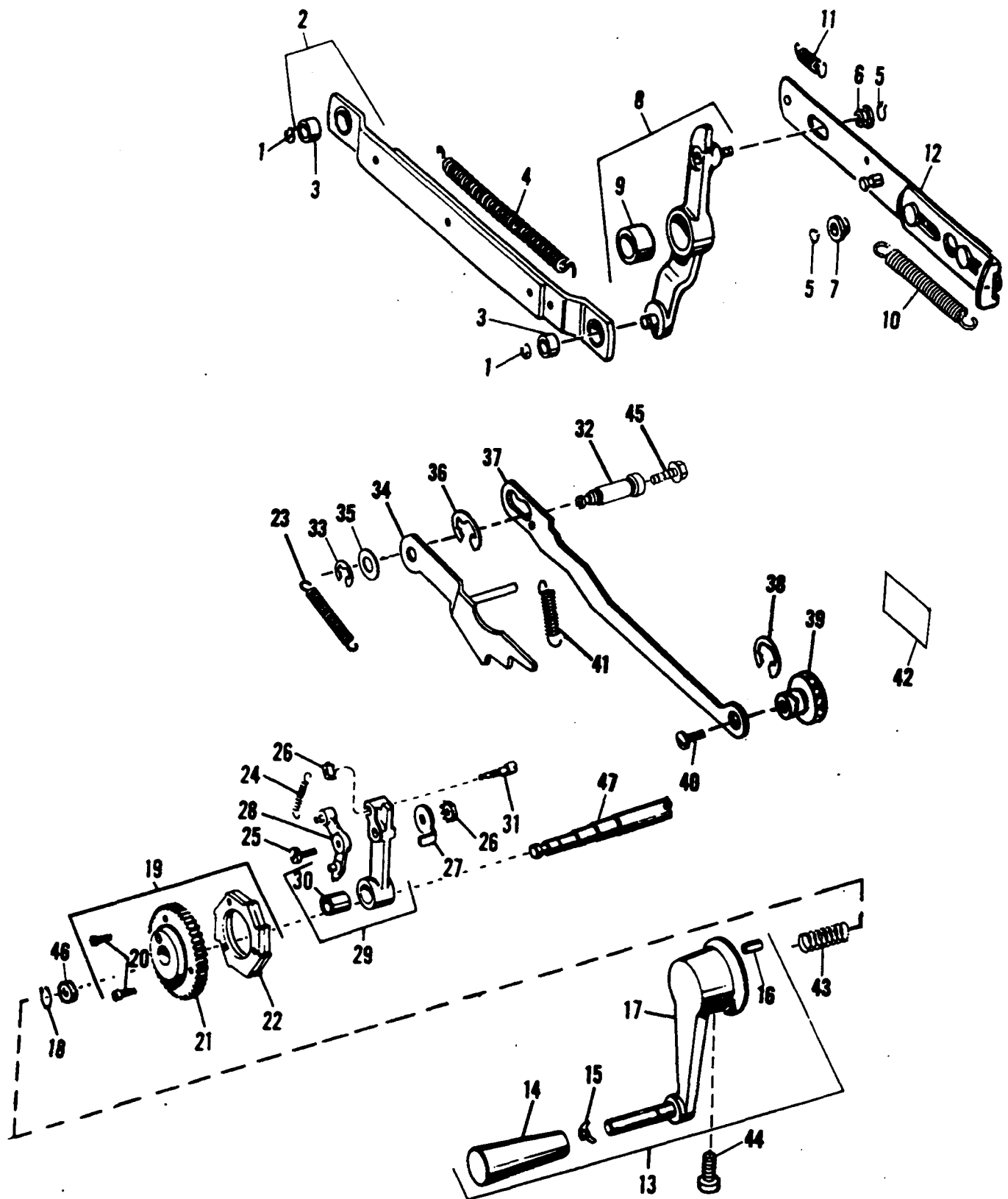


FIGURE 35
MODEL 8805/8820 Paper Feed Mechanism

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 35 Description	Units Per Assy.
1	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027	2
2	073373	LINK ASSEMBLY	1
3	001472	BUSHING	2
4	073381	SPRING - .500 O.D. x 4.687 O.A.L.	1
5	001049	RING - Retaining, .227 I.D. x .027	2
6	072471	BUSHING	1
7	072472	BUSHING	1
8	072589	LEVER ASSEMBLY	1
9	001469	BUSHING	1
10	072512	SPRING - .343 O.D. x 3.031 O.A.L.	1
11	041777	SPRING - .312 O.D. x 1.344 O.A.L.	1
12	072504	LINK ASSEMBLY	1
13	011392	HAND CRANK ASSEMBLY	1
14	011395	HANDLE	1
15	003042	SPRING LOCK	1
16	014909	PIN - Roll, .264 O.D. x .702 O.A.L.	1
17	011393	HAND CRANK WITH STUD	1
18	001048	RING - Retaining, .463 I.D. x .037	1
19	017644	RATCHET AND GEAR ASSEMBLY	1
20	014158	SCREW - 10-32 x 1/2	3
21	080144	GEAR	1
22	017645	RATCHET	1
23	072544	SPRING - .406 O.D. x 3.125 O.A.L.	1
24	064590	SPRING - .218 O.D. x .937 O.A.L.	1
25	072586	SCREW - Shoulder, 1/4-28	1
26	150085	NUT - 1/4-28	2
27	072580	ANCHOR - Spring	1
28	017647	PAWL ASSEMBLY	1
29	072576	LEVER ASSEMBLY	1
30	001470	BUSHING	1
31	072579	STUD - Spring	1
32	010185	STUD	1
33	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037	1
34	075836	PAWL	1
35	192202	WASHER - .385 I.D. x .625 O.D. x .010	1
36	001094	RING - Retaining, .388 I.D. x .800 O.D. x .040	1
37	010142	LINK	1
38	001785	RING - Crescent, .880 I.D. x 1.130 O.D. x .044	1
39	017125	KNOB	1
40	054147	SCREW - Shoulder, 8-32	1
41	006987	SPRING - .296 O.D. x 1.468 O.A.L.	1
42	017783	METAL CAL	1
43	016681	SPRING - Compression, .310 O.D. x .500 O.A.L.	1
44	072620	SCREW - Shoulder, 10-32	1
45	111073	SCREW - 1/4-28 x 5/8	1
46	194868	SPACER - .520 I.D. x .687 O.D. x .125	1
47	072624	SHAFT ASSEMBLY	1

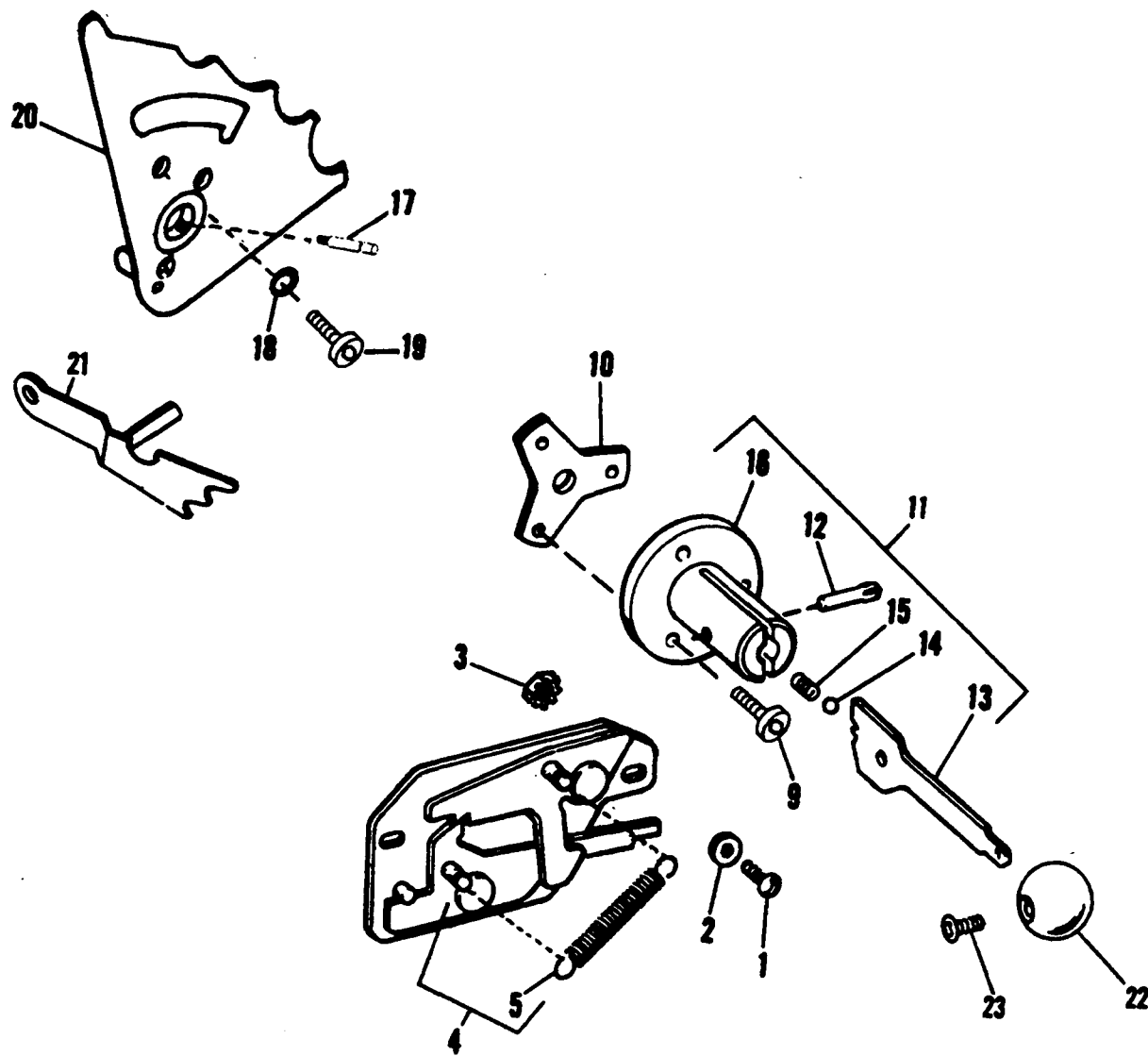


FIGURE 35A
MODEL 8805/8820 Alternate Sheet Feed

Parts Catalog

Index No.	Part No.	MODEL 8805 TG - Figure 35A Description	- Units Per Assy.
1	001185	SCREW - 10-32 x 7/16	2
2	021563	WASHER - .194 I.D.	2
3	014808	NUT - 10-32	2
4	075555	PLATE AND LEVER ASSEMBLY	1
5	073325	SPRING - Tension, .375 O.D x 1.375 O.A.L.	1
9	100345	SCREW - Cap, 10-32 x 5/8	3
10	074915	PLATE - Adapter	1
11	075563	FEED CONTROL ASSEMBLY - Alternate Sheet	1
12	075567	PIN - Control Lever Pivot	1
13	075564	LEVER - Feed Control	1
14	075566	BEARING - Feed Control Assembly	1
15	190266	SPRING - Compression, .178 O.D. x 11/32 O.A.L.	1
16	075834	STUD - Feed Control Lever	1
17	191939	SPRING PIN - Cam	1
18	071610	ECCENTRIC - Cam	1
19	014350	SCREW - Cap, 10-32 x 5/16	1
20	075537	CAM - Sequence	1
21	075836	PAWL	1
22	017052	KNOB	1
23	001121	SCREW - 8-32 x 9/16	1

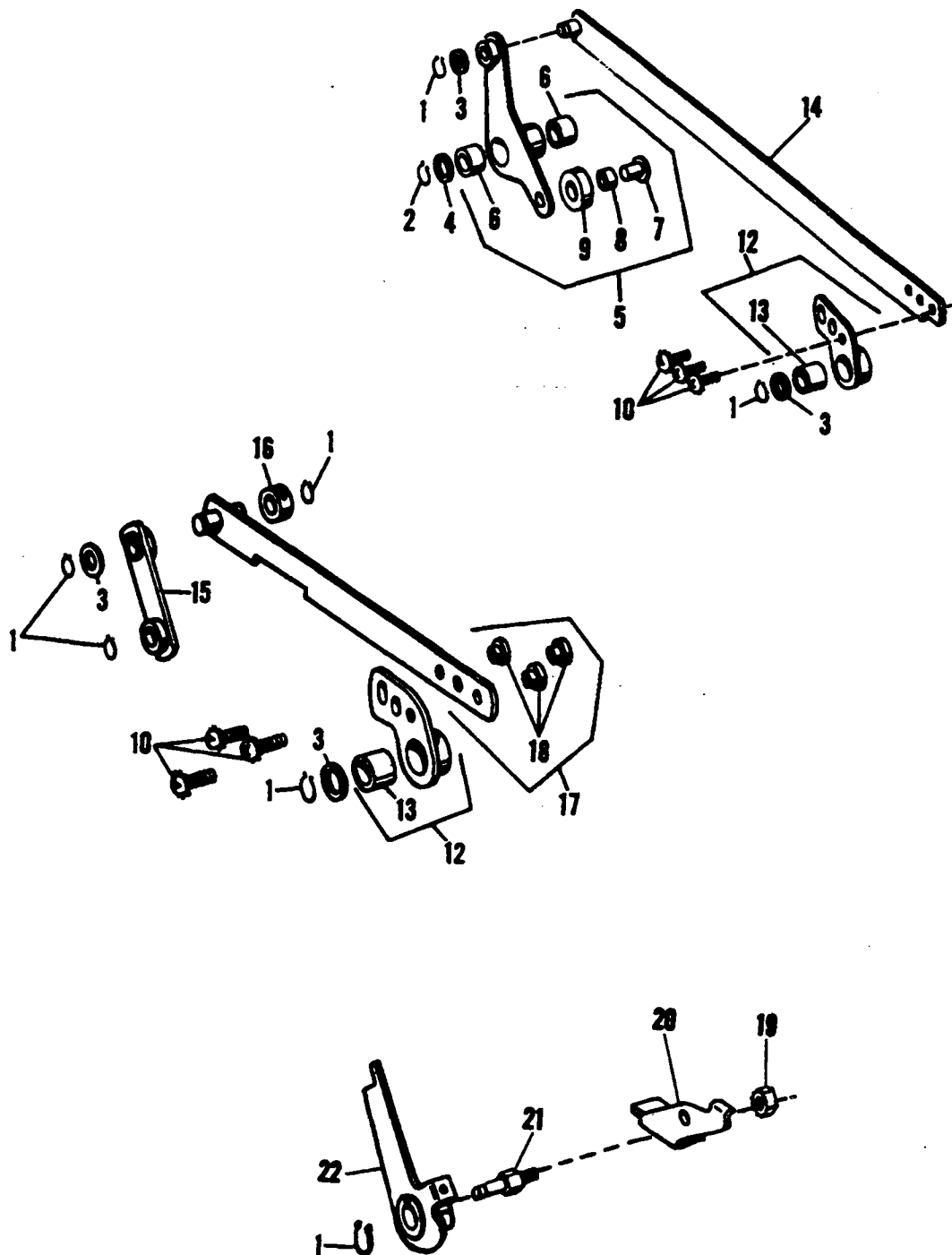


FIGURE 36
MODEL 8805/8820 Feed Link Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 36 Description	Units Per Assy.
1	001047	RING - Retaining, .340 I.D. x .027	7
2	001075	RING - Retaining, .397 I.D. x .027	1
3	014703	WASHER - .384 I.D. x .562 O.D. x .029	4
4	190149	WASHER - .441 I.D. x .687 O.D. x .029	1
5	072177	FOLLOWER LEVER ASSEMBLY	1
6	001412	BUSHING	2
7	*072790	RIVET	1
8	072176	ROLLER	1
9	*072175	BUSHING	1
10	111035	SCREW - 8-32 x 7/16	6
12	072233	ADJUSTING PLATE ASSEMBLY	2
13	001404	BUSHING	2
14	072243	LINK ASSEMBLY - Long	1
15	072189	LINK ASSEMBLY	1
16	072210	BEARING	1
17	072230	LINK ASSEMBLY - Short	1
18	014835	FASTENER	3
19	150085	NUT - 1/4-28	2
20	076887	STOP BRACKET	1
21	072534	STUD	1
22	084092	LATCH LEVER ASSEMBLY	1

* Not Procurable Separately

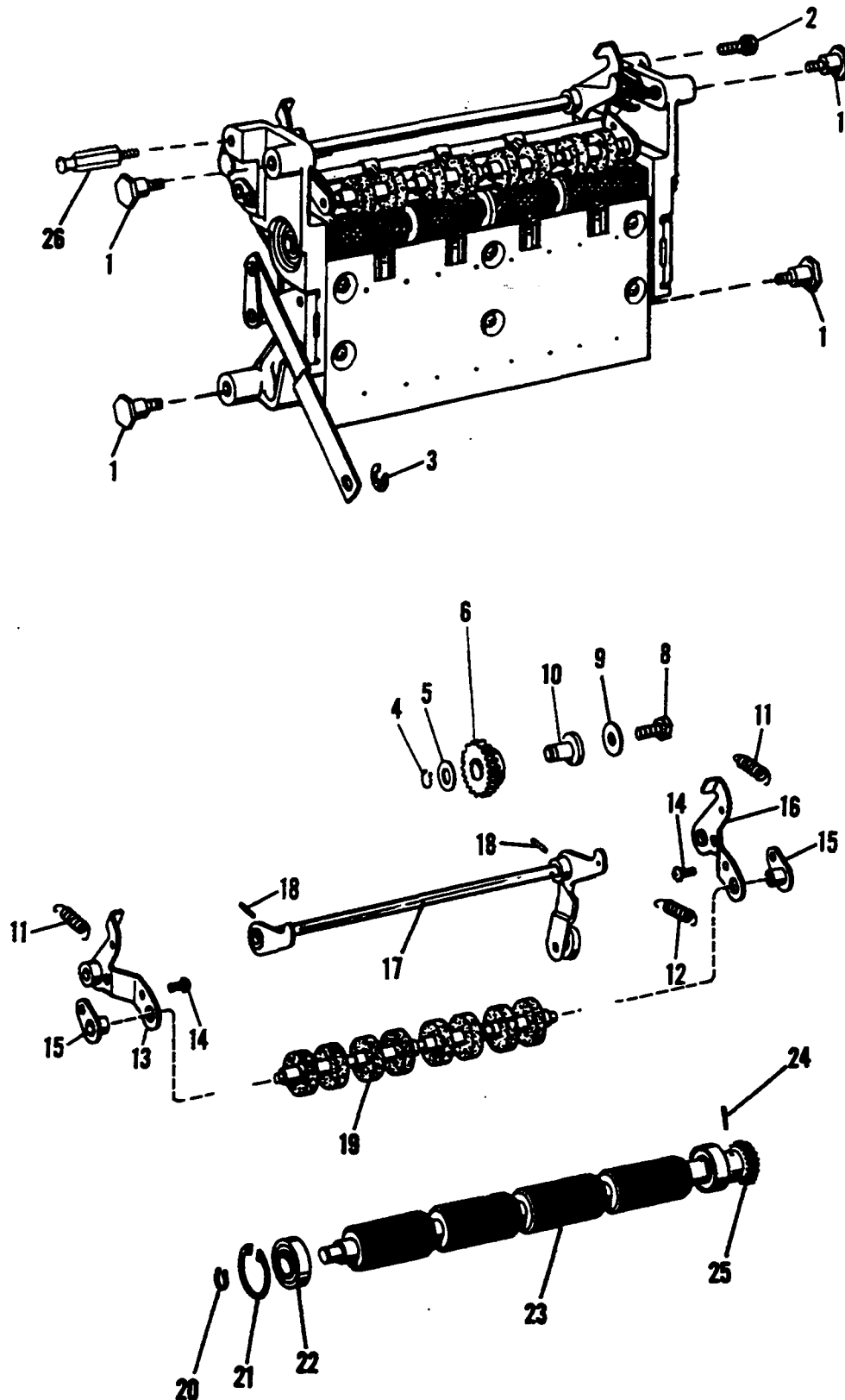


FIGURE 37
MODEL 8805/8820 Main Tie Bar Assembly - Part I

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 37 Description	Units Per Assy.
1	072154	SCREW - Dowel, 1/4-28	4
2	111073	SCREW - 1/4-28 x 5/8	1
3	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037	1
4	001047	RING - Retaining, .340 I.D. x .027	1
5	014727	WASHER - .385 I.D. x .760 O.D. x .032	1
6	072126	GEAR ASSEMBLY	1
8	111074	SCREW - 1/4-28 x 3/4	1
9	016572	WASHER - 260 I.D. x .885 O.D. x .064	1
10	072220	STUD	1
11	080578	SPRING - .369 O.D. x 1.234 O.A.L. x .051	2
12	050435	SPRING - .250 O.D. x 1.375 O.A.L. x .028	1
13	071556	LEVER ASSEMBLY - O.S.	1
14	001649	SCREW - 10-32 x 1/2	1
15	074400	BEARING ASSEMBLY	2
16	078301	LEVER ASSEMBLY - N.O.S.	1
17	078424	SHAFT ASSEMBLY	1
18	100554	PIN - Spirol, .136 O.D. x .760 O.A.L.	2
19	071551	ROLLER ASSEMBLY - Upper Forwarding	1
20	001074	RING - Retaining, .430 I.D. x .027	1
21	001067	RING - Retaining, 1.641 O.D. x .052	1
22	072124	BEARING - .4724 I.D. x 1.4567 O.D.	1
23	072120	ROLLER ASSEMBLY - Lower	1
24	100554	PIN - Spiral, .120 O.D. x .760 O.A.L.	1
25	079910	GEAR - (Field Repl. Only)	1
25	042150	PIN - Roll, .103 O.D. x .765" (Use 079910 Gear)	1
26	196461	STUD - Spring Anchor	1

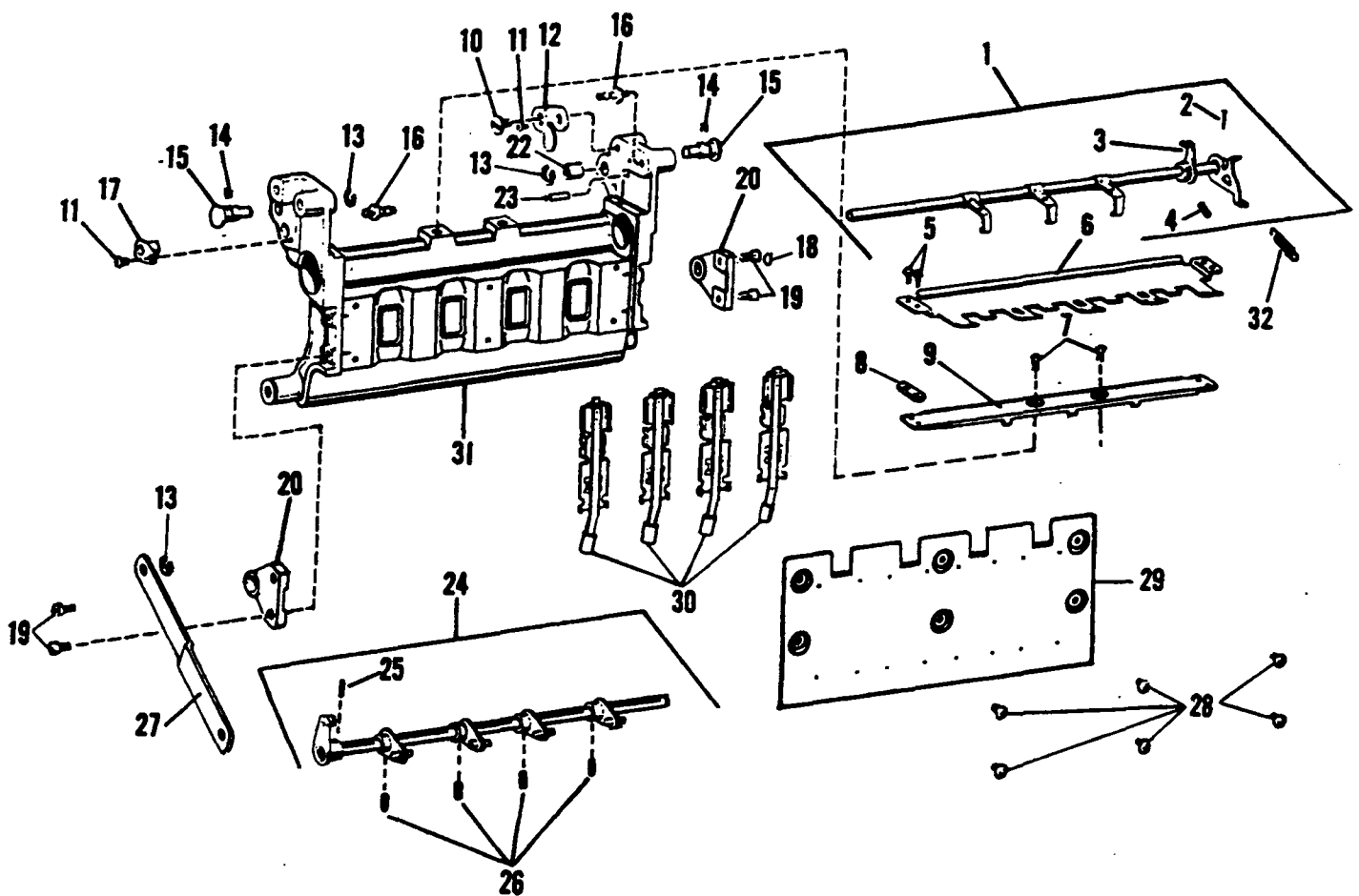
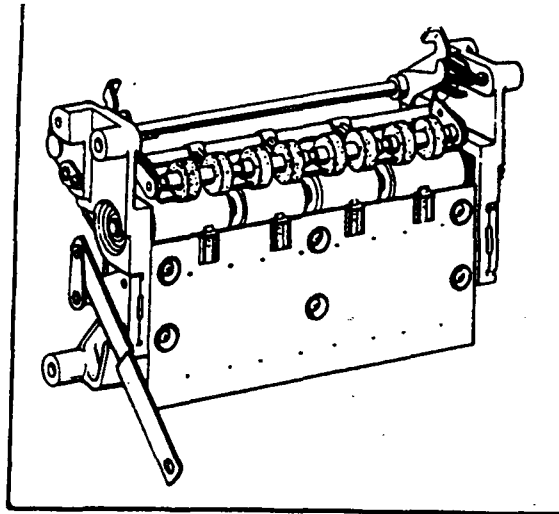


FIGURE 38
MODEL 8805/8820 Main Tie Bar Assembly - Part II

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 38 Description	Units Per Assy.
1	072107	SHAFT ASSEMBLY - Feeler	1
2	001980	PIN - Roll, .135 O.D. x .578 O.A.L.	1
3	071504	LEVER	1
4	001650	SCREW - Set, 10-32 x 3/16	1
5	001687	SCREW - 8-32 x 1/2	4
6	071578	PAPER CHUTE	1
7	001542	SCREW - 10-32 x 7/16	2
8	191308	SPACER	2
9	016328	PAPER CHUTE	1
10	072160	SCREW - Shoulder, 1/4-28	1
11	001688	SCREW - 10-32 x 3/8	1
12	072159	LEVER	1
13	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037	3
14	014372	SCREW - Set, 20-32 x 1/4	2
15	072099	PIVOT	2
16	072106	ANCHOR - Spring	2
17	071505	BEARING ASSEMBLY	1
18	001046	RING - Retaining, .283 I.D. x .027	1
19	014158	SCREW - 10-32 x 1/2	4
20	073712	BRACKET ASSEMBLY	2
22	001462	BUSHING	1
23	014562	ANCHOR - Spring	1
24	072133	SHAFT ASSEMBLY	1
25	000020	PIN - Taper, .124 O.D. x .625 O.A.L.	1
26	001984	PIN - Roll, .103 O.D. x .640 O.A.L.	4
27	080411	SHORT LINK	1
28	001106	SCREW - 10-32 x 5/16	6
29	072140	APRON ASSEMBLY	1
30	072143	FINGER AND TUBE ASSEMBLY	4
31	071577	TIE BAR - Main	1
32	072511	SPRING - Tension, .250 O.D. x 1.125 O.A.L. x .018	1

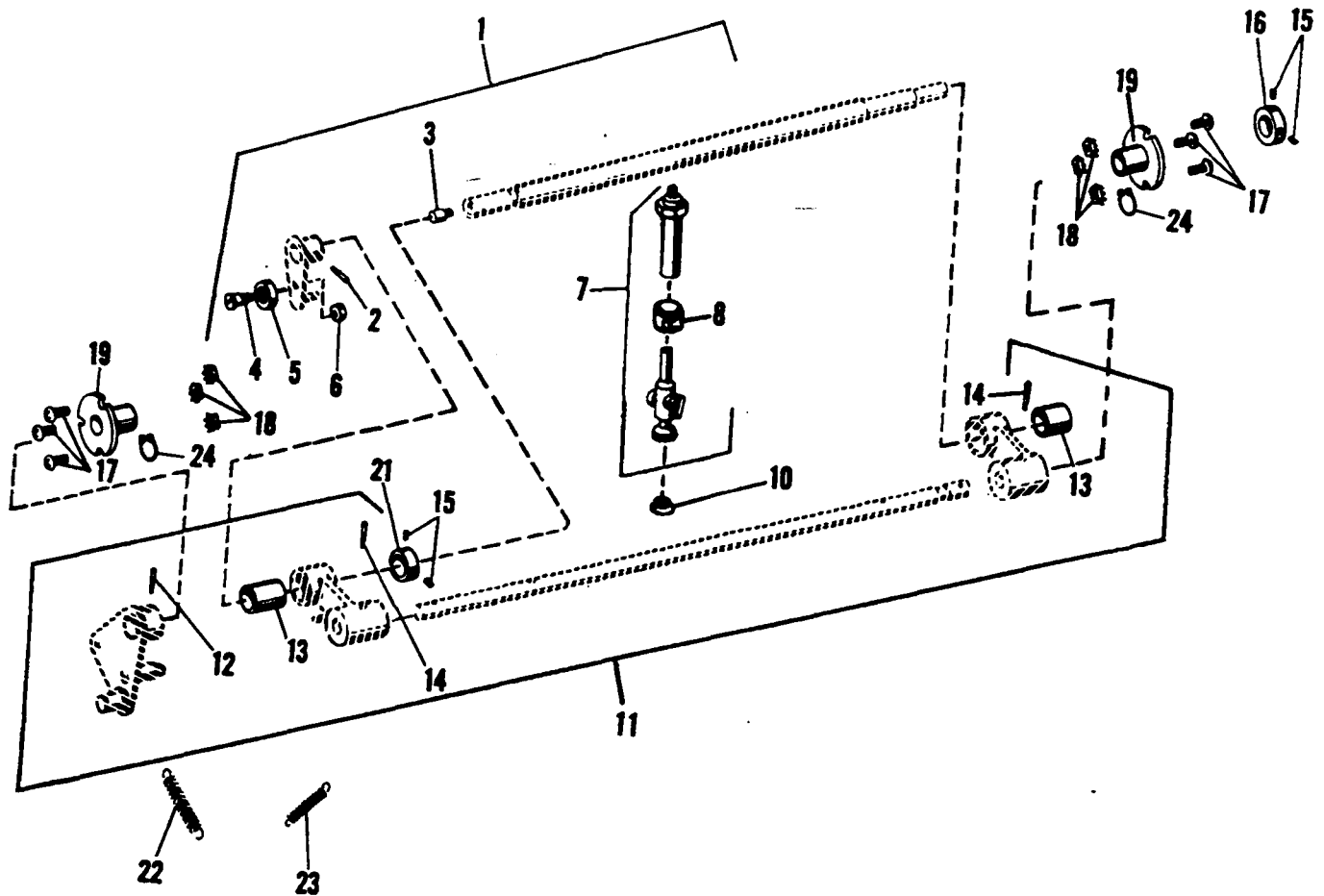


FIGURE 39
MODEL 8805/8820 Sucker Foot Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 39 Description	Units Per Assy.
1	073483	TUBE ASSEMBLY - Header	1
2	001956	PIN - Taper, .155 O.D. x .968 O.A.L.	1
3	073478	PLUG	1
4	191367	STUD	1
5	072712	TRUCK	1
6	150085	NUT - 1/4-28	1
7	018014	SUCKER TUBE ASSEMBLY	9
8	101701	RING - Compression, .410 I.D. x .250" (Old Design)	9
10	084248	FOOT - Sucker Tube, Molded, 11/16 Dia.	9
11	073507	SHAFT ASSEMBLY - Feed	1
12	101331	PIN - Roll, .567 O.D. x .890 O.A.L.	1
13	001495	BUSHING	2
14	000014	PIN - Taper, .146 O.D. x 1.094 O.A.L.	1
15	014372	SCREW - Set, 10-32 x 1/4	4
16	072422	COLLAR	1
17	111055	SCREW - 10-32 x 9/16	6
18	150083	NUT - 10-32	6
19	076894	HOUSING ASSEMBLY	2
21	072748	COLLAR	1
22	073486	SPRING - Tension, .581 O.D. x 2.437 O.A.L. x .080	1
23	072442	SPRING - Tension, .343 O.D. x 2.000 O.A.L. x .040	1
24	101611	RING - Bowed, .756 I.D.	2

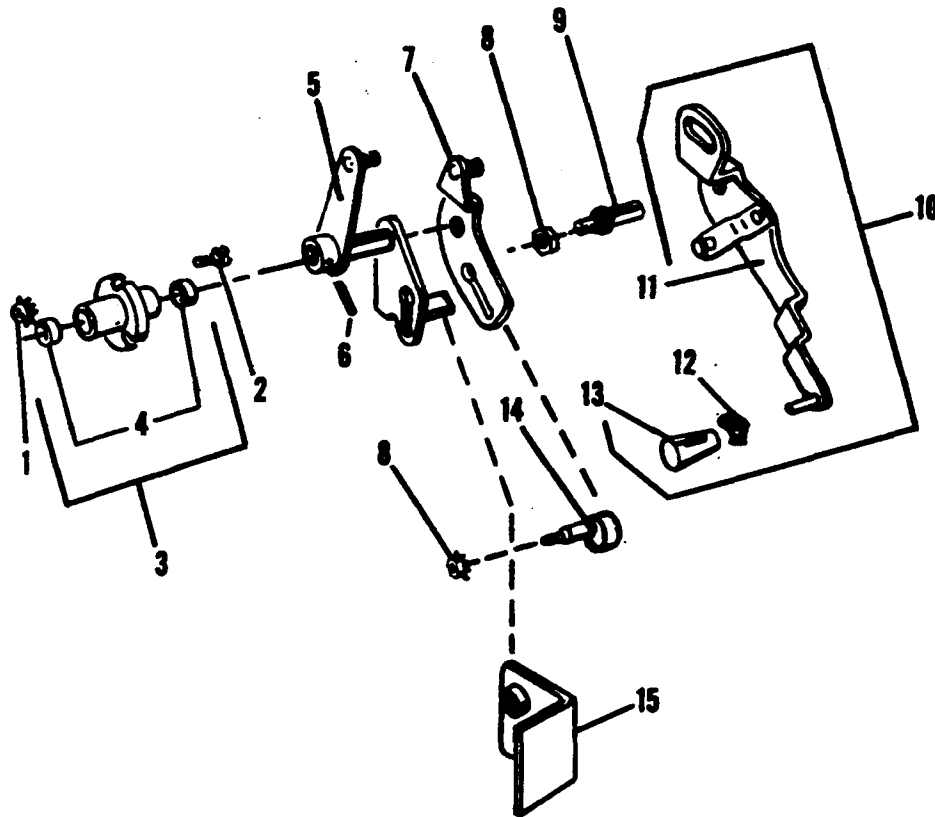


FIGURE 40
MODEL 8805/8820 Paper Height Adjustment

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 40 Description	Units Per Assy.
1	150083	NUT - 10-32	5
2	015034	SCREW - 10-32 x 1/2	3
3	080402	BEARING ASSEMBLY - Table Raising Lever	1
4	001412	BUSHING	2
5	080396	LEVER ASSEMBLY	1
6	014921	PIN - Roll, 1/8 O.D. x 7/8" O.A.L.	1
7	080404	LEVER ASSEMBLY	1
8	150085	NUT - 1/4-28	2
9	080409	PIN - Pivot	1
10	011405	LEVER ASSEMBLY - Dwell Control	1
11	081152	LEVER	1
12	072052	LOCK - Spring	1
13	011371	HANDLE	1
14	190116	STUD - Eccentric, Paper Height Reg. Stop	1
15	010238	STOP ASSEMBLY - Feed Table	1

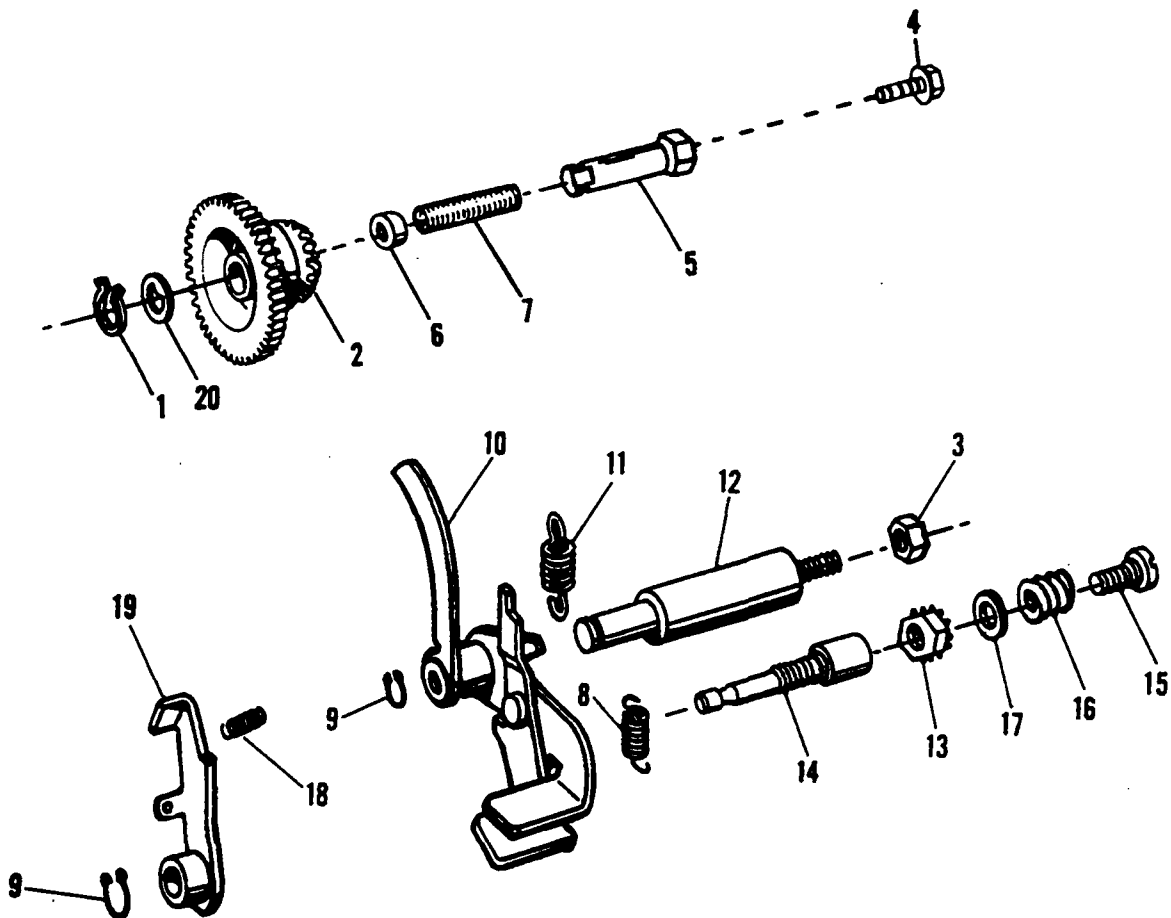
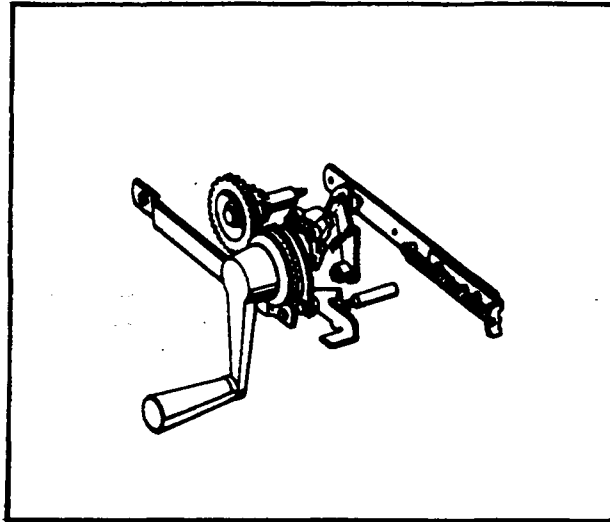


FIGURE 41
MODEL 8805/8820 Feed Table Release Lever

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 41 Description	Units Per Assy.
1	100576	RING - Retaining, .415 I.D. x .053	1
2	072561	MITER AND SPUR GEAR	1
3	150089	NUT - 3/8-24	1
4	111089	SCREW - 5/16-24 x 5/8	1
5	196495	STUD	1
6	194868	SPACER	1
7	194848	SPRING - .680 O.D. x .796 O.A.L.	1
8	072626	SPRING - .300 O.D. x .937 O.A.L.	1
9	001047	RING - Retaining, .340 I.D. x .027	2
10	013827	TABLE RELEASE LEVER ASSEMBLY	1
11	041291	SPRING - Compression, .343 O.D. x .968 O.A.L.	1
12	072610	STUD	1
13	014810	NUT - 3/8-24	1
14	080407	STUD	1
15	080408	SCREW - 5/16-24 x 7/16	1
16	080410	SPRING - Compression, .728 O.D. x 1.062 O.A.L.	1
17	001797	WASHER - .515 I.D. x .812 O.D. x .059	1
18	041777	SPRING - .312 O.D. x 1.344 O.A.L.	1
19	072484	UPPER LATCH LEVER	1
20	191289	WASHER - Special	1

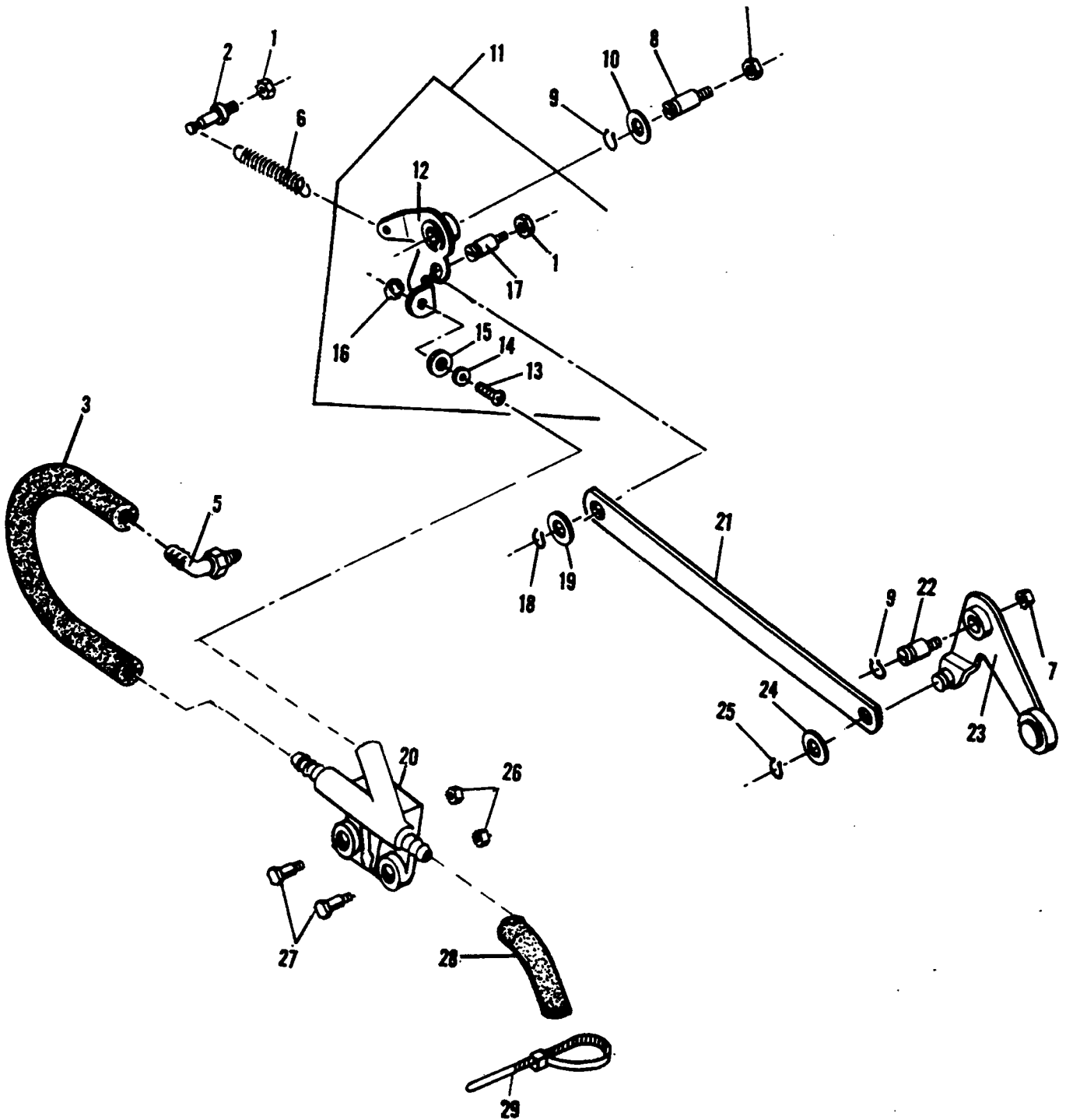


FIGURE 42
MODEL 8805/8820 Vacuum Make and Break Control

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 42 Description	Units Per Assy.
1	014808	NUT - 10-32	1
2	072412	STUD	1
3	072254	HOSE - Neoprene, 3/8 I.D. x 12-1/4" O.A.L.	1
5	191844	ELBOW - Plastic	1
6	072442	SPRING - .343 O.D. x 2.000 O.A.L x .040	1
7	150083	NUT - 10-32	2
8	073497	STUD	1
9	001047	RING - Retaining, .340 I.D. x .027	2
10	001755	WASHER - .390 I.D. x .635 O.D. x .051	1
11	073496	LEVER ASSEMBLY - Vacuum Break	1
12	071570	LEVER	1
13	014369	SCREW - 8-32 x 3/8	1
14	003850	WASHER - .177 I.D. x .385 O.D. x .064	1
15	072704	WASHER - .182 I.D. x .635 O.D. x .073	1
16	014811	NUT - 8-32	1
17	073498	PIN	1
18	001046	RING - Retaining, .283 I.D. x .027	1
19	001750	WASHER - .338 I.D. x .572 O.D. x .052	1
20	076142	VALVE	1
21	073494	LINK	1
22	072734	STUD	1
23	073493	LEVER ASSEMBLY	1
24	021203	WASHER - .255 I.D. x .510 O.D. x .032	1
25	001049	RING - Retaining, .227 I.D. x .027	1
26	150085	NUT - 1/4-28	2
27	193894	SCREW - Shoulder, 1/4-28	2
28	072256	TUBE - Vinyl, 7/16 I.D. x 35" O.A.L. (M-8805/10)	1
28	195241	TUBE - Vinyl, 7/16 I.D. x 43" O.A.L. (M-8815/20)	1
29	250493	TIE - Cable, 7 1/4 O.A.L.	1

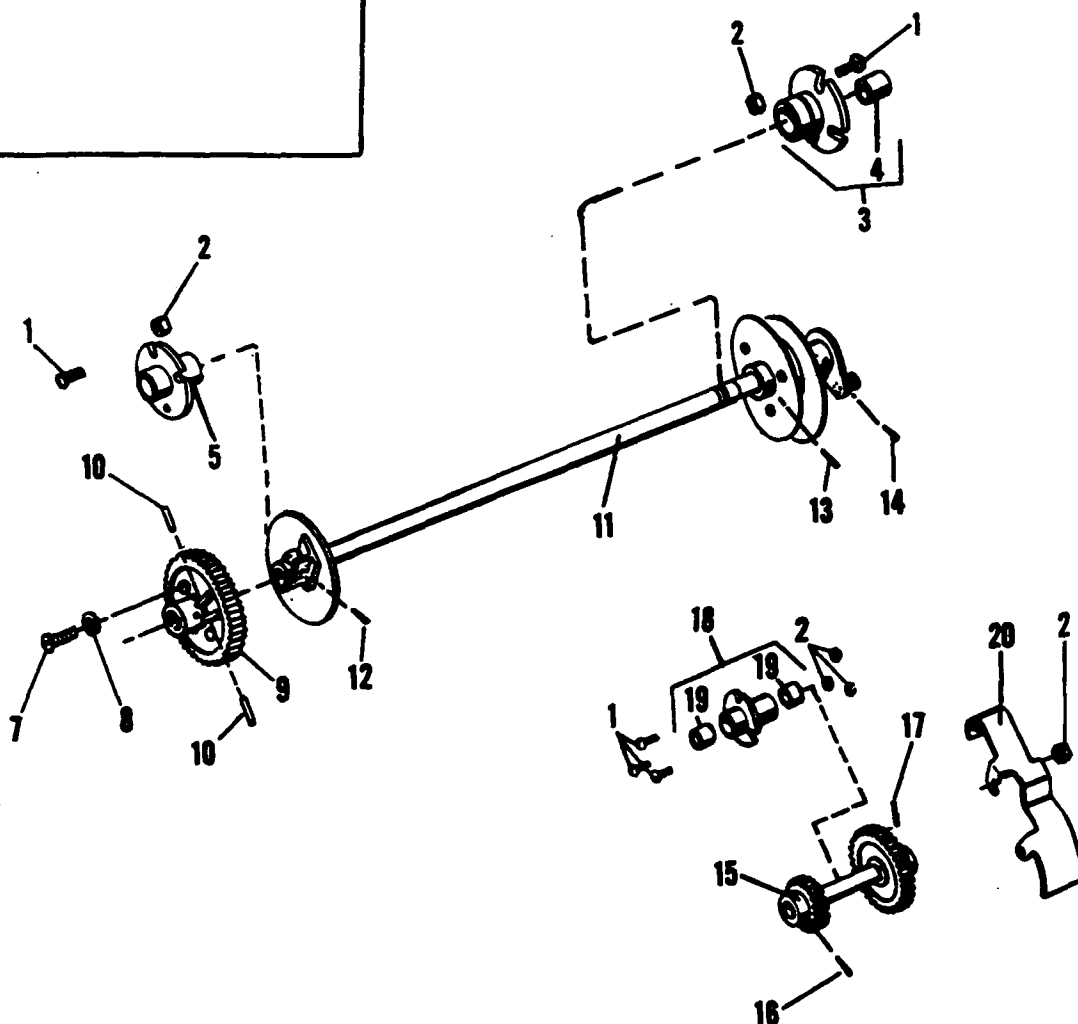
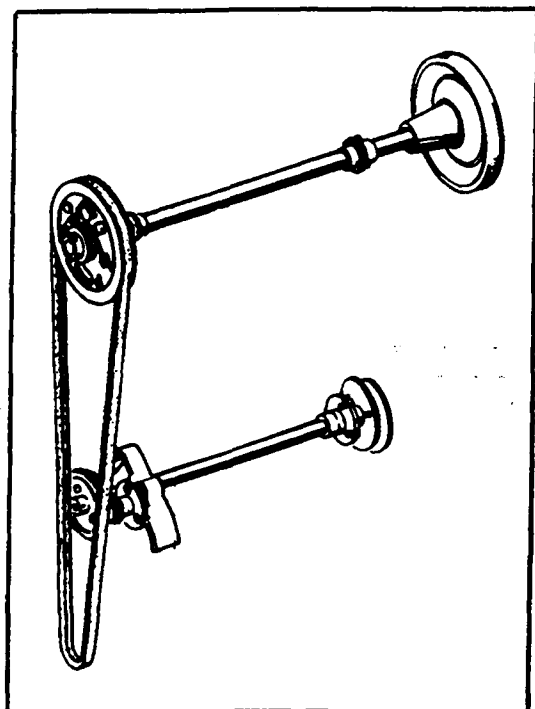


FIGURE 43
MODEL 8805/8820 Cam Shaft Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 43 Description	Units Per Assy.
1	111055	SCREW - 20-32 x 9/16	9
2	150083	NUT - 10-32	9
3	073506	HOUSING ASSEMBLY - N.O.S.	1
4	001456	BUSHING	1
5	072181	HOUSING ASSEMBLY - O.S.	1
7	014212	SCREW - 1/4-28 x 3/4	3
8	005620	WASHER - .257 I.D. x .635 O.D. x .064	3
9	080378	GEAR	1
10	014342	SCREW - Set, 10-32 x 5/8	2
11	073937	SHAFT ASSEMBLY	1
12	000022	PIN - Taper, .163 O.D. x .790 O.A.L.	1
13	000023	PIN - Taper, .176 O.D. x .978 O.A.L.	2
14	000024	PIN - Taper, .177 O.D. x 1.141 O.A.L.	1
15	072336	GEAR SHAFT ASSEMBLY - (Tray Delivery)	1
15	016380	GEAR SHAFT ASSEMBLY - (Chain Delivery)	1
16	014902	PIN - Taper, .126 O.D. x .750 O.A.L.	1
17	001992	PIN - Roll, 1/8" O.D. x 1" O.A.L. (Tray Delivery)	1
17	101333	PIN - Spirol, 1/8" O.D. x 15/16" O.A.L. (Chain Delivery)	1
17	000012	TAPER PIN	1
18	072333	HOUSING ASSEMBLY	1
19	001404	BUSHING	2
20	076869	GUARD	1

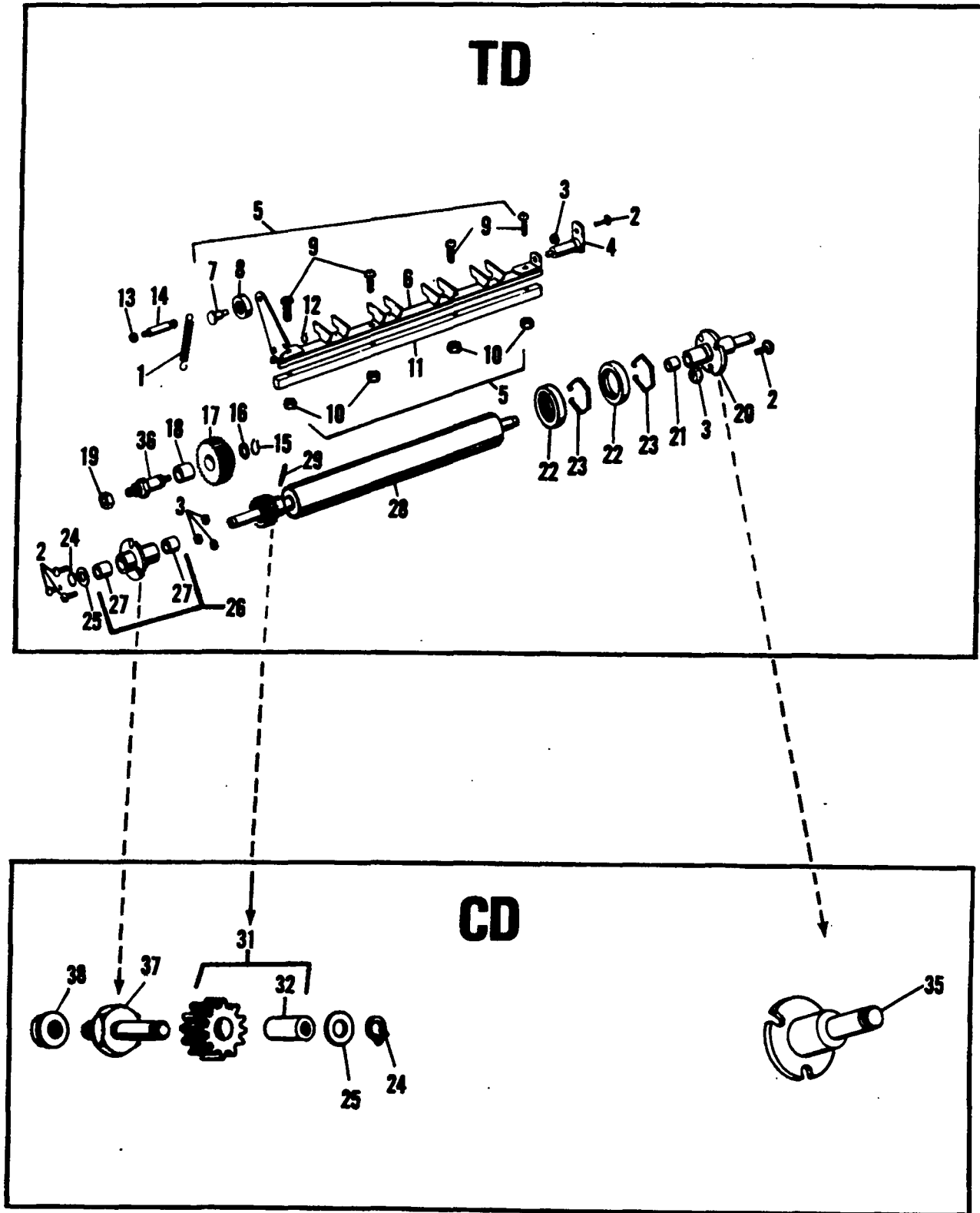


FIGURE 44
MODEL 8805/8820 Delivery Roller and Stripper Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 44 Description	Units Per Assy.
1	058552	SPRING - Tension, .343 O.D. x 1.750 O.A.L.	1
2	111055	SCREW - 10-32 x 9/16	7
3	150083	NUT - 10-32	7
4	072314	PIVOT - Stripper Assembly	1
5	072321	CHANNEL ASSEMBLY - Stripper	1
6	071559	STRIPPER CHANNEL	1
7	064112	RIVET	1
8	064234	BEARING	1
9	001267	SCREW - 10-32 x 3/4	4
10	014808	NUT - 10-32	4
11	072346	BAR - Stripper Channel Support	1
12	001044	RING - Retaining, .170 I.D. x .017	1
13	014807	NUT - 1/4-28	1
14	072328	SPRING ANCHOR - Stripper Channel Spring	1
15	001048	RING - Retaining, .463 I.D. x .037	1
16	014712	WASHER - .515 I.D. x .750 O.D. x .029	1
17	072325	IDLER GEAR ASSEMBLY	1
18	001423	BUSHING - .503 I.D. x .625 O.D. x .750 O.A.L.	1
19	150088	NUT - 3/8-16	1
20	072184	STUD ASSEMBLY - Raise, (Tray Delivery)	1
21	001404	BUSHING - .379 I.D. x .504 O.D. x .500 O.A.L.	1
22	072628	COLLAR - Adjustable	2
23	072629	SPRING - Friction	2
24	001047	RING - Retaining, .340 I.D. x .027	1
25	014727	WASHER - .382 I.D. x .750 O.D. x .029	1
26	072333	HOUSING ASSEMBLY - Delivery Roller, (Tray Delivery)	2
27	001404	BUSHING - .379 I.D. x .504 O.D. x .500 O.A.L.	2
28	076073	ROLLER AND GEAR DELIVERY - (Tray Delivery)	1
29	001978	PIN - Roll, .135 O.D. x .640 O.A.L.	1
31	016378	GEAR ASSEMBLY - (Chain Delivery)	1
32	001401	BUSHING - .379 I.D. x .504 O.D. x .750 O.A.L.	1
35	080192	STUD - Follower Lever Pivot, (Chain Delivery)	1
36	072327	STUD - Idler Gear, (Tray Delivery)	1
37	196388	STUD - (Chain Delivery)	1
38	150089	NUT - 3/8-24, (Chain Delivery)	1

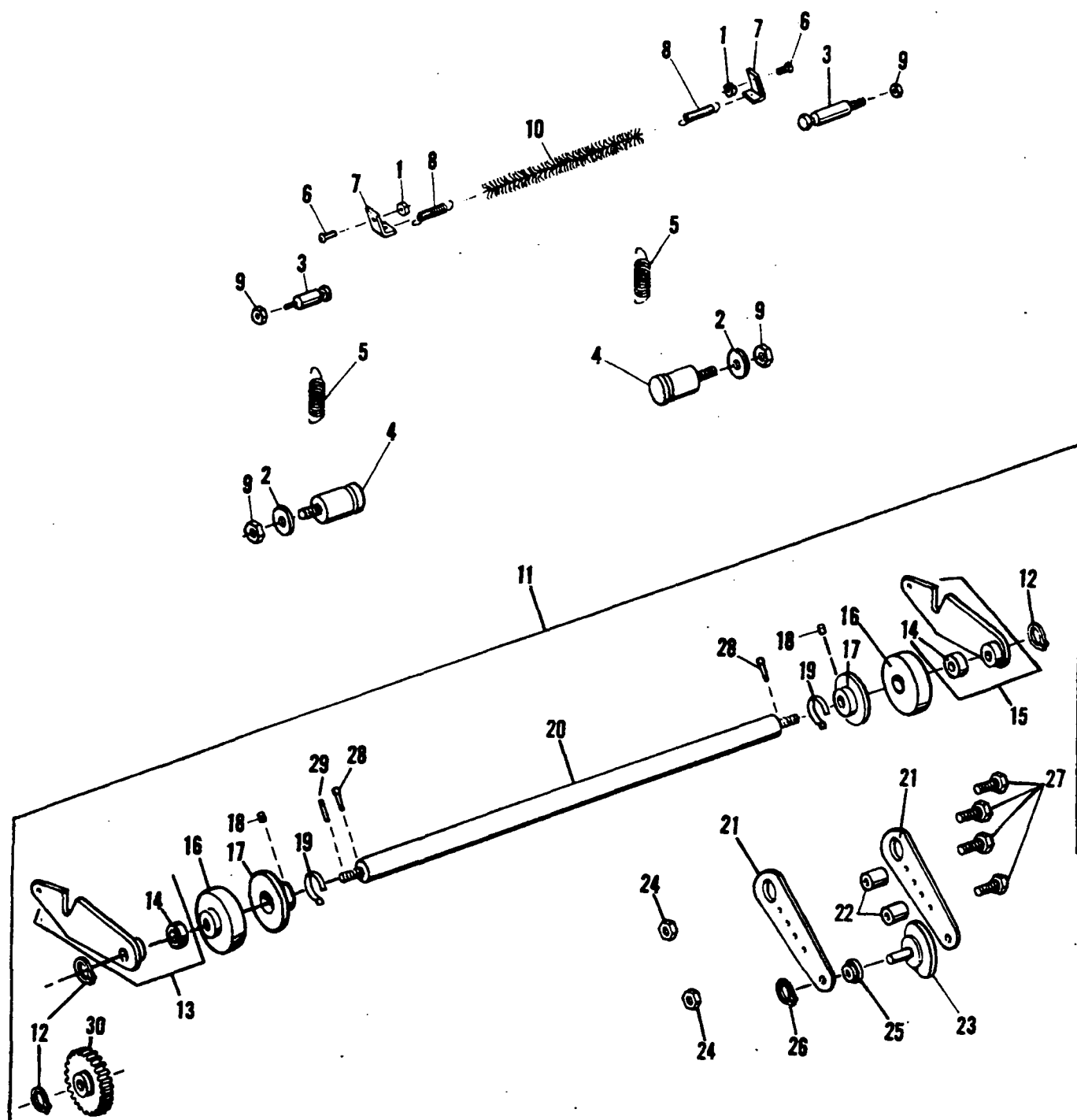


FIGURE 45
MODEL 8805/8820 Hold Down Roller Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 45 Description	Units Per Assy.
1	150085	NUT - 1/4-28	2
2	061452	SPACER	2
3	078368	ANCHOR - Spring	2
4	078363	PIVOT - Cradle Arm	2
5	073459	SPRING - Tension, .359 O.D. x 2.062 O.A.L.	2
6	014110	SCREW - 1/4-28 x 1/2	2
7	072347	BRACKET - Tinsel	2
8	050621	SPRING - Tension, .218 O.D. x 1.218 O.A.L.	2
9	250085	NUT - 1/4-28	4
10	072348	TINSEL - 13-1/2" Finished To 11"	1
10	***	TINSEL - 13-1/2" Finished To 11"	1
11	013917	ROLLER ASSEMBLY	1
12	001060	RING - Retaining, .208 I.D. x .527 O.D. x .027	3
13	078367	ARM ASSEMBLY - N.O.S	1
14	001409	BUSHING - .254 I.D. x .379 O.D. x .312 O.A.L.	2
15	078364	ARM ASSEMBLY - O.S.	1
16	077866	ROLLER - Hold Down	2
17	013915	ROLLER - Adjustable	2
18	077236	PLUG - Friction	2
19	077117	CLIP - Adjustable Roller	2
20	076683	SHAFT - Adjustable Roller	1
21	013913	BRACKET	4
22	195322	SPACER	4
23	007236	ROLLER - Adjustable, Lower	2
24	014248	NUT - Lock, 10-32	4
25	012913	HUB ASSEMBLY	4
26	101005	RING - Retaining, .397 I.D. x .027	4
27	111059	SCREW - 10-32 x 1.000 O.A.L.	4
28	100388	PIN - Cotter, .060 O.D. x 1.000 O.A.L.	2
29	100398	PIN - Roll, .103 O.D. x .577 O.A.L.	1
30	076684	GEAR - 24T	1

*** Supply Item Number 0670 (2 rolls = 12 yds. or 10.9 M each)

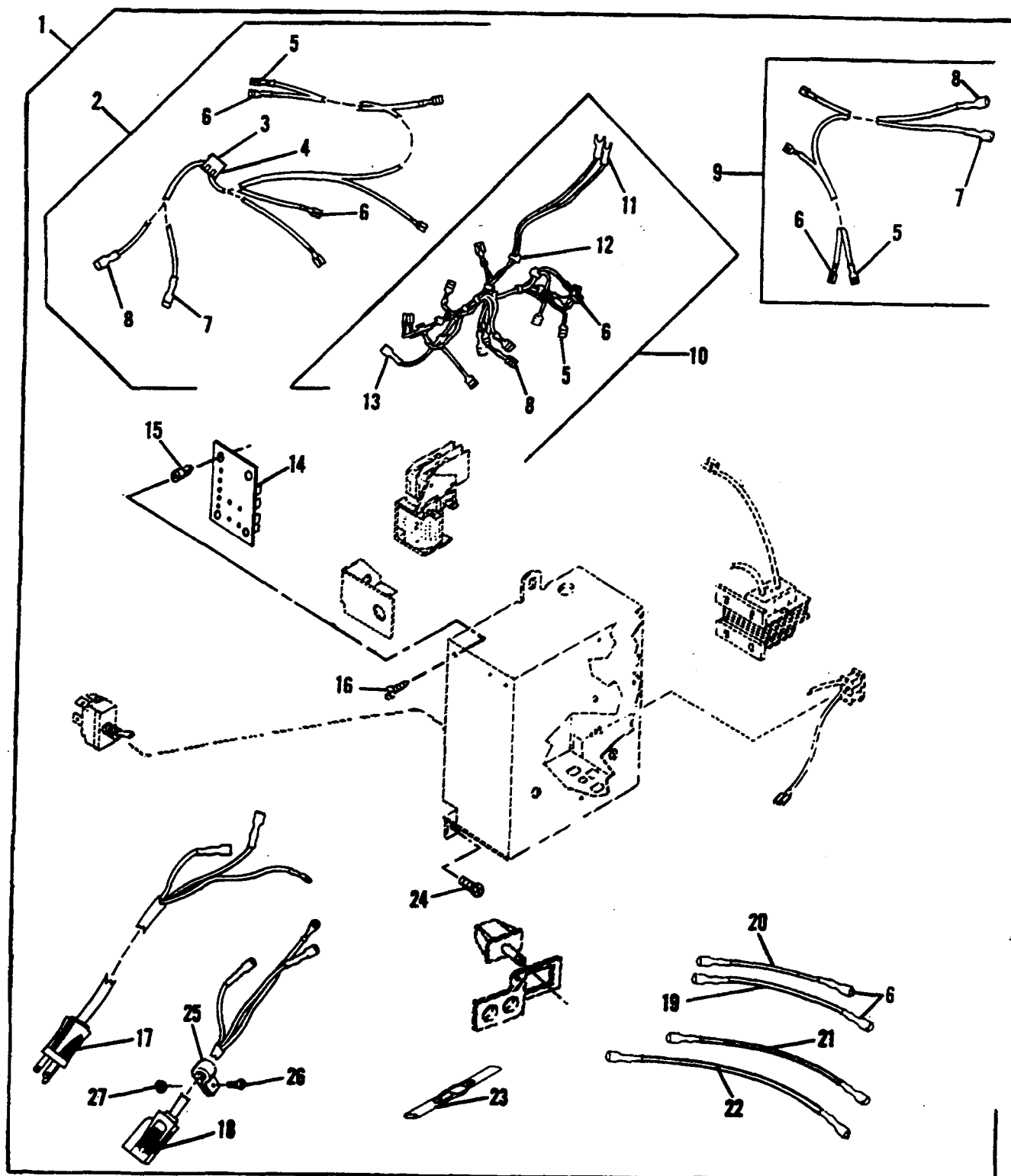


FIGURE 46
MODEL 8805/8810 Switch Box - Part I

Parts Catalog

Index No.	Part No.	MODEL 8805/8810 - Figure 46 Description	Units Per Assy.
2	010146	CABLE ASSEMBLY - Frame, N.O.S. 115/230 V.	1
5	250072	INSULATION	6
6	250062	TERMINAL	6
7	251165	INSULATION	2
8	250058	TERMINAL	2
9	076824	CABLE ASSEMBLY - Frame, O.S. 115/230 V.	1
10	010179	HARNESS ASSEMBLY - Switch Box	1
11	200060	TERMINAL	2
12	250077	TIE - Cable	11
13	250059	TERMINAL	4
14	076846	BOARD ASSEMBLY - Terminal	1
15	101353	NUT - Speed	4
16	101162	SCREW - 8-15 x 1/2	4
19	072514	WIRE ASSEMBLY - 7" By-Pass Switch	1
20	072513	WIRE ASSEMBLY - 6" By-Pass Switch	1
21	196296	WIRE ASSEMBLY - 9" Emergency Stop Switch	1
22	196297	WIRE ASSEMBLY - 10-1/2" Emergency Stop Switch	1
23	251195	CONNECTOR - Line Splice, (M-8810)	2
24	001631	SCREW - 10-32 x 7/16	2
25	063151	CLAMP - 3/8 I.D.	1
26	001555	SCREW - 20-32 x 1/2	1
27	014808	NUT - 10-32	1

Differences For All Voltages

1	***010199	SWITCH BOX ASSEMBLY - 115 V. 50/60 Hz.	1
1	***010198	SWITCH BOX ASSEMBLY - 230 V. 50/60 Hz.	1
1	***010197	SWITCH BOX ASSEMBLY - 240 V. 50 Hz.	1
2	010335	CABLE ASSEMBLY - Frame, N.O.S. 240 V. (United Kingdom)	1
3	250060	PIN - Terminal	2
4	250214	CONNECTOR	2
17	194889	CORD ASSEMBLY - Power, 115 V. 50/60 Hz.	1
17	076809	CORD ASSEMBLY - Power, 230 V. 50/60 Hz.	1
17	017736	CORD ASSEMBLY - Power, 240 V. 50 Hz. (United Kingdom)	1
18	196456	CORD ASSEMBLY - Drive Motor, 115 V. 50/60 Hz.	1
18	196472	CORD ASSEMBLY - Drive Motor 230/240 V. 50/60 Hz.	1

** Not Available As An Assembly

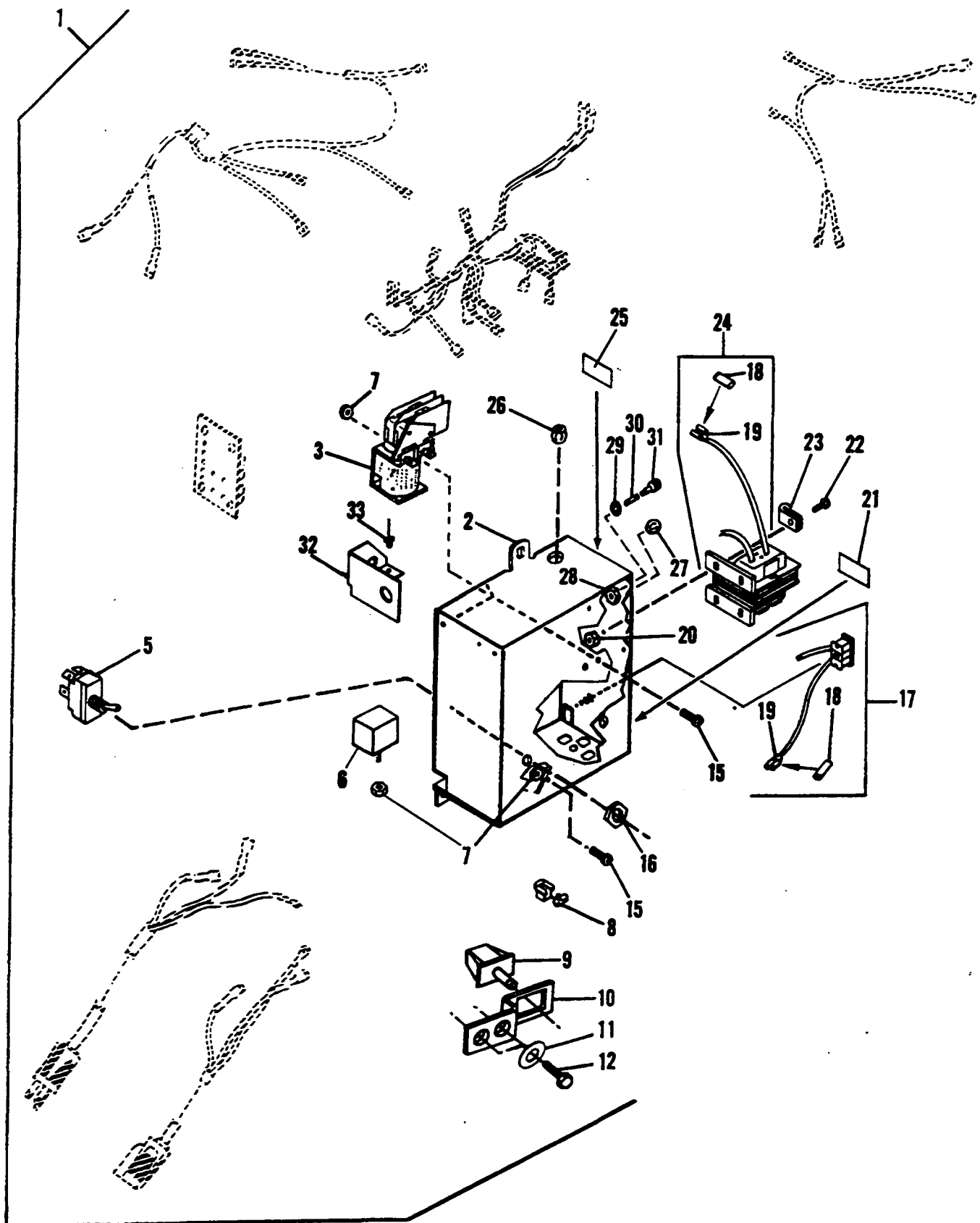


FIGURE 47
MODEL 8805/8810 Switch Box - Part II

Parts Catalog

Index No.	Part No.	MODEL 8805/8810 - Figure 47 Description	Units Per Assy.
2	010186	BOX - Switch	1
3	253183	RELAY - 24 V.A.C.	1
5	250865	SWITCH - Motor, 250 V.A.C.	1
6	252476	RELAY - 24 V.A.C.	1
7	014812	NUT - 6-32	4
8	250293	BUSHING - Strain Relief, 5/16	2
9	250952	SWITCH - Service By-Pass, 125/250 V.A.C.	1
10	082320	BRACKET ASSEMBLY - Switch	1
11	001702	WASHER - Flat, .195 I.D. x .500 O.D. x .032	2
12	100657	SCREW - 10-32 x 5/16	2
15	001548	SCREW - 6-32 x 3/8	3
16	018229	NUT - 15/32-32	1
17	076811	RECEPTACLE ASSEMBLY - (115 V.)	1
18	251165	INSULATION	2
19	250058	CONNECTOR	2
20	001812	NUT - 10-32	4
21	072934	DECAL - "For Work Lamp Only" (115 V.)	1
22	001220	SCREW - 10-32 x 3/8	4
23	079764	CLAMP - Cable	2
25	076791	DECAL - "Replacement Fuse 200163"	1
26	251520	BUSHING - Flanged, 5/16 I.D.	1
27	250200	BUSHING - Flanged, 3/8 I.D.	2
28	019238	NUT - 1/2-24	1
29	193882	WASHER - .495 I.D. x .640 O.D. x .031	1
30	200163	FUSE - 250 V., 1/2 Amp.	1
31	250695	FUSE HOLDER	1
32	010176	BRACKET - Stop Switch	1
33	***	RIVET - Pop, 1/8" O.D. x 3/16" O.A.L. (Obtain Locally)	2

Differences For All Voltages

1	***010199	SWITCH BOX ASSEMBLY - 115 V. 50/60 Hz.	1
1	***010198	SWITCH BOX ASSEMBLY - 230 V. 50/60 Hz.	1
1	***010197	SWITCH BOX ASSEMBLY - 240 V. 50 Hz.	1
24	076873	TRANSFORMER ASSEMBLY - 115 V. - 24 V.	1
24	076874	TRANSFORMER ASSEMBLY - 230/240 V. - 24 V.	1

*** Not Available As An Assembly

Parts Catalog

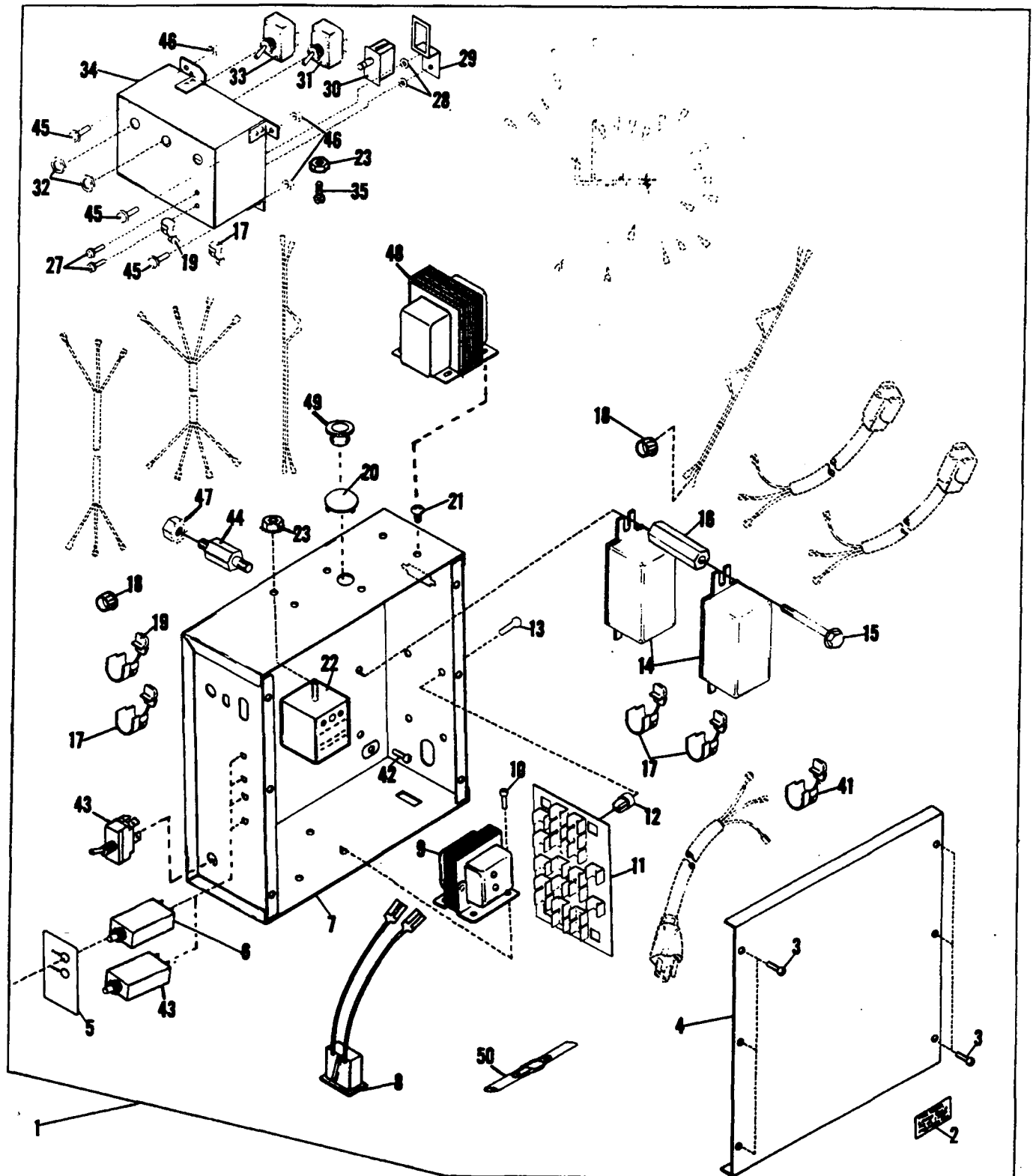


FIGURE 48
MODEL 8815/8820 Control and Switch Box Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8815/8820 - Figure 48 Description	Units Per Assy.
1	018195	CONTROL AND SWITCH BOX ASSEMBLY - 115 V. 50/60 Hz.	1
1	018319	CONTROL AND SWITCH BOX ASSEMBLY - 230 V. 60 Hz.	1
1	018320	CONTROL AND SWITCH BOX ASSEMBLY - 240 V. 50 Hz.	1
1	018322	CONTROL AND SWITCH BOX ASSEMBLY - 220 V. 50 Hz.	1
2	079609	METAL CAL - Work Lamp	1
3	001580	SCREW - Thread Forming, 6-20 x 3/16	6
4	082302	COVER - Control Box	1
5	078585	METAL CAL - Circuit Breaker, 115 V.	1
5	078584	METAL CAL - Circuit Breaker, 220/240 V.	1
6	250051	BREAKER - Circuit, 10 Amp. 115 V.	2
6	252537	BREAKER - Circuit, 8 Amp. 220/240 V.	4
6	252838	BREAKER - Circuit, 5 Amp. 220 V.	2
7	079087	CONTROL BOX ASSEMBLY	1
8	079618	RECEPTACLE ASSEMBLY - 115V	1
8	079613	RECEPTACLE ASSEMBLY - 220/240 V.	1
9	076873	TRANSFORMER ASSEMBLY - 115 V. - 24 V.	1
9	076874	TRANSFORMER ASSEMBLY - 220/240 V. - 24 V.	1
10	001575	SCREW - 10-32 x 5/16	4
11	079090	TERMINAL BOARD ASSEMBLY	1
12	101353	NUT - Expansion, #8	4
13	101162	SCREW - Thread Forming, 8-15 x 1/2	4
14	252477	RELAY - Power D.P.D.T., 24 VAC.	2
14	253856	DRIVER RELAY (AC) - New Style	2
15	101979	SCREW - 6-32 x 1 3/4	2
16	196650	SPACER - Plastic Hex., 13/8 O.A.L.	2
17	250293	STRAIN RELIEF - 5/8 O.D.	4
18	250200	BUSHING - 1/2 Hole	2
19	275000	STRAIN RELIEF - 1/2 O.D.	2
20	100520	PLUG - 1/2 Hole	1
21	001693	SCREW - 8-32 x 1/4	4
22	252476	RELAY - Control S.P.D.T., 24 VAC.	1
23	014812	NUT - 6-32	2
27	100657	SCREW - 10-32 x 5/16	2
28	001702	WASHER - .196 I.D. x .500 O.D. x .031	2
29	018092	BRACKET ASSEMBLY - Service By - Pass	1
30	250952	SWITCH - Push-Pull, Service By - Pass	1
31	253238	SWITCH - Toggle, Vacuum	1
32	018229	NUT - 15/32 - 32	2
33	250865	SWITCH - Toggle, Drive	1
34	018186	SWITCH BOX ASSEMBLY	1
35	001548	SCREW - 6-32 x 3/8, Grounding	1
41	059717	STRAIN RELIEF - Power 115 V. 7/8" O.D.	1
41	101374	CONNECTOR - Cable 220/240 V. (Not Illustrated)	1
42	001693	SCREW - 8-32 x 1/4, Grounding	1
43	253005	SWITCH - Toggle DPST	1
44	017144	POST - Control Box Mounting	3
45	111054	SCREW - 10-32 x 1/2, Switch Box Mounting	2
46	014808	NUT - 10-32	2
47	014807	NUT - 1/4 - 28	6
48	079616	TRANSFORMER ASSEMBLY - 220/240 V. - 115 V. Work Lamp	1
48	079615	TRANSFORMER ASSEMBLY - 230 V. - 115 V. Work Lamp	1
49	251520	BUSHING - Nylon, .500 O.D. 220/240 V.	1
50	250177	CONNECTOR - Line Splice, 220/240 V.	2

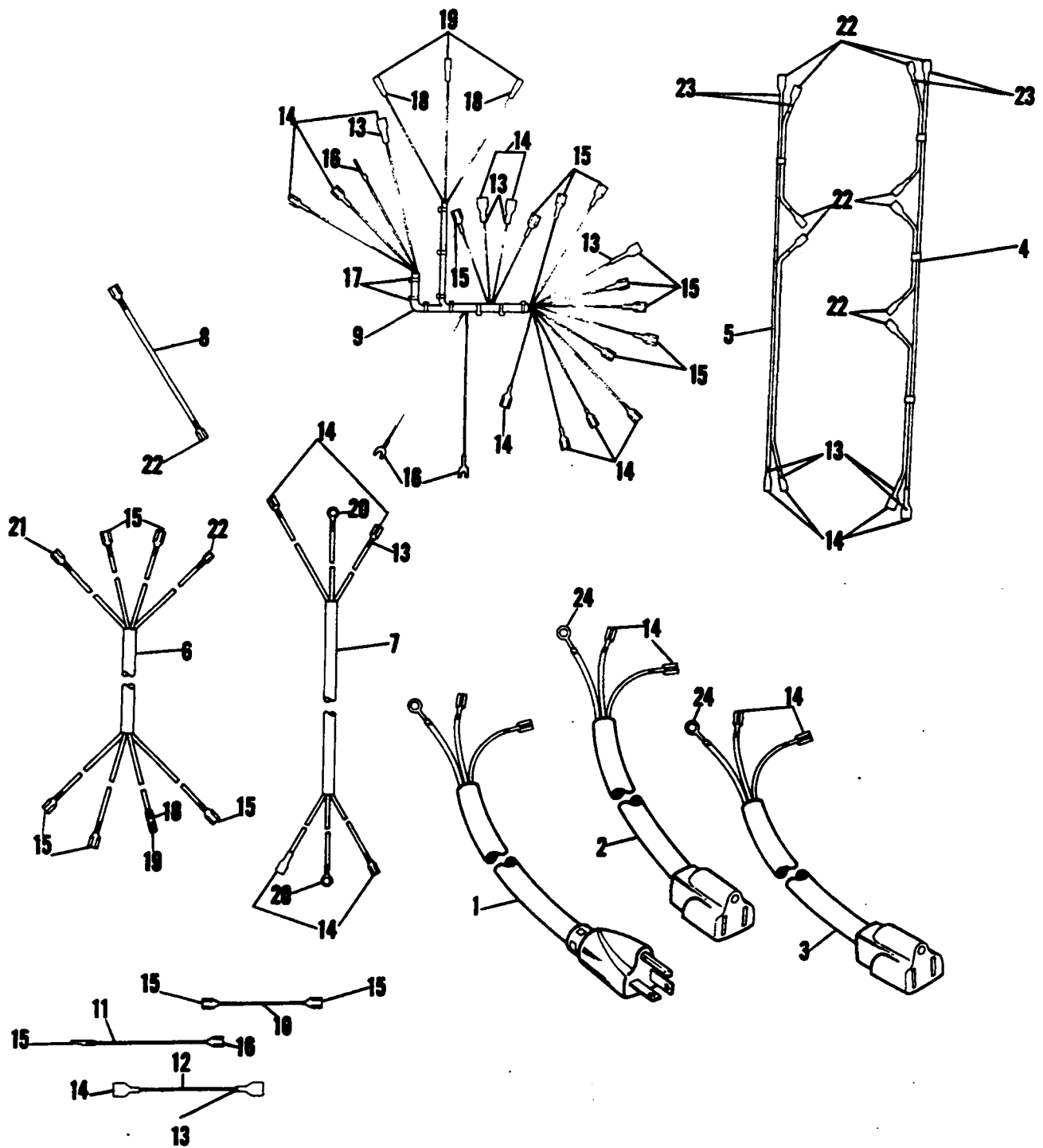


FIGURE 49
MODEL 8815/8820 Cord and Wire Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8815/8820 - Figure 49 Description	Units Per Assy.
1	196230	CORD ASSEMBLY - Power, 115 V. 50/60 Hz.	1
1	017733	CORD ASSEMBLY - Power, 230 V. 60 Hz.	1
1	017736	CORD ASSEMBLY - Power, 220/240 V. 50 Hz.	1
2	196117	CORD ASSEMBLY - Motor, Drive 115 V.	1
2	196115	CORD ASSEMBLY - Motor, Drive 220/240 V.	1
3	196121	CORD ASSEMBLY - Motor, Vacuum 115 V.	1
3	196116	CORD ASSEMBLY - Motor, Vacuum 220/240 V.	1
4	079099	CABLE ASSEMBLY - N.O.S. 115/220 V.	1
4	018321	CABLE ASSEMBLY - N.O.S. 240 V.	1
5	079097	CABLE ASSEMBLY - O.S.	1
6	079093	CORD ASSEMBLY - Connector, Drive	1
7	196118	CORD ASSEMBLY - Connector, Vacuum	1
8	***	WIRE ASSEMBLY - Switch Box, 4-1/2"	1
9	018249	HARNESS ASSEMBLY - Control Box, 115 V.	1
9	018318	HARNESS ASSEMBLY - Control Box, 220/240 V.	1
10	***	WIRE ASSEMBLY - Control Box, 3"	1
11	***	WIRE ASSEMBLY - Control Box, 4-1/2"	1
12	***	WIRE ASSEMBLY - Control Box, 3-1/2"	3
13	251165	TUBING - Shrink, 1/4 I.D. x 1" O.A.L.	A/R
14	250058	CONNECTOR - Tab .250, #18-14 Wire	A/R
15	250059	CONNECTOR - Tab .250, #22-18 Wire	A/R
16	250097	CONNECTOR - Tab W/Flag .250, #18-14 Wire	A/R
17	250077	TIE - Cable, 3 7/8 O.A.L.	A/R
18	251323	TUBING - Shrink, 1/8 I.D. x 7/8 O.A.L.	A/R
19	250093	CONNECTOR - Tab .110, #22-18 Wire	A/R
20	250079	CONNECTOR - Ring #10, #22-16 Wire	A/R
21	250920	CONNECTOR - Tab W/Flag .250, #22-18 Wire	A/R
22	250062	CONNECTOR - Tab W/Flag .187, #20-16 Wire	A/R
23	250072	TUBING - Shrink, 3/16 I.D. x 3/4 O.A.L.	A/R
24	250612	CONNECTOR - Ring #8, #18-14 Wire	A/R

** Not Available As An Assembly

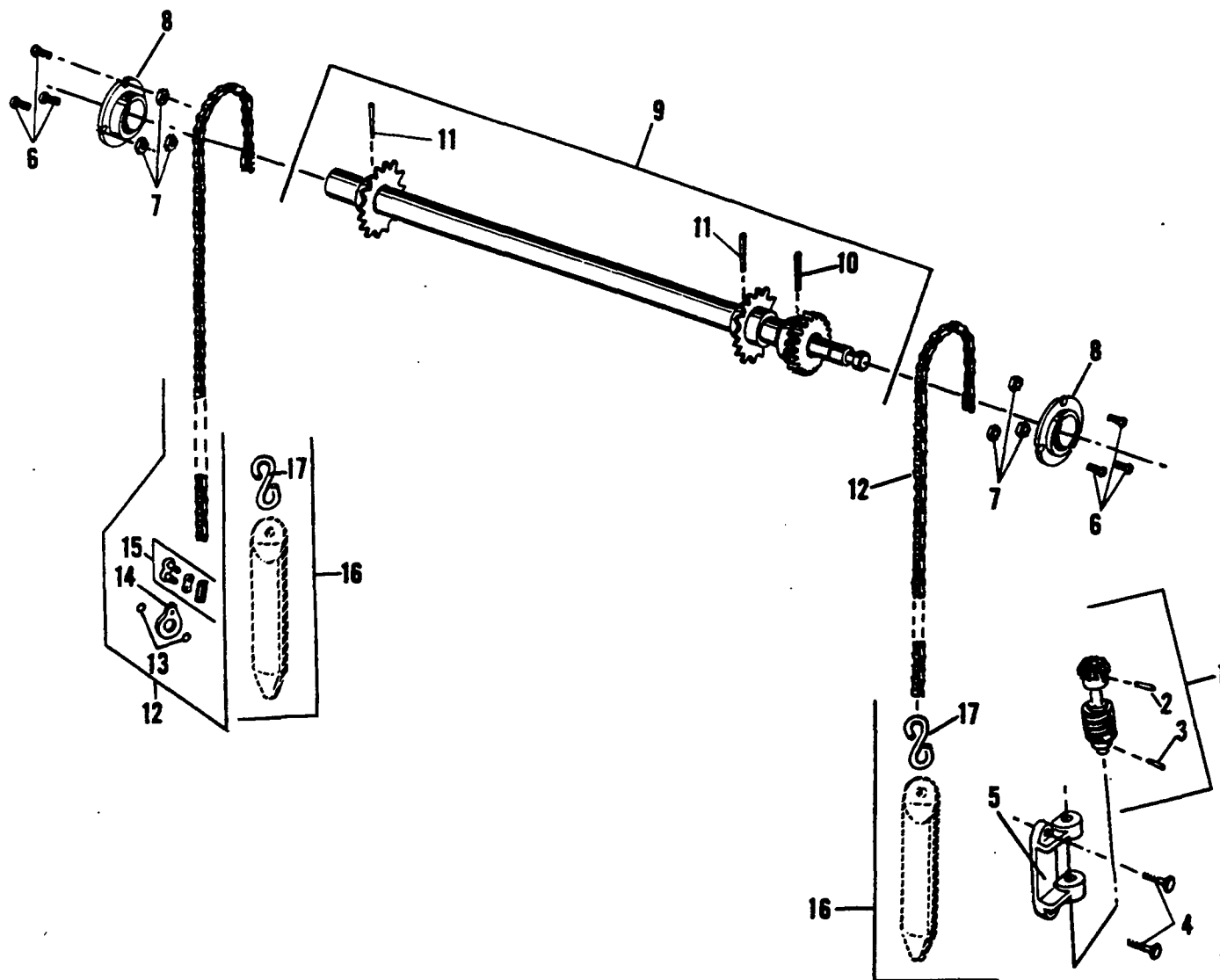


FIGURE 50
MODEL 8805/8820 Feed Table Raising Mechanism

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 50 Description	Units Per Assy
1	072569	MITER AND WORM GEAR ASSEMBLY	1
2	001976	PIN - Roll, .135 O.D. x .827 O.A.L.	1
3	001920	PIN - Taper, .149 O.D. x .786 O.A.L.	1
4	072575	SCREW - Shoulder, 1/4-28 x 17/64	2
5	072570	BRACKET - Miter and Worm	1
6	001555	SCREW - 10-32 x 1/2	6
7	014248	NUT - 10-32	6
8	072599	BEARING	2
9	072624	SHAFT ASSEMBLY	1
10	149385	PIN - Spiral, .168 O.D. x 1.260 O.A.L.	1
11	001936	PIN - Taper, .173 O.D. x 1.250 O.A.L.	2
12	072035	CHAIN ASSEMBLY	2
13	001054	WASHER - .156 I.D. x .375 O.D. x .062	2
14	072036	TABLE CONNECTOR	1
15	071576	MASTER LINK	2
16	072077	WEIGHT ASSEMBLY	2
17	194835	HOOK - Chain Weight	1

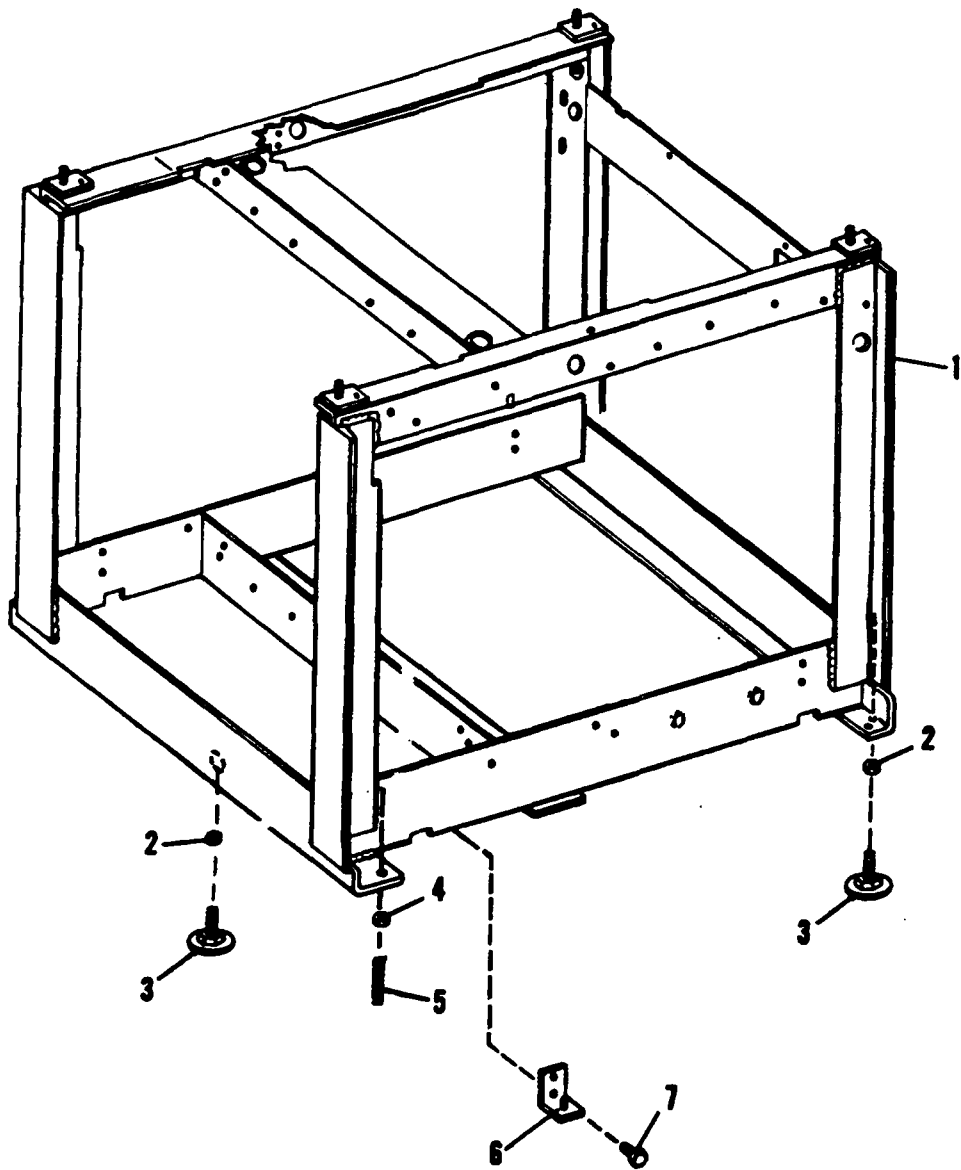


FIGURE 51
MODEL 8805/8820 Base Frame

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 51		Units Per Assy.
		Description		
1	011426	BASE ASSEMBLY	1	
2	001845	NUT - 3/8-24	3	
3	017542	GLIDER	3	
4	101170	NUT - 1/2-20	2	
5	101913	SCREW - Set, 1/2-20 x 2.000	2	
6	027722	BRACKET - Support Cover, (Old Design)	4	
7	111073	SCREW - 1/4-28 x 5/8" (Old Design)	8	

Parts Catalog

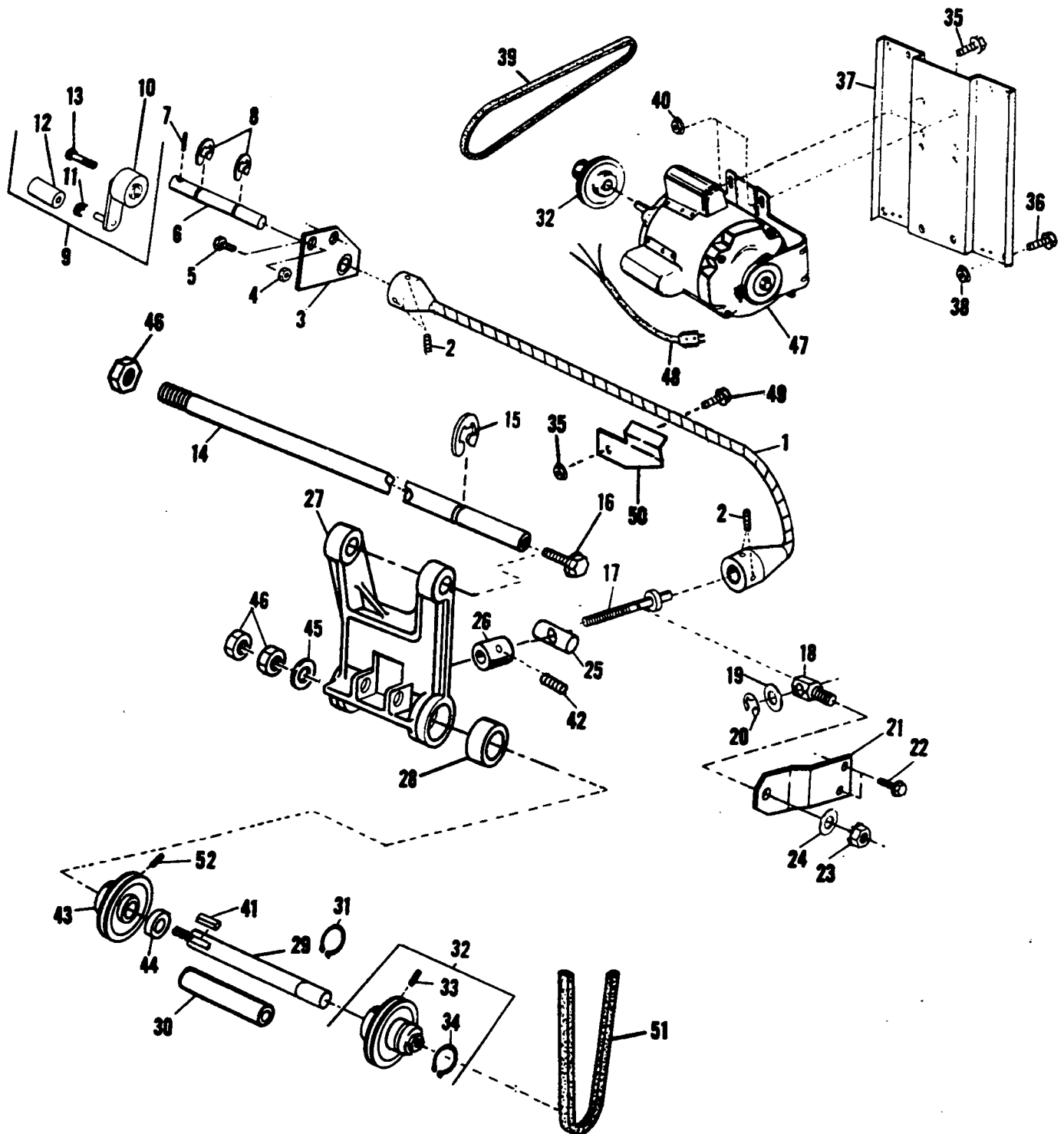


FIGURE 52
MODEL 8805/8820 Machine Speed Control

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 52 Description	Units Per Assy.
1	010076	SHAFT - Flexible	1
2	001650	SCREW - Set, 10-32 x 3/16	4
3	010094	PLATE ASSEMBLY	1
4	150083	NUT - 10-32	2
5	111056	SCREW - 10-32 x 5/8	2
6	010087	SHAFT ASSEMBLY	1
7	001980	PIN - Roll, .135 O.D. x .640 O.A.L.	1
8	001080	RING - Retaining, .302 I.D.	2
9	011369	CRANK ASSEMBLY	1
10	011370	CRANK ARM	1
11	072052	LOCK - Spring	1
12	011371	HANDLE	1
13	014284	SCREW - 10-32 x 7/16"	1
14	020093	SHAFT - Idler Bracket	1
15	001784	RING - Retaining, .559 I.D.	1
16	111089	SCREW - 5/16-24 x 5/8	5
17	010085	SHAFT ASSEMBLY - Speed Adjustment	1
18	010079	POST - Adjustment Shaft	1
19	014727	WASHER - .380 I.D. x .750 O.D.	1
20	014473	RING - Retaining, .296 I.D.	1
21	010096	PLATE - Shaft Support	1
22	111071	SCREW - 1/4-28 x 1/2	2
23	150088	NUT - 3/8-16	1
24	003586	WASHER - .380 I.D. x .750 O.D.	1
25	010092	SHAFT - 3/8-16	1
26	003560	COLLAR	1
227	016553	CASTING ASSEMBLY	1
28	*	BEARING	2
29	*	SHAFT	1
30	195238	SPACER - Long, 2.765 O.A.L.	1
31	101759	RING - Retaining, .625 I.D.	1
32	079073	PULLEY - Variable Speed	1
33	006825	SCREW - Set, 1/4-20 x 3/8	2
34	001787	RING - Retaining, .756 I.D.	2
35	014807	NUT - 1/4-28	4
36	111077	SCREW - 1/4-28 x 1.125	2
37	010080	PANEL - Motor	1
38	150085	NUT - 1/4-28	2
39	196772	BELT - Drive, 60 Hz. 4L220	1
39	296771	BELT - Drive, 50 Hz. 4L210	1
40	150087	NUT - 5/16-24	4
41	290725	KEY - 3/16 x 3/16 x 11/16	1
42	001526	SCREW - Set	1
43	196623	PULLEY - (3.5 O.D. For 60 Hz.) or (2.8 O.D. For 50 Hz.)	1
44	081789	WASHER - .627 I.D. x 1.000 O.D. x .060	1
45	014799	WASHER - 1/2 I.D. x 7/8 O.D.	1
46	101170	NUT - 1/2-20	4
47	010137	MOTOR - Double Shaft (See Figure 53 M-8805/10)	1
47	017858	MOTOR - 3/4HP. 100-115/200-230V. 50/60Hz. (M-8815/20)	1
48	017998	CORD - Motor, 115V. 3/4HP. 15" O.A.L.	1
48	017823	CORD - Motor, 230V. 3/4HP. 15" O.A.L.	1
49	111073	SCREW - 1/4-28 x 5/8"	1
50	016862	BRACKET - Shaft, Flex	1
51	196773	BELT - Drive, 4L500	1
52	001523	SCREW - Set, 5/16-18 x 3/8	1

* Not Procurable Separately

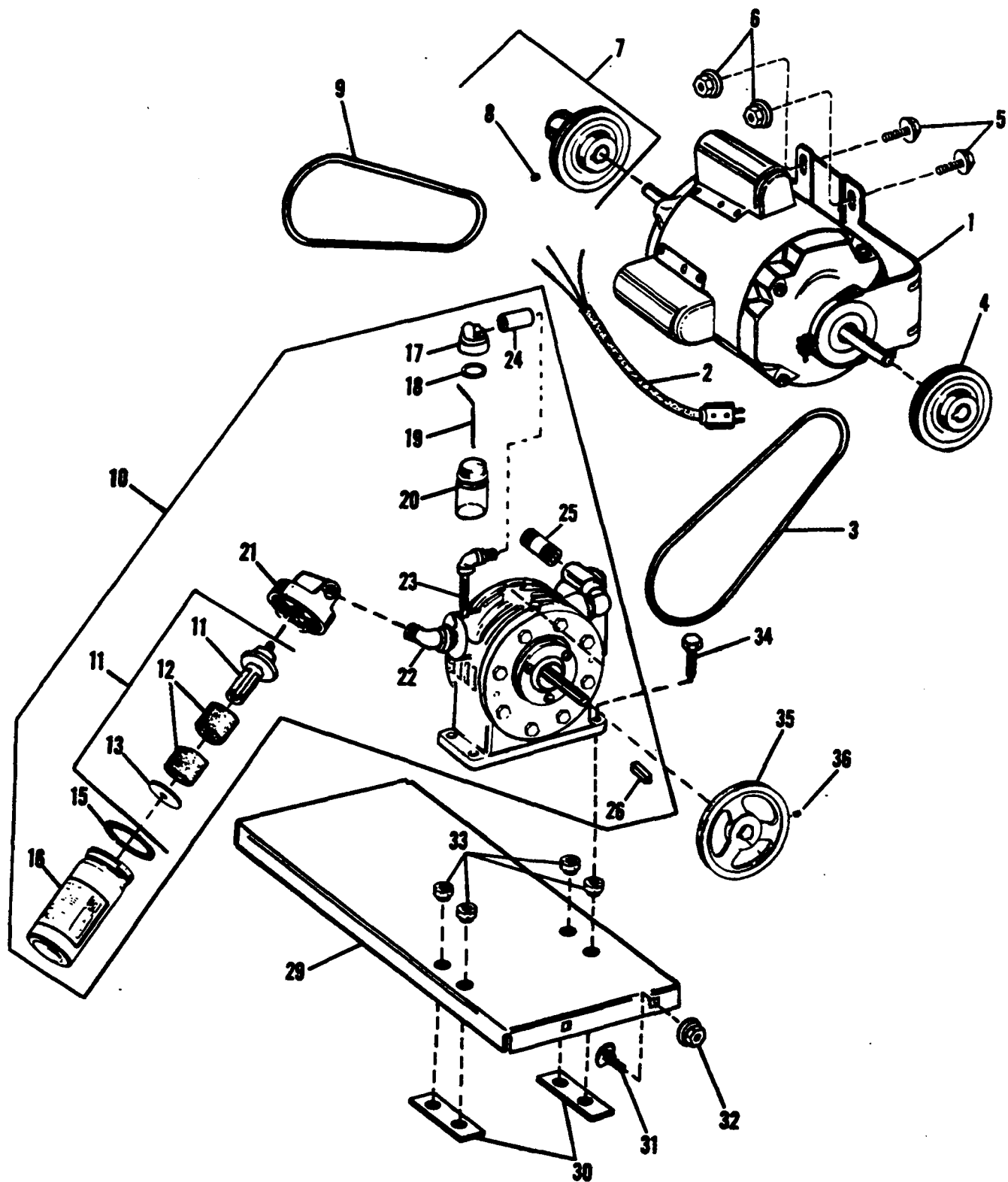


FIGURE 53
MODEL 8805/8810 Drive Motor and Compressor Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8805/8810 - Figure 53 Description	Units Per Assy.
1	010137	MOTOR - 3/4 HP., 100-115/200-230 V. 50/60 Hz. M-8805/10	1
2	017880	CORD - Drive Motor, 100-115 V. 50/60 Hz.	1
2	017878	CORD - Drive Motor, 200-240 V. 50/60 Hz.	1
3	018113	BELT - 3L280	1
4	196466	PULLEY - Variable Pitch, 2.7-3.5 O.D. M-8805/10	1
5	111089	SCREW - 5/16-24 x 5/8	4
6	150087	NUT - 5/16-24	4
7	079073	PULLEY - Variable Speed	1
8	006825	SCREW - Set, 1/4-20 x 3/8	1
9	196772	BELT - 4L220, 60 Hz.	1
9	196771	BELT - 4L210, 50 Hz.	1
10	072821	COMPRESSOR ASSEMBLY (Old Design)	1
11	072265	FILTER ASSEMBLY	3
12	072855	FILTER	2
13	016569	CAP	1
15	072261	GASKET	3
16	072852	BOTTLE	3
17	072262	COVER	1
18	072260	GASKET	1
19	072264	WICK - 4" (Old Design)	1
19	072844	WICK - 4-3/4"	1
20	072854	BOTTLE - 1 oz. Round, (Old Design)	1
20	072843	BOTTLE - 10 oz. Square	1
21	072161	COVER	3
22	072826	ELBOW - Street, 90° 3/8 NPT	4
23	101451	NIPPLE - Brass, 1/8 NPT x 3/4" O.A.L.	2
24	101141	COUPLING - 1/8 NPT	1
25	101532	NIPPLE - 3/8 NPT x 3-1/2" O.A.L.	1
26	190398	KEY - 3/16 x 3/16 x 1-3/8 O.A.L.	1
27	072919	VANE - (Not Illustrated)	4
28	072920	GASKET - (Not Illustrated)	2
29	010077	BASE - Compressor	1
30	072838	NUT PLATE	2
31	072994	BOLT - Carriage, 1/4-20 x 5/8	4
32	150084	NUT - 1/4-20	4
33	072840	GROMMET	4
34	014121	SCREW - 3/8-24 x 1.000	4
35	196465	PULLEY - 4.67 O.D.	1
36	101887	SCREW - Set, 5/16-18 x 1/2	1

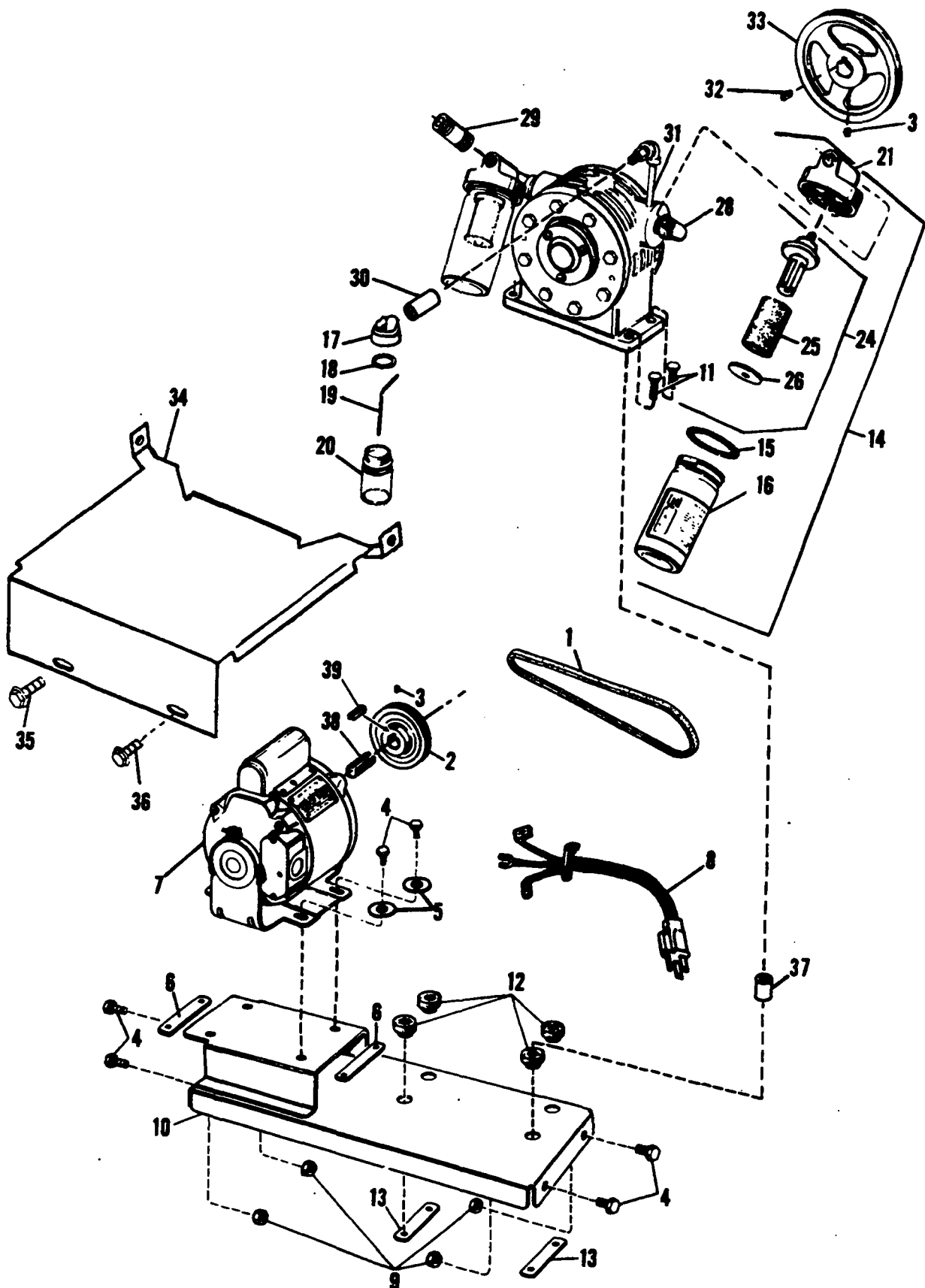


FIGURE 54
MODEL 8805/8820 Compressor Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 54 Description	Units Per Assy
For M-8805 G & M-8815/20			
1	064564	BELT - Compressor, 3L310, 60 Hz.	1
1	400716	BELT - Compressor, 3L320, 50 Hz.	1
2	018571	PULLEY - 4" O.D. 60 Hz.	1
2	195149	PULLEY - 4-1/2" O.D. 50 Hz.	1
3	001523	SCREW - Set, 5/16-18 x 3/8.....	2
4	111089	BOLT - Motor Mounting, 5/16-24 x 5/8	8
5	014784	WASHER - 5/16 I.D. x 3/4 O.D. x 1/16	4
6	016882	NUT PLATE	2
7	017859	MOTOR ASSEMBLY - Pump, 1/3 HP. 100-115/200-230 V. 50/60 Hz.	1
8	017998	CORD - Motor, 115V.	1
8	017823	CORD - Motor, 230V.	1
9	150087	NUT - 5/16-24	4
10	072221	BASE - Pump	1
11	014121	BOLT - 3/8-24 x 1-1/2	4
12	072840	GROMMET	4
13	072838	NUT PLATE	2
14	072821	COMPRESSOR ASSEMBLY (Old Design)	1
15	072261	GASKET	3
16	072852	BOTTLE	3
17	072262	COVER	1
18	072260	GASKET	1
19	072264	WICK - 4" (Old Design)	1
19	072844	WICK - 4-3/4"	1
20	072854	BOTTLE - 1 oz. Round (Old Design)	1
20	072843	BOTTLE - 5 oz. Square	1
21	072161	COVER	3
22	072919	VANE - (Not Illustrated)	4
23	072920	GASKET - (Not Illustrated)	2
24	072265	FILTER ASSEMBLY	3
25	072855	FILTER	2
26	016569	CAP	1
28	072826	ELBOW - Street, 90° 3/8 NPT	4
29	101532	NIPPLE - 3/8 NPT x 3-1/2" O.A.L.	1
30	101141	COUPLING - 1/8 NPT	1
31	101451	NIPPLE - Brass, 1/8 NPT x 3/4" O.A.L.	2
32	190398	KEY - 3/16 x 3/16 x 1-3/8	1
33	072822	PULLEY - Pump, 5" O.D.	1
34	010175	SHIELD - Base, Chain Delivery	1
35	111073	SCREW - 1/4-28 x 5/8.....	1
36	111069	SCREW - 1/4-28 x 3/8.....	1
37	193810	SLEEVE - Grommet, .375 I.D. x .468 O.D. x .400 O.A.L.	4
38	073661	ADAPTER - 1/2 I.D. x 5/8 O.D. x 1-3/8 O.A.L.	1
39	196827	KEY - 3/16 x 3/16 x 1-1/4 O.A.L.	1

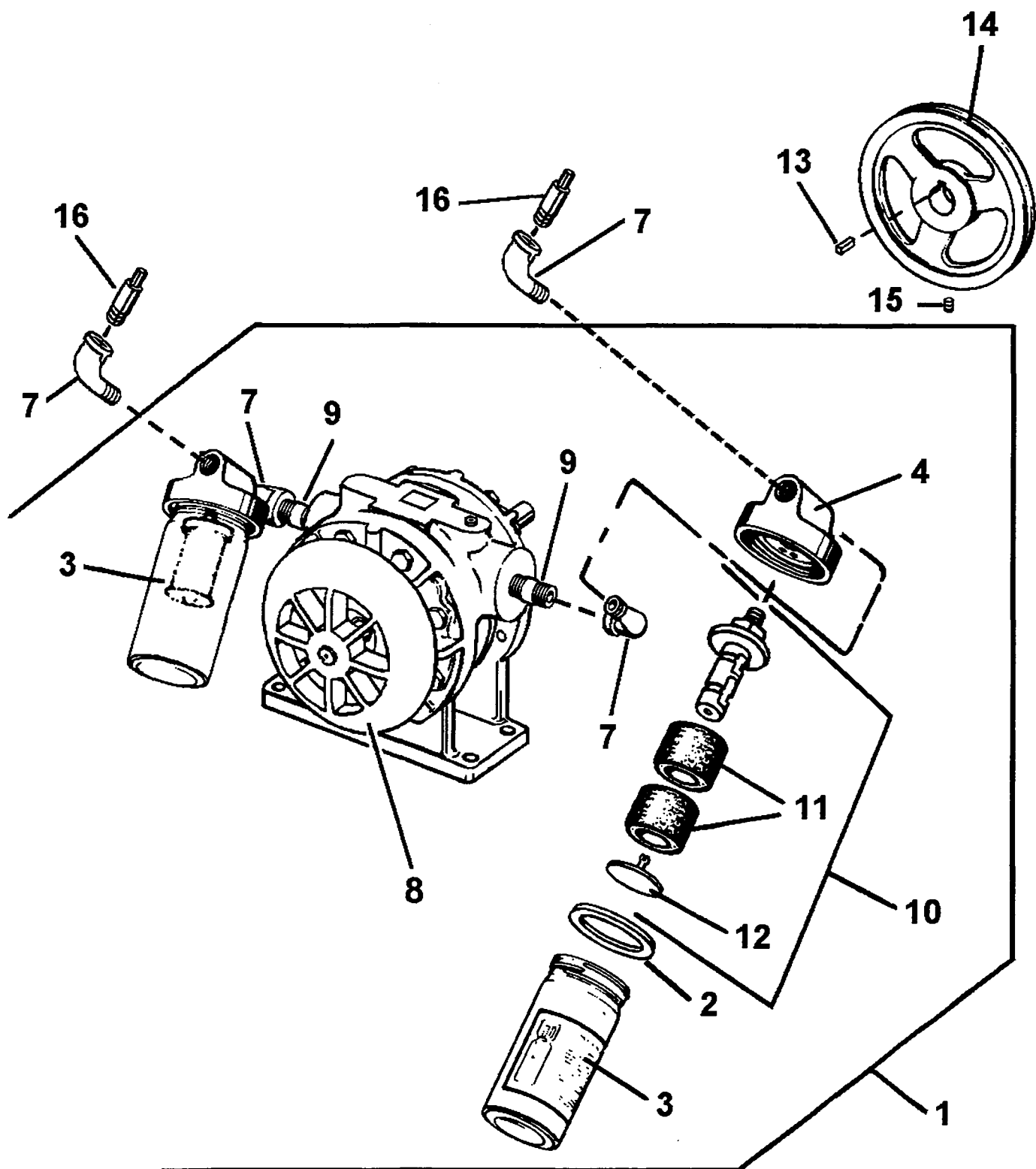


FIGURE 54A
MODEL 8805/8820 Compressor Assembly (New Design)

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 54A Description	Units Per Assy
1	402301	OIL-LESS PUMP ASSEMBLY (New Design)	1
2	072261	GASKET	2
3	072852	BOTTLE	2
4	072161	COVER	1
--	402300	VANE (Not Illustrated)	4
--	072920	SHIM (Not Illustrated)	1
7	072826	ELBOW	2
8	402400	FAN	1
9	102282	NIPPLE	2
10	072265	FILTER ASSEMBLY	2
11	072855	FILTER	2
12	106569	CAP - Plastic	1
13	190398	KEY - 3/16" x 3/16" x 1-3/8"	1
14	072822	PULLEY - Pump	1
15	001523	SCREW - Set, 5/16"-18 x 3/8"	1
16	073417	ADAPTER - Tube	2

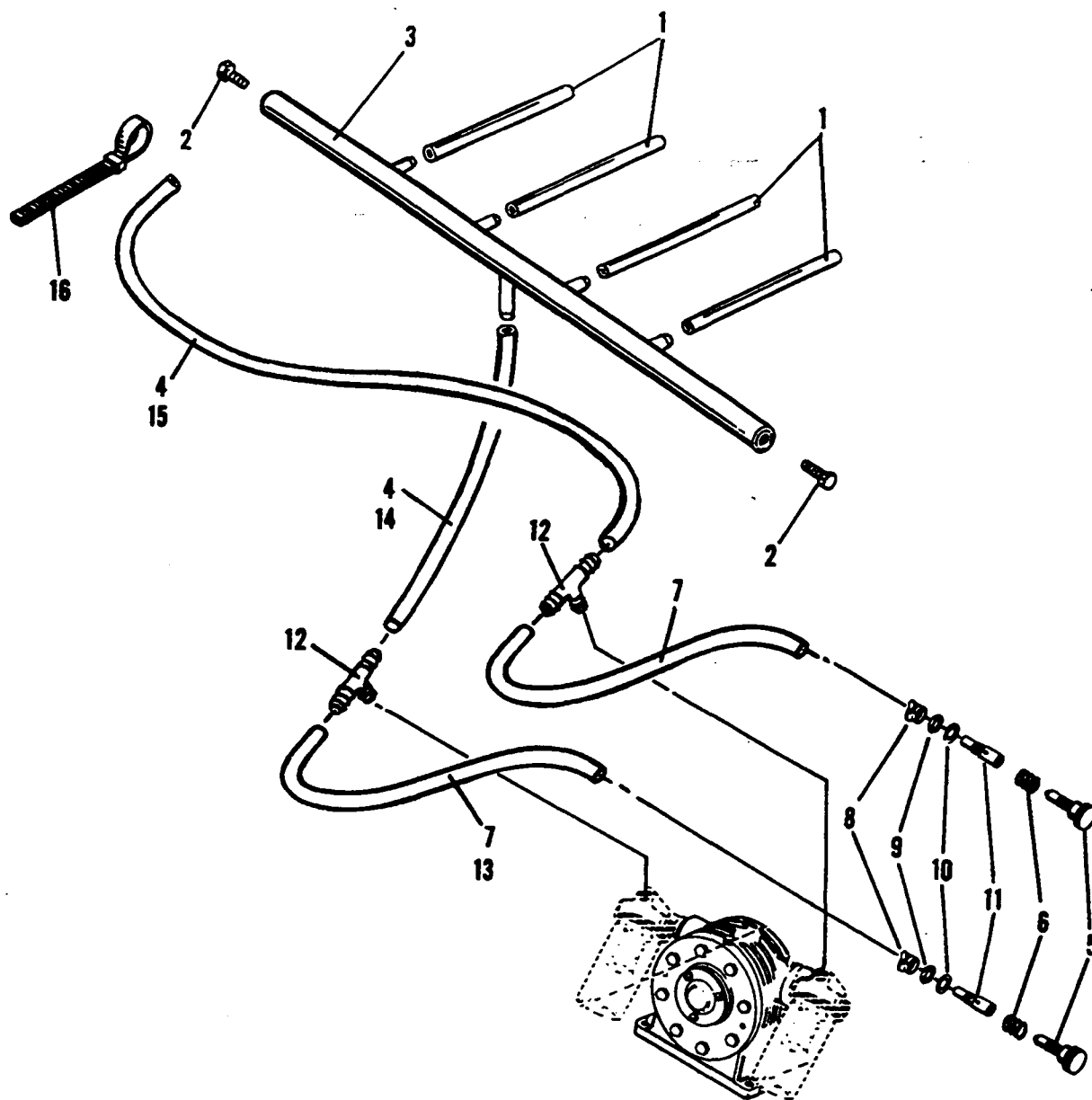


FIGURE 55
MODEL 8805/8820 Air and Vacuum Tubing

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 55 Description	Units Per Assy.
1	195197	TUBING - Neoprene, 5/16 I.D. x 6-3/8" O.A.L.	4
2	111073	SCREW - 1/4-28 x 5/8	2
3	075405	HEADER BODY ASSEMBLY	1
4	072256	TUBING - Vinyl, 7/16 I.D. x 35" O.A.L. (M-8805/10)	2
5	073416	KNOB - Air and Vacuum Adjusting	2
6	072836	SPRING - Compression, 9/16 O.D. x 1-1/16 O.A.L.	2
7	072022	TUBING - Vinyl, 7/16 I.D. x 23" O.A.L. (M-8805/10)	2
8	072741	CLAMP	2
9	101170	NUT - 1/2-20	2
10	014751	WASHER - Lock, .529 I.D. x .883 O.D. x .045	2
11	073415	VALVE - Bleeder	2
12	193769	TEE	2
13	072257	TUBING - Vinyl, 7/16 I.D. x 17-7/8" O.A.L. (M-8815/20 & TG)	1
14	072022	TUBING - Vinyl, 7/16 I.D. x 23" O.A.L. (M-8815/20 & TG)	2
15	195241	TUBING - Vinyl, 7/16 I.D. x 42-1/2" O.A.L. (M-8815/20 & TG)	1
16	250493	TIE Cable, 7" O.A.L. (M-8815/20 & TG)	2

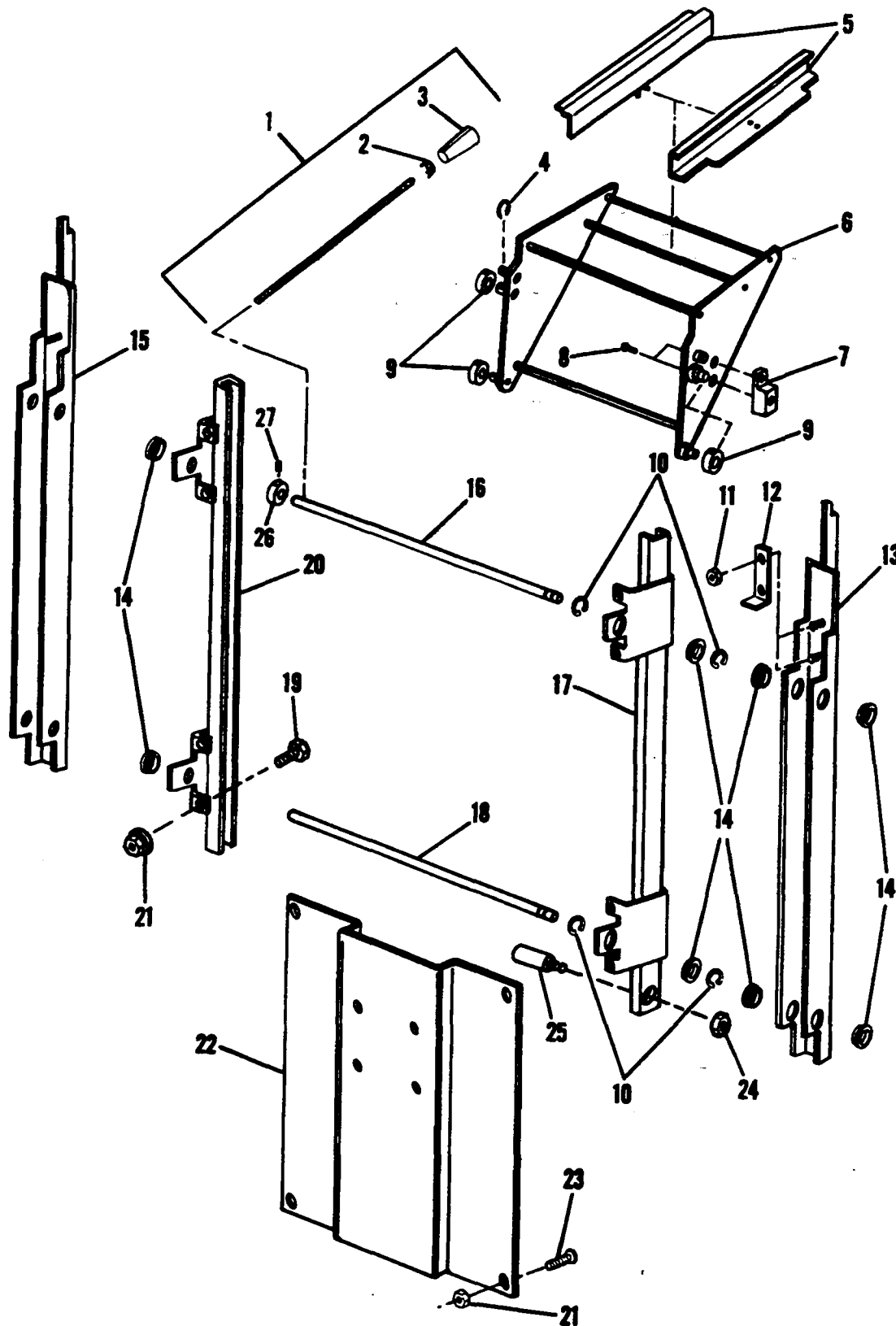


FIGURE 56
MODEL 8805/8820 Feed Table and Guide Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 56 Description	Units Per Assy.
1	010231	HANDLE ASSEMBLY - Lock Down, 1/4-28	1
2	072052	SPRING - Lock	1
3	011371	KNOB	1
4	001095	RING - Retaining, .245 I.D. x .500 O.D. x .027	2
5	010195	SUPPORT ASSEMBLY - Paper	2
6	010192	TABLE ASSEMBLY - Feed	1
7	010238	STOP ASSEMBLY - Table	1
8	111054	SCREW - 10-32 x 1/2	2
9	196467	TRUCK - Table, Nylon	4
10	001784	RING - Retaining, .559 I.D. x .715 O.D. x .031	4
11	150084	NUT - 1/4-20	4
12	010227	BRACKET - Locking	2
13	010236	GUIDE - Paper, O.S.	1
14	101945	BEARING - Nyliner, .625 I.D. x .688 O.D. x .125	12
15	010235	GUIDE - Paper, N.O.S.	1
16	010234	SHAFT - Guide Lockdown, Upper	1
17	010229	CHANNEL - Feed Table, O.S.	1
18	010233	SHAFT - Guide Support, Lower	1
19	111074	SCREW - 1/4-28 x 3/4	4
20	010230	CHANNEL - Feed Table, N.O.S.	1
21	150085	NUT - 1/4-28	12
22	010080	PANEL - Cover & Motor Support	1
23	111073	SCREW - 1/4-28 x 5/8	12
24	150083	NUT - 10-32	2
25	074717	PIN - Table Stop	2
26	081699	COLLAR	1
27	001650	SCREW - Set, 10-32 x 3/16	1

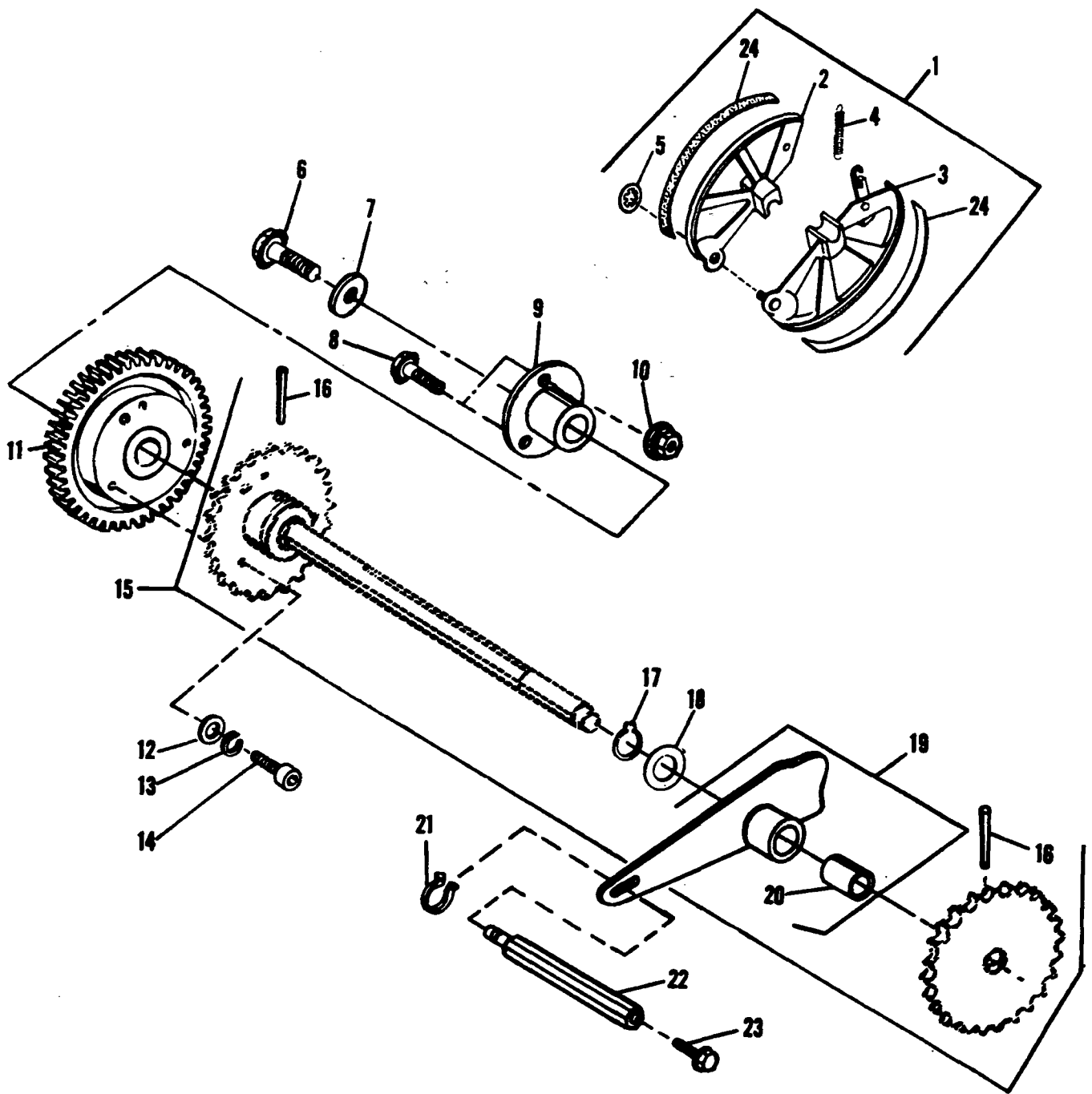


FIGURE 57
MODEL 8810/8820 Sprocket Shaft and Paper Guide

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 57 Description	Units Per Assy.
1	***016290	GUIDE ASSEMBLY - Paper	2
2	016291	GUIDE ASSEMBLY - Upper	1
3	016293	GUIDE ASSEMBLY - Lower	1
4	041776	SPRING - Tension, .343 O.D. x 1.375 O.A.L. x .047	1
5	196607	RING - Push-On, .246 I.D.	1
6	111087	SCREW - 5/16-24 x 1/2	1
7	014784	WASHER - Plain, .328 I.D. x .812 O.D. x .092	1
8	111055	SCREW - 10-32 x 9/16	6
9	016376	BEARING	2
0	150083	NUT - 10-32	6
11	016374	GEAR - Sprocket Drive	1
12	005620	WASHER - 254 I.D. x .625 O.D. x .059	3
13	001731	WASHER - Lock, .256 I.D. x .453 O.D. x .046	3
14	014219	SCREW - Cap, 1/4-20 x 3/4	3
15	016511	SPROCKET AND SHAFT ASSEMBLY - Drive	1
16	007076	PIN - Taper, .203 O.D. x 1.268 O.A.L.	2
17	001784	RING - Retaining, .584 I.D. x .037	2
18	014761	WASHER - Plain, .628 I.D. x 1.000 O.D. x .029	2
19	016368	CAM ASSEMBLY - Gripper	1
20	014608	BUSHING - .629 I.D. x .754 O.D. x .875 O.A.L.	1
21	001046	RING - Retaining, 283 I.D. x .027	1
22	196386	STUD - Cam Support	1
23	111054	SCREW - 10-32 x 1/2	1
24	016429	TAPE - Non-Tracking	2

*** Not Available As An Assembly

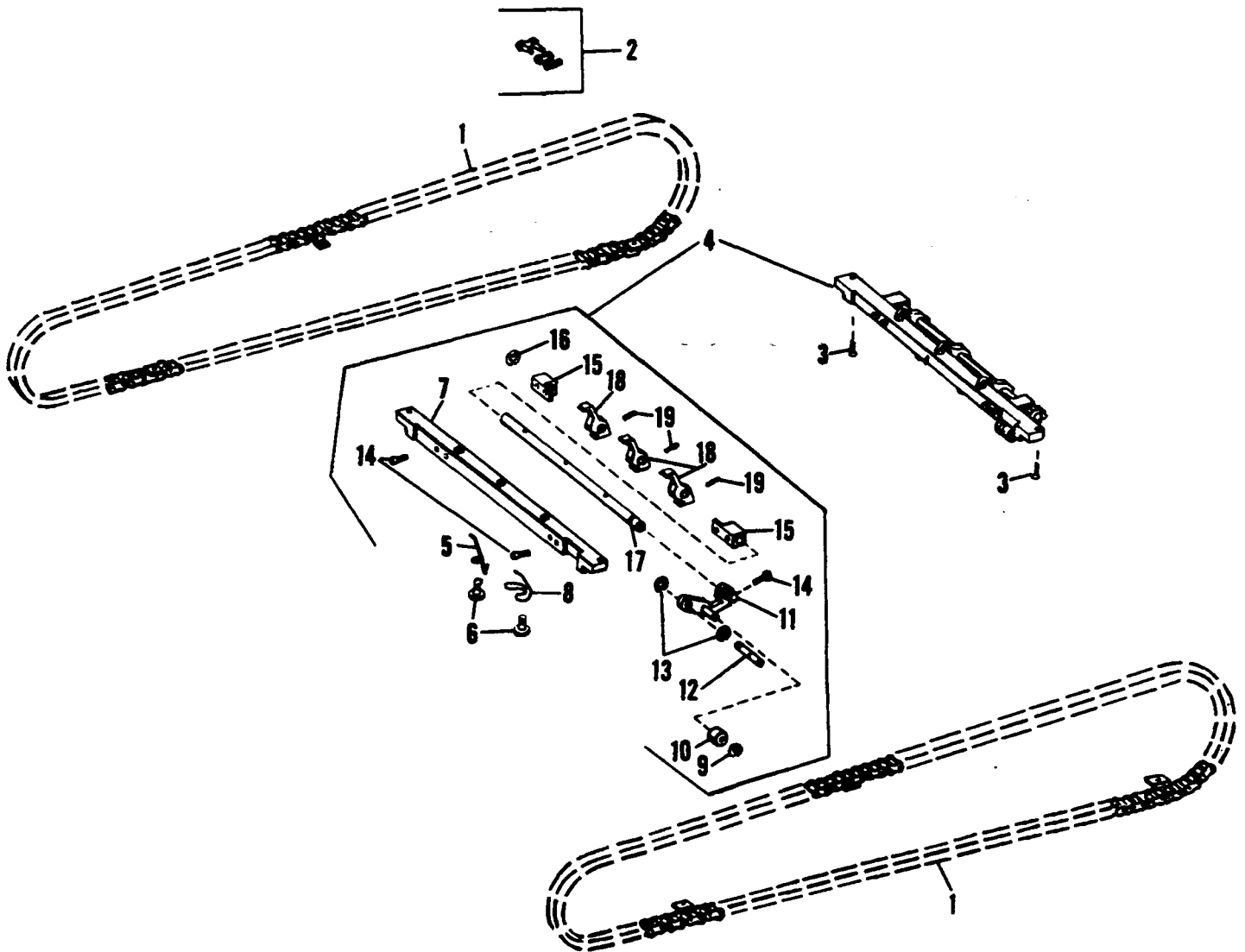


FIGURE 58
MODEL 8810/8820 Gripper Bar and Chain Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 58 Description	Units Per Assy.
1	016381	CHAIN ASSEMBLY - Gripper Bar #41	2
2	196473	LINK ASSEMBLY - Chain Coupler #41	1
3	101918	SCREW - Flat Head, Nylok, 10-32 x 5/8 (Old Design)	6
3	100976	SCREW - Hex Head, Nylok 10-32 x 5/16	6
4	016646	GRIPPER BAR ASSEMBLY	3
5	073934	SPRING - Gripper Tension	1
6	041750	SCREW - Shoulder, 8-32	2
7	016644	BAR ASSEMBLY - Gripper	1
8	080218	SPRING - Gripper Tension	1
9	001049	RING - Retaining, .227 I.D. x .027	1
10	196412	TRUCK - Cam Follower	1
11	016501	CAM FOLLOWER - Gripper	1
12	080564	STUD - Cam Follower	1
13	014504	RING - Retaining, .146 I.D. x .027	2
14	014164	SCREW - 8-32 x 7/16	5
15	081764	BEARING - Gripper Shaft	2
16	001046	RING - Retaining, .283 I.D. x .027	1
17	071585	SHAFT ASSEMBLY - Gripper	1
18	081762	GRIPPER - Paper	3
19	014576	PIN - Driv-Lok, .093 O.D. x 9/16	3

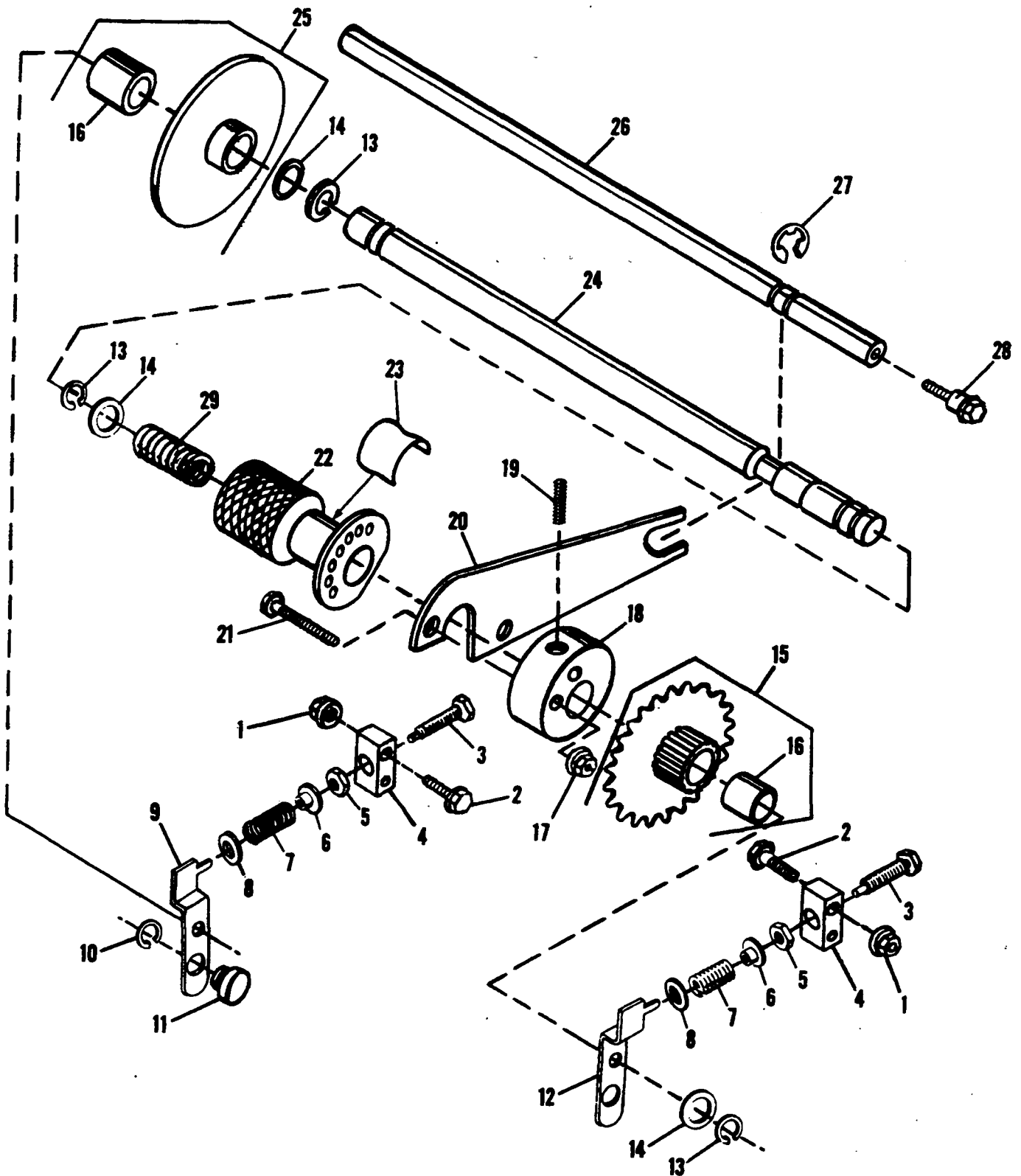


FIGURE 59
MODEL 8810/8820 Idler Shaft Assembly

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 59 Description	Units Per Assy.
1	150083	NUT - 10-32	4
2	111060	SCREW - 10-32 x 1-1/8	4
3	081528	SCREW - Tension Adjusting, 5/16-18	2
4	081527	BLOCK - Idler Tension	2
5	001840	NUT - 5/16-18	2
6	081623	RETAINER - Spring	2
7	081836	SPRING - Compression, .750 O.D. x 1.500 O.A.L. x .156	2
8	190157	SPACER - Idler Tension	2
9	016397	LEVER - Tension, N.O.S.	1
10	001076	RING - Retaining, .815 I.D. x .044	2
11	196410	PIVOT - Stud	2
12	016398	LEVER - Tension, O.S.	1
13	001784	RING - Retaining, .559 I.D. x .037	7
14	014761	WASHER - Plain, .628 I.D. x 1.000 O.D. x .029	7
15	016393	SPROCKET ASSEMBLY	1
16	001420	BUSHING - .629 I.D. x .754 O.D. x 1.000 O.A.L.	1
17	150080	NUT - 6-32	2
18	016507	HUB ASSEMBLY	1
19	014247	SCREW - Set, 10-32 x 1/4	1
20	016502	ARM - Roller Guide	1
21	101947	SCREW - Flat Head, 6-32 x 1-1/8	2
22	016504	CAM ASSEMBLY - Release	1
23	018676	DECAL	1
23	016363	DECAL - (Old Design)	1
24	016447	SHAFT - Idler	1
25	016391	ROLLER ASSEMBLY	1
26	016549	TIE BAR	1
27	001094	RING - Retaining, .394 I.D. x .044	2
28	081553	SCREW - Dowel, 1/4-28	2
29	190220	SPRING - Compression	1

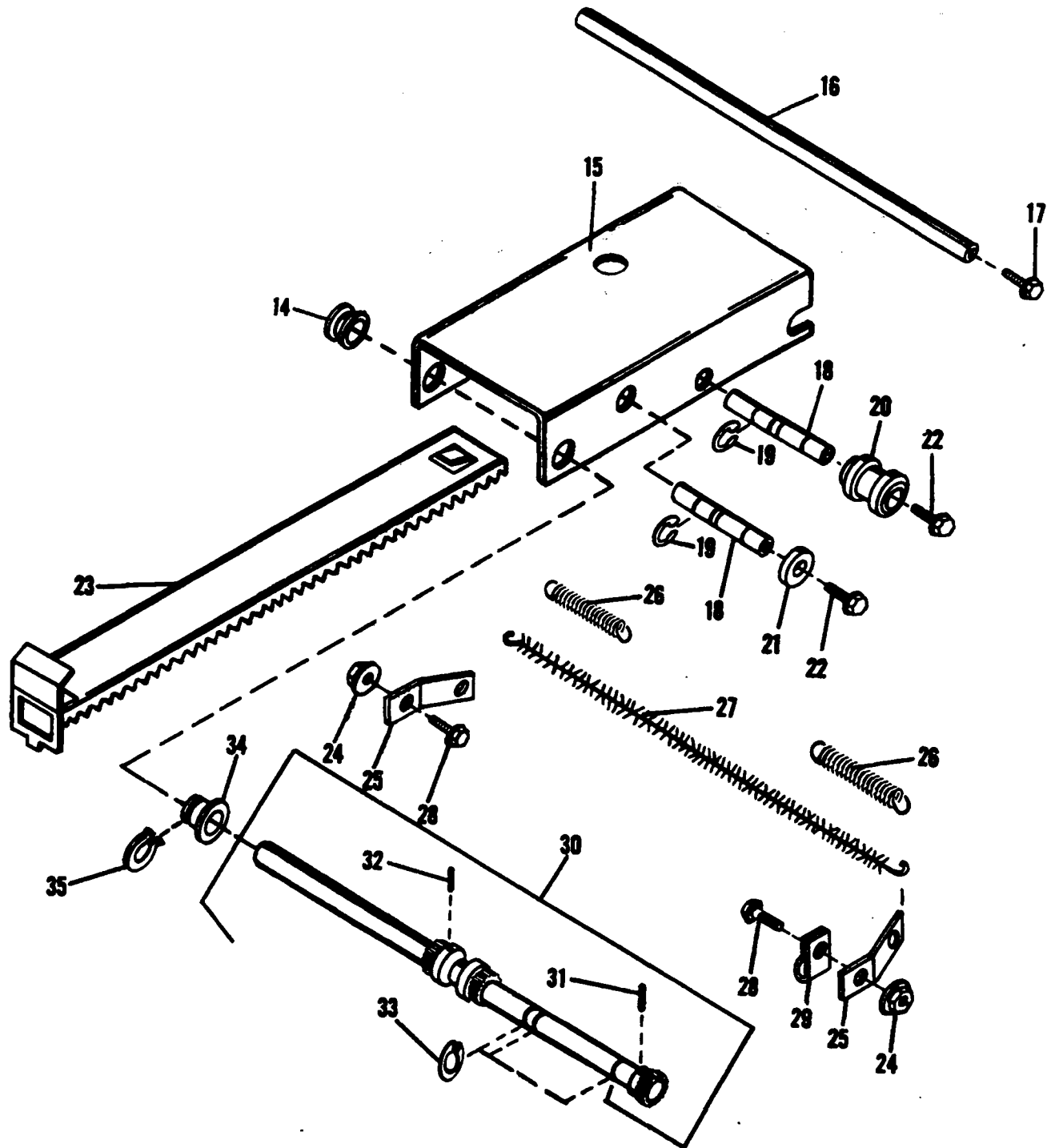


FIGURE 60
MODEL 8810/8820 Back Jogger Mechanism - Part I

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 60 Description	Units Per Assy.
14	100731	BUSHING - Flanged Nylon, .501 I.D. x .562 O.D. x .078	2
15	016299	HOUSING - Back Jogger	1
16	084406	TIE BAR	1
17	193601	SCREW - Shoulder, 5/16-24	2
18	016431	SHAFT	2
19	001776	RING - Retaining, .273 I.D. x .027	4
20	016430	ROLLER - Rear	1
21	196399	ROLLER - Rack, Upper	1
22	211052	SCREW - 10-32 x 3/8	4
23	016421	RACK ASSEMBLY - Jogger	1
24	014808	NUT - 10-32	2
25	081107	CLIP - Spring	2
26	050621	SPRING - Tension, .218 O.D. x 1.218 O.A.L.	2
27	***	TINSEL - 13" Finished To 10-5/8"	1
28	111054	SCREW - 10-32 x 1/2	2
29	100960	CLAMP - 1/4	1
30	016514	SHAFT ASSEMBLY - Jogger	1
31	000009	PIN - Taper, .110 O.D. x .750 O.A.L.	1
32	100521	PIN - Taper, .156 O.D. x 1.375 O.A.L.	1
33	100969	RING - Retaining, .447 I.D. x .037	3
34	196397	BUSHING - Special Flange	2
35	101938	RING - Retaining, Bowed	2

***Supply Item Number 0670 (2 rolls = 12 yds. or 10.9 M each)

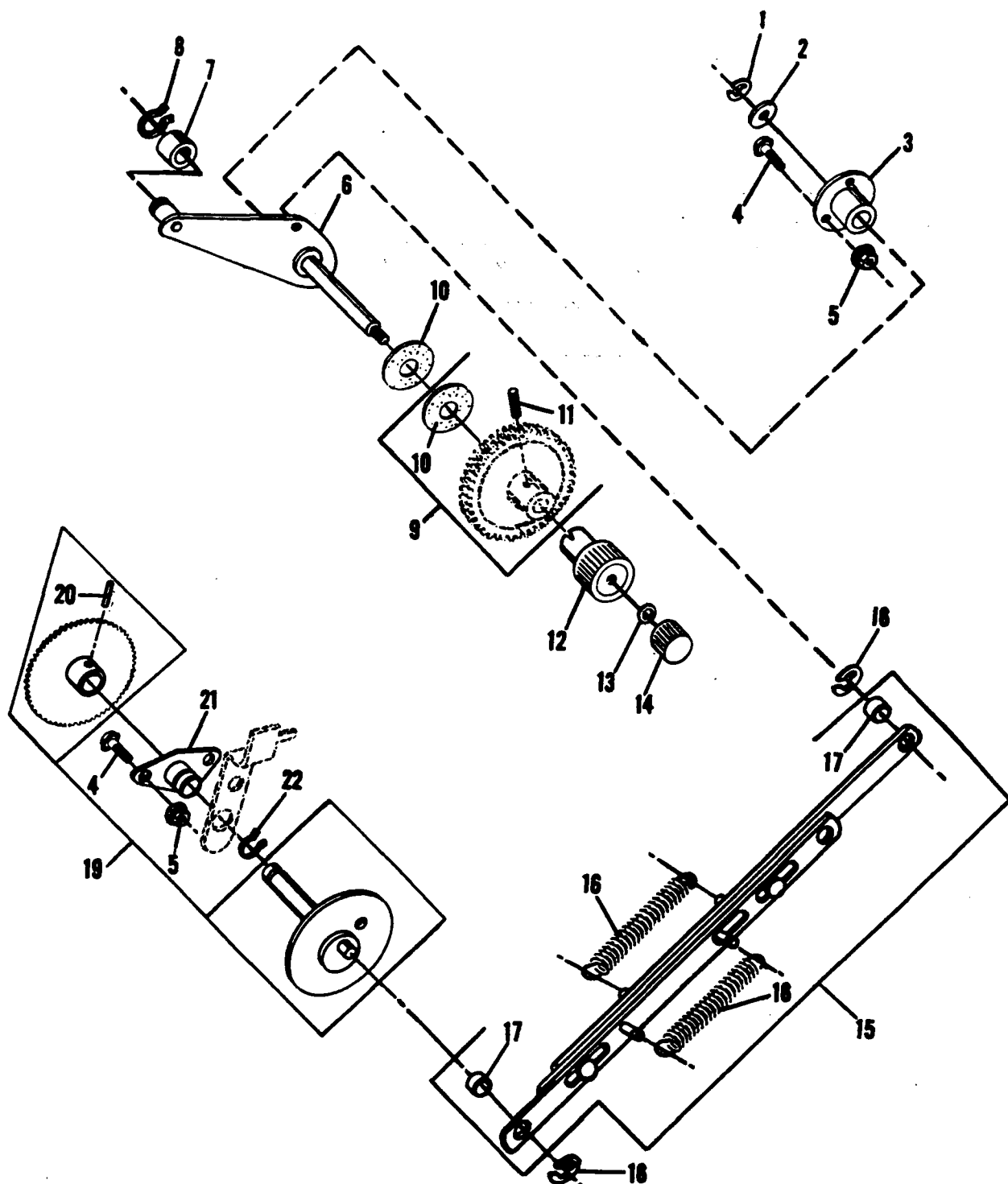


FIGURE 61
MODEL 8810/8820 Back Jogger Mechanism - Part II

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 61 Description	Units Per Assy.
1	014510	RING - Retaining, .483 I.D. x .044	1
2	081789	WASHER - Plain, .630 I.D. x 1.000 O.D. x .064	1
3	016376	BEARING - Sprocket Shaft	1
4	111054	SCREW - 10-32 x 1/2	5
5	150083	NUT - 10-32	5
6	016486	LEVER ASSEMBLY	1
7	054350	ROLLER	1
8	001049	RING - Retaining, .277 I.D. x .027	1
9	016489	GEAR ASSEMBLY	1
10	081597	PAD - Friction	1
11	149319	PIN - Spiral, 3/16 O.D. x 1/2 O.A.L.	1
12	017582	KNOB ASSEMBLY - Back Jogger Adjusting	1
13	016574	WASHER - .315 I.D. x .687 O.D. x .047	1
14	016933	KNOB - Back Jogger	1
15	016494	LINK ASSEMBLY - Drive	1
16	196405	SPRING - Tension, 15/32 O.D. x 2-7/8 O.A.L.	2
17	001472	BUSHING - .315 I.D. x .439 O.D. x .250	2
18	001095	RING - Retaining, .245 I.D. x .027	2
19	026472	CAM CRANK ASSEMBLY	1
20	001956	PIN - Taper, .157 O.D. x 1.000 O.A.L.	1
21	016441	BEARING ASSEMBLY	1
22	001076	RING - Retaining, .815 I.D. x .044	1

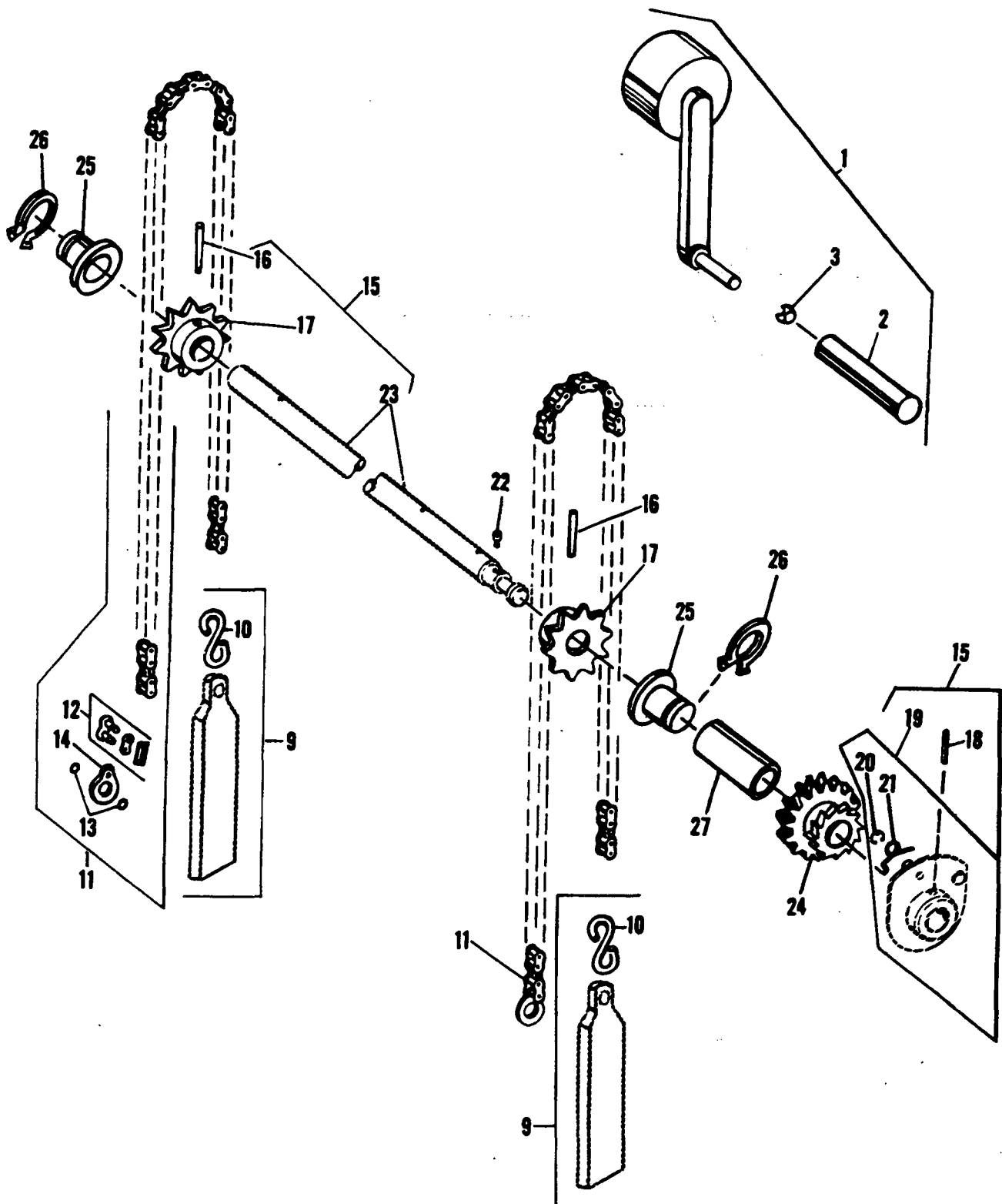


FIGURE 62
MODEL 8810/8820 Dolly Table Crank Assembly

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 62 Description	Units Per Assy.
1	017714	CRANK ASSEMBLY - Table Raise	1
2	017715	HANDLE - Crank Assembly	1
3	003042	SPRING LOCK - Crank Handle	1
9	016399	WEIGHT ASSEMBLY - Chain	2
10	194835	HOOK - Chain Weight	2
11	072035	CHAIN ASSEMBLY	2
12	071576	LINK - Chain Coupler	1
13	001054	WASHER	2
14	072036	TABLE CONNECTOR	1
15	016516	SHAFT ASSEMBLY - Table Raise Crank	1
16	000014	PIN - Taper, .146 O.D. x 1.127 O.A.L.	2
17	*	SPROCKET - Chain Drive	2
18	001983	PIN - Roll, .167 O.D. x 1.015 O.A.L.	1
19	*	MOUNT ASSEMBLY - Gear Pawl	1
20	014504	RING - Retaining, .095 I.D. x .019	1
21	081720	SPRING - Pawl Pressure	1
22	101281	PIN - Drive Lock, .250 O.D. x .750 O.A.L.	1
23	*	SHAFT - Table Raise Crank	1
24	016412	GEAR ASSEMBLY - Crank Shaft	1
25	196397	BUSHING - Special Flange	2
26	101938	RING - Retaining, Bowed	2
28	197038	NUT - 11/16-24 (Not Illustrated)	1
29	400644	HUB ASSEMBLY (Not Illustrated)	1

* Not Procurable Separately

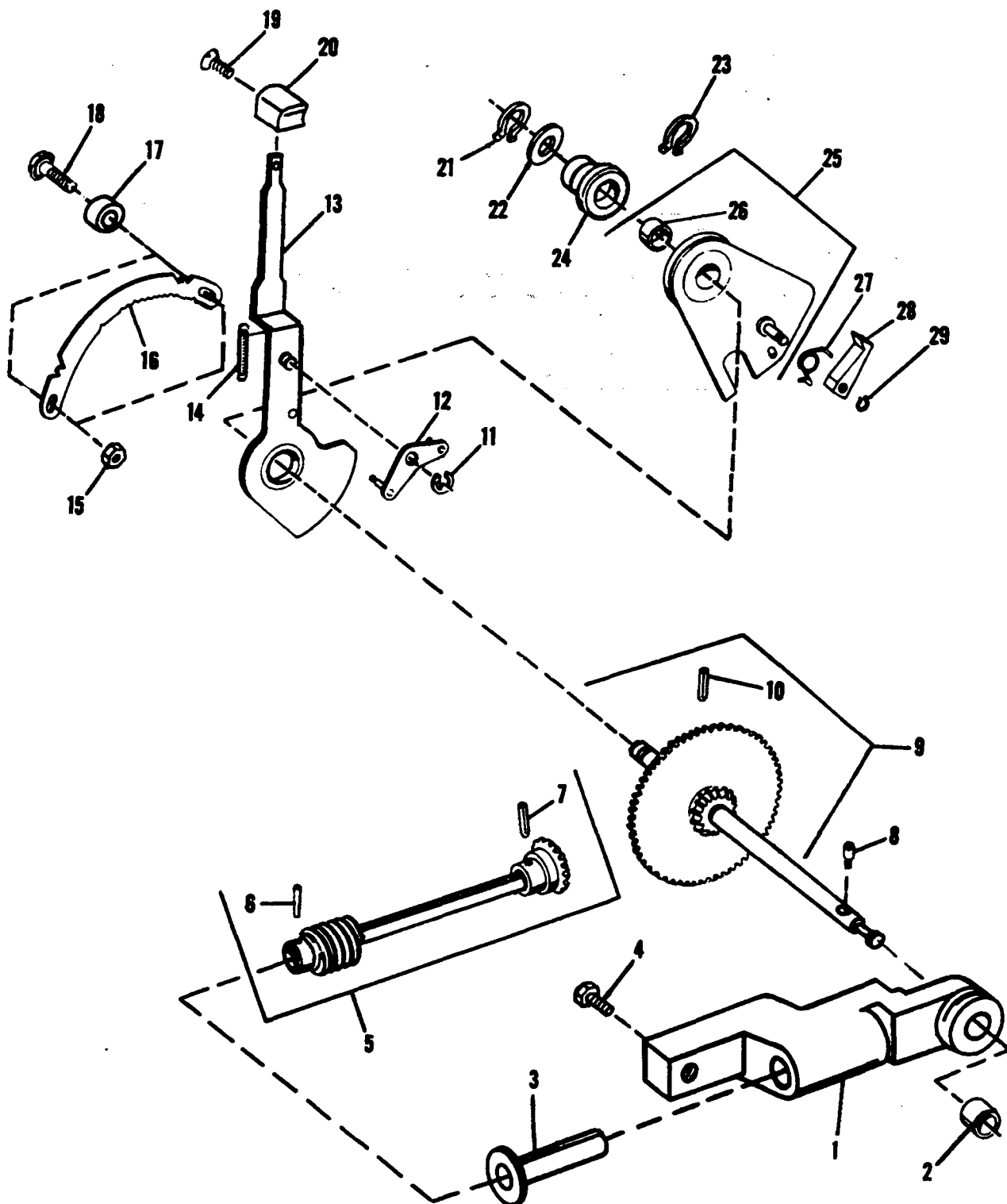


FIGURE 63
MODEL 8810/8820 Dolly Table Control

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 63 Description	Units Per Assy.
1	016416	SUPPORT - Worm Gear	1
2	001432	BEARING - .504 I.D. x .629 O.D. x .500	1
3	196398	BEARING - Flanged	1
4	081553	SCREW - Dowel, 1/4-28	2
5	016418	SHAFT ASSEMBLY - Worm Gear	1
6	001920	PIN - Taper, .149 O.D. x .750	1
7	001981	PIN - Roll, .199 O.D. x .827	1
8	081609	PIN - Handle Lock	1
9	016481	SHAFT ASSEMBLY - Table Control Ratchet.....	1
10	001978	PIN - Roll, .135 O.D. x .765	1
11	001095	RING - Retaining, .245 I.D. x .027	1
12	081575	LEVER - Locking	1
13	016521	LEVER - Table Control	1
14	021369	SPRING - Tension, .250 O.D. x 1.062 O.A.L. x .033.....	1
15	014248	NUT - Lock, 10-32	2
16	081604	RATCHET - Control Lever Holding	1
17	196403	SPACER	2
18	111058	SCREW - 10-32 x 7/8	2
19	001552	SCREW - 8-32 x 3/8	1
20	016921	KNOB - Brown	1
21	001047	RING - Retaining, .340 I.D. x .027	1
22	001755	WASHER - .385 I.D. x .625 O.D. x .047	1
23	014461	RING - Retaining Bowed, .526 I.D. x .037	1
24	196402	BUSHING - Flanged	1
25	016477	MOUNT - Ratchet Pawl	1
26	014639	BEARING - .504 I.D. x .629 O.D. x .307	1
27	081833	SPRING - Pawl Tension	1
28	081567	PAWL - Ratchet Holding	1
29	001049	RING - Retaining, .227 I.D. x .027	1

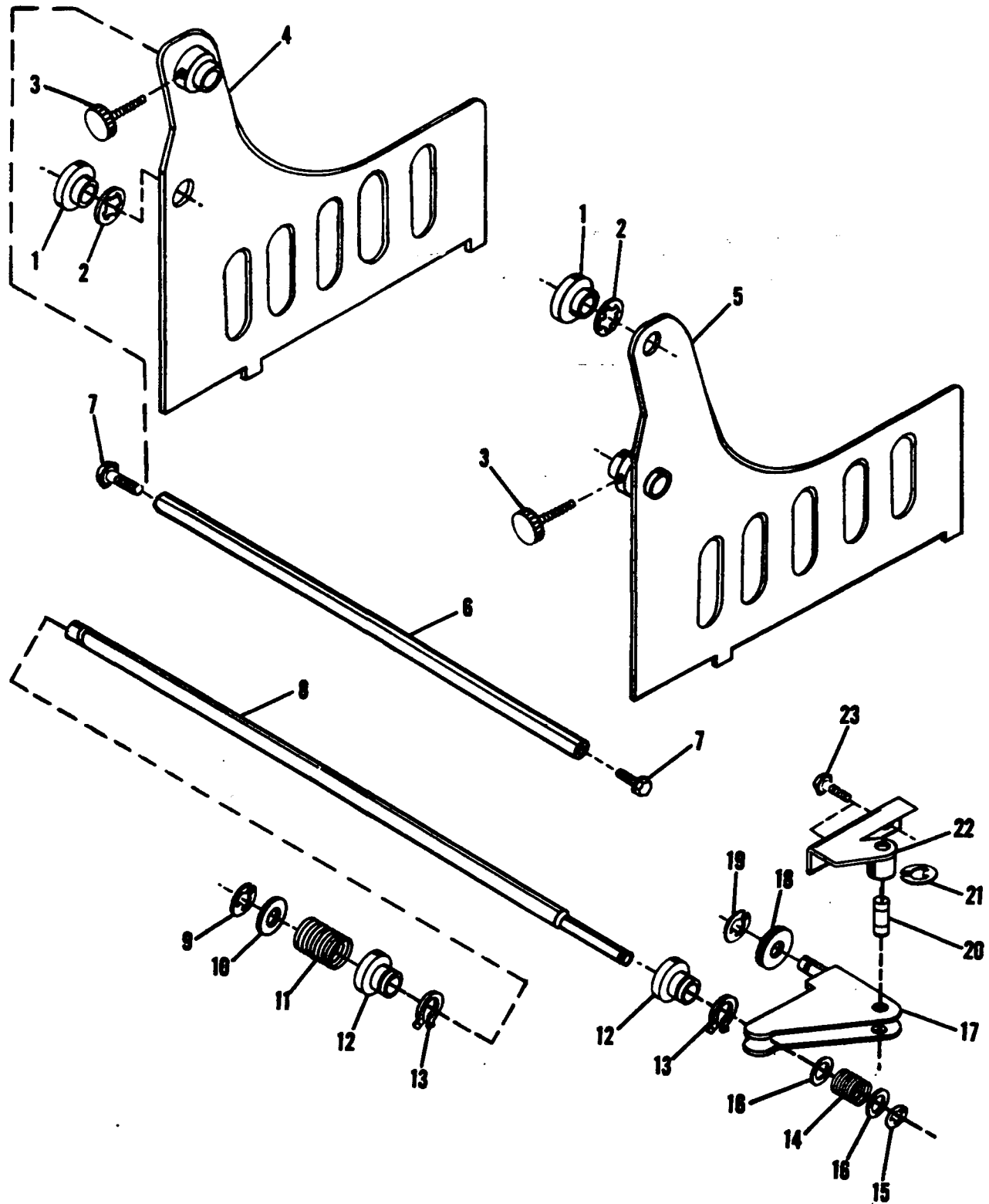


FIGURE 64
MODEL 8810/8820 Paper Guide Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 64 Description	Units Per Assy.
1	195401	BUSHING - Flange	2
2	101023	RING - Self Locking, Push-On .627 I.D.	2
3	016450	KNOB - 1/4-28	2
4	016462	JOGGER ASSEMBLY - N.O.S.	1
5	016461	JOGGER ASSEMBLY - O.S.	1
6	016467	TIE BAR	1
7	081553	SCREW - Dowel, 1/4-28	1
8	016453	SHAFT	1
9	001094	RING - Retaining, .394 I.D. x .044	1
10	014712	WASHER - Plain, .515 I.D. x .750 O.D. x .029	1
11	196443	SPRING - Compression, 3/64 I.D. x 2.000 O.A.L.	1
12	196397	BUSHING - Flanged	2
13	101938	RING - Retaining, Bowed	2
14	196444	SPRING - Compression, .382 I.D. x 1-5/32 O.A.L.	1
15	001080	RING - Retaining, .302 I.D. x .037	1
16	001771	WASHER - Plain, .385 I.D. x .875 O.D. x .059	2
17	016471	LEVER ASSEMBLY	1
18	016470	ROLLER ASSEMBLY	1
19	001095	RING - Retaining, .245 I.D. x .027	1
20	196453	SHAFT	1
21	001060	RING - Retaining, .208 I.D. x .027	2
22	016458	SUPPORT ASSEMBLY - Pivot	1
23	111052	SCREW - 10-32 x 3/8	2

Parts Catalog

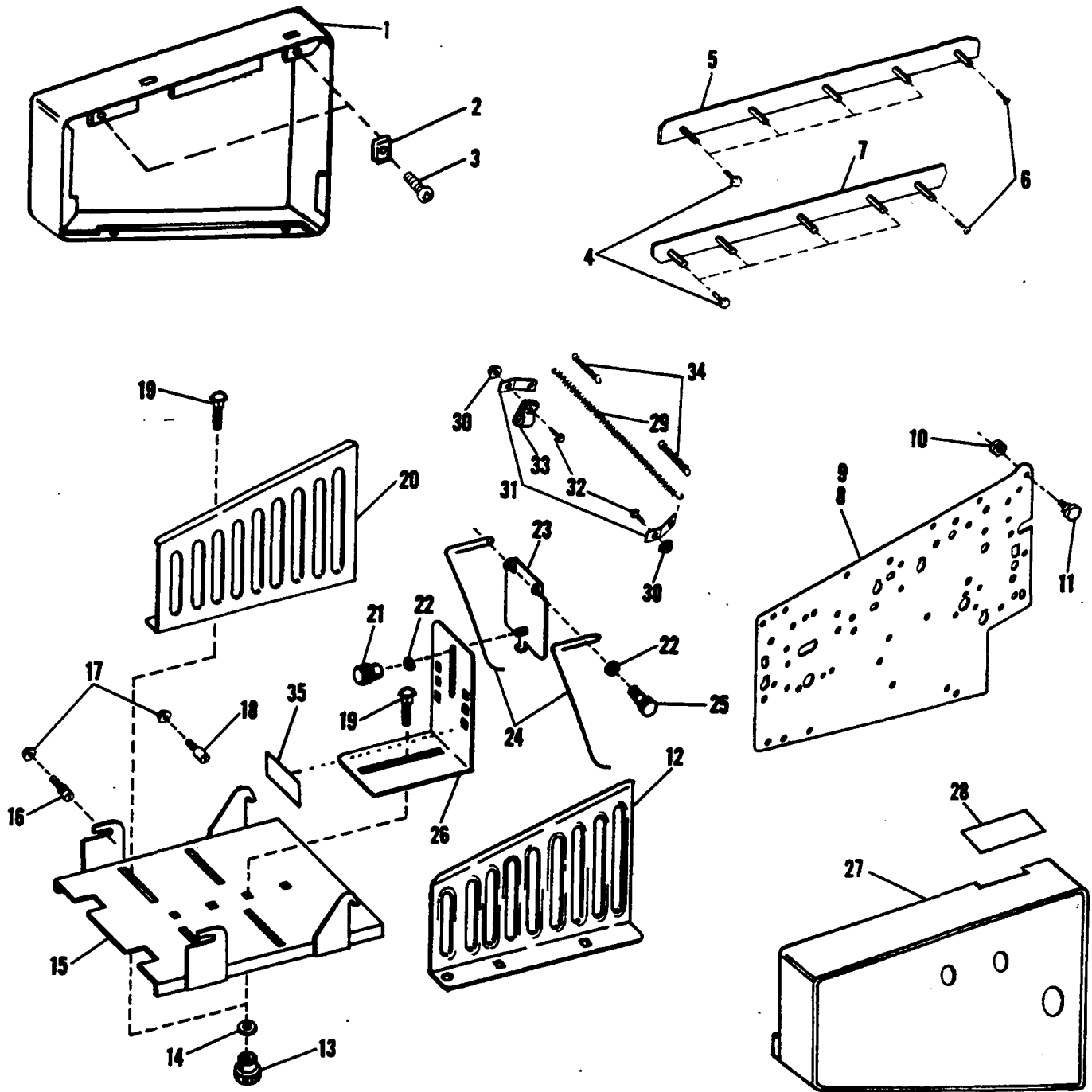


FIGURE 65
MODEL 8810/8820 Covers and Receiving Tray, C.D.

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 65 Description	Units Per Assy.
1	087702	COVER ASSEMBLY - N.O.S.	1
1	016585	COVER ASSEMBLY - N.O.S. (Old Design)	1
1	087711	COVER ASSEMBLY - N.O.S. (8820 ONLY)	1
2	101144	NUT - Speed #10	4
2	001884	NUT - Speed #8 (Old Design)	4
3	101145	SCREW - 10-12 x 3/4	9
3	014311	SCREW - 8-15 x 5/8 (Old Design)	9
4	101941	SCREW - Self-Tapping, 10-16 x 3/4	16
5	016445	TRACK - Chain, Upper	1
6	101942	SCREW - Flat Head, Self-Tapping, 10-16 x 3/4	4
7	016446	TRACK - Chain, Lower	1
8	016208	FRAME - O.S.	1
9	016209	FRAME - N.O.S. (Not Illustrated)	1
10	150089	NUT - 3/8-24	4
11	196387	SCREW - Dowel, 3/8-24	4
12	016732	GUIDE - Paper, O.S.	1
13	072757	KNOB - 1/4-20	5
14	191297	WASHER - Fiber, .349 I.D. x .625 O.D. x .062	5
15	016727	TRAY - Receiving	1
16	296324	STUD - Grooved	1
17	150085	NUT - 1/4-28	4
18	196323	STUD	3
19	014169	BOLT - Camage, 1/4-20 x 1/2	5
20	016733	GUIDE - Paper, N.O.S.	1
21	196322	NUT - Knurled, 10-32	1
22	022563	WASHER - Plain, .194 I.D. x .375 O.D. x .029	3
23	026735	BRACKET ASSEMBLY	1
24	016737	GUIDE - Wire	2
25	052187	SCREW - Knurled Head w/Shoulder, 10-32	2
26	016734	STOP - Paper	1
27	016592	COVER ASSEMBLY - O.S. (Old Design M-8810)	1
27	087709	COVER ASSEMBLY - O.S. (M-8810)	1
27	016586	COVER ASSEMBLY - O.S. (Old Design M-8820)	1
27	087703	COVER ASSEMBLY - O.S. (M-8820)	1
28	016546	DECAL - Table Raise (M-8820)	1
29	***	TINSEL - 13" Finished To 10-5/8"	1
30	014808	NUT - 10-32	2
31	081107	CLIP - Spring	2
32	111054	SCREW - 10-32 x 1/2	2
33	100960	CLAMP - 1/4	1
34	050621	SPRING - Tension, .218 O.D. x 1.218 O.A.L.	2
35	016748	DECAL - Caution	1

**Supply Item Number 0670 (2 rolls = 12 yds. or 10.9 M each)

Parts Catalog

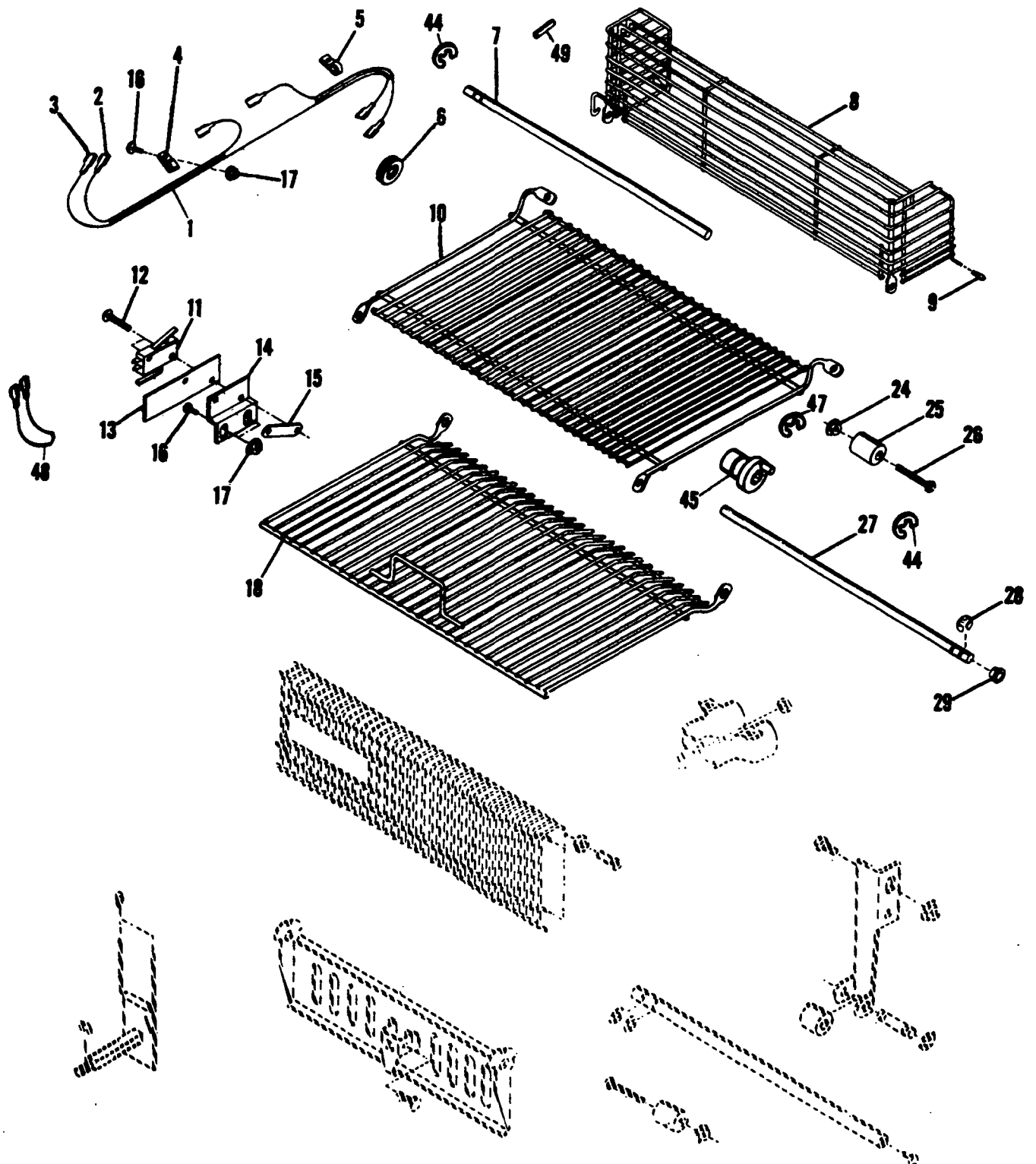


FIGURE 66
MODEL 8810/8820 Safety Guards and Switches, C.D.

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 66 Description	Units Per Assy.
1	016749	HARNESS ASSEMBLY - Guard Switches	1
2	250062	TERMINAL	6
3	250030	TUBING - Heat Shrink	6
4	250221	CLAMP - Cable, .144 x .312 I.D.	2
5	250204	CLAMP - Cable, 5/16 I.D.	1
6	101961	GROMMET - 3/8 I.D. x 5/8 O.D. 3/16	1
7	016538	SHAFT - Guard Front	1
8	016529	GUARD - Front	1
9	101944	BUMPER - Vinyl	4
10	016531	GUARD - Chain Front	1
11	250137	SWITCH - 24V. Safety, Circuit	2
12	111006	SCREW - 4-40 x 9/16	4
13	006917	INSULATION - Switch	2
14	016536	BRACKET - Switch	2
15	190555	PLATE - Nut, 4-40	2
16	111035	SCREW - 8-32 x 7/16	4
17	150081	NUT - 8-32	6
18	016530	GUARD - Chain, Rear	1
24	150083	NUT - 10-32	11
25	196454	SPACER - Guard Stop	6
26	100366	SCREW - Flat Head, 10/32 x 1-1/4	1
27	016537	SHAFT - Guard, Chain	1
28	014504	RING - Retaining, .146 I.D. x .335 O.D. x .027	4
29	100539	BUSHING - Flanged, Nylon .187 I.D. x .250 O.D. x .078	2

For Other Than 115V. 6 Hz. or 115V 50/60Hz. Dual Usage

1	018341	HARNESS ASSEMBLY	United Kingdom	1
7	192730	SHAFT	United Kingdom	1
8	010436	GUARD	United Kingdom	1
10	010438	GUARD	United Kingdom	1
11	253211	SWITCH	United Kingdom	2
12	101983	SCREW - 6-32 x 1-5/8	United Kingdom	2
13	010342	INSULATION - Switch	United Kingdom	2
15	190731	PLATE - Nut, 6-32	United Kingdom	1
18	010438	GUARD	United Kingdom	1
27	010441	SHAFT - Hex	United Kingdom	1
29	018329	BUSHING - Hex	United Kingdom	1
44	001060	RING - Retaining .208 I.D. x .027	United Kingdom	2
45	018331	CAM SLEEVE ASSEMBLY	United Kingdom	1
47	001073	RING - Retaining, .577 I.D.	United Kingdom	1
48	196635	WIRE ASSEMBLY	United Kingdom	1
49	001974	PIN - Roll, 3/32 x 7/16	United Kingdom	1

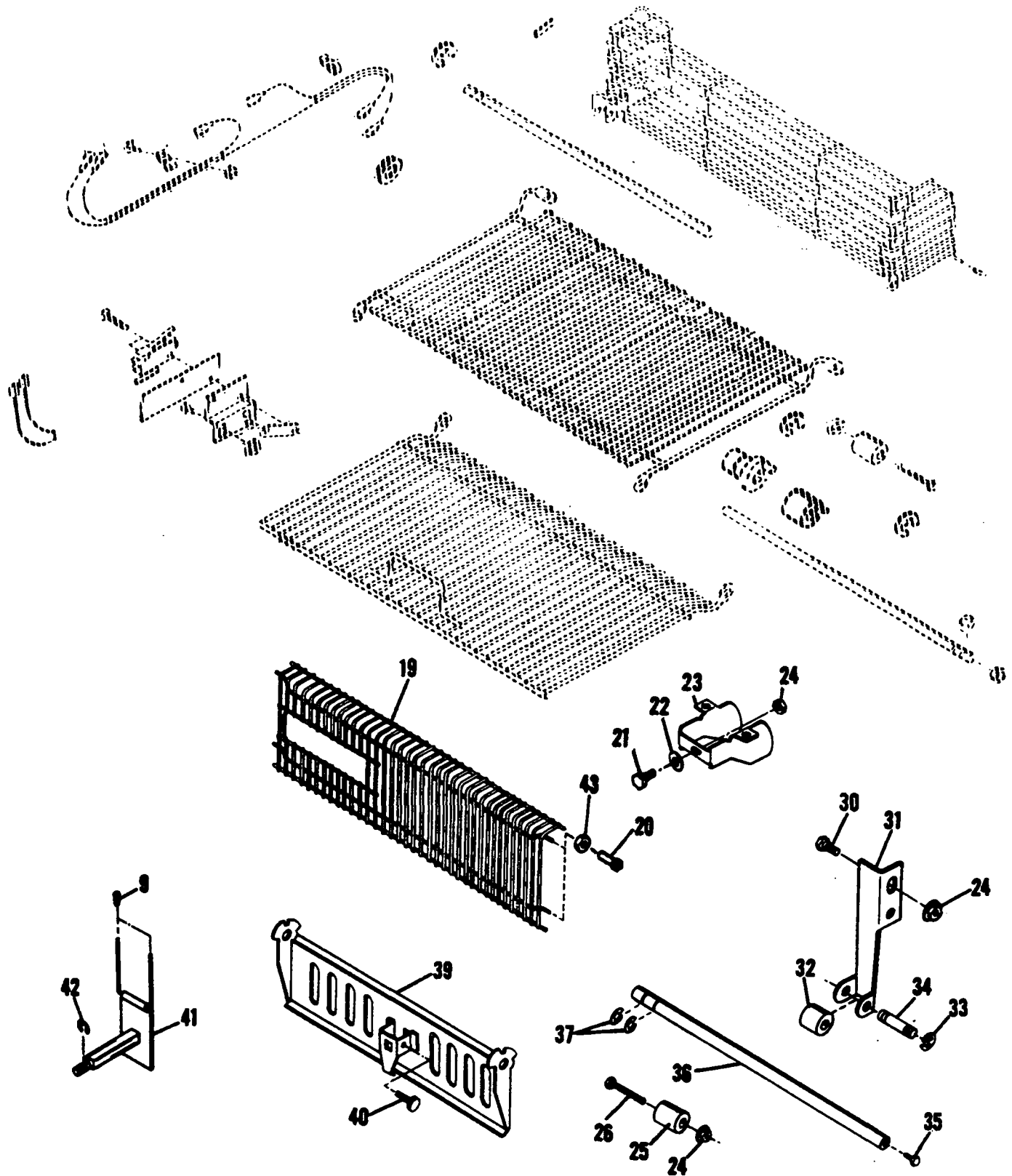


FIGURE 67
MODEL 8810/8820 Paper Back Stop, C.D.

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 67 Description	Units Per Assy.
9	101944	BUMPER - Vinyl	4
19	016738	GUARD - Rear, (M-8810)	1
19	016532	GUARD - Rear, (M-8820)	1
20	016533	BUSHING - Threaded, 10-32	4
21	111055	SCREW - 10-32 x 9/16	1
22	016572	WASHER - Flat, 1/4 I.D. x 7/8 O.D. x .059	1
23	016469	DEFLECTOR	1
24	150083	NUT - 10-32	11
25	196454	SPACER - Guard Stop	6
26	111060	SCREW - 10-32 x 1-1/8	5
30	111052	SCREW - 10-32 x 3/8	4
31	016480	ARM - Spring, O.S.	1
31	016545	ARM - Spring, N.O.S. (Not Illustrated)	1
32	196449	SPACER	2
33	014514	RING - Retaining, .094 I.D. x .270 O.D. x .017	4
34	196450	SHAFT	2
35	081553	SCREW - Dowel, 1/4-28	2
36	016467	ROD - Tie	1
37	100969	RING - Retaining, .447 I.D. x .581 O.D. x .037	2
39	016364	DOOR ASSEMBLY	1
40	016450	KNOB - 1/4-28	1
41	016744	STOP ASSEMBLY - Paper (Model 8810 ONLY)	1
41	016584	STOP ASSEMBLY - Paper (Model 8820 ONLY)	1
42	001080	RING - Retaining, .302 I.D. x .660 O.D. x .037	1
43	001812	NUT - 10-32	4
44	180514	LABEL - Caution (Not Illustrated)	4

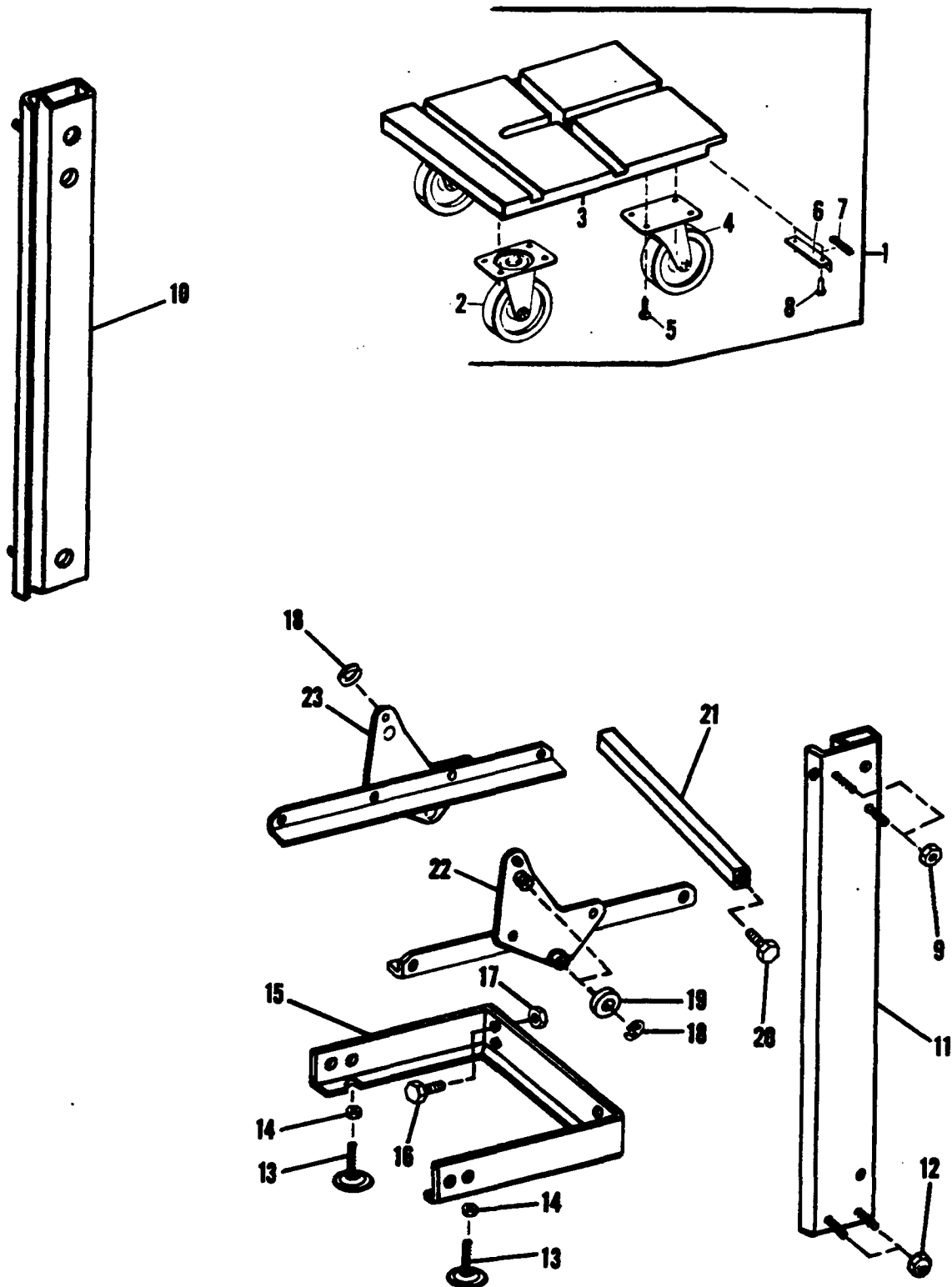


FIGURE 68
MODEL 8810/8820 Dolly, Table and Frame Assemblies

Parts Catalog

Index No.	Part No.	MODEL 8810/8820 - Figure 68 Description	Units Per Assy.
1	016448	DOLLY ASSEMBLY	1
2	081515	CASTER - Dolly, Swivel	2
3	016435	BASE - Dolly	1
4	081516	CASTER - Dolly, Fixed	2
5	101901	SCREW - 1/4-14 x 3/4	16
5	014809	NUT - 5/16-24 Caster on Metal Dolly	16
6	101899	BRACKET - Mounting Catch	1
7	100523	CATCH - Magnetic	1
8	101900	SCREW - 5-20 x 3/8	2
9	100871	NUT - 1/4-20	4
10	016438	CARRIER ASSEMBLY - N.O.S.	1
11	016437	CARRIER ASSEMBLY - O.S.	1
12	101943	NUT - Acorn, 1/4-20	4
13	017542	GLIDER - Yoke	2
14	001845	NUT - 3/8-24	2
15	016440	YOKE - C.D.	1
16	111091	SCREW - 5/16-24 x 3/4	4
17	150087	NUT - 5/16-24	4
18	001060	RING - Retaining, .208 I.D. x .027	6
19	196390	ROLLER - Nylon	4
20	111073	SCREW - 1/4-28 x 5/8	2
21	016434	ROD - Carrier	1
22	016401	FRAME ASSEMBLY - Carrier, O.S.	1
23	016402	FRAME ASSEMBLY - Carrier, N.O.S.	1

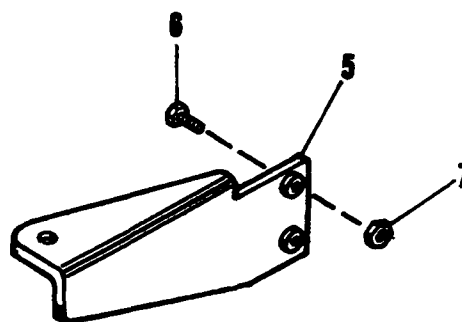
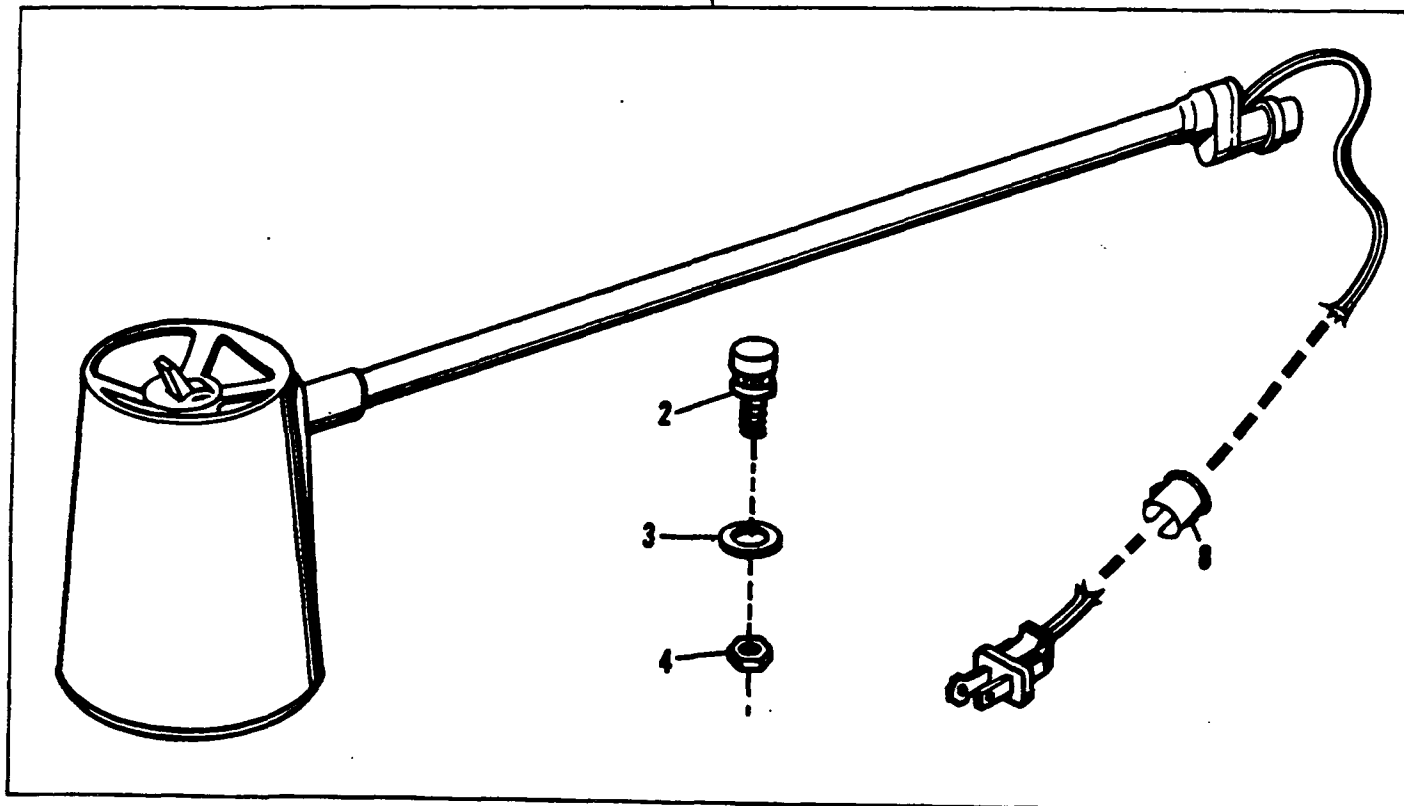


FIGURE 69
MODEL 8805/8820 Worklight Assembly

Parts Catalog

Index No.	Part No.	MODEL 8805/8820 - Figure 69		Units Per Assy.
		Description		
1	***	WORKLIGHT ASSEMBLY - Flexible, 115 V.		1
2	101921	POST - 3/8 - 16		1
3	190699	WASHER - .390 I.D. x 1.250 O.D. x .097		1
4	101922	NUT - 3/8-16		1
5	017137	BRACKET - Lamp, Tray Delivery		1
6	195296	SCREW - 1/4-28 x 3/4, Tray Delivery		2
7	150085	NUT - 1/4-28		2
8	251520	BUSHING - Plastic, 1/2 O.D.		1

*** Order as Product Number 1-3582

Index

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
000006	21, 61, 63	001292	41	001755	93, 135
000009	35, 129	001401	97	001766	69
000010	27	001404	81, 95, 97	001771	137
000011	37	001409	99	001772	19
000014	23, 87, 133	001412	69, 81, 89	001776	129
000020	85	001413	37	001778	25
000022	95	001416	17	001781	55, 59
000023	95	001420	127	001782	45
000024	95	001422	71	001784	113, 121, 127
000666	49	001423	97	001785	77
001044	97	001429	61, 63	001787	113
001046	39, 71, 75, 85, 93, 123, 125	001432	29, 135	001797	29, 91
001047	27, 75, 81, 83, 91, 93, 97, 135	001446	53, 71	001804	23
001048	29, 49, 77, 97	001456	95	001812	25, 49, 51, 71, 103, 143
001049	27, 77, 93, 125, 131, 135	001462	85	001818	53, 55, 71
001054	109, 133	001469	77	001821	47, 65
001060	7, 9, 11, 41, 45, 49, 53, 69, 99, 137, 141, 145	001470	77	001824	73
001062	53, 75	001472	77, 131	001825	45
001065	41, 43, 45, 55	001473	35	001832	21
001066	55, 61, 63	001493	75	001834	47
001067	83	001495	87	001840	47, 65, 127
001073	11, 141	001497	23, 29, 37, 39	001844	5
001074	83	001523	113, 117	001845	65, 111, 145
001075	69, 75, 81	001526	113	001847	75
001076	39, 127, 131	001542	85	001884	139
001080	13, 19, 21, 53, 69, 71, 77, 83, 85, 113, 137, 143	001548	103, 105	001891	5
001094	21, 27, 39, 47, 77, 137	001552	45, 135	001920	109, 135
001095	49, 59, 61, 63, 69, 77, 121, 131, 135, 137	001555	15, 59, 73, 101, 109	001936	109
001096	17	001562	45	001956	27, 87, 131
001097	7, 59	001575	13, 105	001974	141
001098	27	001577	31, 33	001976	29, 109
001099	19	001580	105	001978	17, 31, 33, 35, 97, 135
001106	85	001631	5, 101	001980	31, 33, 67, 85, 113
001121	79	001649	65, 83	001981	65, 135
001185	79	001650	85, 113, 121	001983	133
001195	75	001687	85	001984	9, 85
001207	25, 61, 63	001688	85	001986	59
001220	103	001690	59	001987	29, 57, 87
001255	31, 33	001691	75	001991	75
001260	51	001693	105	001992	67, 95
001267	97	001702	25, 41, 59, 67, 103, 105	003042	77, 133
		001721	29	003268	41
		001722	75	003269	45
		001731	123	003560	113
		001740	53, 71	003578	19
		001747	7	003586	57, 113
		001749	45	003850	93
		001750	19, 93		

Parts Catalog

Part No. Page No.

004074 19
 005071 75
 005620 95, 123
 006116 43
 006142 43
 006157 55
 006159 55
 006825 113, 115
 006917 15, 141
 006987 77
 007076 123
 007236 99
 007743 75
 007745 51
 007815 15
 007932 15, 73
 007957 15
 007958 17
 007966 19
 007988 9
 007989 73
 009553 57
 009558 57
 009559 57
 010030 5
 010042 5
 010067 5
 010070 5
 010072 5
 010076 113
 010077 115
 010079 113
 010080 113, 121
 010085 113
 010087 113
 010092 113
 010094 113
 010096 113
 010119 5
 010137 113, 115
 010142 77
 010146 101
 010148 19
 010150 37
 010155 37
 010156 37
 010158 49
 010160 69
 010162 13
 010163 69
 010165 69

Part No. Page No.

010166 69
 010169 13
 010172 67
 010174 51
 010175 117
 010176 103
 010177 17
 010179 101
 010182 59
 010183 59
 010185 77
 010186 103
 010187 5
 010188 5
 010192 121
 010195 121
 010197 101, 103
 010198 101, 103
 010199 101, 103
 010201 43
 010203 43
 010204 43
 010205 43
 010207 43
 010208 43
 010211 43
 010221 7
 010223 7
 010225 7
 010226 7
 010227 121
 010229 121
 010230 121
 010231 121
 010233 121
 010234 121
 010235 121
 010236 121
 010238 89, 121
 010251 57
 010253 55
 010254 55
 010269 65
 010271 63
 010276 63
 010278 65
 010284 63
 010286 63
 010288 63
 010290 63
 010291 63

Part No. Page No.

010295 65
 010320 5
 010321 5
 010335 101
 010341 13
 010342 11, 141
 010364 7
 010365 13
 010374 9
 010376 9
 010378 11
 010379 11
 010382 11
 010384 11
 010388 11
 010389 11
 010390 9
 010399 13
 010402 13
 010405 11
 010406 11
 010407 11
 010408 9
 010409 9
 010410 13
 010419 13
 010421 47
 010422 11
 010424 9
 010428 9
 010432 9
 010436 141
 010438 141
 010441 141
 010474 3
 010496 5
 010541 5
 010542 5
 010543 5
 011055 73
 011056 73
 011229 73
 011369 113
 011370 113
 011371 17, 21, 39, 69, 89,
 113, 121
 011374 31, 33
 011376 31, 33
 011379 39, 57
 011380 39, 57
 011390 75

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
011391	75	014285	39, 57, 75	014805	21
011392	77	014288	55	014807	51, 53, 97, 105, 113
011393	77	014291	11	014809	47
011395	77	014304	21, 29, 63	014810	91
011405	89	014311	5, 139	014811	93
011426	111	014313	55	014812	103, 105
011628	3	014314	63	014819	31, 33
012141	17	014342	95	014835	81
012422	19	014345	63	014844	75
012703	55	014350	49, 79	014902	75, 95
012705	55	014369	93	014909	77
012840	19	014372	17, 19, 35, 45, 47, 85, 87	014910	29
012905	57	014390	19, 23	014912	31, 33
012913	99	014450	47	014921	29, 37, 39, 57, 89
013024	55	014461	135	014972	47, 59
013827	91	014463	9	015034	89
013844	5	014464	69	015213	59
013913	99	014473	113	015490	13
013915	99	014504	41, 45, 63, 125, 133, 141	016158	65
013917	99	014507	7, 17, 35	016204	73
014108	31, 33	014510	69, 131	016205	73
014110	99	014514	143	016206	51
014111	41, 43, 45	014518	17	016207	51
014121	47, 65, 115, 117	014520	49	016208	139
014149	75	014523	23	016209	139
014151	55	014557	45	016299	129
014157	29	014562	85	016363	127
014158	77, 85	014570	57	016364	143
014162	43	014576	125	016368	123
014164	41, 125	014605	21	016374	123
014165	61	014606	51	016376	123, 131
014169	139	014608	123	016378	97
014171	3	014639	135	016380	95
014172	47, 65	014646	37	016381	125
014173	47, 65	014653	59	016384	123
014174	61, 63, 71	014703	81	016385	123
014175	61	014709	49	016387	123
014180	27	014712	97, 137	016391	127
014192	55	014721	55	016393	127
014203	15	014727	53, 71, 83, 97, 113	016397	127
014205	61, 63	014741	45	016398	127
014206	47, 65	014748	55	016399	133
014207	29	014749	45	016401	145
014212	95	014750	29, 65	016402	145
014219	75, 123	014751	119	016412	133
014225	3	014754	41	016416	135
014230	3, 69	014761	69, 123, 127	016418	135
014247	127	014784	117, 123	016421	129
014248	13, 29, 59, 99, 109, 135	014793	21	016429	123
014257	57	014799	113	016430	129
014284	113			016431	129
				016434	145

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
016435	145	016681	77	017859	117
016437	145	016727	139	017878	115
016438	145	016732	139	017880	115
016440	145	016733	139	017998	113, 117
016441	131	016734	139	018014	87
016445	139	016737	139	018062	49
016446	139	016738	143	018092	105
016447	127	016744	143	018113	115
016448	145	016748	139	018186	105
016450	137, 143	016749	141	018195	105
016453	137	016862	113	018229	103, 105
016458	137	016882	117	018249	107
016461	137	016907	59	018316	5
016462	137	016921	135	018318	107
016467	137, 143	016933	131	018319	105
016469	143	017021	51	018320	105
016470	137	017052	79	018321	107
016471	137	017077	47	018322	105
016477	135	017125	77	018329	141
016478	143	017137	147	018331	141
016481	135	017144	105	018341	141
016486	131	017511	73	018360	37
016489	131	017514	73	018362	37
016494	131	017517	51	018364	37
016501	125	017527	5	018366	37
016502	127	017537	5	018368	37
016504	127	017539	5	018469	57
016507	127	017541	5	018499	5
016511	123	017542	111, 145	018571	117
016514	129	017548	21	018575	57
016516	133	017582	131	018577	57
016521	135	017603	5	018579	57
016529	141	017604	5	018582	57
016530	141	017605	5	018676	127
016531	141	017606	5	019238	103
016532	143	017607	5	020093	113
016533	143	017608	5	020109	5
016536	141	017644	77	020138	57
016537	141	017645	77	020379	49
016538	141	017647	77	020444	71
016543	143	017702	39	021150	21
016546	139	017708	17	021203	21, 27, 35, 41, 53, 69, 93
016549	127	017714	133	021268	51
016553	113	017715	133	021369	135
016569	115, 117	017733	107	021563	79
016572	83, 143	017736	101, 107	021861	49
016574	39, 53, 75, 131	017747	17	021911	51
016585	139	017783	77	022343	49
016586	139	017819	49	022563	139
016592	139	017820	17	026472	131
016644	125	017823	113, 117	026735	139
016646	125	017858	113		

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
027291	9	071559	97	072175	75, 81
027722	111	071560	53	072176	75, 81
040782	21	071561	71	072177	81
040868	17	071566	21	072181	95
041291	39, 91	071567	21	072184	97
041695	59	071570	93	072186	75
041750	125	071576	109, 133	072189	81
041774	69	071577	85	072197	3
041776	123	071578	85	072199	75
041777	43, 53, 77, 91	071579	85	072201	75
042150	83	071585	125	072205	75
043097	21	071594	35	072207	75
050435	83	071595	35	072210	81
050621	99, 129, 139	071596	49	072220	83
052187	139	071598	49	072221	117
053184	45	071601	49	072230	81
054147	77	071603	49	072232	75
054350	131	071606	49	072233	81
054409	27	071610	49, 79	072239	69
055535	35	071611	49	072243	81
057507	21	071616	49	072247	69
058552	97	071648	35	072254	93
059717	105	071649	35	072256	93, 119
061452	99	072022	119	072257	119
063151	101	072035	109, 133	072258	9
064059	17	072036	109, 133	072260	115, 117
064086	7	072040	53	072261	115, 117
064112	97	072052	17, 21, 39, 69, 89, 113, 121	072262	115, 117
064189	19			072264	115, 117
064234	49, 97	072055	73	072265	115, 117
064409	45	072056	73	072271	31, 33
064564	117	072077	109	072272	31, 33
064589	49	072099	85	072277	33
064590	77	072106	85	072278	33
066035	7	072107	85	072292	3
070125	21	072120	83	072314	97
071181	39	072124	83	072321	97
071398	59	072126	83	072325	97
071504	85	072129	53, 71	072327	97
071505	85	072133	85	072328	97
071507	29	072140	85	072333	95, 97
071511	29	072143	85	072336	95
071513	29	072146	71	072346	97
071514	23	072147	71	072347	99
071516	23	072149	71	072348	99
071524	29	072151	71	072349	51
071527	29	072152	71	072350	53
071529	29	072154	83	072354	71
071534	23	072159	85	072357	53, 71
071536	23	072160	85	072358	53, 71
071551	83	072161	115, 117	072362	71
071556	83	072170	51	072367	53, 71

Parts Catalog

**Part
No.** **Page
No.**

072368 71
 072369 53
 072370 53
 072373 53
 072375 71
 072378 71
 072379 71
 072382 75
 072383 75
 072386 53
 072388 53
 072389 51
 072392 47
 072394 47
 072395 47
 072411 39
 072412 71, 93
 072413 71
 072414 69
 072415 47
 072416 47, 65
 072420 47
 072422 47, 87
 072424 51
 072426 69
 072427 75
 072429 69
 072440 69
 072442 41, 45, 53, 69, 71, 87,
 93
 072471 77
 072472 77
 072482 75
 072484 91
 072488 75
 072491 75
 072504 77
 072511 53, 85
 072512 41, 77
 072513 101
 072514 101
 072531 69
 072534 81
 072537 69
 072544 77
 072561 91
 072569 109
 072570 109
 072575 109
 072576 77
 072579 77
 072580 77

**Part
No.** **Page
No.**

072586 77
 072589 77
 072599 109
 072610 91
 072620 37, 77
 072624 77, 109
 072625 27
 072626 91
 072628 97
 072629 97
 072634 45
 072680 59
 072704 93
 072712 87
 072734 93
 072741 119
 072748 87
 072756 7
 072757 139
 072790 75, 81
 072792 7
 072797 7
 072799 73
 072821 115, 117
 072822 117
 072826 115, 117
 072836 119
 072838 115, 117
 072840 115, 117
 072843 115, 117
 072844 115, 117
 072852 115, 117
 072854 115, 117
 072855 115, 117
 072919 115, 117
 072920 115, 117
 072934 103
 072953 21
 072994 115
 073004 25
 073011 23
 073012 23
 073014 23
 073029 35
 073037 29
 073043 29
 073048 27
 073049 27
 073050 27
 073061 27
 073078 39
 073091 27

**Part
No.** **Page
No.**

073094 27
 073097 31, 33
 073098 31, 33
 073107 27, 49
 073108 25
 073116 25
 073120 27
 073123 27
 073140 51
 073152 25
 073193 23
 073234 25
 073244 21
 073245 21
 073246 21
 073248 21
 073250 21
 073252 21
 073308 17
 073316 31, 33
 073320 31, 33
 073325 71, 79
 073326 71
 073327 31, 33
 073333 75
 073338 31
 073339 25
 073373 77
 073381 77
 073385 3
 073394 3
 073411 37
 073415 119
 073416 119
 073443 33
 073444 31
 073445 33
 073446 31
 073459 99
 073463 3
 073464 3
 073467 3
 073468 3
 073469 3
 073472 3
 073478 87
 073482 29
 073483 87
 073486 87
 073488 59
 073493 93
 073494 93

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
073496	93	076083	55	076774	41
073497	93	076092	55	076776	41
073498	93	076093	55	076791	103
073506	95	076094	61	076809	101
073507	87	076100	61	076811	103
073512	37	076109	41	076821	17
073524	49	076122	41	076824	101
073530	17	076126	41	076825	51
073532	17	076142	93	076834	9
073540	17	076184	17	076835	13
073542	17, 43, 49	076189	23	076838	9
073544	13	076191	23	076846	101
073551	67	076193	23	076856	57
073661	117	076194	23	076864	15, 73
073708	57	076195	61	076869	13, 95
073710	29	076199	27	076873	103, 105
073712	85	076218	29	076874	103, 105
073724	61	076315	19	076887	3, 81
073824	17	076384	35	076888	3
073894	29	076386	35	076889	3
073934	125	076388	35	076890	3
073937	95	076389	35	076893	3
073969	65	076392	61	076894	87
073970	61	076397	41	076897	11
074323	51	076399	35	076906	31
074324	51	076403	57	076907	33
074400	83	076481	31, 33	076908	25
074652	3	076494	31, 33	076909	27
074717	13, 121	076520	45	076910	31
074915	79	076535	41	076911	33
075405	119	076544	61	077037	7
075537	79	076557	61	077117	99
075555	79	076570	45	077233	59
075563	79	076571	45	077234	59
075564	79	076605	75	077236	99
075566	79	076670	27	077301	67
075567	79	076671	27	077459	27
075643	49	076672	27	077650	45
075644	49	076683	99	077866	99
075834	79	076684	99	078301	83
075836	77, 79	076698	49	078363	99
075883	3	076702	49	078364	99
075884	3	076704	69	078367	99
075885	3	076709	69	078368	99
075886	3	076711	69	078415	57
075887	3	076727	27	078424	83
075888	3	076728	27	078429	3
075890	3	076734	39	078516	55
075931	29	076755	41	078517	55
076026	23	076761	41	078520	55, 61, 63
076029	23	076762	41	078524	55
076073	97	076769	41	078525	55

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
078526	55	078969	45	080496	65
078527	55	078975	45	080498	65
078528	55	079073	113, 115	080504	17
078532	55	079087	105	080505	17, 19
078533	55	079090	105	080522	59
078541	57	079093	107	080524	19
078542	57	079097	107	080536	17
078551	55	079099	107	080537	21
078552	57	079609	105	080539	17
078553	57	079613	105	080541	17
078554	57	079615	105	080564	125
078556	57	079616	105	080578	83
078584	105	079618	105	080581	17
078585	105	079764	103	080583	17
078608	61, 63	079866	59	080591	19
078609	61	079868	59	080599	19
078611	61, 63	079869	59	080630	39
078711	61, 63	079871	59	080634	39
078712	61, 63	079872	59	080635	39
078713	65	079905	29	080694	23
078714	41, 43, 45, 55	079910	83	080695	23
078721	61	079912	27	080698	23
078730	61, 63	080028	5	080699	23
078735	61, 63	080144	77	080715	47
078741	61, 63	080153	75	080972	47
078742	61, 63	080191	59	081107	129, 139
078744	61, 75	080192	97	081152	89
078746	61	080218	125	081515	145
078750	61, 63	080247	59	081516	145
078756	61	080263	23	081527	127
078908	41, 45	080295	23	081528	127
078909	41, 45	080297	25	081553	127, 135, 137, 143
078912	45	080298	25	081567	135
078914	45	080299	25	081575	135
078915	45	080317	25	081597	131
078917	45	080349	29	081604	135
078925	45	080378	95	081609	135
078927	45	080396	89	081623	127
078930	45	080402	89	081699	121
078940	45	080404	89	081720	133
078941	45	080407	91	081762	125
078943	45	080408	91	081764	125
078944	45	080409	89	081789	113, 131
078945	45	080410	91	081833	135
078947	45	080411	85	081836	127
078948	45	080433	29	082033	29
078951	45	080447	65	082050	19
078952	45	080448	67	082066	29
078955	47	080449	67	082302	105
078960	47	080452	67	082320	103
078966	45	080473	29	083313	47
078967	45	080486	65	084089	57

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
084092	81	100976	125	111006	15, 141
084248	87	101005	99	111033	5
084289	51	101023	137	111035	81, 141
084291	51	101033	33	111036	73
084406	51, 73, 129	101051	25, 67	111051	37
084407	49	101141	115, 117	111052	137, 143
084409	47	101144	5, 139	111054	13, 61, 71, 105, 121, 123, 129, 131, 139
084412	23	101145	5, 139	111055	3, 29, 57, 59, 61, 63, 87, 95, 97, 123, 143
084413	23	101146	47	111056	69, 113
084421	27	101162	101, 105	111057	55
084422	27	101165	15, 73	111058	13, 135
084484	41	101170	111, 113, 119	111059	99
087496	25	101281	133	111060	13, 127, 143
087497	25	101331	59	111068	21, 35
087702	139	101332	27	111069	5, 13, 117
087703	139	101333	95	111070	11
087709	139	101353	101, 105	111071	73, 113
087806	5	101366	9, 11, 13	111073	5, 13, 19, 23, 25, 57, 73, 77, 83, 111, 113, 117, 119, 121, 145
087813	5	101370	5	111074	23, 51, 83, 121
087829	5	101374	105	111075	3, 9
087830	5	101451	115, 117	111076	25
087833	5	101532	115, 117	111077	25, 113
100131	9	101611	87	111079	25
100141	47	101612	69	111087	5, 123
100177	3	101701	87	111089	7, 19, 73, 91, 113, 115, 117
100185	59	101759	113	111091	145
100228	69	101887	115	111099	51
100345	79	101899	145	120032	15
100366	141	101900	145	141573	67
100388	99	101901	145	149319	131
100392	55	101913	111	149385	109
100398	99	101918	125	150080	9, 11, 13, 127
100400	31, 33	101921	147	150081	73, 141
100485	5	101922	147	150083	27, 55, 57, 59, 69, 75, 87, 89, 93, 95, 97, 113, 121, 123, 127, 131, 141, 143
100520	105	101938	129, 133, 137	150084	115, 121
100521	129	101940	63	150085	3, 9, 11, 13, 19, 21, 25, 27, 33, 39, 51, 53, 67, 69, 71, 73, 75, 77, 81, 87, 89, 93, 99, 113, 121, 139, 147
100523	145	101941	139	150087	113, 115, 117, 145
100539	141	101942	139	150088	97, 113
100554	71, 83	101943	145	150089	47, 51, 65, 91, 97, 139
100576	29, 91	101944	9, 11, 141, 143	190103	21
100579	3	101945	121		
100583	3	101947	127		
100646	59	101961	141		
100657	13, 103, 105	101976	13		
100731	129	101979	105		
100827	49	101983	11, 141		
100863	13	102333	13, 15, 21, 37, 39, 49, 53, 61, 63, 67, 71, 73, 75, 79, 93, 97, 101, 105, 129, 139		
100871	145				
100891	53, 71				
100960	129, 139				
100961	13	110073	13		
100969	35, 129, 143	110113	69		

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Part No.	Page No.
190110	75	193392	65	196230	107
190116	73, 89	193397	49	196296	101
190118	21	193600	47	196297	101
190148	53	193601	51, 73, 129	196322	139
190149	69, 75, 81	193606	21	196323	139
190157	127	193769	119	196327	9
190179	59	193774	27	196334	67
190220	127	193785	43	196386	123
190236	55	193808	73	196387	139
190254	29	193810	117	196388	97
190266	79	193882	103	196390	145
190329	41	193894	93	196393	73
190382	35	193917	33	196397	129, 133, 137
190383	35	194590	35	196398	135
190387	23	194678	61	196399	129
190391	23	194679	61	196402	135
190395	69	194689	9	196403	135
190398	115, 117	194823	51	196405	131
190555	15, 141	194835	109, 133	196410	127
190699	147	194847	9, 13	196412	125
190731	13, 141	194848	91	196424	69
190768	53, 67	194868	77, 91	196429	65
191034	49	194889	101	196430	63, 69
191289	29, 91	194897	3	196431	63
191297	139	195088	59	196433	63, 65
191308	85	195149	117	196437	63
191356	23	195197	119	196438	63
191367	87	195238	113	196439	47
191384	19	195241	93, 119	196441	43
191427	51	195296	73, 147	196443	137
191428	51	195322	99	196444	137
191586	17	195327	3	196449	143
191808	41	195359	3, 69	196450	143
191844	93	195367	3	196453	137
191934	49	195385	29	196454	141, 143
191937	49	195396	17	196456	101
191939	79	195401	137	196458	57
191978	5	195645	75	196459	57
192042	55	195652	43	196460	55
192142	3	195653	43	196461	69, 83
192202	77	195668	43	196465	115
192323	53, 71	195721	47	196466	115
192730	141	195837	61	196467	121
192766	25	195930	33	196470	7
192798	35	195983	5	196471	69
192895	71	196115	107	196472	101
192896	71	196116	107	196473	125
192900	25	196117	107	196475	23
192919	41	196118	107	196495	91
192997	41	196121	107	196607	123
193007	49	196140	9, 11	196623	113
193323	67	196222	5	196635	141

Parts Catalog

Part No.	Page No.	Part No.	Page No.	Page No.	Page No.
196650	105	250077	15, 101, 107	251195	101
196659	59	250079	107	251323	107
196678	11	250085	99	251373	15
196771	115	250093	107	251520	103, 105, 147
196772	113, 115	250097	107	252476	103, 105
196773	59, 113	250098	15	252477	105
196823	49	250137	141	252537	105
196827	117	250177	105	252838	105
200050	15	250200	103, 105	253005	105
200060	101	250204	141	253183	103
200163	103	250214	101	253211	9, 11, 13, 141
211052	129	250221	15, 141	253238	105
211054	51	250293	103, 105	275000	105
250030	141	250493	93, 119	290725	113
250051	105	250612	107	291481	59
250058	101, 103, 107	250695	103	296324	139
250059	101, 107	250865	103, 105	296771	113
250060	101	250920	107		37
250062	101, 107, 141	250952	103, 105	402547	
250072	101, 107	251165	101, 103, 107		